



# **INSTALLATION INSTRUCTIONS**

**4INCH SIDEBARS**

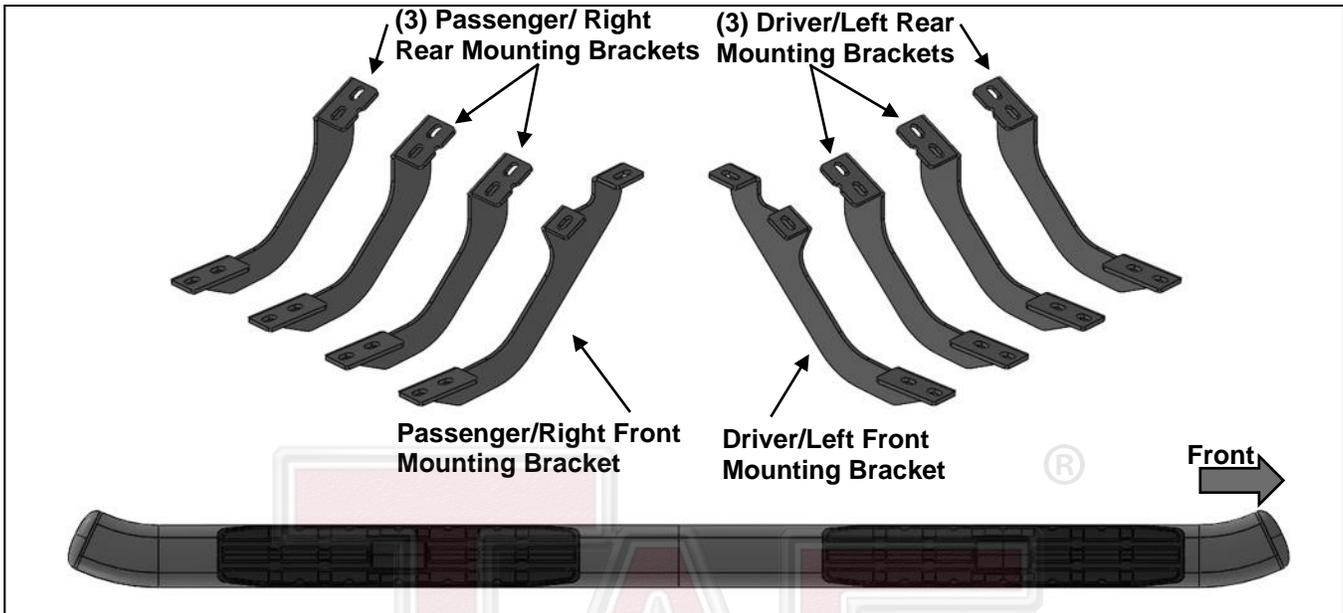
**2022-2024 TOYOTA TUNDRA CREWMAX**

**PART# 40-33130T**

**TRUCK ACCESSORIES COMPANY**

**PARTS LIST:**

1	Driver/Left PNC Sidebar	3	Passenger/Right Rear Mounting Brackets
1	Passenger/Right PNC Sidebar	16	8mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm x 25mm Combo Bolts
1	Passenger/Right Front Mounting Bracket	16	8mm Lock Washers
3	Driver/Left Rear Mounting Brackets	16	8mm x 24mm OD x 2mm Flat Washers

