

22-24 TOYOTA TUNDRA TERRA SERIES REAR BUMPER



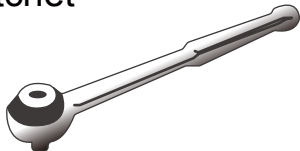
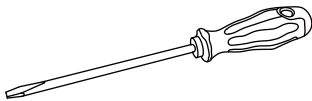
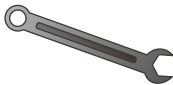
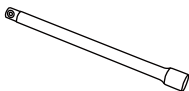
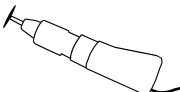
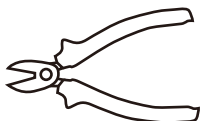
Model:	ATTTU01B103-BX
Material:	E-Coated Steel
Package Dimensions:	78.7" x 23" x 14.2"
Product Weight:	118.0 lbs

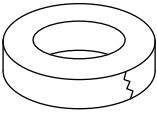
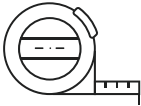
⚠ WARNING

This product is designed primarily to enhance the appearance of the vehicle. Do not rely on any component of this product for protection against injury or death in the event of an accident. To reduce the risk of serious injury or property damage, please read all safety warnings and carefully review all instructions and procedural notices before attempting to install or use this product.

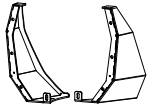
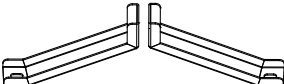
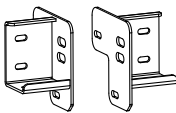
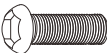
⚠ CAUTION

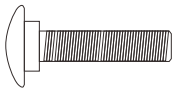
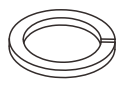
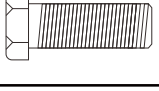
✂ Please recheck fasteners after 250 miles and inspect frequently.

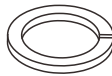
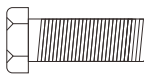
REQUIRED TOOLS	Socket 	Ratchet 
	Flathead Screwdriver 	Wrench 
	Extension 	Safety Glasses 
	Drill 	Hex Bit Socket 
Cutting Tool 	Marker 	lineman Pliers 

Painter's tape 	Tape Measure 	
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Parts Information

NO.	Parts Name	Size	Illustration	Qty
/	Bumper	/		1
/	Wings	/		2
/	Wing Brackets	/		2
/	Left / right lamp bracket	/		2
/	Bumper Brackets	/		2
/	BSS Cover	/		2
B06	Allen Bolts	'M6X15		22
N09	Hex Flange Nuts	'M6-8		34
B07	Allen Bolts	'M6*20		6

B09	Square Neck Bolt	'M6X20		6
W13	Flat Washer	'φ6X18		22
W22	Spring Washer	'φ10		8
W23	Flat Washer	φ10X25		8
N15	Hex Nuts	M10-8		8
W21	plastic Plate	φ8.5X40		6
N19	Hex Nuts	M12-8		4
W25	Spring Washer	φ12		4
W27	Flat Washer	'φ12X30		6
B37	Hex Bolts	'M12X35-8.8		4
B71	Hex Bolts	'M8*35-8.8		6
W43	Flat Washer	'φ8X20		10
	Flat Washer	'15X35		4

W22	Spring Washer	φ10 X 25		3
W23	Flat Washer	φ10 X 25		3
	Hex Bolts	M10 X 30		3
	U-shaped rubber strip	9 X 15		1

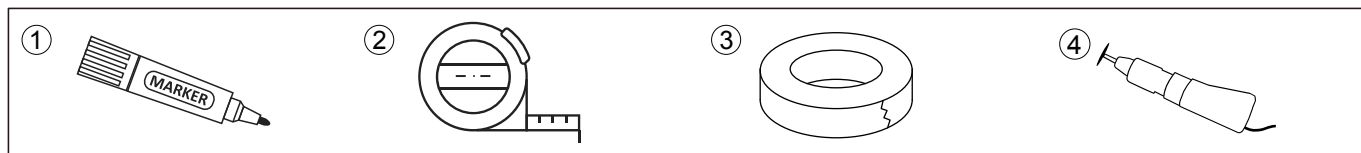
※Note: One pack of spare parts is provided.

