



RETRACTABLE BED STEP

(2014-2021 TUNDRA)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) Bumper Reinforcement Plate
(1) Mounting Bracket
(1) Step Assembly
(1) 'S' Bracket
(1) Spacer
(2) M10x1.50 x 55mm Flange Bolts
(5) M8x1.25 Flange Nuts

TOOLS REQUIRED

12, 13, 14, 18mm Socket/Wrench
Ratchet
Needle Nose Pliers
Plastic Pry Tool
Pry Bar

SKU # TU56733

STEP 1



Assemble the step assembly as shown above using the included (2) M10 x 55mm bolts.
-The included spacer will fit between the step assembly and the mounting bracket.
-The 'S' bracket will fit above the mounting bracket.
-Tighten, but do not fully secure the bolts to allow for slight adjustments later.

STEP 2



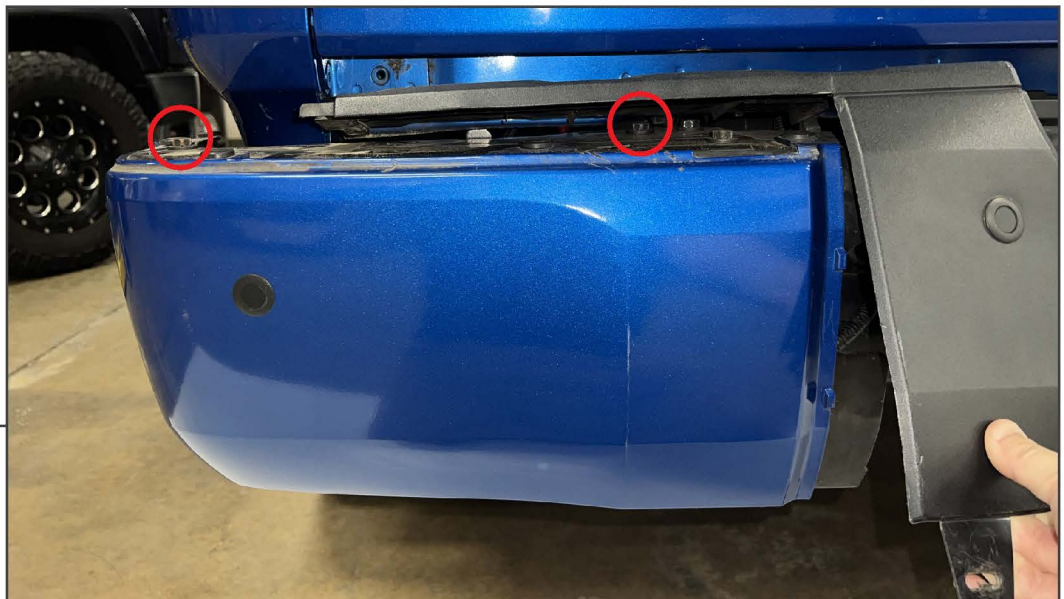
From under the bumper, use needle nose pliers to press the (2) retainers, and then use a plastic pry tool to remove the (1) plastic push clip securing the upper bumper trim to the bumper.

STEP 3



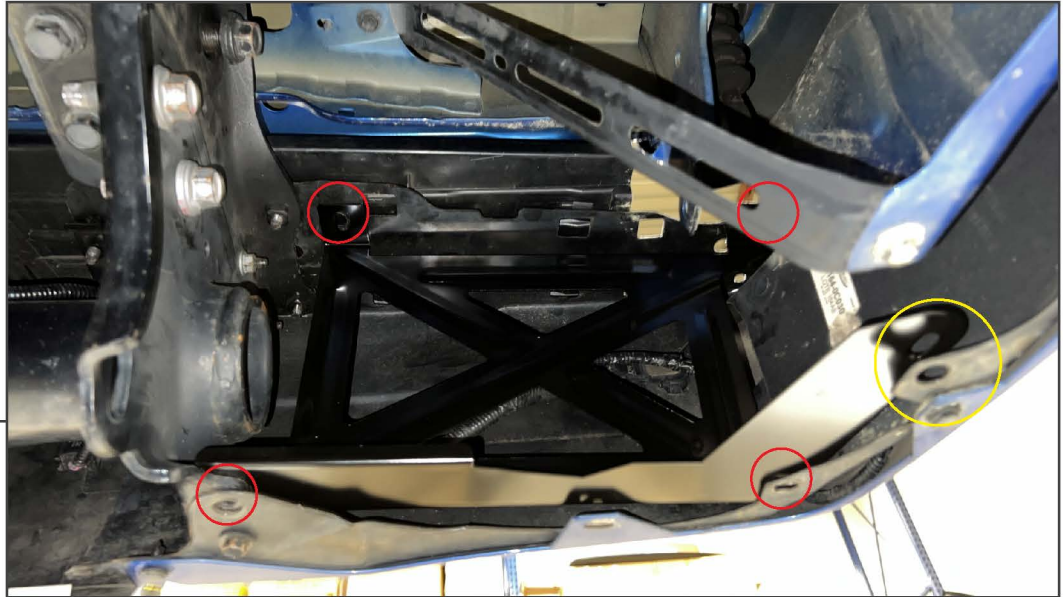
Remove (1) plastic push clip from the bottom of the bumper. Then, remove (3) 10mm bolts from the OEM bumper reinforcement plate.

STEP 4



Lift the bottom of part of the bumper trim to reveal the upper bumper reinforcement plate hardware. Remove the (2) bolts from the top of the bumper. Unplugging the trailer harness and proximity sensor may be necessary, if equipped.

With all hardware removed, remove the OEM bumper reinforcement plate. Using a pry bar may be necessary to allow the plate to fit around the various bumper braces.

STEP 5

Fit the new bumper reinforcement plate behind the bumper, and secure using (4) OEM 12mm bolts and (4) included M8 flange nuts.

Leave the outer-most bolt hole (YELLOW) open to allow for 'S' bracket later.

STEP 6

Remove (2) 18mm bolts from the vehicle frame/hitch receiver.

STEP 7

Secure the step assembly mounting bracket to the vehicle frame using the OEM (2) 18mm bolts. Then, secure the 'S' bracket to the bumper using (1) OEM 12mm bolt and (1) included M8 flange nut.

With the step mounted to the frame and bumper, tighten all hardware evenly until fully secure.

STEP 8

Tighten the (2) upper 12mm bolts securing the step to the mounting bracket by reaching around the step.

STEP 9

Re-install the bumper trim to the bumper.

Installation is now complete.