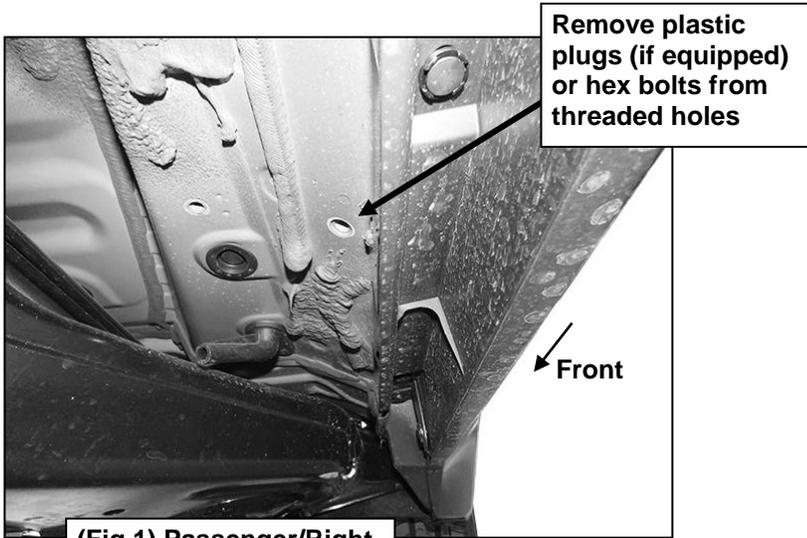


**PROCEDURE:**

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.**
- Starting on the Passenger/Right side of the vehicle and remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, **(Figures 1 & 4)**.
- Select the Passenger/Right Front Mounting Bracket. Attach the Bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, **(Figures 2 & 3)**. Do not tighten hardware.
- Repeat **Steps 2 & 3** to attach the (3) Rear Mounting Brackets, **(Figures 4—8)**.
- Select the Passenger/Right PNC Sidebar. Place the Sidebar onto the cradles of the Mounting Brackets. **IMPORTANT:** Do not Slide front to back or rotate the Sidebar or damage may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm Combo Bolts, **(Figures 9 & 10)**. Do not tighten hardware.
- Level and adjust the Sidebar and tighten all hardware.
- Repeat **Steps 1—6** to attach the Driver/Left PNC Sidebar.
- Do periodic inspections to the installation to make sure that all hardware is secure and tight.

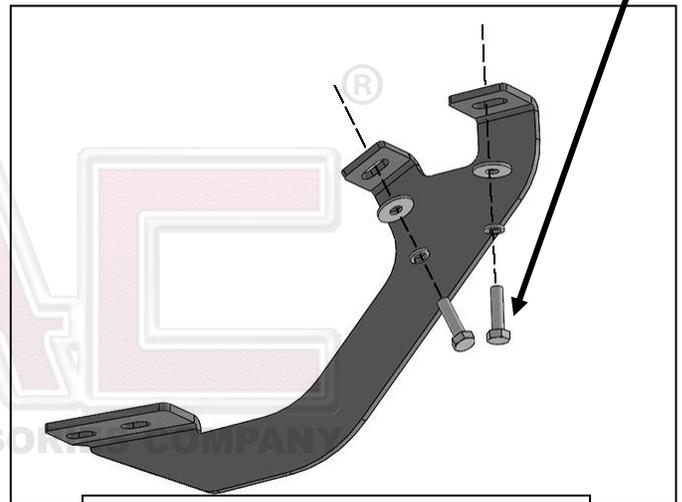
**To protect your investment,** Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Sidebars.

### Passenger/Right Side Installation Pictured



**(Fig 1) Passenger/Right front mounting location**

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



**(Fig 2) Attach the Driver/Left Front Mounting Bracket to the front location**



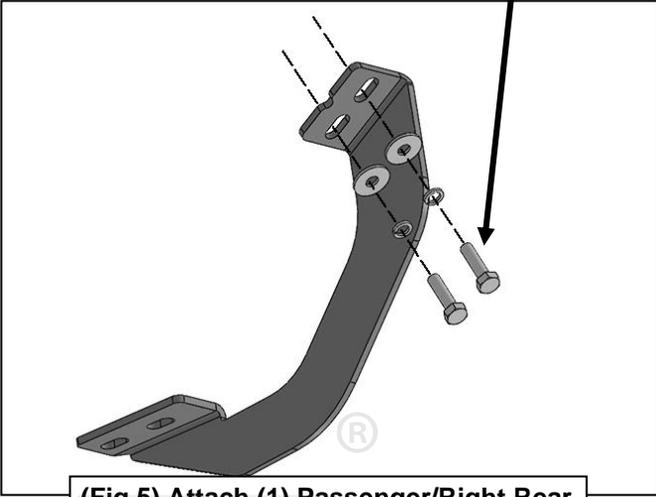
**(Fig 3) Passenger/Right Front Mounting Bracket attached to the front location**

