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# TCX HD DROP STEPS

(2022-2024+ TUNDRA CREWMAX)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) LH Running Board
- (1) RH Running Board
- (1) LH Front Bracket [DF]
- (2) LH Center Brackets [DC]
- (1) LH Rear Bracket [DR]
- (1) RH Front Bracket [PF]
- (2) RH Center Brackets [PC]
- (1) RH Rear Bracket [PR]
- (16) M8 x 30mm Hex Bolts
- (16) M8 x 24mm OD x 2mm Flat Washers
- (16) M8 Lock Washers
- (16) M8 x 25mm Combo Bolts

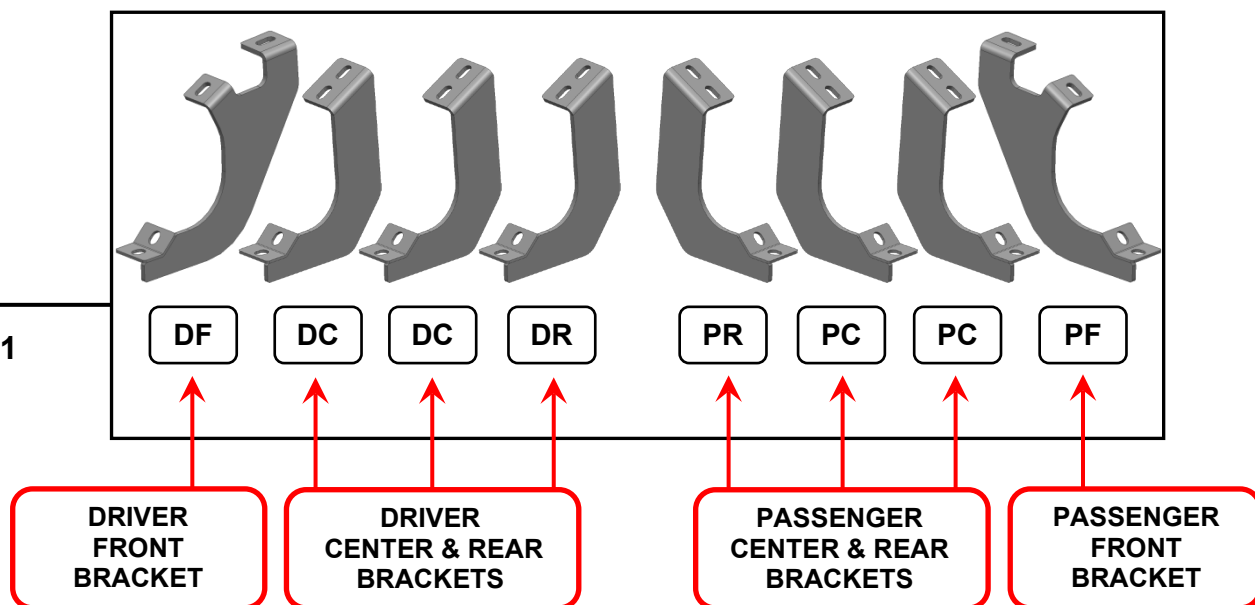
### TOOLS REQUIRED

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13mm Socket/Wrench  
Ratchet

SKU # TU44319  
Edited:07/15/2024

## STEP 1

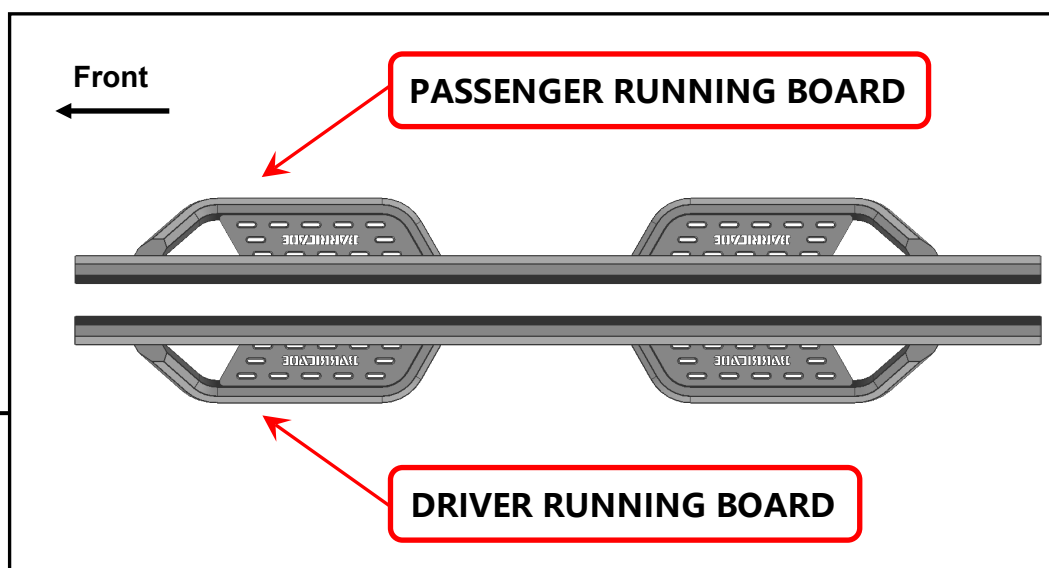


Please identify each mounting bracket using the engraved location identifier. **Notice: The center bracket and rear bracket per side are interchangeable.**