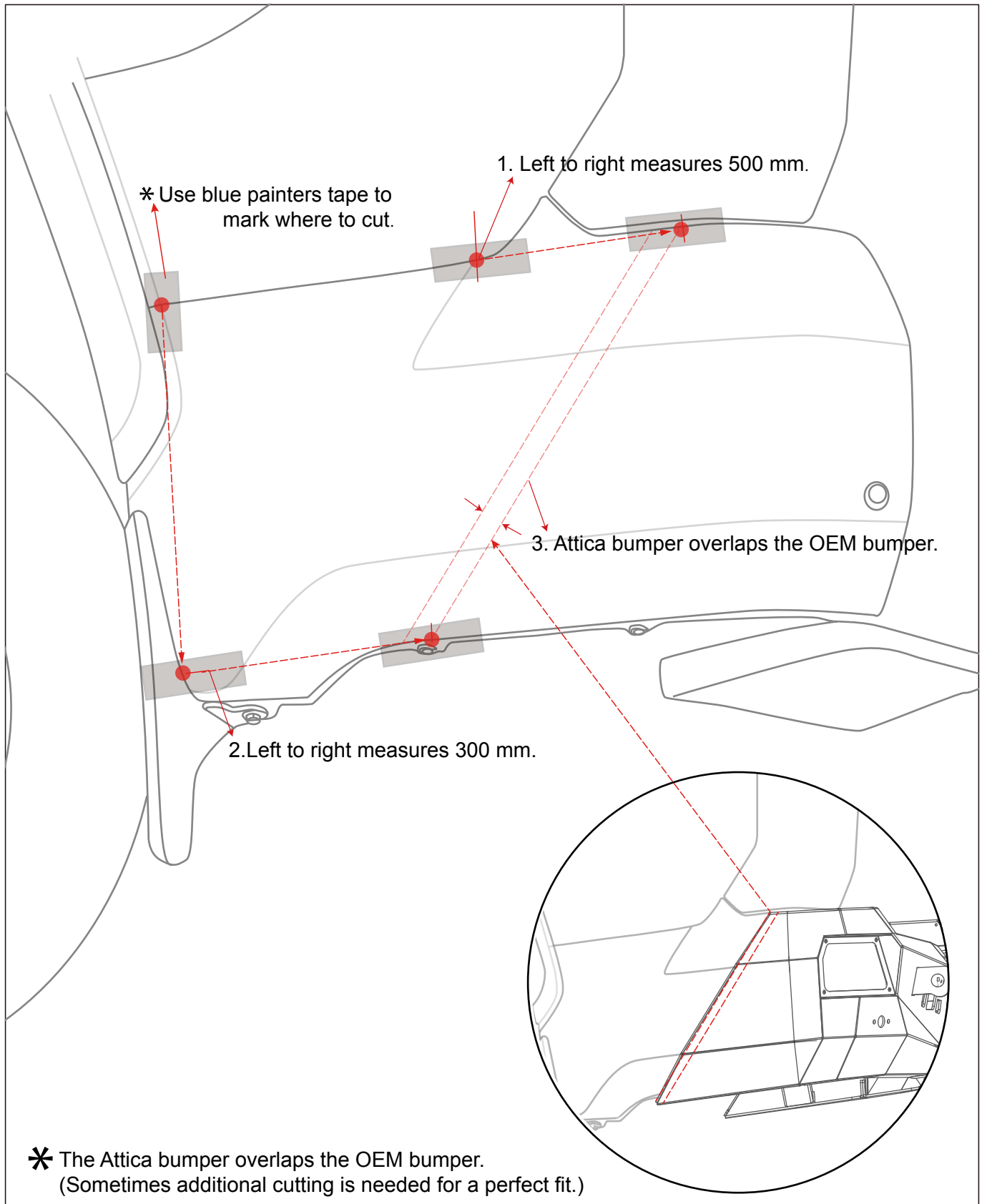
Installation Instructions

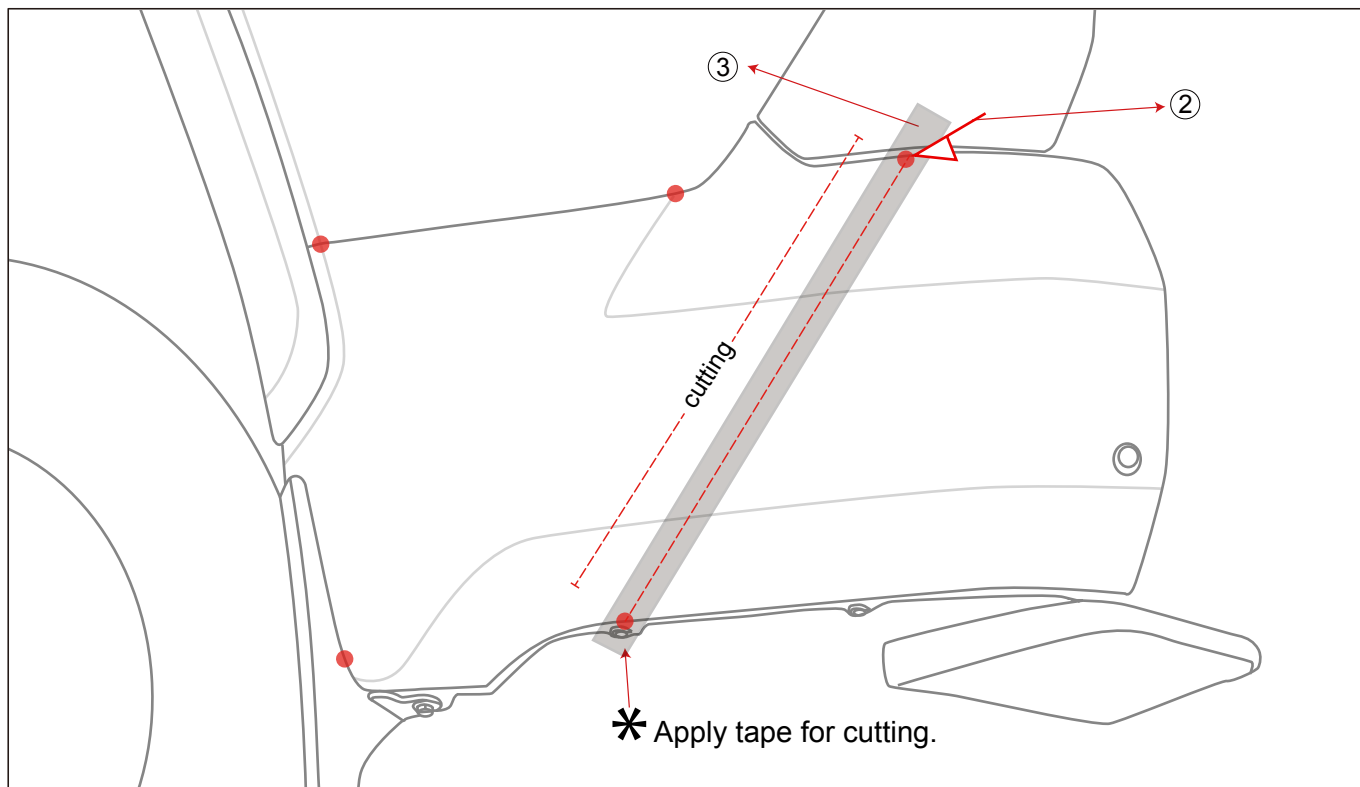
Step 1: Open the box and check whether all components are included.

Step 2: Remove the original bumper.

