



Rocker Step

PART NO. IB-TRS-032

FITS:

2022-Current Toyota Tundra CrewMax



60-120 min



Cutting Not
Required



Drilling Not
Required

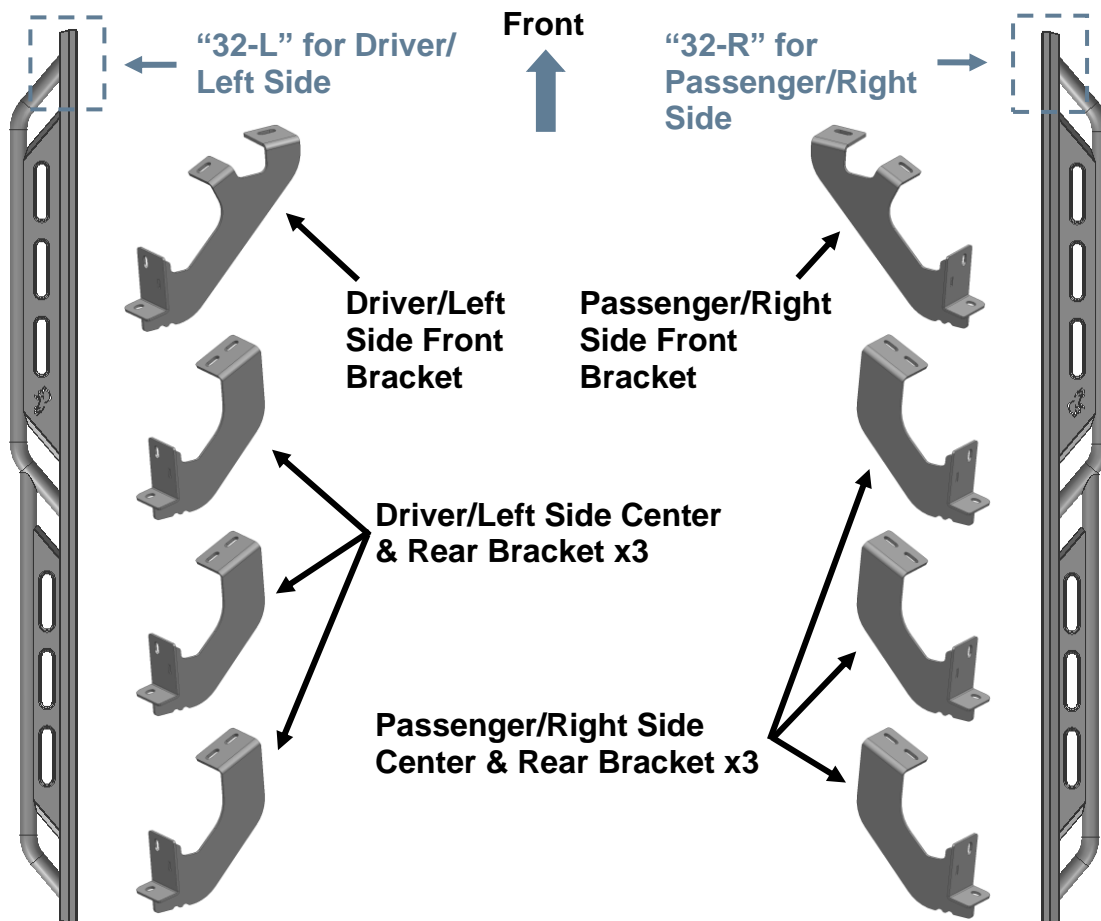
Torque & Tools

Fastener Size	Tightening Torque (ft-lbs)	Wrench Required		Allen Wrench Required	
<input type="checkbox"/> 6mm	<input type="checkbox"/> 7-8.5		<input type="checkbox"/> 10mm		<input type="checkbox"/> 4mm
<input checked="" type="checkbox"/> 8mm	<input checked="" type="checkbox"/> 18-20		<input checked="" type="checkbox"/> 13mm		<input type="checkbox"/> 5mm
<input type="checkbox"/> 10mm	<input type="checkbox"/> 35-40		<input type="checkbox"/> 16mm		<input type="checkbox"/> 6mm
<input type="checkbox"/> 12mm	<input type="checkbox"/> 60-70		<input type="checkbox"/> 18mm		<input type="checkbox"/> 8mm