DF: Driver Front  
DC: Driver Center  
DC: Driver Center  
DR: Driver Rear

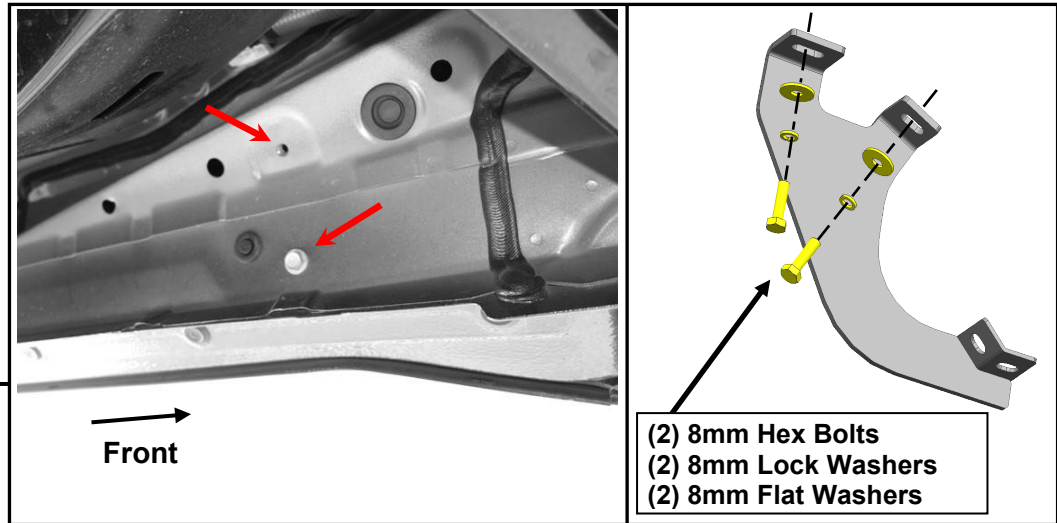
PF: Passenger Front  
PC: Passenger Center  
PC: Passenger Center  
PR: Passenger Rear

## STEP 2



Identify each running board by identifier on the front. **Notice: “D” for Driver/Left Side; “P” for Passenger/Right Side.**

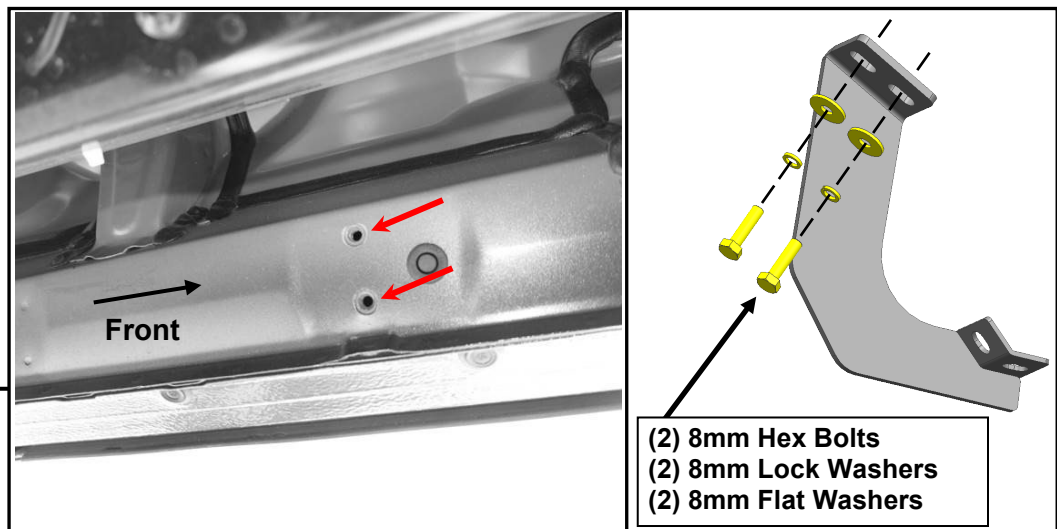
## STEP 3



Start installation toward the front of the Driver/Left side of the vehicle.