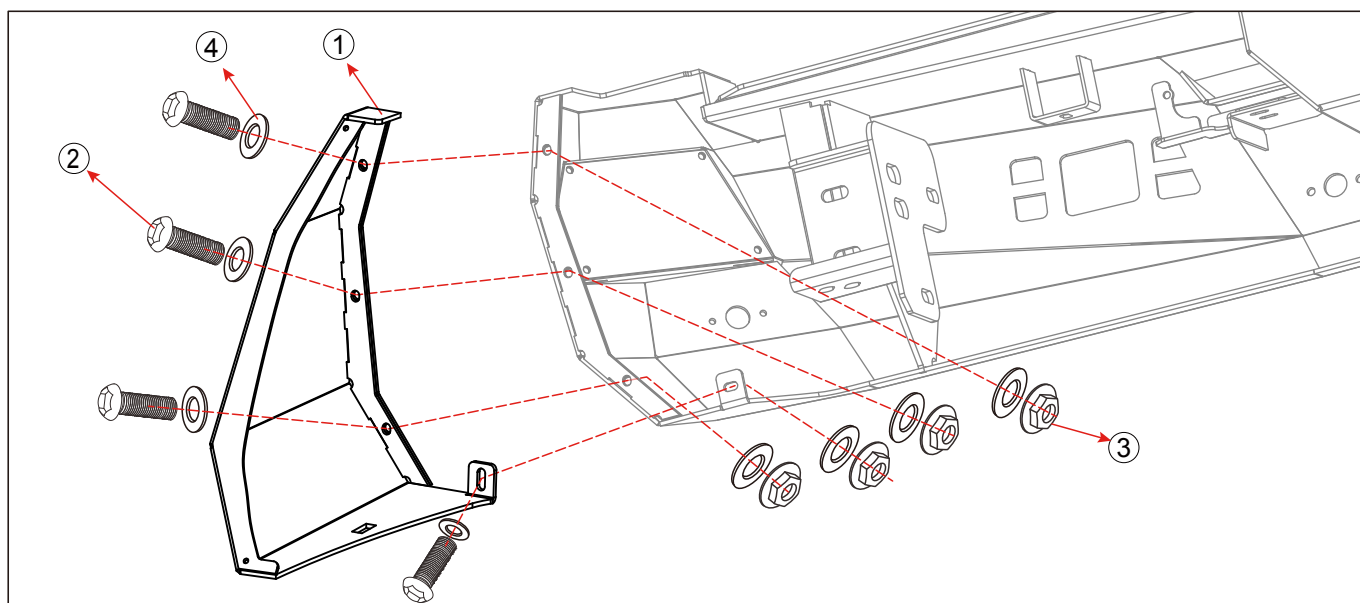
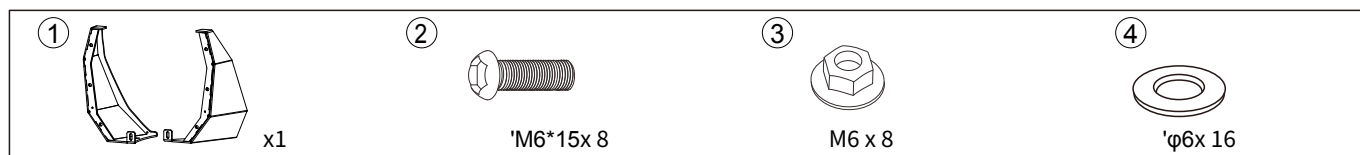
Step 3: Cut the plastic bumper.



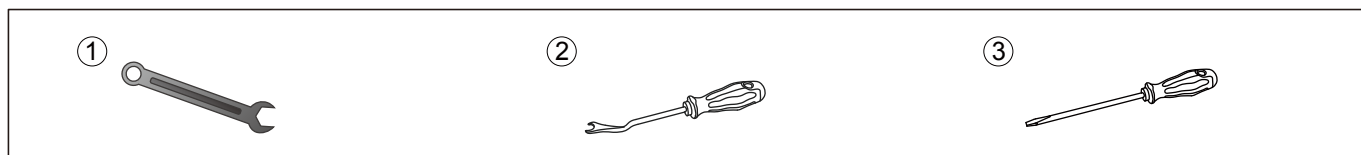




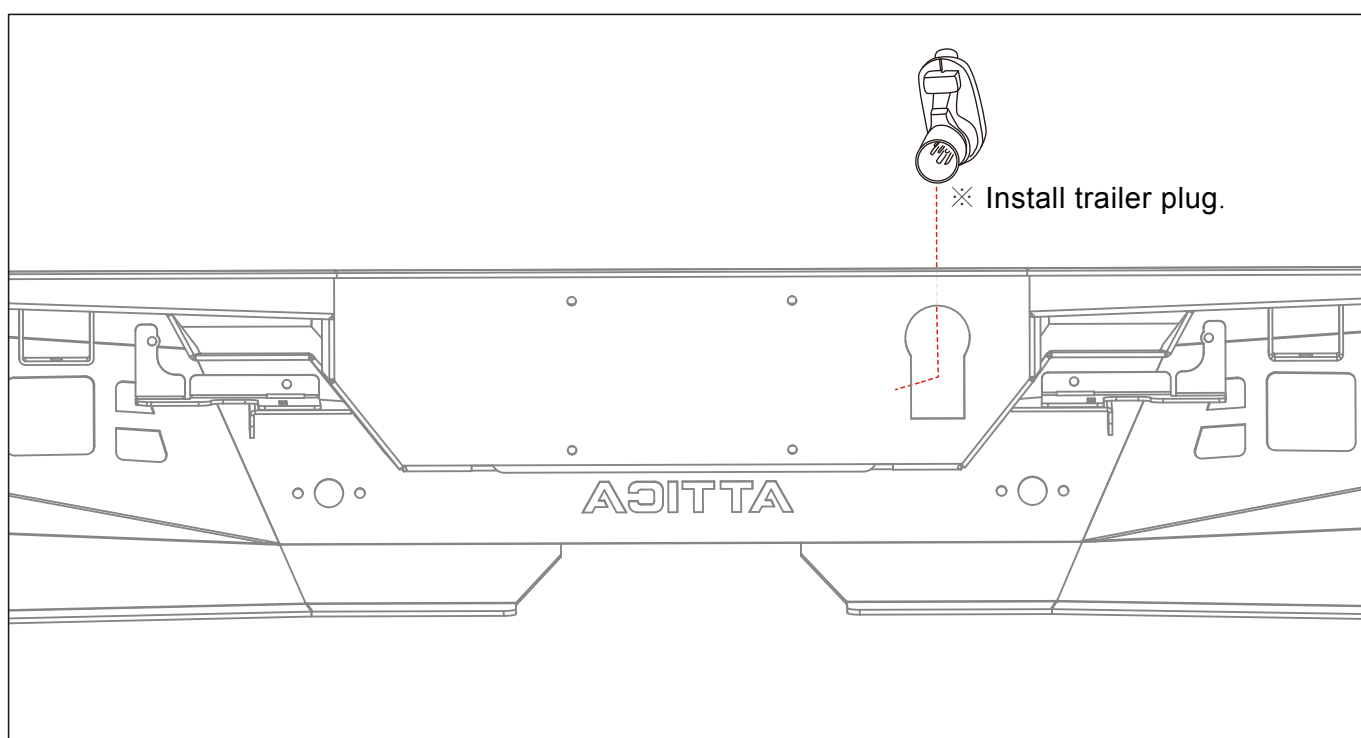
Step 4: Wing installation.



