SKYJACKER

- SUSPENSIONS :

3" Suspension Lifts Installation Instructions

2022> Toyota Tundra 2WD\4WD

With Rear Coils or With Load-Leveling Rear Height Control Air Suspension (Air Bags)

Required Tools List:

• SAE Sockets \ Wrenches (7/16", 1/2", 9/16", 3/4" & 1-1/8")

• Metric Hex Key & Sockets \ Wrenches (6mm Hex Key (Air Ride Models) 8mm, 10mm, 12mm, 14mm, 15mm, 17mm, 18mm, 19mm, 22mm, 24mm, & 39mm)

• E14 External Torx Socket (Air Ride Models)

• Strut Spring Compressor (2" Front Spacer)

• Tie Rod Puller Tool

• Ball Joint Seperator Tool

- Plastic Fastener Removal Tool
- Standard Screwdriver
- Adjustable Channel Lock Pliers
- Small Standard Screwdriver
- Mechanic Pick Tool
- Grease Gun
- Pry Bar
- Punch
- Jack Stands
- Floor Jack
- Measuring Tape
- Ball Peen Hammer
- Utility Knife
- Thin Chisel
- Safety Glasses
- Wheel Chock
- Paint Marker
- Torque Wrench



Before beginning installation, read these instructions & enclosed driver's WARNING NOTICE thoroughly & completely. Also affix WARNING decal in passenger compartment in clear view of all occupants. Please refer to Parts List to insure that all parts & hardware are received prior to disassembly of vehicle. If any parts are found to be missing, contact SKYJACKER® Customer Service at 318-388-0816 to obtain needed items. If you have any questions or reservations about installing this product, contact SKYJACKER® Technical Assistance at 318-388-0816.

Please Record Important Measurement Information Below for Reference. It Is Very Helpful on Determining an Accurate Achieved Lift Height Measurement.

Make sure you park vehicle on a level concrete or asphalt surface. Many times a vehicle is not level (side-to-side) from factory, but is usually not noticed until a lift kit has been installed which makes difference more visible. Using a measuring tape, measure front & rear (both sides) from ground up to center of fender opening above axle.

Driver Side Front: _		Passenger Side Front:	/
	BEFORE / AFTER		BEFORE / AFTER
Driver Side Rear: _		Passenger Side Rear:	
	BEFORE / AFTER		BEFORE / AFTER

Important Notes:

- This Suspension Lift is **NOT** Designed to Fit Following Models:
 - TRD PRO Series Models.
 - XSP-X Models.
- If Larger Tires (10% More Than OEM Diameter) Are Installed, Speedometer Recalibration Will Be Necessary. Contact Your Local TOYOTA Dealer or an Authorized Skyjacker® Dealer for Details.
- After Installation, a Qualified Alignment Facility Is Required to Align Vehicle to OEM Specifications.
- If Equipped, Advanced Driver Assistance Systems (ADAS) Recalibration May Be Necessary. Contact Your Local TOYOTA Dealer or an Authorized Skyjacker® Dealer for Details.

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Kit Breakdown:

Part # TU2230ABK With Rear Air Bags

Item #	Description	Qty
TU2230	COMP BX: 22> TUNDRA, 3"	1
TU2230MSA	COMP BX: 22> TUNDRA, AIR BAG	1

Part # TU2230MSK With Rear Coils

Item #	Description	Qty
TU2230	COMP BX: 22> TUNDRA, 3"	1
TU2230MSC	COMP BX: 22> TUNDRA, COILS	1

Component Box Breakdown:

Part # TU2230

Item #	Description	Qty
TU223BSE-D	BUMP STOP EXT, REAR, DR	1
TU223BSE-P	BUMP STOP EXT, REAR, PA	1
TU223BSS-S	BUMP STOP EXT BLOCK, FRONT	2
TU223DDB-B	DIFFERENTIAL DROP BRKT, DR	1
TU223PDB-B	DIFFERENTIAL DROP BRKT, PA	1
TU223RSE-D	SHOCK EXTENSION, REAR, DR	1
TU223RSE-P	SHOCK EXTENSION, REAR, PA	1
TU223RTB-B	TRACK BAR BRKT, REAR	1
TU223SBL-F	SWAY BAR LOWER SPACER, FRT	2
TU223SBL-R	SWAY BAR LOWER SPACER, RR	2
TU223UCA-L	UPPER CONTROL ARM, DR	1
TU223UCA-R	UPPER CONTROL ARM, PA	1
H-BOX TU2230	HDWR BOX: TU2230 COMP BOX	1

Part # TU2230MSA

Item #	Description	Qty
TU2220FMS-S	STRUT SPACER, FRONT, 2"	2
TU223RABS-S	AIR BAG SPACER, REAR	2
HB-TU223RABL	HDWR BAG: REAR AIR LINKS	1
HB-TU223RABS	HDWR BAG: REAR AIR SPACER	1
HB-TU760MS	HDWR BAG: 10MM FLANGE NUTS	1

Part # TU2230MSC

Item #	Description	Qty
TU2225FMS-S	STRUT SPACER, FRONT, 2.5"	2
TU222RMS-S	COIL SPACER, REAR, 2"	2
HB-TU760MS	HDWR BAG: 10MM FLANGE NUTS	1

Hardware Box Breakdown:

Part # H-BOX TU2230

Item #	Description	Qty
HB-14ARM	HDWR BAG: FOR CONTROL ARM	1
HB-TU223BLE	HDWR BAG: BRAKE LINE EXT	1
HB-TU223BSE	HDWR BAG: BUMP STOP EXT	1
HB-TU223DB	HDWR BAG: DIFF BRACKETS	1
HB-TU223RSE	HDWR BAG: SHOCK EXT, REAR	1
HB-TU223RTB	HDWR BAG: REAR TRACK BAR	1
HB-TU223SBS	HDWR BAG: SWAY BAR SPACERS	1

Hardware Bag Breakdown:

Part # HB-14ARM

Item #	Description	Qty
14CTN	1/4 COARSE THRD N/I LOCK NUT	2
14SAEW	1/4 SAE WASHER	2

Part # HB-TU223BLE

Item #	Description	Qty
TU223BLE-S	BRAKE LINE EXTENSION BRKT.	3
516X1FTB	5/16 X 1 FINE THREAD BOLT	3
516FTN	5/16 FINE THRD N/I LOCK NUT	3
516SAEW	5/16 SAE WASHER	6

Part # HB-TU223BSE

Item #	Description	Qty
516CTN	5/16 COARSE THRD N/I LOCK NUT	2
516X1FTB	5/16 X 1 FINE THREAD BOLT	4
516FTN	5/16 FINE THREAD N/I LOCK NUT	4
516SAEW	5/16 SAE WASHER	10

Part # HB-TU223DB

Item #	Description	Qty
TU223DDS-S	DIFF DROP SPACER BRKT, DR	1
2855	DIFFERENTIAL BRKT. BUSHINGS	4
CS2600	CRUSH SLEEVE / 2.60"	2
14X65MMB-1.5	14MM X 65MM METRIC BOLT/10.9	2
16MMN-1.5	16MM-1.5 METRIC N/I LOCK NUT	3
58SAEW	5/8 SAE WASHER	3
916SAEW	9/16 SAE WASHER	2