BEFORE INSTALLATION

REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT
DEPEND ON THE PARTS LIST. READ INSTRUCTIONS CAREFULLY. BUMPER
IS HEAVY, ASSISTANCE IS HIGHLY RECOMMENDED TO AVOID POSSIBLE
INJURY OR DAMAGE TO THE VEHICLE.

Part List





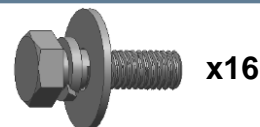
8mm x 30mm
Hex Bolt



8mm Flat Washer



8mm Lock Washer

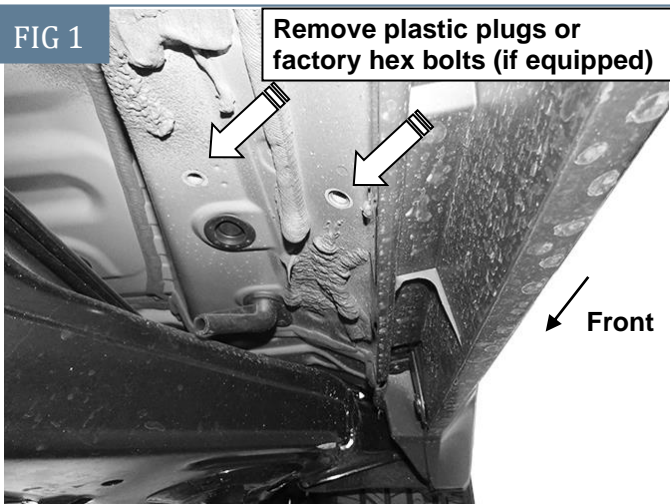


8mm x 25mm
Combo Bolt

PLEASE NOTE THAT THE FOLLOWING PICTURES ARE BASED ON THE PASSENGER SIDE INSTALLATION

STEP 1

Starting on the Passenger/Right front of the vehicle, remove the plastic plugs, (or hex bolts), covering the threaded holes in the body panel, (Fig 1).

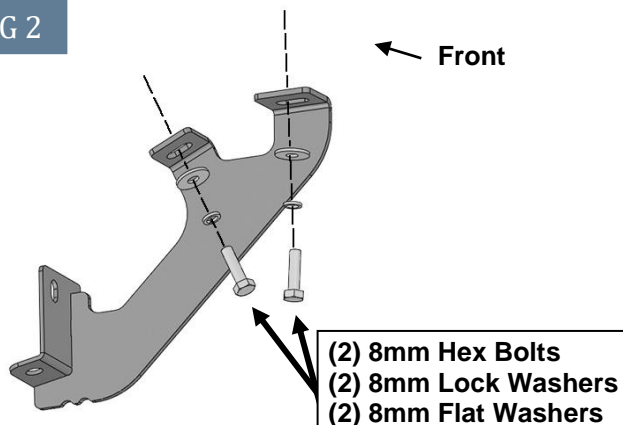


(Fig 1) Passenger/Right side front mounting location

STEP 2

Select the Passenger/Right Front Mounting Bracket. Attach the Bracket to the vehicle with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Fig 2). Do not tighten hardware at this time.