Step 5: Install the original wiring harness.

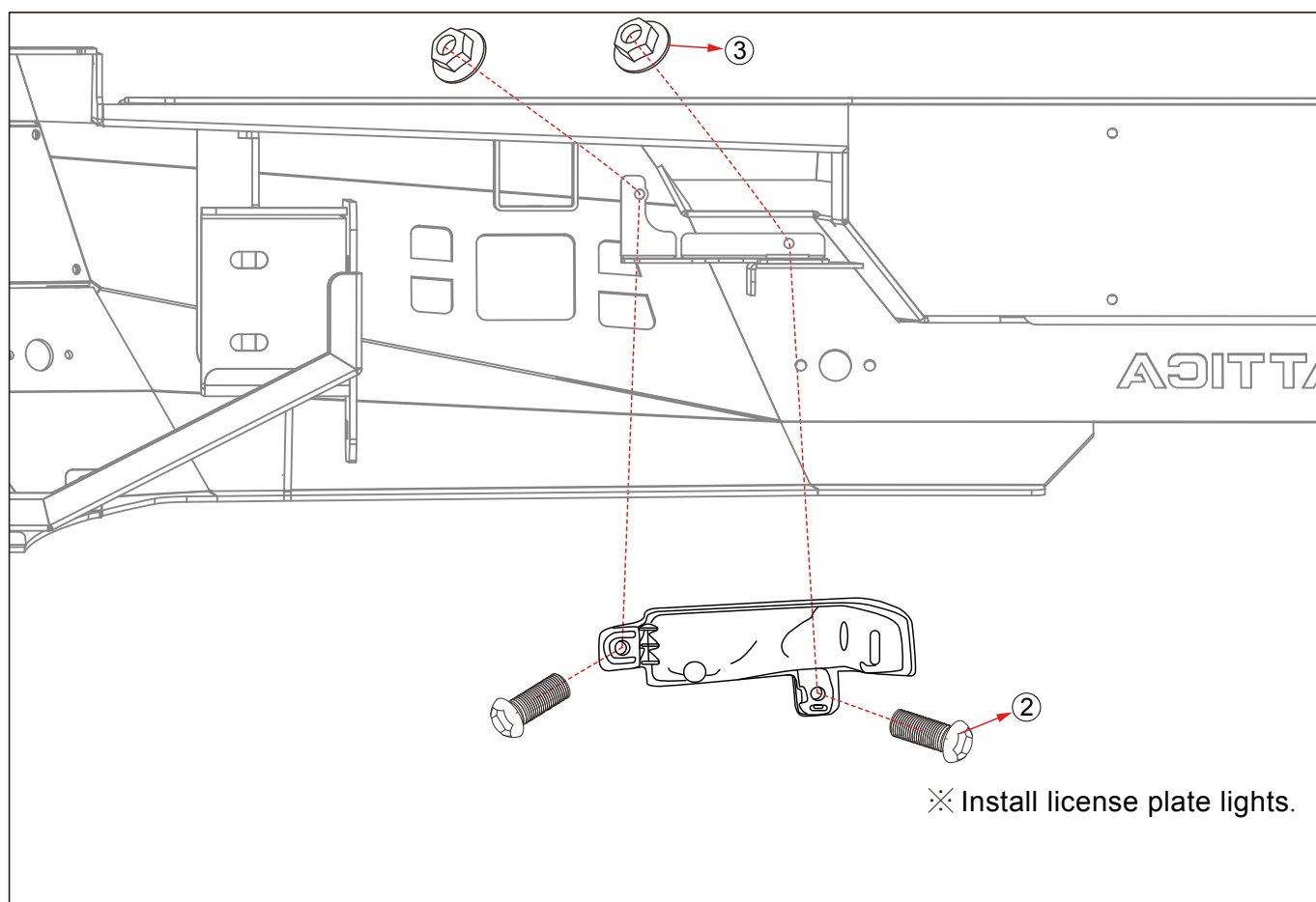
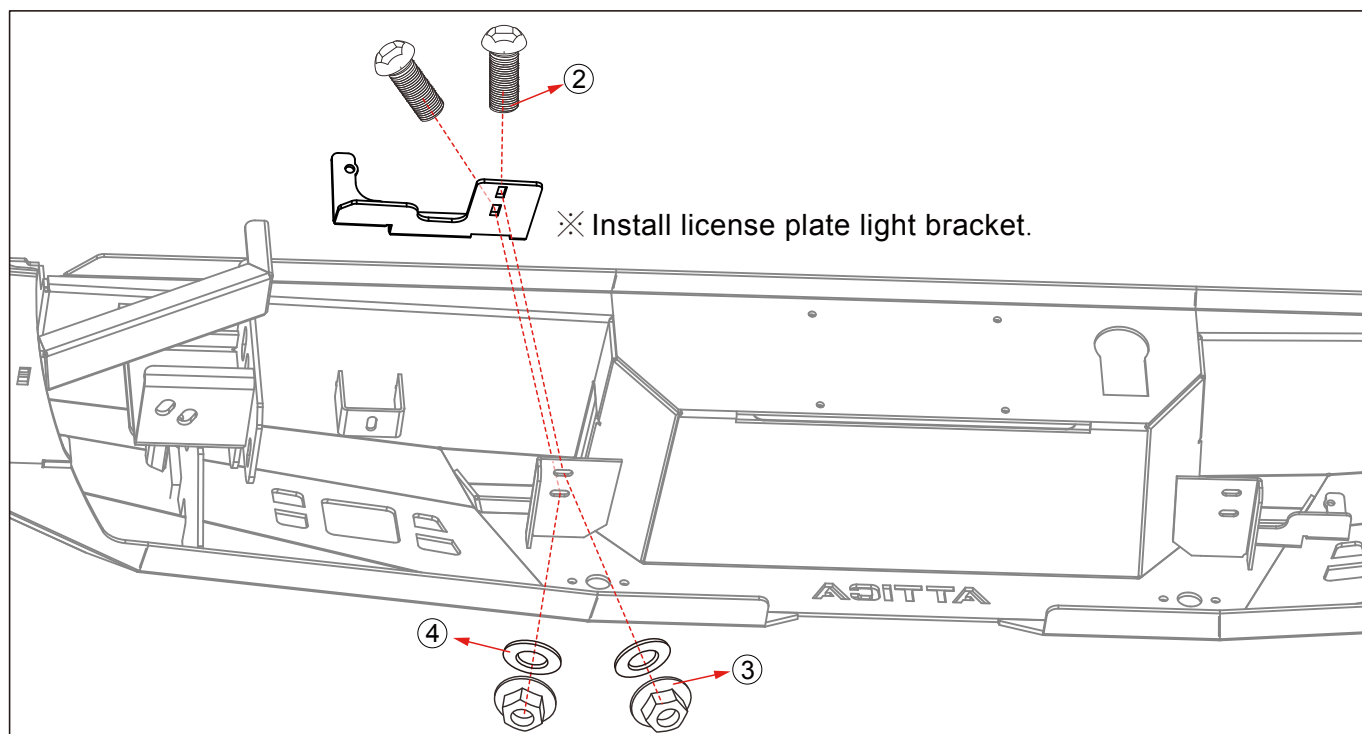