Part # HB-TU223RABL

Item #	Description	Qty
TU223RABL-D	AIR BAG LINK BRKT, REAR, DR	1
TU223RABL-P	AIR BAG LINK BRKT, REAR, PA	1
14X1FTB	1/4 X 1 FINE THREAD BOLT G8	2
14FTN	1/4 FINE THREAD N/I LOCK NUT	2
14SAEW	1/4 SAE WASHER	4

Part # HB-TU223RABS

Item #	Description	Qty
38X1FTB	3/8 X 1 FINE THREAD BOLT	2
38FTN	3/8 FINE THREAD N/I LOCK NUT	2
38SAEW	3/8 SAE WASHER	4

Part # HB-TU223RSE

Item # Description		Qty
TU223RSE-TN	SHOCK EXTENSION TAB NUT	2
BTIE-K	CABLE TIE, BLACK	2
12X114CTB	1/2 X 1-1/4 COARSE THRD BOLT	2
12SAEW	1/2 SAE WASHER	2
34X312CTB	3/4 X 3-1/2 COARSE THRD BOLT	2
34CTN	3/4 COARSE THRD N/I LOCK NUT	2
34SAEW	3/4 SAE WASHER	4

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Hardware Bag Breakdown:

Part # HB-TU223RTB

Item #	Description	Qty
14X80MMB	14MM X 80MM METRIC BOLT/10.9	1
14MMN	14MM NYLON INSERT LOCK NUT	1
916SAEW	9/16 SAE WASHER	2
38X114FTB	3/8 X 1-1/4 FINE THREAD BOLT	1
38FSFTN	3/8 FLANGE SERRATED NUT	1
38SAEW	3/8 SAE WASHER	1

Hardware Bag Breakdown:

Part # HB-TU223SBS

Item #	Description	Qty
TU223SBS-S	S.B. END LINK SPACER, FRT	2
12X80MMB-1.25	12MM X 80MM METRIC BOLT/10.9	4
12SAEW	1/2 SAE WASHER	4

Part # HB-TU760MS

Item #	Description	
10MMX1.5NFN	10MM-1.5 NYLON FLANGE NUT	8





Front Installation: Note: Save all factory components & hardware for reuse, unless noted.

►IMPORTANT: If Equipped with Load-Leveling Rear Height Control Air Suspension (Rear Air Bags), Deflate Rear Air Bags to Lowest Setting at Dash Control Panel.

Pre-Installation Tips: Install Bushings & Sleeves into Differential Brackets.

Kit comes with two (2)
 Differential Drop Brackets.
 (Photo # 1) Coat supplied
 Eye Bushings with a water
 resistant grease. Press Eye
 Bushings into each side of
 Skyjacker Differential
 Bracket eye.

Coat each supplied 2.60" Crush Sleeve & press into Eye Bushings.



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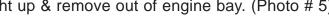
►IMPORTANT:

Removing & Replacing <u>DRIVER</u> <u>Side</u> Front Upper Control Arm Requires Disconnecting OEM Components In Engine Bay. Skyjacker Recommends Disconnecting First With Vehicle on Flat Level Ground.

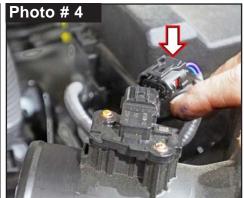
- Set emergency brake & chock rear tires \ wheels.
- 2. Open hood. Disconnect ground terminal cable on OEM battery using a 12mm socket\wrench. (Photo # 2)
- 3. Loosen two (2) OEM air box hose clamps using a standard screw driver. (Photo # 3) Remove air box connector tube. Unplug Mass Air Flow (MAF) Sensor. (Photo # 4) Push on plug tab, then pull to disconnect.

Open OEM air box lid by flipping two (2) clips. Pinch lid back & remove air box lid. Remove OEM air filter. With a firm tug, pull OEM air box base straight up & remove out of engine bay. (Photo # 5)







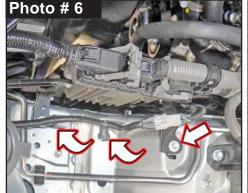




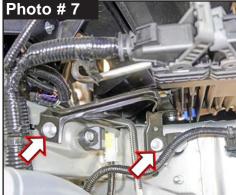
4. Disconnect two (2) OEM Electronic Control Unit (ECU) line clip using a plastic fastener

removal tool. (Photo # 6) Disconnect rear OEM ECU bracket mount using a 10mm socket\wrench. (Photo # 6)

- 5. Disconnect two (2) forward OEM ECU bracket mounts using a 10mm socket\ wrench. (Photo #7)
- 6. Flip OEM ECU lever forward to unlock. (Photo #8) Disconnect upper ECU plug clamp using a standard screwdriver to unlock. (Photo # 8) Flip OEM ECU lever to unlock. (Photo #8
- 7. Disconnect both plugs from ECU. Remove OEM ECU from engine bay. (Photo # 9)





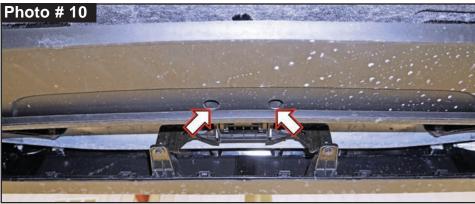


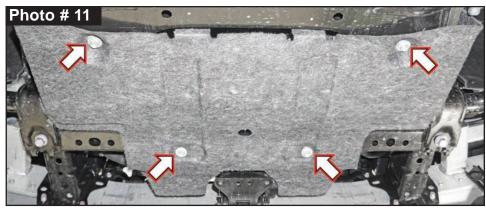


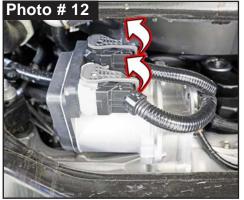
I-TU2230 06/25 Page 4 of 24 8. Raise front of vehicle, support frame rails using jack stands at indicated lift points in OEM service manual.

Photo # 10

- Remove front tires\wheels using a 22mm socket.
- Disconnect OEM air dam from actuator by removing two (2) rear bolts from center mount using a 10mm socket\wrench. (Photo # 10)
- 11. Disconnect OEM lower splash shield by removing four (4) OEM bolts using a 12mm socket\wrench to access sway bar frame mount. (Photo # 11)
- 12. Disconnect two (2) plugs from OEM Power Steering Rack & Pinion. (Photo # 12) Flip each OEM lever to unlock.
- 13. Disconnect OEM sway bar from frame mount by removing two (2) OEM bolts per side using a 17mm socket\wrench. (Photo # 13)
 Roll OEM sway bar down
 - from frame.
- 14. Disconnect OEM sway bar end link from OEM Lower Control Arm (LCA) using a 19mm socket\wrench. (Photo # 14) Remove OEM sway bar assembly.
- 15. Mark front & back cam bolt positions on each OEM LCA frame mounts. (Photo # 15) Mark both driver & passenger side LCA mounts.











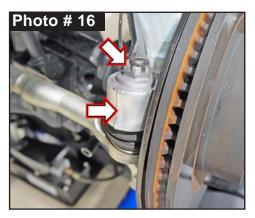


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Note: Perform Steps 16-53 on Driver Side.