### Passenger/Right Side Installation Pictured



(Fig 4) Driver/Left center (2nd) location

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers



(Fig 5) Attach (1) Passenger/Right Rear Mounting Bracket to the 2nd location

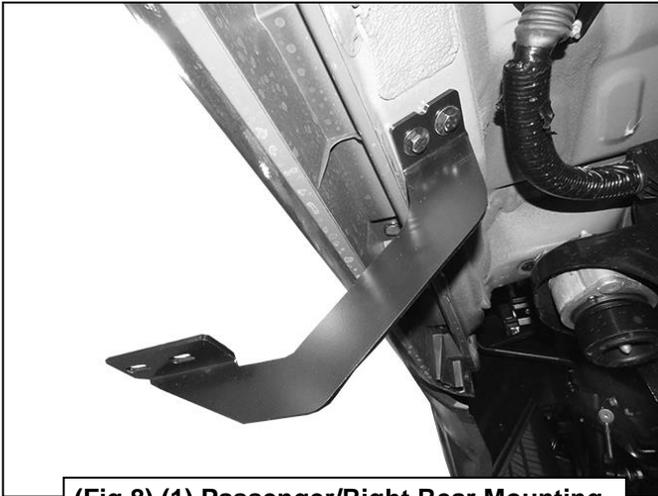


(Fig 6) (1) Passenger/Right Rear Mounting Bracket attached to the 2nd location

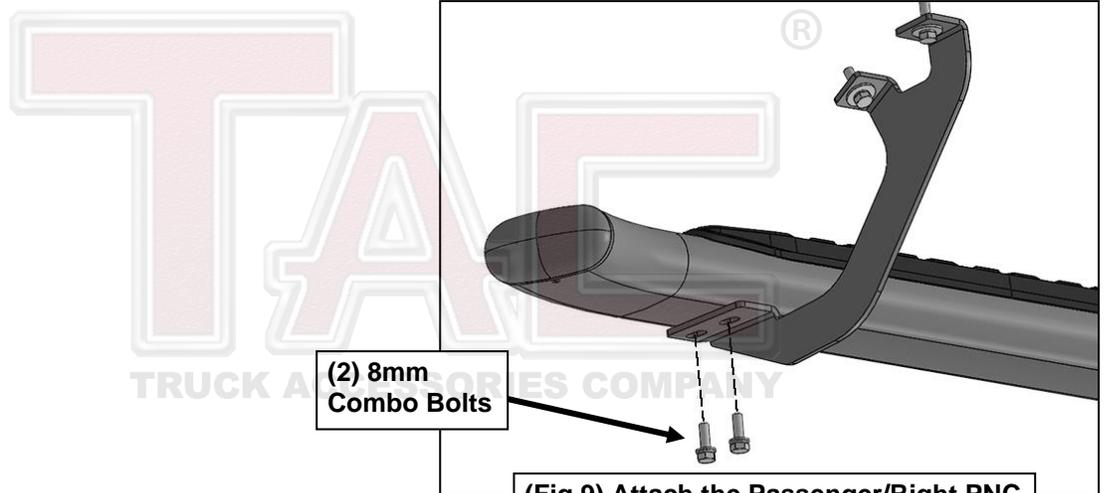


(Fig 7) (1) Passenger/Right Rear Mounting Bracket attached to the 3rd location

### Passenger/Right Side Installation Pictured



**(Fig 8) (1) Passenger/Right Rear Mounting Bracket attached to the rear location**



**(2) 8mm Combo Bolts**

**(Fig 9) Attach the Passenger/Right PNC Sidebar to the (4) Mounting Brackets**



**(Fig 10) Passenger/Right PNC Sidebar attached to the Front Mounting Bracket**