- ✱ Pry off the bumper harness and related lights with tools and move to the new bumper.
- ✱ Reinstall the parking sensor housing, parking sensor, license plate light, trailer plug, license plate, and secure wiring on the new bumper.

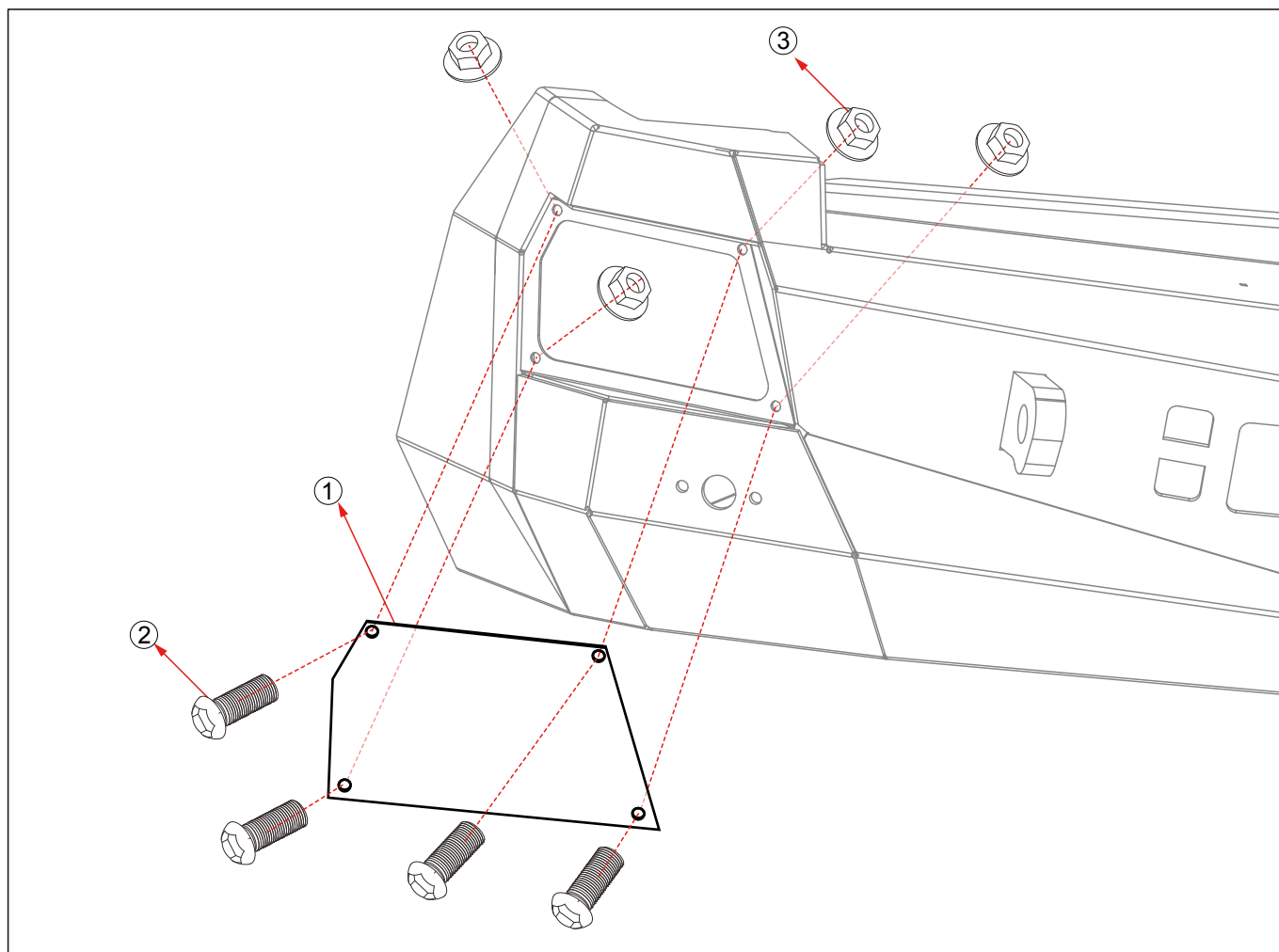


Step 6: Installation of left and right light brackets.

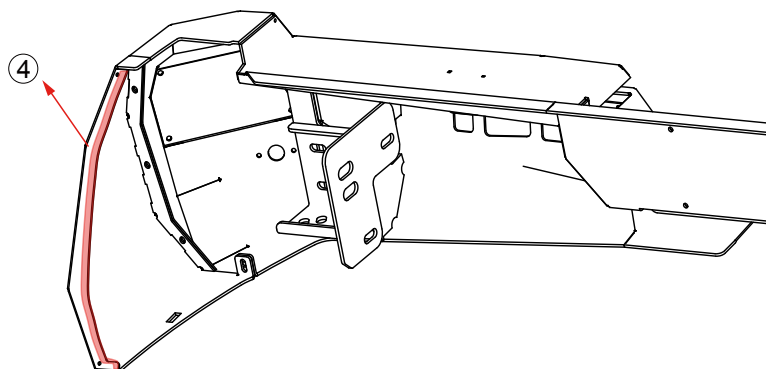




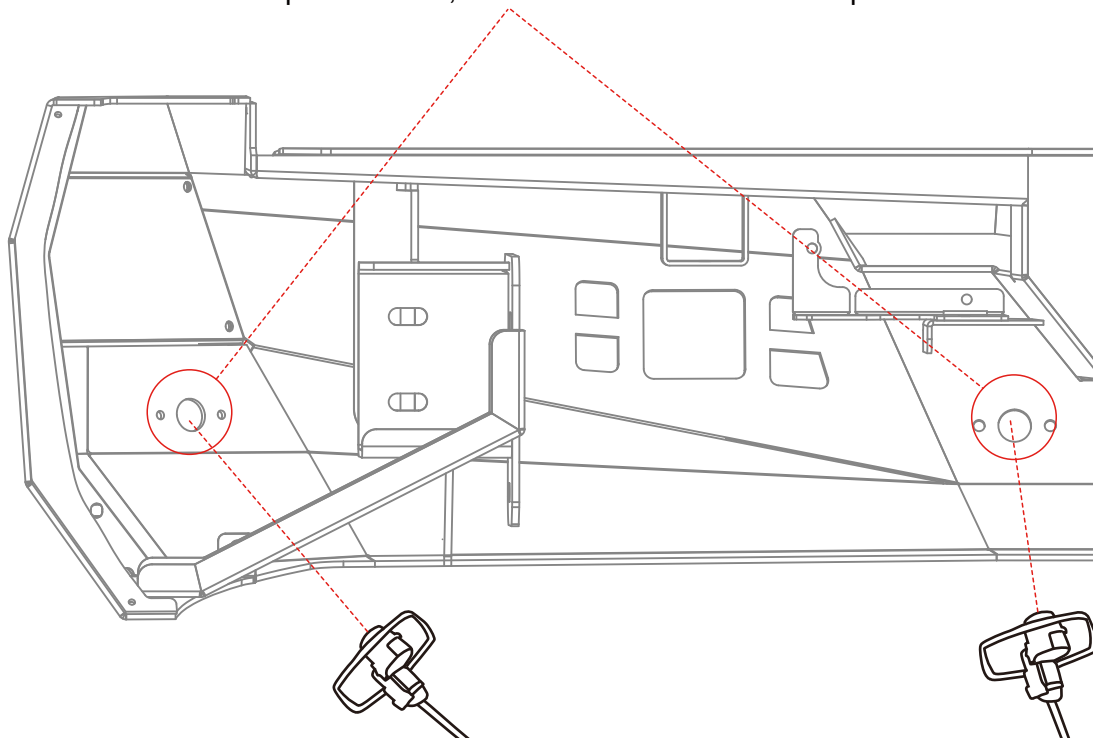
Step 7: Install blind spot sensor cover.