16. Remove OEM cotter pin from OEM tie rod. Loosen, but do not remove OEM tie rod nut from OEM steering knuckle using a 24mm socket\wrench. (Photo # 16)
Disconnect OEM outer tie rod end from OEM knuckle using a tie rod end puller tool.

<u>Tech Note</u>: To unseat tie rod taper without puller tool, strike tie rod boss of knuckle at tie rod end with ball peen hammer to dislodge. <u>Note</u>: ONLY strike knuckle portion. (Photo # 16) Remove nut & remove tie rod end from knuckle.



17. On OEM knuckle tie rod boss, disconnect OEM ABS line bracket using a 12mm socket \

wrench. (Photo # 17)
Retain OEM hardware.

On OEM knuckle below tie rod boss, remove OEM ABS sensor using a 10mm socket\wrench. (Photo # 17)

18. Disconnect OEM ABS \
brake bracket from OEM
Upper Control Arm (UCA)

Upper Control Arm (UCA)
mount using a 10mm socket \ wrench. (Photo # 18) Retain OEM hardware.





19. Disconnect OEM ABS\brake line bracket from side of OEM steering knuckle using a 12mm socket\wrench. (Photo # 19) Retain OEM hardware.

Disconnect OEM brake line bracket from frame mount using a 10mm socket\wrench. (Photo # 19) Retain OEM hardware.

20. Remove two (2) OEM brake caliper mounting bolts from OEM knuckle using a 19mm socket\
wrench. (Photo # 20) Note: There is a brake pad wear sensor wire connected to caliper, leave sensor wire connected. (Photo # 20)

<u>Tech Note</u>: Hang brake caliper on frame out of way with a hook or bungee. <u>Do Not</u> hang by rubber brake line. (Photo # 21) Remove OEM brake rotor from OEM hub assembly.







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21. Remove OEM CV shaft nut dust cover from center of hub assembly with a standard screwdriver or thin chisel. (Photo # 22) Remove OEM brake rotor.

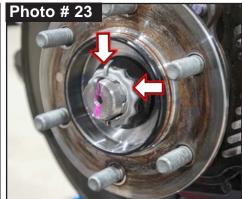
Remove OEM CV shaft cotter pin & locking ring. (Photo # 23)

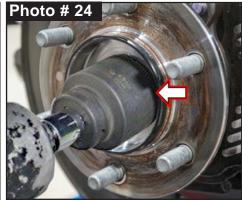
Remove OEM CV shaft nut using a 39mm socket. (Photo # 24)

Disconnect axle from knuckle. **Note: Do Not** Overextend CV Axle Shaft.

Tech Note: You may need a punch & hammer to dislodge CV shaft from hub.







22. Remove OEM lower strut mount hardware from OEM LCA using two (2) 22mm sockets \
wrenches. (Photo # 25)

23. Support OEM LCA with a jack. Remove upper OEM ball joint cotter pin from OEM knuckle at UCA mount. Loosen, but do not remove upper OEM ball joint nut from OEM knuckle using a 18mm wrench. (Photo # 26)

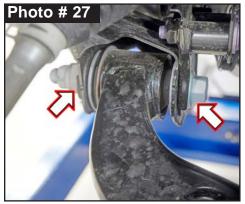




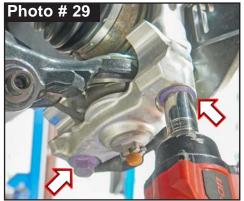
Disconnect upper OEM ball joint from OEM knuckle using a ball joint separator tool. <u>Tech Note</u>: To unseat ball joint taper without separator tool, strike ball joint boss of knuckle using ball peen hammer to dislodge. **Note**: ONLY strike knuckle portion only.

24. Loosen, but do not remove two (2) cam bolts on OEM LCA using two (2) 22mm sockets \ wrenches. (Photo # 27 & # 28)

Remove two (2) OEM LCA bolts from OEM knuckle using a 22mm socket \ wrench. (Photo # 29)





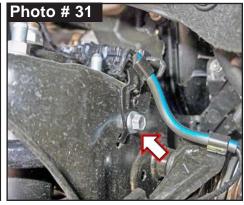


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NOTE: Models Equipped with Adaptive Variable Suspension (AVS) System.

- 25. Remove forward OEM ABS bracket from OEM upper strut frame mount using a 12mm socket\wrench. (Photo # 30)
- 26. Remove rearward OEM ABS bracket from OEM upper strut frame mount using a 12mm socket \ wrench. (Photo # 31)



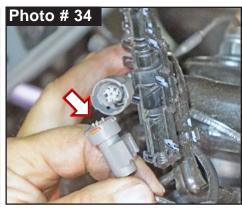


27. Carefully release six (6) tabs \ latches on each side of OEM adaptive ride wiring plug cover using a small standard screwdriver or mechanic pick tool. (Photo # 32) **Tech Note**: You may need to hold open tabs \ latches with an additional tool.

With OEM adaptive ride wiring plug released from cover, disconnect adaptive ride plug by pressing on white tab latch to release plug connection. (Photo # 33 & # 34) **Proceed to Step 28.**







- 28. Loosen, but do not remove OEM UCA hardware using 22mm sockets\wrenches. (Photo # 35)
- 29. Remove nut & disconnect ball joint from OEM knuckle. (Photo # 36)
 <u>Tech Note</u>: You may need to pry UCA down to disconnect upper ball joint.
 Ease LCA away from front strut. <u>CAUTION</u>: Do not let LCA fall to abruptly.

Remove OEM knuckle \ hub assembly. (Photo # 37) Let lower control arm hang.







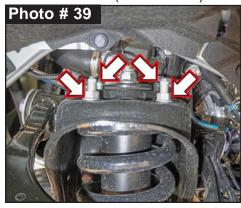
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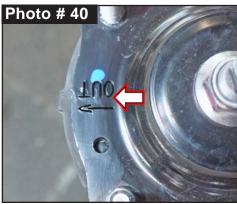
- 30. Disconnect four (4) OEM upper strut mounting nuts from frame mount using a 14mm socket\wrench. (Photo # 38)

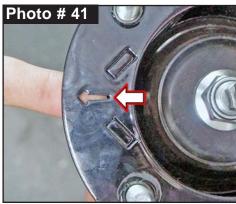
 Note: Do NOT remove center strut rod nut. Remove strut.
- 31. Remove OEM UCA hardware using two (2) 22mm sockets \ wrenches. Remove driver side OEM UCA bolt toward inside engine bay. (Photo # 39) Remove OEM UCA.
- 32. Note: An Arrow ← OUT is stamped into OEM upper strut mount. (Photo # 40)

 Skyjacker strut spacer has an Arrow Cut-Out ← to align with OEM. (Photo # 41)









33. <u>Note</u>: Skyjacker UCA Are Side Specific: Part number is on silver bar code label: # TU223UCA-L Driver & # TU223UCA-R Passenger.

Attach Skyjacker UCA to appropriate side of vehicle with OEM hardware using two (2) 22mm sockets\wrenches. Install with OEM bolt installing from front-to-rear. (Photo # 42) Secure, but **Do Not Completely Tighten**. To set properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires\wheels.



