



RETRACTABLE BED STEP

(2022-2025+ TUNDRA)

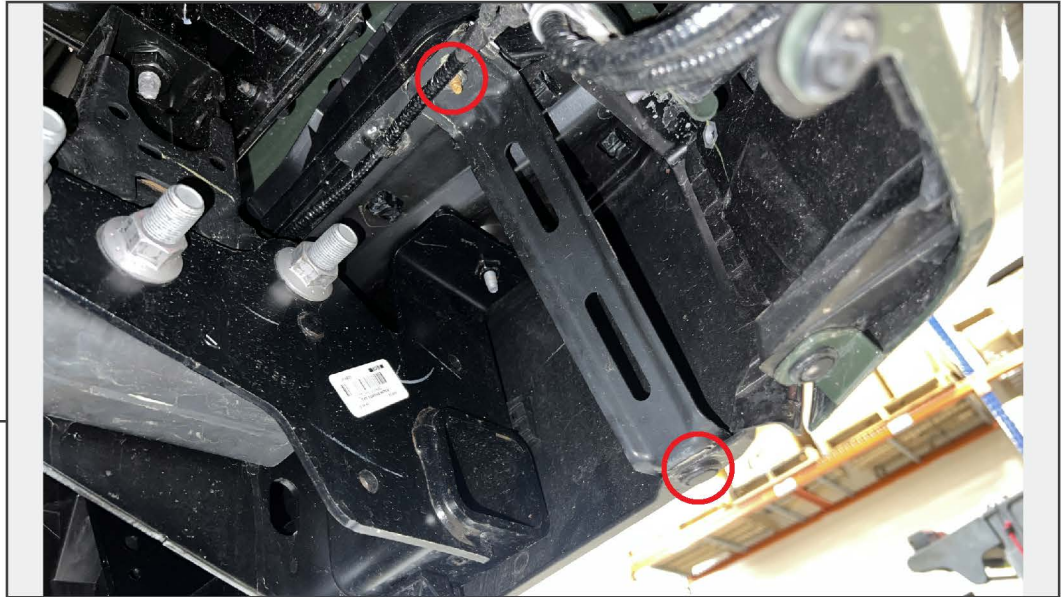
INSTALLATION INSTRUCTIONS

CONTENTS

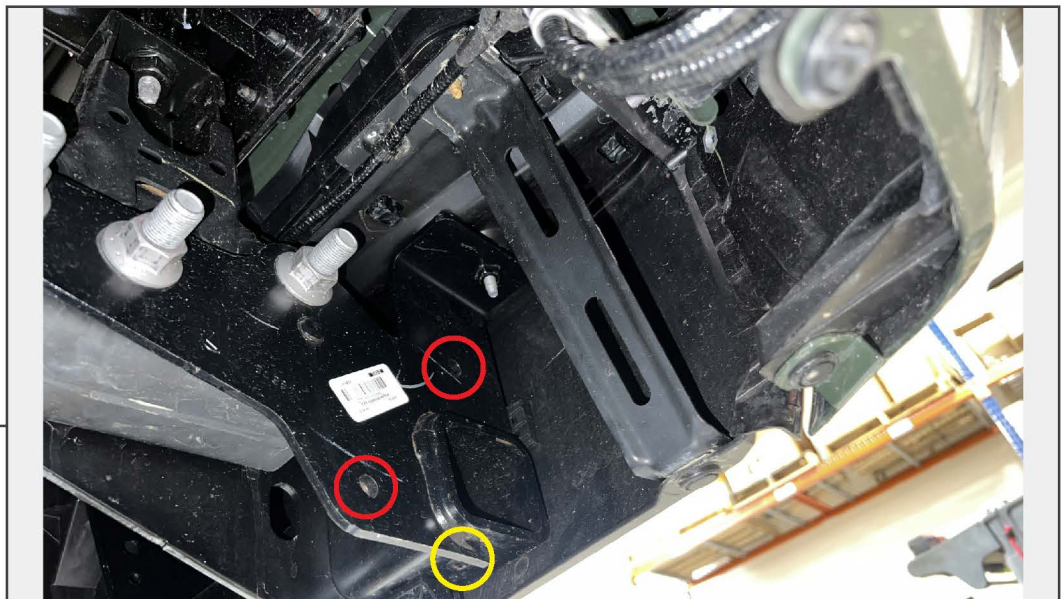
- (1) Mounting Bracket
- (1) Step Assembly
- (2) M10x1.50 x 40mm Bolts
- (1) M10x1.50 Flange Nut
- (2) M10x1.25 x 30mm Bolts

TOOLS REQUIRED

- 10, 14mm Sockets/Wrench
- Ratchet
- Panel Removal Tool

STEP 1

Under the driver side of the vehicle, locate and remove the bumper support brace by removing (1) 10mm bolt and (1) plastic push clip. Set the brace and hardware aside for installation later.

STEP 2

Locate the (3) holes in the hitch receiver. The (2) upper holes will use the provided (2) M10x1.25-x 30mm bolts, while the lowest hole will fit the mounting bracket stud.