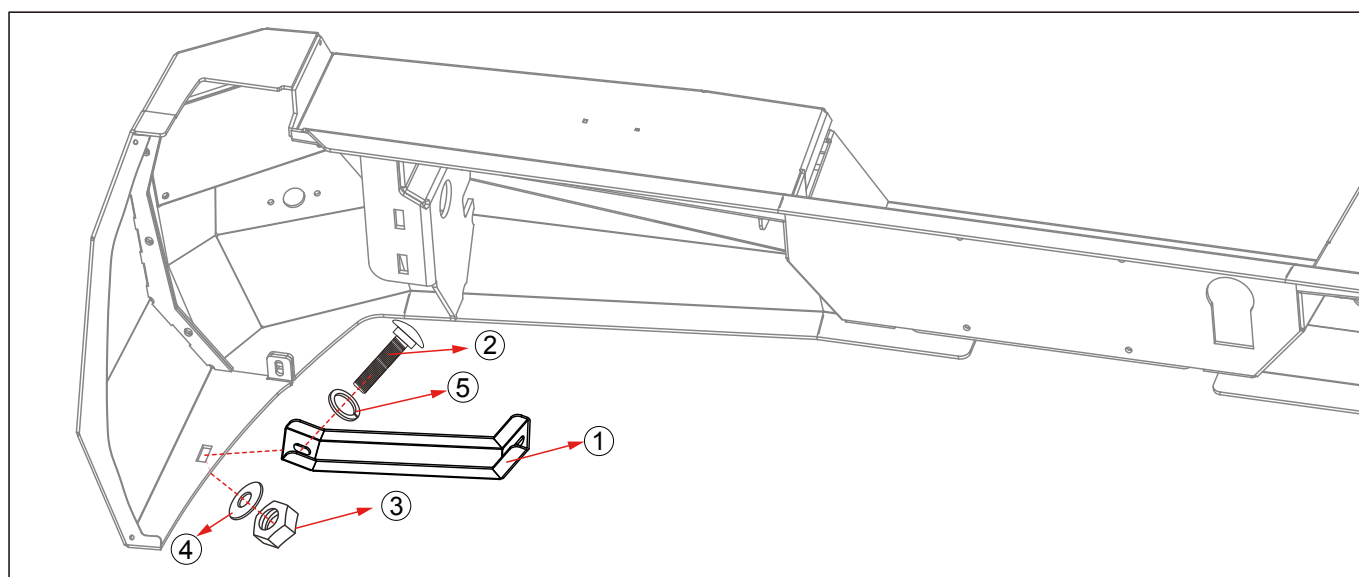
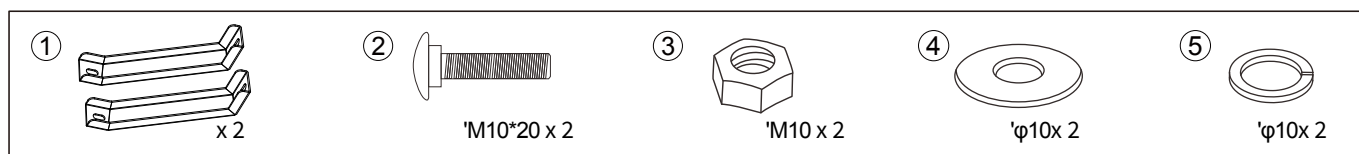
※ Install strips on both sides of the wings.



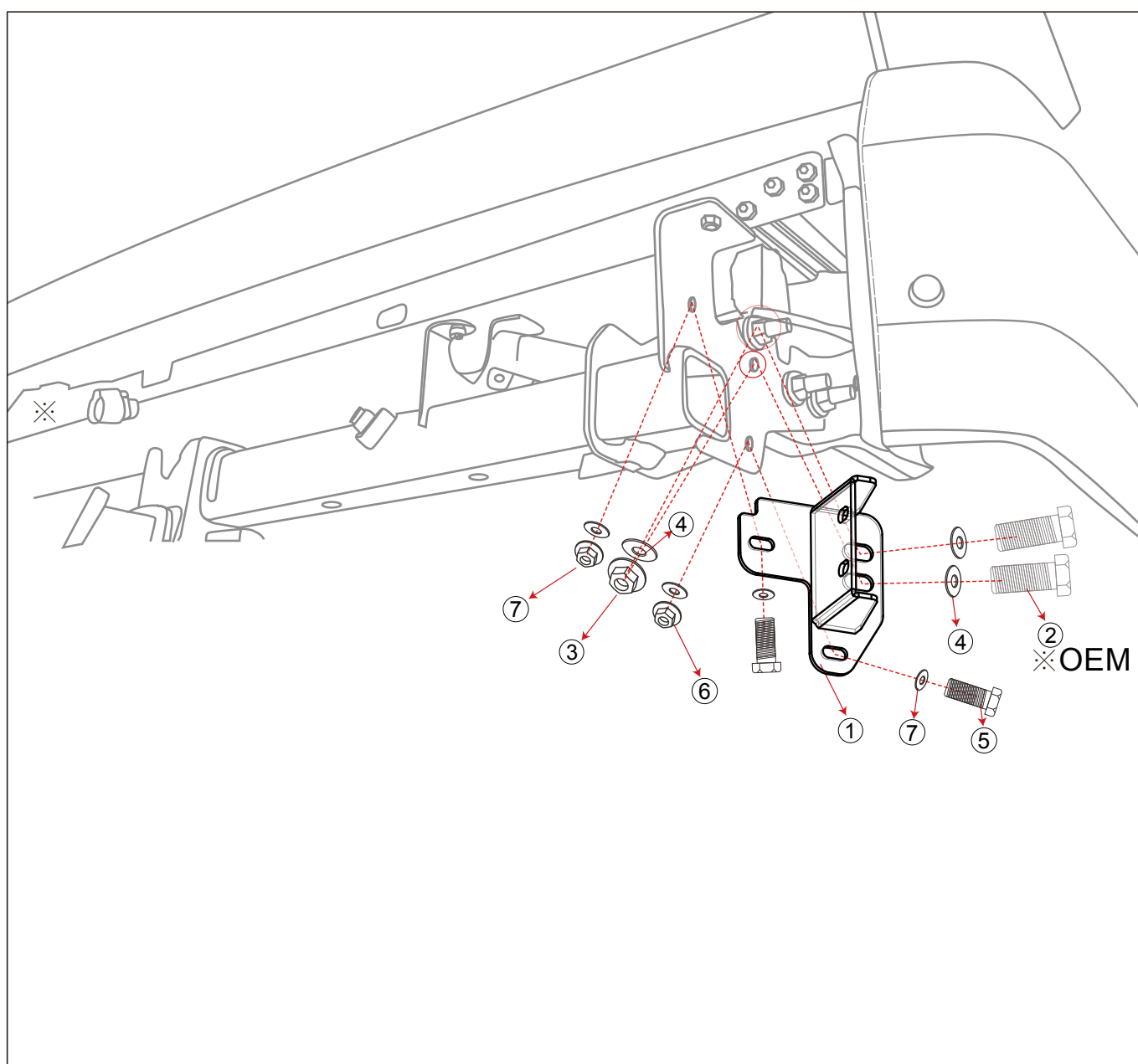