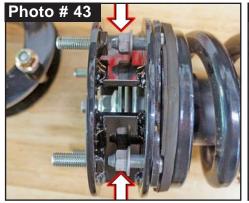
34. # TU2225MS - 2.5" Front Strut Spacer Kit For Models With Rear Coil Springs:

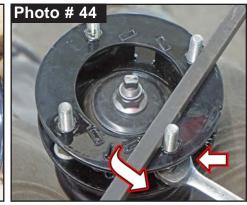
Skyjacker Upper Strut Spacers Are Not Side Specific: # TU2225FMS-S Driver or Passenger.

Align Skyjacker # TU2225FMS-S Upper Strut Spacer lower mounting holes on top of OEM strut assembly. **Note:** Align Strut Spacer Cut-Out ← & ← OUT on OEM strut.

Attach with OEM hardware using a 14mm wrench. Start all four (4) OEM flange nuts before beginning tightening sequence. (Photo # 43)

Tech Note: Use a pry bar or similar tool to keep strut \ spacer from turning to tighten. (Photo # 44) Torque 33 ft-lbs. Proceed to Step 38.





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35. # TU2220MS - 2" Front Strut Spacer Kit For Models With Rear Air Bags:

Skyjacker Upper Strut Spacers Are Not Side Specific: # TU2220FMS-S Driver or Passenger.

<u>Note</u>: For proper reassembly, mark top hat upper strut mounting isolator, rubber isolator & coil spring at top of strut to align with ← OUT on OEM strut. (Photo # 45)

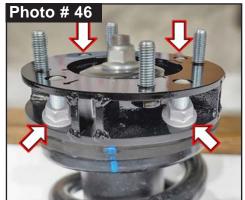
- 36. Align Skyjacker # TU2220FMS-S Upper Strut Spacer lower mounting holes on top of OEM strut assembly. Note: Align Strut Spacer Cut-Out ← toward ← OUT on OEM strut.

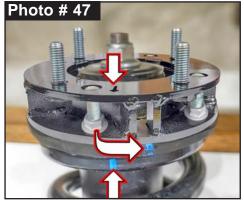
 Attach with OEM hardware using a 14mm wrench. Start all four (4) OEM flange nuts before beginning tightening sequence. (Photo # 46) Tech Note: Use a pry bar or similar tool to keep strut \spacer from turning to tighten. (Photo # 44) Torque 33 ft-lbs.
- 37. Place Skyjacker\OEM strut assembly into a suitable strut spring compressor. Compress coil spring on strut assembly.

Rotate & align Strut Spacer Cut-Out — OEM top hat upper strut mounting isolator, rubber isolator with previous marks on coil. (Photo # 47)

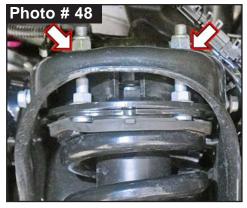
Remove strut spring compressor. Proceed to Step 38.







- 38. Connect Skyjacker\OEM strut assembly to OEM upper mount with supplied 10mm Nylon Insert Flange Nuts using a 15mm wrench. (Photo # 48) <u>Tech Note</u>: Start all four (4) flange nuts before beginning tightening sequence. Secure, but **Do Not Completely Tighten**..
- 39. Support bottom of OEM LCA with jack. Raise OEM LCA & connect Skyjacker\OEM strut assembly to lower strut mount with OEM hardware using two (2) 22mm sockets\wrenches. (Photo # 49) Secure, but **Do Not Completely Tighten**. <u>Tech Note</u>: You may need to raise jack to connect.
- 40. <u>Tech Note</u>: Add an anti-seize lubricant to OEM CV axle shaft splines. Position OEM knuckle \ hub assembly onto OEM LCA while sliding OEM CV axle shaft splines into through knuckle. Attach OEM knuckle with two (2) OEM LCA bolts using a 22mm socket \ wrench. (Photo # 50)





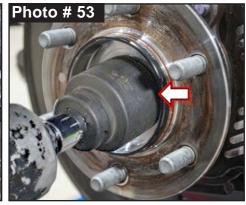


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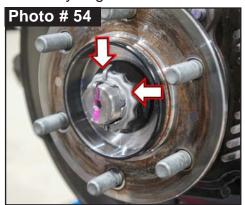
- 41. Attach Skyjacker UCA ball joint to OEM knuckle with supplied castle nut using a 18mm socket \ wrench. (Photo # 51) Align cotter pin. **CAUTION**: Ensure castle nut & cotter pin align properly into Skyjacker UCA ball joint. Never loosen castle nut to align cotter pin; always tighten. **Tech Note**: If needed, use a pry bar to lower Skyjacker UCA to attach ball joint.
 - Torque OEM knuckle lower bolts = 115 ft-lbs. Torque OEM upper ball joint nut = 37 ft-lbs.
- 42. Grease Skyjacker UCA ball joint using a grease gun. **CAUTION**: Skyjacker UCA Ball Joint is not fully greased from factory. GREASE Must Be Added to Skyjacker UCA Ball Joint using a grease gun. (Photo # 52)
- 43. Install OEM CV shaft nut to hub assembly. Tighten CV nut using a 39mm socket. (Photo # 53)







- 44. Install OEM CV shaft locking ring & cotter pin. (Photo # 54) Install OEM CV shaft nut dust cover to center of hub assembly.
- 45. Install OEM brake rotor onto OEM hub assembly. (Photo # 55) **Tech Note**: Use OEM lug nut to hold brake rotor in place.
 - Install OEM brake caliper assembly with two (2) OEM brake caliper mounting bolts to OEM knuckle using a 19mm socket\wrench. (Photo # 20) Note: Make sure brake pad wear sensor wire is still connected to caliper. (Photo # 20)
- 46. Connect OEM outer tie rod end to OEM knuckle boss from bottom-up with OEM castle nut using a 24mm socket\wrench. (Photo # 56) Align cotter pin. **CAUTION**: Ensure castle nut & cotter pin align properly into tie rod ball joint. Never loosen castle nut to align cotter pin; always tighten.







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47. <u>Note</u>: Skyjacker Brake Line Extensions Are Not Side Specific: # TU223BLE-S Driver or Passenger.

