

7929 Lincoln Ave. Riverside, CA 92504
Phone: 951.689.ICON Fax: 951.689.1016

PART #	DESCRIPTION
57720P	07-UP TUNDRA REAR 2.5 VS PB PAIR

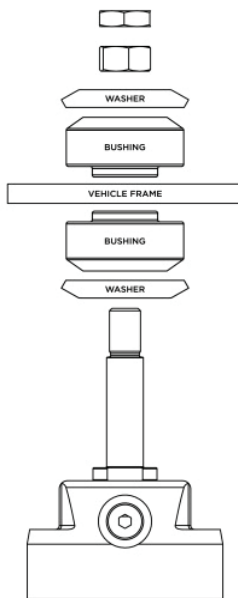
COMPONENTS INCLUDED	
(2) 154967P 07+ TUNDRA REAR 2.5 VS PB	(2) 611007 MEDIUM DUTY STEM BUSHING KIT
HARDWARE INCLUDED	
611007 HARDWARE KIT	
(2) MEDIUM DUTY 9/16" ID STEM BUSHING (1) MEDIUM DUTY 9/16" ID STEM WASHER	(1) MEDIUM DUTY 12MM ID STEM WASHER (1) M12-1.25 LOCK NUT
TOOLS REQUIRED	
JACK JACK STANDS TORQUE WRENCH	17MM SOCKET / WRENCH 19MM SOCKET / WRENCH
TECH NOTES	
1. YOUR ICON SHOCK ASSEMBLIES COME FACTORY CHARGED TO 250 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.	



WARNING!
<p>** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.</p> <p>** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLTION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.</p>

INSTALLATION

1. Using a properly rated jack, raise the rear of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the rear wheels.
2. Place a floor jack under the axle housing and slightly raise the jack to remove tension from the shock. Loosen and remove the lower shock bolt using a 17mm socket/wrench. Make sure the axle is well supported, then remove the stem bushing nut and upper stem bushings using a 17mm socket/wrench.
3. Remove the rear shock.
4. Install stem hardware as seen in the diagram. Use a 19mm socket/wrench to install the lock nut until lock is engaged. Do not overtighten bushing assembly as this can lead to premature bushing wear. Failure caused by incorrect installation of bushings is not covered under ICON's warranty policy.



5. Make sure that the reservoir is facing away from the axle housing. Check for adequate clearance between the shock reservoir and leaf spring, rotate the reservoir manifold if necessary. **[FIGURE 1]**

FIG.1



6. Install the lower shock mount in the factory location and reinstall the factory shock hardware using a 17mm socket/wrench. [Torque to factory spec]

7. Repeat steps 2-6 for opposite side.

8. Install wheels and lower vehicle back to the ground. [Torque lugs to factory spec]

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.



2.5 VS SERIES SHOCK & COILOVER TECHNICAL INFORMATION

MAINTENANCE

ICON shock absorbers are a high quality rebuildable race style shock absorber designed for optimal performance. With a unit of this caliber on your vehicle, routine maintenance is required to keep them looking and operating in like new condition. Residual oil and assembly lube may be present at all seal paths from the factory out of the box and is considered normal. Pooling of oil however is not acceptable at any time and one should contact the ICON dealer where purchased.

BELOW ARE GUIDELINES BASED ON HOW YOU USE YOUR VEHICLE BUT YOUR MILEAGE MAY VARY:

STREET USE:

- Send in for factory servicing every 40,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Remove any buildup of road salt, mud, or debris from shocks and coil springs anytime accrued
- Clean with mild soap and water with each oil change or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure yearly. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

STREET/DIRT:

- Send in for factory servicing every 15,000 miles or if a leak develops, ride quality decreases, or they begin to make excessive noise.
- Clean with mild soap and water with each oil change, offroad trip, or anytime you notice build up.
- Wax the cylinders yearly with automotive wax to prevent corrosion.
- Check nitrogen pressure each dirt outing. (252004 charge needle assembly available at any ICON distributor)
- Check bearings for excessive wear yearly.
- DO NOT apply any type of lube to the upper and lower bearings.

DIRT USE:

- Send in for factory servicing every 1,000 miles.
- Check nitrogen pressure each outing. (252004 charge needle assembly available at any ICON distributor)
- Remove any buildup of mud or debris from shocks and coil springs after every outing.

SELF-SERVICE:

- Contact ICON for service kits & tools at (951) 689-4266.

PRODUCT REGISTRATION

Please visit: <http://www.iconvehicledynamics.com/tech-support/registration/> to register your product.

ICON VEHICLE DYNAMICS SHOCK ABSORBER WARRANTY

This shock absorber has a 1 year warranty against any manufacturer's defects. If a shock fails within the initial year of ownership, the shock must be shipped to ICON Vehicle Dynamics for inspection and service. If a shock is inspected and it has been determined the shock failed due to neglect, damage caused by improper installation or any other reason besides "normal wear and tear", the owner of said shock is responsible for all service costs. This includes labor, parts, and shipping.

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

ICON Vehicle Dynamics' obligation under this warranty is limited to the repair or replacement, at ICON Vehicle Dynamics' discretion, of the defective product. Any and all costs of removal, installation or re-installation, freight charges and incidental or consequential damages are expressly excluded from this warranty. Items that are subject to wear are not considered defective when worn and are not covered.

ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.