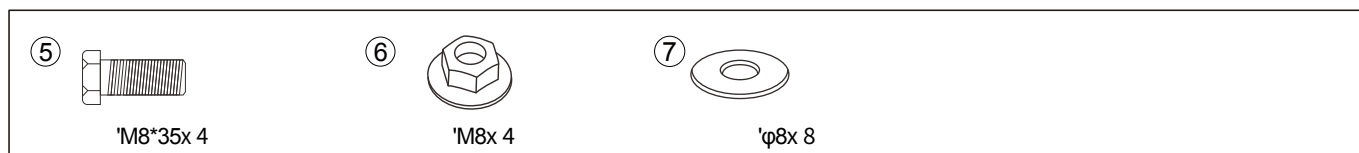
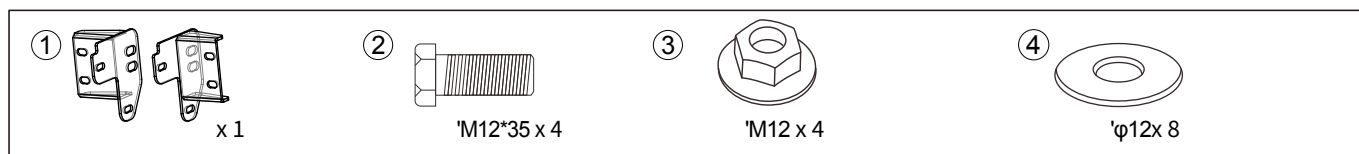
※ Apply new double sided tape. Use bolt, washer and nut to secure in place.