Attach a Skyjacker Brake Line Extension Bracket into OEM frame mount with OEM bolt using a 10mm socket\wrench. (Photo # 57)

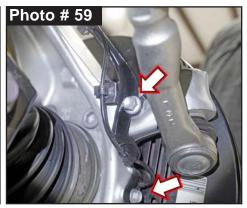
Attach OEM brake line bracket to Skyjacker Brake Line Extension Bracket with supplied 5/16" x 1" Fine Thread Bolt with 5/16" SAE Washer from outside-to-inside. Attach with supplied 5/16" SAE Washer & 5/16" Nylon Insert Lock Nut using a 1/2" socket\wrench. (Photo # 57)

- 48. Connect OEM ABS\brake bracket to Skyjacker UCA mount with supplied 1/4" SAE Washer & 1/4" Course Thread Nylon Insert Lock Nut using a 7/16" socket\wrench. (Photo # 58)
- 49. On OEM knuckle below tie rod boss, connect OEM ABS sensor with OEM hardware using a 10mm socket\wrench. (Photo # 59)

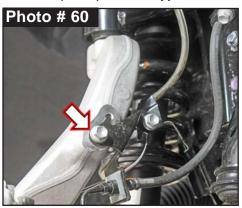
On OEM knuckle tie rod boss, connect OEM ABS line bracket with OEM hardware using a 12mm socket\wrench. (Photo # 59)







- 50. Connect OEM ABS\brake line bracket to side of OEM steering knuckle with OEM hardware using a 12mm socket\wrench. (Photo # 60)
- 51. <u>Note</u>: Skyjacker Front Bump Stop Extensions Are Not Side Specific: # TU223BSS-S Driver or Passenger. Remove OEM bump stop from OEM front bump stop bracket using adjustable channel lock pliers. (Photo # 61)
- 52. Attach Skyjacker Bump Stop Extension Bracket into OEM bump stop mount. Attach OEM bump stop into Skyjacker bracket using adjustable channel lock pliers. (Photo # 62)







<u>NOTE</u>: Models Equipped with Adaptive Variable Suspension (AVS) System.

53. Refer to Page 8 for reassembly in reverse order of disassembly. (I.e. Step 27, Step 26, & Step 25) Reconnect OEM adaptive ride wiring plug, cover, & OEM ABS brackets.

NOTE: Perform Steps 16-53 on Passenger Side.

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- 54. Support front differential using a floor jack. **NOTE**: Two-wheel drive models, Proceed to Step 64.
- 55. Locate two (2) front OEM differential-to-crossmember mounts. (Photo # 63)
- 56. On driver side, remove OEM bolt that attaches OEM diff mount bracket to crossmember using two (2) 19mm sockets\wrenches. (Photo # 64)

Next, remove two (2) OEM bolts that attaches OEM diff mount bracket to differential using a 22mm socket \ wrench. (Photo # 64)

57. Attach Skyjacker
TU223DDB-B Driver Side
Diff Drop Bracket to
crossmember with OEM
hardware using two (2)
19mm sockets\wrenches.

Photo # 63

View From Rear-To-Front Passenger





(Photo # 65) Secure, but **Do Not Completely Tighten**.

58. On passenger side, remove OEM bolt that attaches OEM diff mount bracket to crossmember using two (2) 19mm sockets \ wrenches. (Photo # 66)

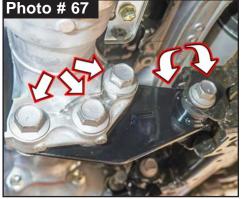
Next, remove three (3) OEM bolts that attaches OEM diff mount bracket to differential using a 22mm socket\wrench.

Photo # 66 Proposed - Photo # 67

(Photo # 66)

59. Attach Skyjacker #
TU223PDB-B Passenger
Side Diff Drop Bracket to
crossmember with OEM
hardware using two (2)
19mm sockets\wrenches.
(Photo # 67) Secure, but Do
Not Completely Tighten.





Insert three (3) OEM bolts through OEM differential & Skyjacker Passenger Side Diff Drop Bracket. (Photo # 67) **Tech Note:** Adjust OEM differential via jack to align mounting holes.

60. Attach with three (3) supplied 5/8" SAE Washers & three (3) supplied 16mm Nylon Insert Lock Nuts using a 22mm & a 24mm socket\wrench. (Photo # 68) Secure, but **Do Not Completely Tighten**.



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61. On passenger side toward front, OEM differential sensor wire bracket mount attached to OEM differential must be relocated. Remove OEM bolt that attaches OEM differential sensor wire

bracket mount using a
12mm socket\wrench.
(Photo # 69)
Relocate OEM bracket
from bottom of OEM diff
mount to top of OEM diff
mount. Attach using OEM
bolt. (Photo # 70)
Torque to 20 ft-lbs.

62. Insert supplied Skyjacker # TU223DDS-S Diff Drop Spacer Bracket between OEM differential & Skyjacker Diff Drop Bracket. (Photo # 71) Insert supplied two (2) 14mm x 65mm Bolt & 9/16" SAE Washer through Skyjacker Diff Drop Bracket & Diff Drop Spacer Bracket using a

Photo # 69

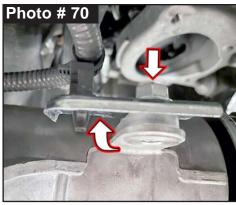






Photo # 73

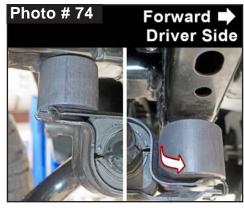
22mm socket\wrench. (Photo # 72)

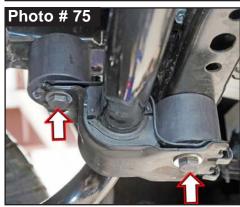
- 63. Tighten all differential & differential-to-crossmember mounts to OEM torque specifications. Remove floor jack from under front differential.
- 64. Insert supplied Skyjacker Sway Bar End Link Spacer Ring between OEM sway bar end link & OEM LCA mount. (Photo # 73) Attach each side with OEM hardware using a 19mm socket\wrench. Secure, but **Do Not Completely Tighten**.



Specific: # TU223SBL-F Front (flat cut top\curve cut bottom) & # TU223SBL-R Rear (flat cut top\bottom). (Photo # 74)

Rotate OEM sway bar up toward OEM position. Place appropriate Skyjacker Sway Bar Lower Spacer into front & rear position. (Photo # 74) **Tech Note:** Have help to





hold OEM sway bar into position on frame while you start bolts.

Attach to OEM frame mounts with supplied 12mm x 16mm Bolts & 1/2" SAE Washers using a 22mm socket\wrench. (Photo # 75) **CAUTION**: Start OEM bolts by hand to ensure threads align properly. Secure front & rear bolts, then tighten. Torque 75 ft-lbs.

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66. Realign marks on cam bolt positions on OEM LCA at frame. (Photo # 76)

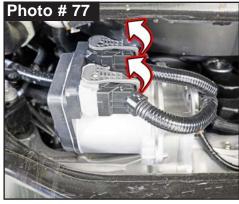
Tighten cam bolts on both arms using two (2) 22mm sockets\wrenches. (Photo # 76)

Torque 207 ft-lbs.

<u>Note</u>: Final torque will be set by alignment technician.

67. Reconnect two (2) plugs to OEM Power Steering Rack & Pinion. (Photo # 77) Flip each OEM lever to lock.





- 68. Reinstall OEM air dam onto actuator with two (2) OEM bolts at center mount using a 10mm socket \ wrench. (Photo # 78)
- 69. Reinstall OEM lower splash shield above OEM sway bar with four (4) OEM bolts using a 12mm socket\wrench. (Photo # 79)

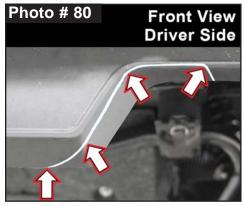


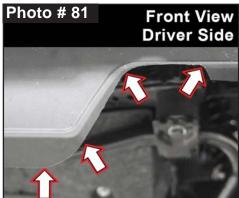


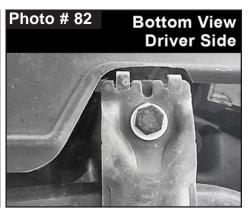
70. OEM air dam that are controlled by an actuator will need to be trimmed to gain clearance around each driver & passenger side OEM sway bar frame mounting brackets.