FIG 2

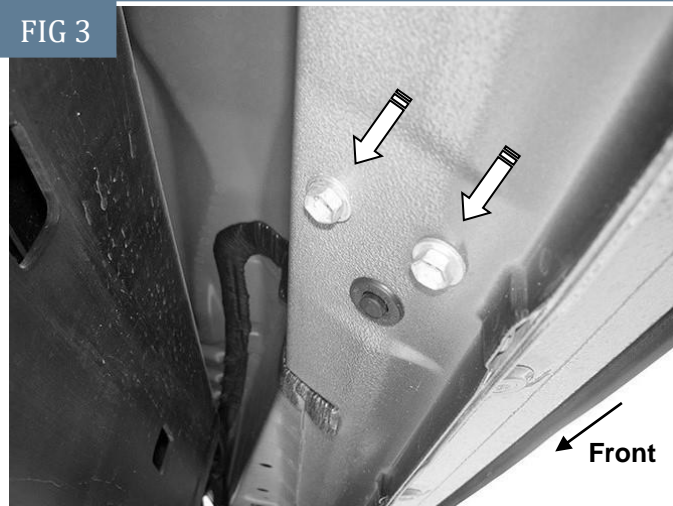


(Fig 2) Attach Passenger/Right Front Mounting Bracket to the front mounting location

STEP 3

Next, move to the 2nd mounting location, (Fig 3). Select the Passenger/Right side Center/Rear Mounting Bracket, (Fig 4). **IMPORTANT: The Center and Rear Brackets are the same.** Repeat Step 2 to install the center Mounting Bracket, (Fig 4).

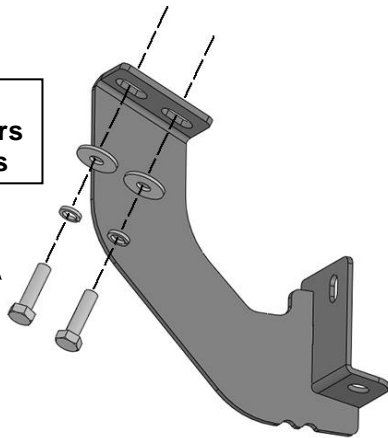
FIG 3



(Fig 3) Passenger/Right center mounting location (2nd)

FIG 4

(2) 8mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers



(Fig 4) Attach Passenger/Right Center/Rear Mounting Brackets to the center mounting locations (2nd)

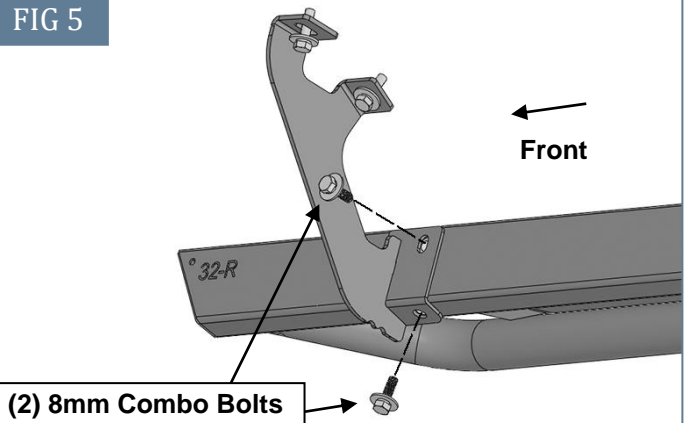
STEP 4

Repeat **Steps 3** to attach the (2) Passenger/Right Side Center & Rear Bracket to the (2) remaining Mounting Location.

STEP 5

Select the Passenger/Right Rocker Step. **NOTE:** The Passenger/Right will have a “32-R” on the front. Carefully place Rocker Step on the brackets. **IMPORTANT:** Do not slide the Rocker Step front to back or damage to the finish may result. Attach Rocker Step to the Mounting Brackets with (6) 8mm Combo Bolts, (Fig 5). Do not tighten hardware.

FIG 5



(Fig 5) Attach Passenger/Right Rocker Step to the Mounting Brackets

STEP 6

Level and adjust the Rocker Step and fully tighten all hardware.

STEP 7

Repeat **Steps 1—6** to attach the Driver/Left Rocker Step.

STEP 8

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

Attention

To protect your investment, do not use any type of polish or wax that may contain abrasives that could damage the finish.

Mild soap may be used also to clean the Running Boards.