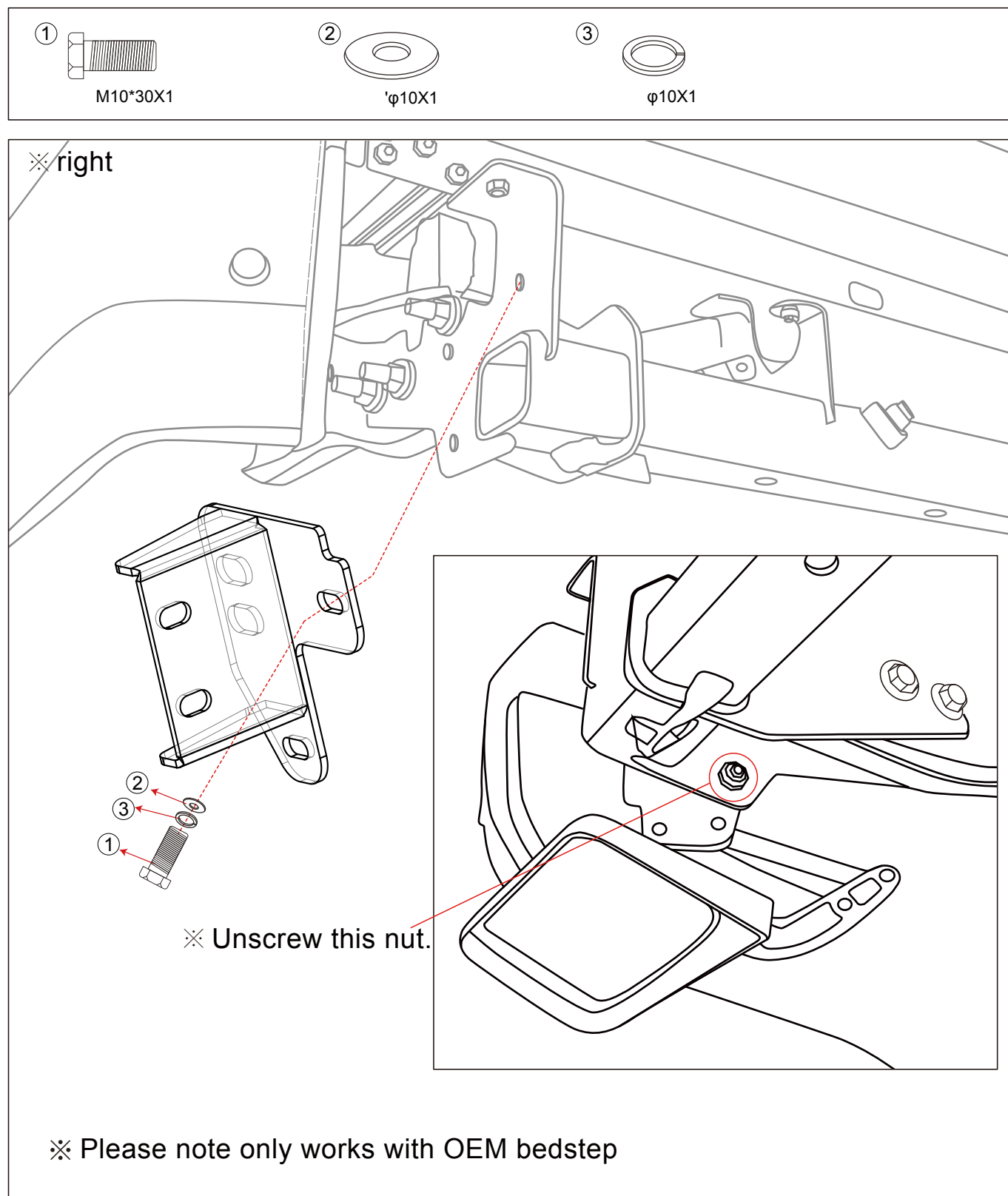
Step 8: Install wing bracket.



Step 9: Bracket installation.



Step 10: Another version difference.



Step 11: Bumper installation.