Mark air dam at upper bend \ contour edge & go to lower air dam 1/4" from inner edge. (Photo # 80) Contour line to lower bend of air dam to improve clearance & overall appearance.

Trim using a utility knife or similar cut-off tool. (Photo # 81) File smooth any burrs or sharp edges. Check OEM air dam in up position for proper clearance. (Photo # 82)







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71. Install front tires \ wheels using a 22mm socket & lower front of vehicle to ground.

▶IMPORTANT: Reinstall <u>DRIVER</u> <u>Side</u> OEM Components In Engine Bay.

- 72. Refer to Page 4 for reassembly in reverse order of disassembly. (I.e. Step 7, Step 6, Step 5, etc.) OEM Electronic Control Unit (ECU), OEM air box, Mass Air Flow (MAF) Sensor, etc.
- 73. Connect ground terminal cable on OEM battery using a 12mm socket\wrench. (Photo # 2)

Rear Installation: Note: Save all factory components & hardware for reuse, unless noted.

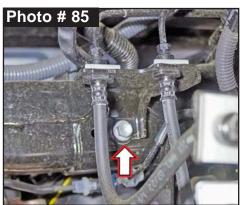
- 1. Chock front tires\wheels. Raise rear of vehicle & support frame rails using jack stands at indicated lift points in OEM service manual.
- 2. Remove rear tires\wheels using a 22mm socket.
- 3. Support rear axle with a hydraulic jack. Allow ample room to lower rear axle.
- 4. Disconnect OEM rear ABS & e-brake wiring harness bracket on passenger & driver side differential using a 12mm socket \ wrench. (Photo # 83)

Disconnect OEM rear brake line bracket on passenger & driver side at frame mount above upper control arm mount using a 12mm socket\wrench. (Photo # 84)

Disconnect OEM rear brake line bracket on passenger side only at crossmember using a 12mm socket\wrench. (Photo # 85)

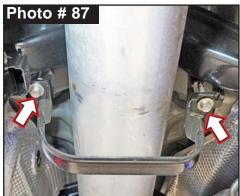






- 5. Disconnect OEM rear brake line bracket on passenger side only at upper control arm differential mount using a 12mm socket\wrench. (Photo # 86)
- 6. Remove OEM driveshaft hoop using a 14mm socket\wrench. (Photo # 87)
- 7. Disconnect OEM rear sway bar end link on passenger & driver side at frame mount using a 17mm socket\wrench. (Photo # 88)





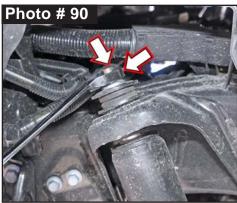


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- 8. Disconnect OEM rear track bar on passenger side at rear differential lower mount using a 19mm socket\wrench. (Photo # 89)
- 9. Loosen, but do not remove, OEM upper control arm link bolt at axle mount on driver & passenger side using a 19mm socket\wrench.
 - Loosen, but do not remove, OEM lower control arm link bolt at axle mount on driver & passenger side using a 19mm socket\wrench.
- 10. Loosen, but do not remove, OEM rear shock upper mounting nut using a 19mm wrench for nut & a 8mm wrench to hold shock stud. (Photo # 90)
- 11. Disconnect OEM rear shock lower mount using a 17mm socket\wrench. (Photo # 91)

 Tech Note: OEM shock perch runs at a downward angle. Lower\raise axle & compress shock to remove.







NOTE: Models Equipped with Adaptive Variable Suspension (AVS) System.

- 12. Disconnect OEM adaptive ride wiring plug on driver & passenger side. (Photo # 92)
- 13. Disconnect OEM adaptive ride wiring plug from OEM shock mount on driver & passenger side using a plastic fastener removal tool. (Photo # 93)
 - Follow OEM adaptive ride wiring up to top of differential. Disconnect gray OEM wiring clip from diff mount using a plastic fastener removal tool. (Photo # 94)





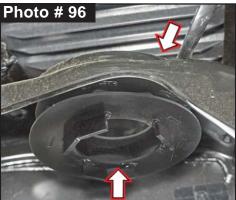


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Rear Lift Option 1: Rear Coil Spring Suspension Installation

- 14. While checking for appropriate slack in ABS lines, e-brake lines, differential vent hose, & etc. Lower rear differential & remove OEM rear coil spring & isolator. (Photo # 95)
- 15. <u>Note</u>: Skyjacker Coil Spring Spacers Are Not Side Specific. #TU222RMS-S Driver or Passenger.
 - Install Skyjacker Coil Spring Spacer into OEM rear coil spring mount. Attach with supplied 1/4" x 3/4" Bolt that is threaded into each Skyjacker spacer using a 7/16" wrench. (Photo # 96)
- 16. Install OEM rear coil spring with coil spring isolator. (Photo # 97)
 Raise rear differential in order to load OEM rear coil spring. Proceed to Step 26.

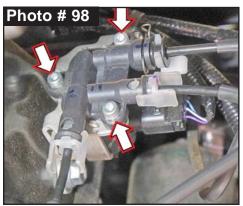




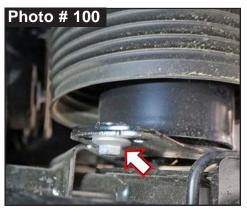


Rear Lift Option 2: Rear Air Ride Suspension Installation

- 17. Release air from air ride suspension. Locate OEM air controller on passenger side inner frame mount. **Carefully Loosen, but Do Not Remove** three (3) OEM hex key bolts using a 6mm hex key socket\wrench. (Photo # 98) **Tech Note**: Loosen one slightly, then loosen second slightly, & then loosen third until all of air is released.
- 18. Locate OEM ride height sensor arm at OEM lower control arm. Remove OEM nut on link arm using an E14 External Torx socket\wrench. (Photo # 99)
- 19. Remove OEM air bag nut from OEM axle mount using a 12mm socket\wrench. (Photo # 100) NOTE: Rear differential must be supported. Do Not let differential hang from OEM air bags. Severe damage can occur.





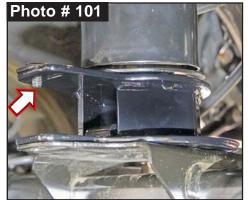


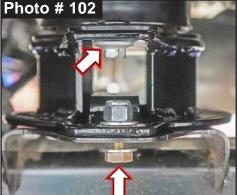
20. While checking for appropriate slack in ABS lines, e-brake lines, differential vent hose, & etc. Lower rear differential.