STEP 3

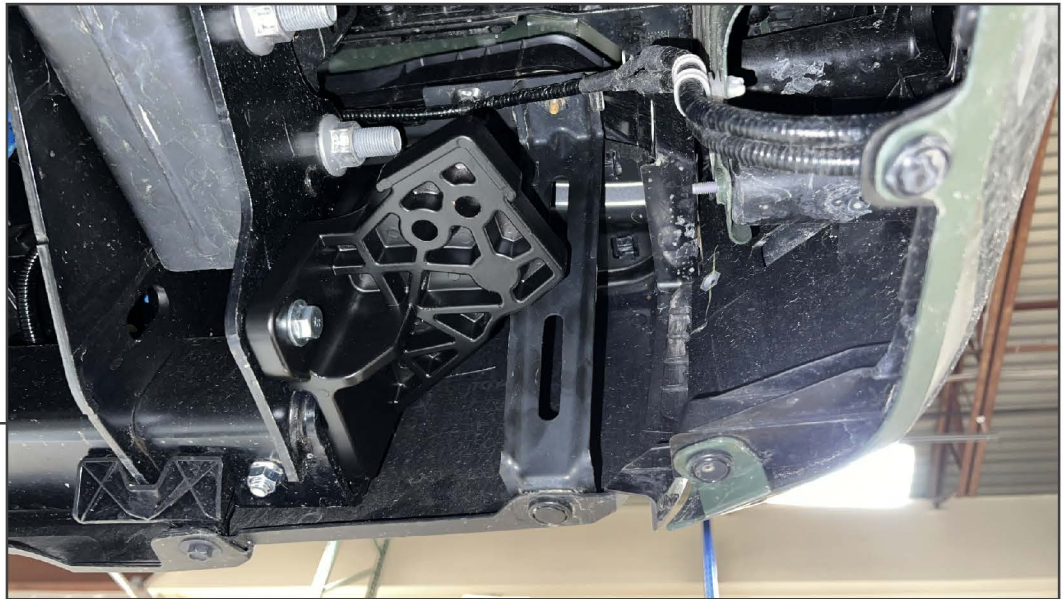
Fit the mounting bracket into the receiver hitch square tube, the stud will fit through the pre-drilled hole in the hitch receiver. Loosely secure into place using the (1) M10 flange nut.

STEP 4

Align the mounting bracket to allow the (2) M10x1.25 x 30mm bolts to fit through the bracket and into the pre-threaded holes in the hitch receiver.

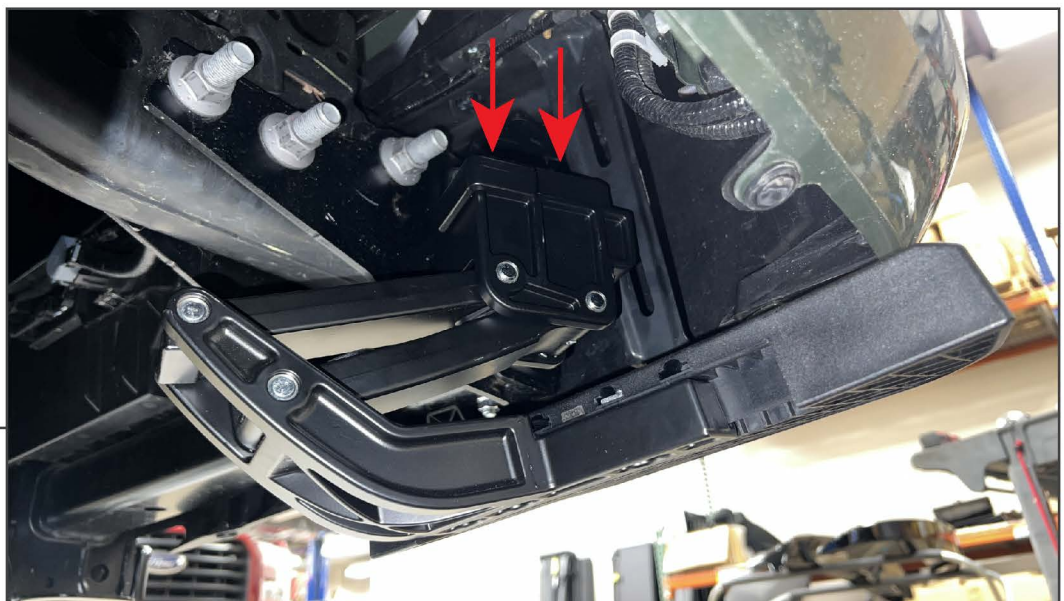
Evenly tighten all mounting bracket hardware to secure the bracket to the vehicle (29ft. lbs).

STEP 5



Re-install the bumper support brace using the OEM bolt and plastic push clip.

STEP 6



Fit the step assembly to the previously mounted bracket, and secure the step into place using (2) M10x1.50 x 40mm bolts. Tighten the bolts evenly until fully secure (33 ft. lbs.)

STEP 7



Installation is now complete.