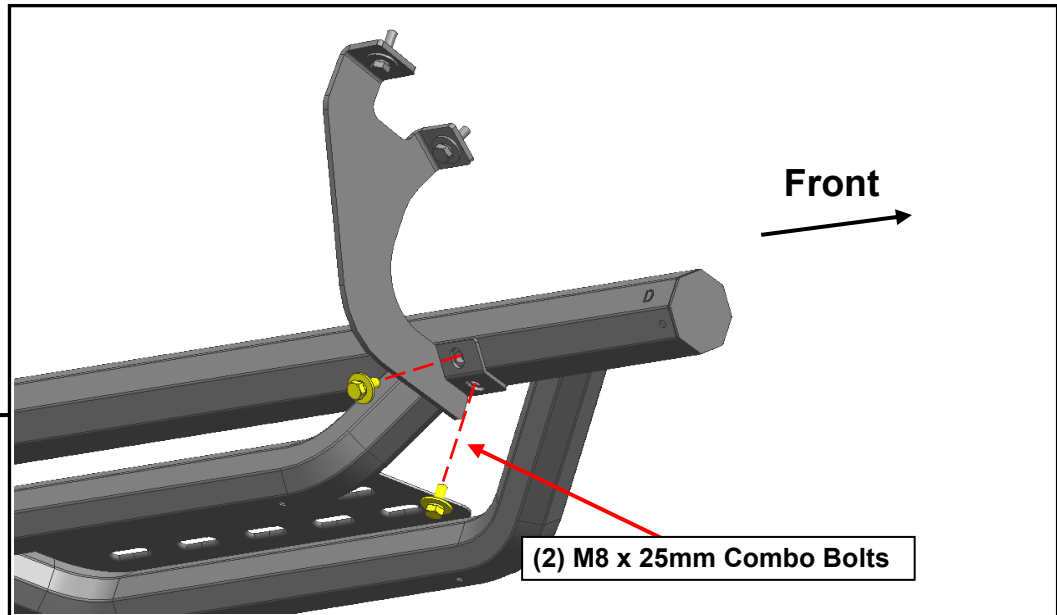
Loosely fit the (1) Driver Front bracket to the vehicle threaded body hole using (2) M8 x 30mm bolt, (2) M8 lock washer, and (2) M8 flat washer. Do not fully tighten to allow for later adjustments.

## STEP 4



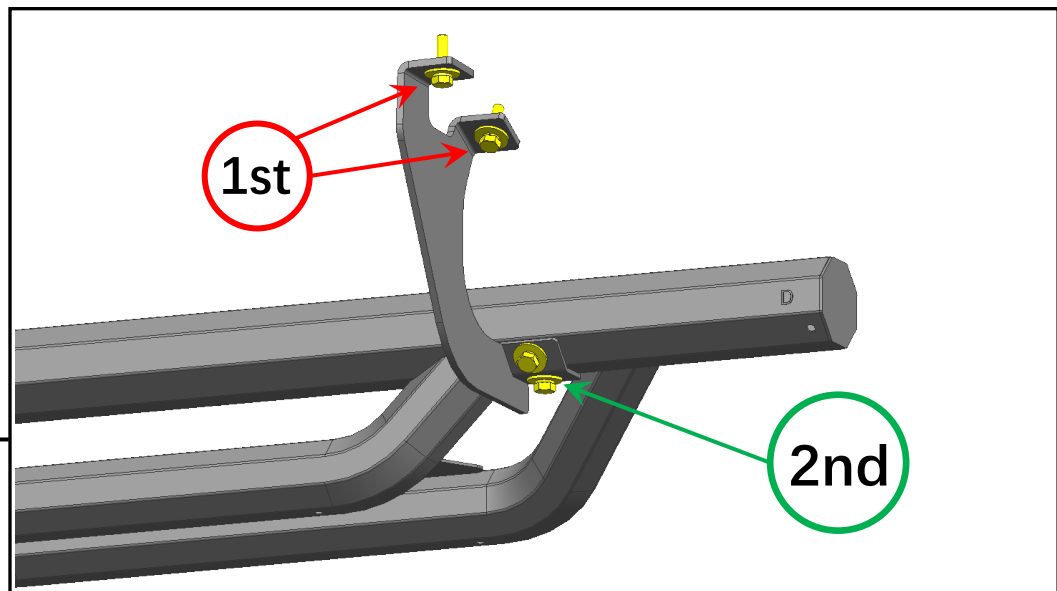
Loosely fit the (1) Driver Center bracket to the vehicle threaded body hole using (2) M8 x 30mm bolt, (2) M8 lock washer, and (2) M8 flat washer. Do not fully tighten to allow for later adjustments. Repeat this step for the remaining Driver Center & Rear brackets.

## STEP 5



With all brackets loosely mounted to the vehicle, fit the running board onto the brackets, and loosely secure into place using (8) M8 x 25mm combo bolts.

## STEP 6



Tighten the mounting brackets to the vehicle. Adjust the running board to the desired angle, and tighten the M8 combo bolts to secure the step into place. See photo for tightening order visual.

Repeat steps 1-6 for the remaining Running Board.

Installation is now complete.