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- 21. Note: Skyjacker Air Bag Spacers Are Not Side Specific: # TU223RABS-S Driver or Passenger. Position Skyjacker Air Bag Spacer on top of axle pad align under OEM air bag. (Photo # 101) Note: Be sure that Skyjacker Spacer's center pin seats properly into axle & that OEM air bag pin seats properly into top of Skyjacker Spacer.
- 22. Attach Skyjacker Air Bag Spacer to OEM air bag stud with OEM nut using a 12mm socket\wrench. (Photo # 102)

Insert supplied 3/8" x 1"
Bolt & 3/8" SAE Washer up
through OEM axle mount &
Skyjacker Spacer. Attach
with supplied 3/8" SAE





Washer & 3/8" Nylon Insert Lock Nut using a 9/16" socket\wrench. (Photo # 102)

- 23. Raise rear differential to position OEM air bags.
- 24. <u>Note</u>: Skyjacker Air Bag Link Brackets Are Side Specific: # TU223RABL-D Driver & # TU223RABL-P Passenger. **Note**: Mount with location tab toward front of vehicle.

Position appropriate Skyjacker Air Bag Link Bracket to inside of OEM ride height sensor arm mount on OEM lower control arm. (Photo # 103) Insert supplied 1/4" x 1" Bolt & 1/4" SAE Washer Skyjacker Bracket through OEM mount. Attach with supplied 1/4" SAE Washer & 1/4" Nylon Insert Lock Nut using a 7/16" socket\wrench. Torque 180 in-lbs.

Attach OEM ride height sensor arm to Skyjacker Bracket with OEM nut using an E14 external torx socket\wrench.

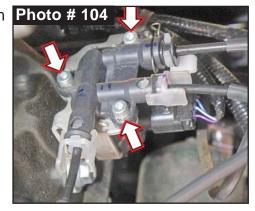
Tech Note: OEM ride height sensor arm tab must be positioned inward to lock around Skyjacker Bracket.



Secure, but **Do Not Completely Tighten**. To set properly for ride height, these will be tightened once vehicle is on ground with full vehicle weight on tires\wheels.

25. Carefully Tighten, three (3) OEM hex key bolts using a 6mm hex key socket\wrench. (Photo # 104) Tech Note: Make sure OEM housing does not pinching OEM O-rings. Tighten one slightly, then second slightly, & then third. Torque to 6 ft-lbs.

Proceed to Step 26.



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26. Attach a Skyjacker # TU223BLE-S Brake Line Extension Bracket into OEM frame mount on passenger side at crossmember with OEM bolt using a 10mm socket\wrench. (Photo # 105)

Attach OEM rear brake line bracket to Skyjacker Brake Line Extension Bracket with supplied 5/16" x 1" Fine Thread Bolt with 5/16" SAE Washer from rear-to-front. Attach with supplied 5/16" SAE Washer & 5/16" Nylon Insert Lock Nut using a 1/2" socket\wrench. (Photo # 105)



Connect OEM rear brake line bracket on passenger & driver side at frame mount above upper control arm mount using a 12mm socket\wrench. (Photo # 84)

Connect OEM rear ABS & e-brake wiring harness bracket on passenger & driver side differential using a 12mm socket\wrench. (Photo # 83)

28. <u>Note</u>: Skyjacker Rear Shock Extension Brackets Are Side Specific: # TU223RSE-D Driver & # TU223RSE-P Passenger.

Position appropriate Skyjacker Rear Shock Extension Bracket onto OEM shock perch. (Photo # 106) Attach with OEM hardware using a 17mm socket\wrench. (Photo # 107)

Insert supplied Tab Nut inside OEM shock mount. (Photo # 107) Attach with supplied 1/2" x 1-1/4" Bolt with 1/2" SAE Washer using a 3/4" socket\wrench. (Photo # 108)



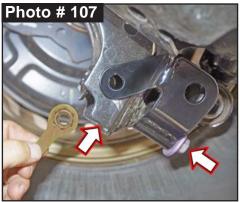
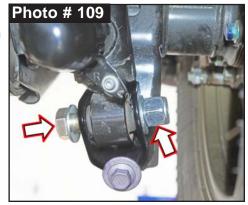




Photo # 105

29. Install OEM rear shock to Skyjacker Bracket with supplied 3/4" x 3-1/2" Bolt with 3/4" SAE Washer. (Photo # 109) Attach with supplied 3/4" SAE Washer & 3/4" Nylon Insert Lock Nut using a 1-1/8" socket\wrench. Secure, but **Do Not**Completely Tighten. Tech Note: Lower\raise axle & compress shock to install it.



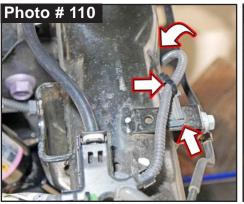
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NOTE: Models Equipped with Adaptive Variable Suspension (AVS) System.

30. At OEM adaptive ride wiring on top of differential, cut cable tie from gray OEM wiring clip.

Run OEM adaptive ride wiring between OEM brake line & axle to gain more slack. (Photo # 110)

31. Connect OEM adaptive ride wiring plug to OEM shock mount on driver & passenger side. (Photo # 111) Connect OEM adaptive ride wiring plug on driver & passenger side. (Photo # 111)





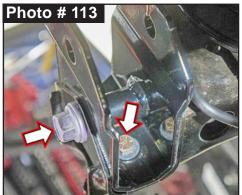
- 32. At OEM adaptive ride wiring on top of differential, connect gray OEM clip to differential mount. Attach supplied Plastic Cable Tie to gray OEM clip. (Photo # 110)
- 33. Connect OEM rear sway bar end link to frame mount using a 17mm socket\wrench. (Photo # 112) Torque 60 ft-lbs.
- 34. Install Skyjacker # TU223RTB-B Rear Lower Track Bar Bracket inside of OEM rear lower track bar bracket at axle.

Insert supplied 3/8" x 1-1/4" Bolt & 3/8" SAE Washer down through bracket \axle mount. Attach with supplied 3/8" SAE Washer & 3/8" Flange Serrated Nut using a 9/16" socket \wrench. (Photo # 113 & # 114) Secure, but **Do Not Completely Tighten**.

Insert OEM bolt through original OEM mount \ bracket & attach with OEM hardware using a 19mm socket \ wrench. (Photo # 114)

35. Connect OEM rear track bar to Skyjacker bracket. Insert supplied 14mm x 80mm Bolt with 9/16" SAE Washer from rear-to-front through bracket\axle mount. Attach with supplied 9/16" SAE Washer & 14mm Nylon Insert Lock Nut using a 22mm socket\wrench. (Photo # 114) Tech Note: It may be necessary to raise\lower axle to align track bar bolt.







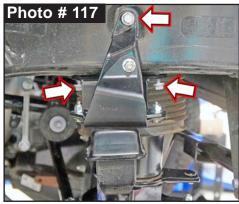
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- 36. **Note**: Skyjacker Rear Bump Stop Extension Brackets Are Side Specific: # TU223BSE-D Driver & # TU223BSE-P Passenger.
 - Remove OEM rear bump stop bracket on passenger & driver side at frame mount using a 12mm socket\wrench. (Photo # 115)
- 37. Align appropriate OEM bump stop assembly with Skyjacker Rear Bump Stop Extension Bracket. Attach to upper stud on bracket with 5/16" SAE Washer & 5/16" Coarse Thread Nut using a 1/2" socket\wrench. (Photo # 116) Secure, but **Do Not Completely Tighten**.