To send a shock in for warranty please visit our website <http://www.iconvehicledynamics.com/tech-support/shock-service/>

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PERFORMANCE SUSPENSION SYSTEMS AND SHOCK ABSORBERS

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PART #	DESCRIPTION
58750	07-UP TUNDRA 2.5 VS RR COILOVER KIT

COMPONENTS INCLUDED	
(1) 154956R 07+ TUNDRA CO RR (DRVR) (1) 154956R 07+ TUNDRA CO RR (PASS)	(2) 154006 07+ TUNDRA RESI MOUNT (1) 611025 TUNDRA CO HARDWARE KIT (PAIR) (1) 611051 #40 2 1/16-3" HOSE CLAMP KIT
HARDWARE INCLUDED	
(4) 605144 3/8-12 X .750 FLANGED SELF TAP BOLT	
611025 COILOVER HARDWARE KIT	
(8) 605101 3/8-16 X 1.000 HHCS GR8 YZINC	(8) 605131 3/8 SPLIT LOCK WASHER GR8 YZINC
611051 HOSE CLAMP HARDWARE KIT	
(4) 605931 1/2 X 2 1/16 - 3 #40 SS HOSE CLAMP	
TOOLS REQUIRED	
JACK JACK STANDS TORQUE WRENCH DRILL 11/32" DRILL BIT	5/16" SOCKET / WRENCH 9/16" SOCKET / WRENCH 18MM SOCKET / WRENCH 22MM SOCKET / WRENCH 24MM SOCKET / WRENCH
TECH NOTES	
<p>1. YOUR ICON COILOVER ASSEMBLIES COME FACTORY CHARGED TO 250 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.</p> <p>2. YOUR ICON COILOVER ASSEMBLIES COME SHIPPED AT ICON'S RECOMMENDED RIDE HEIGHT. REDUCING DROOP TRAVEL WILL REDUCE RIDE QUALITY. DO NOT PRELOAD THE COIL BEYOND 2.00" OF EXPOSED THREADS BETWEEN THE BOTTOM OF THE TOP CAP AND THE COIL ADJUSTER NUT. ADJUSTING PRELOAD BEYOND THIS SETTING WILL CAUSE THE COIL TO BIND AND DAMAGE WILL OCCUR TO COILOVER AND/OR VEHICLE.</p>	



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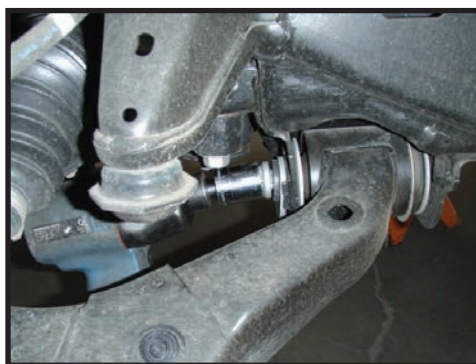
INSTALLATION

1. Using a properly rated jack, raise the front of the vehicle and support the frame rails with jack stands. Ensure the jack stands are secure and set properly before lowering the jack. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the front wheels.
2. To make room for the coilover to be removed you will need to separate the lower ball joint from the spindle. It is also easier to move the lower control arm if you loosen the inner-lower control arm pivots so you don't have to fight the bushing stiffness. Note the position of the alignment cams. (FIGURE 1 AND 2)

FIG.1



FIG.2



3. Remove the (4) nuts securing the upper coil seat to the coil bucket. Do not loosen or remove the larger center nut securing the spring seat to the shock shaft. This would result in the stock coil assembly to come apart violently causing damage to components and possible injury. (FIGURE 3)

FIG.3



FIG.4

4. Support the lower control arm with a jack and remove the bolt holding the shock eye to the lower lower control arm. Note orientation, this bolt will be reused. (FIGURE 4)

5. Lower the jack and remove the stock coilover assembly. Due to rubber bushing stiffness you may need to push down on the suspension. To make it easier you can use a pry bar over the top of the upper control arm and under the pivot bolt for additional leverage. Be careful not to damage any brake lines or wires that may be routed down the control arm.

6. Install new ICON coilover assembly: there are 7 threaded holes in the top of the upper shock mount, you will be using 4 of them. Using a 9/16" socket/wrench, install upper mount with the hose pointing outward using (4) of the supplied (605101) bolts and (605131) lock washers. [Torque to 33 ft-lbs]

7. Install shock mount to lower control arm: The lower shock mount has (1) long and (1) short spacer. Make sure the short spacer is oriented toward the rear of the vehicle. This will place the shock further toward the rear of the arm to ensure adequate clearance of the shock rod end. Install the factory lower shock bolt. [Torque to factory spec]

8. Remove plastic caps for the frame cover. drill the hole out to an 11/32". Using the supplied 3/8" Self-tappers, start each side of the reservoir bracket allowing the bracket to be centered, then securely tighten down the hardware. (FIGURE 5)

FIG.5



FIG.6

9. Mount reservoir. The lower hose clamp goes through the slot in the bracket and the upper registers in the notches at the top of the bracket. Position the reservoir so the clamp bands are in the recessed groove on the can and secure. (FIGURE 6)

10. Reattach the lower control arm to the spindle. [Torque to factory spec]

11. Install wheels and lower vehicle back to the ground [Torque to factory spec]. **NOTE:** If the inner-lower control arm pivots were loosened in step 2, re-tighten them now with the vehicle on the ground. [Torque to factory spec]

12. Have the vehicle professionally aligned.



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