 Attach two (2) lower OEM bracket mount holes with supplied 5/16" x 1" Fine Thread Bolt with 5/16" SAE Washer from bottom-to-top. Attach with supplied 5/16" SAE Washer & 5/16" Nylon Insert Lock Nut using a 1/2" socket\wrench. (Photo # 116) Torque All 5/16" to 240 in-lbs.
- 38. Attach Skyjacker\OEM bump stop assembly to OEM frame mount with OEM hardware using a 12mm socket\wrench. (Photo # 117) Torque to 240 in-lbs.







► WARNING: If Equipped, Inflate OEM Air Ride Suspension Before Lowering Vehicle.

39. Install rear tires\wheels using a 22mm socket & lower rear of vehicle to ground.

Final Clearance Check & Torque Steps:

- 1. Start vehicle. Make sure there are no dash lights pertaining to suspension.
- 2. Jounce vehicle a couple of times. This will help suspension settle to new ride height. Cycle steering lock-to-lock & check all components for proper operation & clearances. Pay special attention to clearance between tires\wheels, control arms, brake hoses, ABS wiring, etc.
- 3. Front Tighten & Torque Sequence.

Front upper control arm mounts using two (2) 22mm sockets\wrenches. Torque 207 ft-lbs. Front strut assembly upper mount using a 15mm socket\wrench. Torque 48 ft-lbs. Front strut assembly lower mount using two (2) 22mm sockets\wrenches. Torque 122 ft-lbs. Sway bar bracket to frame using a 17mm socket\wrench. Torque 55 ft-lbs. Sway bar end link to lower control arm using a 17mm socket\wrench. Torque 55 ft-lbs. Front lower control arm mounts using two (2) 22mm sockets\wrenches. Torque 207 ft-lbs.

4. Rear Tighten & Torque Sequence.

Rear shock absorber upper mount using a 8mm & a 19mm socket\wrench. Torque 37 ft-lbs. Rear shock absorber lower mount using a 17mm socket\wrench. Torque 72 ft-lbs. Rear track bar at differential mount using a 19mm socket\wrench. Torque 103 ft-lbs. Rear upper control arm mounts using a 19mm socket\wrench. Torque 100 ft-lbs. Rear lower control arm mounts using a 19mm socket\wrench. Torque 100 ft-lbs.

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5. OEM ride height sensor arm to Skyjacker Bracket using an E14 external torx socket\wrench. <u>Tech Note</u>: Tighten OEM arm in center of grooved slot & test lift height. If rear needs to be lowered, move arm towards bottom of slot. If rear needs to be raised, move arm towards top of slot.

Final Notes:

- After installation is complete, double check that all nuts & bolts are tight. Refer to following chart
 for proper torque specifications. (<u>Note</u>: Do not re-tighten nuts & bolts where thread lock
 compound was used.)
- With vehicle placed on ground, cycle steering lock to lock & inspect steering, suspension, brake lines, front & rear drivelines, fuel lines & wiring harnesses for proper operation, tightness & adequate clearance.
- Have headlights readjusted to proper settings.
- Have a qualified alignment center align vehicle to OEM specifications.
- After first 100 miles, check all hardware for proper torque & periodically thereafter.

TORQUE SPECIFICATIONS					
INCH SYSTEM			METRIC SYSTEM		
Bolt Size	Grade 5	Grade 8	Bolt Size	Class 8.8	Class 10.9
5/16	180 in-lbs	240 in-lbs	6MM	102 in-lbs	108 in-lbs
3/8	30 ft-lbs	35 ft-lbs	8MM	16 ft-lbs	23 ft-lbs
7/16	45 ft-lbs	60 ft-lbs	10MM	32 ft-lbs	45 ft-lbs
1/2	65 ft-lbs	90 ft-lbs	12MM	55 ft-lbs	75 ft-lbs
9/16	95 ft-lbs	130 ft-lbs	14MM	85 ft-lbs	120 ft-lbs
5/8	135 ft-lbs	175 ft-lbs	16MM	130 ft-lbs	165 ft-lbs
3/4	185 ft-lbs	280 ft-lbs	18MM	170 ft-lbs	240 ft-lbs
Above Specifications Are Not to Be Used When Bolt Is Being Installed With a Bushing.					

Seat Belts Save Lives, Please Wear Your Seat Belt.

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SKYJACKER.COM

Check Out Our Favorite Ministries at:

- innministries.org
- familychurch.org
- kcm.org

Jesus Christ Died For You.

John 3:16

For God so loved the world that He gave His only Son, so that everyone who believes in Him should not perish, but have everlasting life.

Romans 3:23

For all have sinned; all fall short of God's glorious standard.

Ephesians 2:8

God saved you by his special favor when you believed. And you can't take credit for this; it is a gift from God.

Psalms 18:2

The Lord is my Rock, my fortress, and my savior; my God is my Rock, in whom I find protection. He is my shield, the strength of my salvation, and my stronghold.

Romans 10:9-10

That if you shall confess with thy mouth the Lord Jesus, and shall believe in your heart that God hath raised him from the dead, you shall be saved. For with the heart man believeth unto righteousness; and with the mouth confession is made unto salvation.

Pray This Simple Prayer:

God, I come to You admitting I have sinned against You and I need you to take control of my life. The Bible says anyone who calls on the name of the Lord will be saved.

I am calling on You, Jesus. I ask that You come live in my heart and be the Lord over my life today. I do believe You died on the cross for me and came back to life to give me life! Thank You, Lord Jesus for a new life in You! Amen.

Now, go and tell somebody about your new life in Jesus, get a Bible, beginto read it, and go to a Bible believing church.

If you would like someone to pray with you, call Kenneth Copeland Ministries anytime at 800-600-7395.

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Jesús murió por ti.

Juan 3:16

Porque tanto amó Dios al mundo, que dio a su Hijo unigénito, para que todo el que cree en él no se pierda, sino que tenga vida eterna.

Romanos 3:23

Pues todos han pecado y están privados de la gloria de Dios.

Efesios 2:8

Porque por gracia ustedes han sido salvados mediante la fe; esto no procede de ustedes, sino que es el regalo de Dios.

Salmos 18:2

El Señor es mi roca, mi amparo, mi libertador; es mi Dios, el peñasco en que me refugio. Es mi escudo, el poder que me salva, imi más alto escondite!

Romanos 10:9-10

Que si confiesas con tu boca que Jesús es el Señor, y crees en tu corazón que Dios lo levantó de entre los muertos, serás salvo. Porque con el corazón se cree para ser justificado, pero con la boca se confiesa para ser salvo.

Ahora dí esta simple oración:

Dios, vengo a Ti y admito que he pecado contra Ti, necesito que tomes el control de mi vida. La Biblia dice que todo aquel que invoca el nombre del Señor escapará con vida. En este momento yo clamo ante Ti, Jesús; te pido que vengas a vivir en mi corazón y que tomes el control de mi vida. ¡Yo creo que tu moriste en la cruz y resucitaste para darme vida! ¡Gracias Señor Jesús, por una nueva vida que tengo en Ti! Amén.

Ahora ve y dile a alguien sobre la nueva vida que tienes en Cristo. Compra una Biblia y empieza a leerla. Busca una Iglesia que cree en la Biblia y hazte parte de esa Iglesia.

Si te gustaría orar con alguien, puedes llamar a este número 800-600-7395

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