



DROP STEP RUNNING BOARDS

(2022-2024+ TUNDRA - CREWMAX CAB)

INSTALLATION INSTRUCTIONS

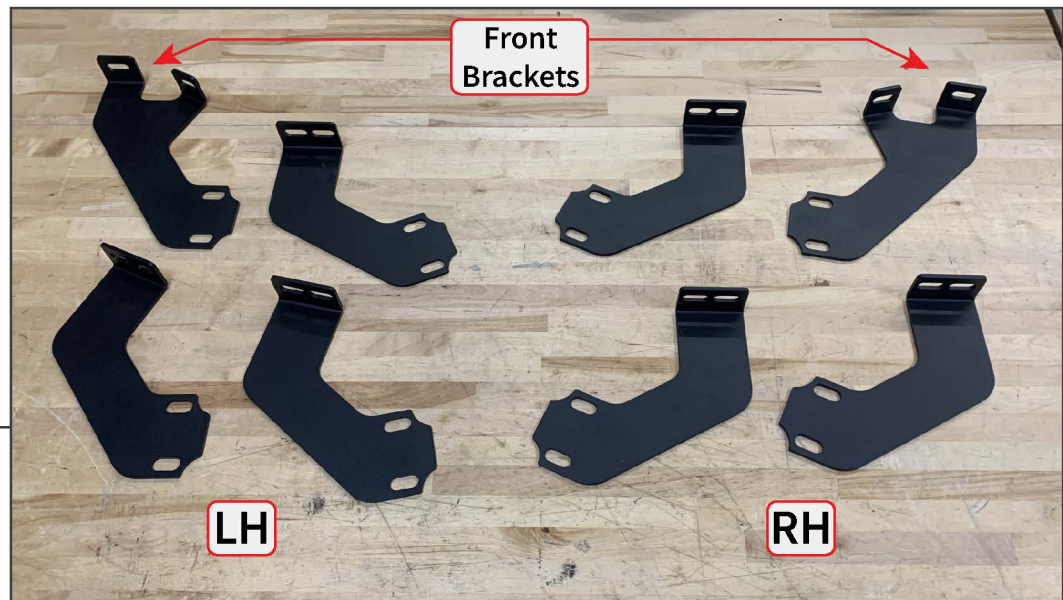
CONTENTS

(1) Pair of Drop Steps
(1) LH Front Bracket
(3) LH Middle/Rear Brackets
(1) RH Front Bracket
(3) RH Middle/Rear Brackets
(16) M10x1.50 x 30mm Flange Head Bolts
(16) M10 Lock Washers
(32) M10 Flat Washers
(16) M10 Nuts
(16) M8x1.25 x 25mm Flange Head Bolts
(16) M8 Lock Washers
(16) M8 Flat Washers

TOOLS REQUIRED

12mm, 14mm, 17mm Sockets
12mm, 14mm, 17mm Wrenches

STEP 1



Lay out and identify all mounting brackets.

The Middle/Rear brackets per side are the same. The front brackets are specific to the front of the vehicle on each side.

The drop side steps are side specific.

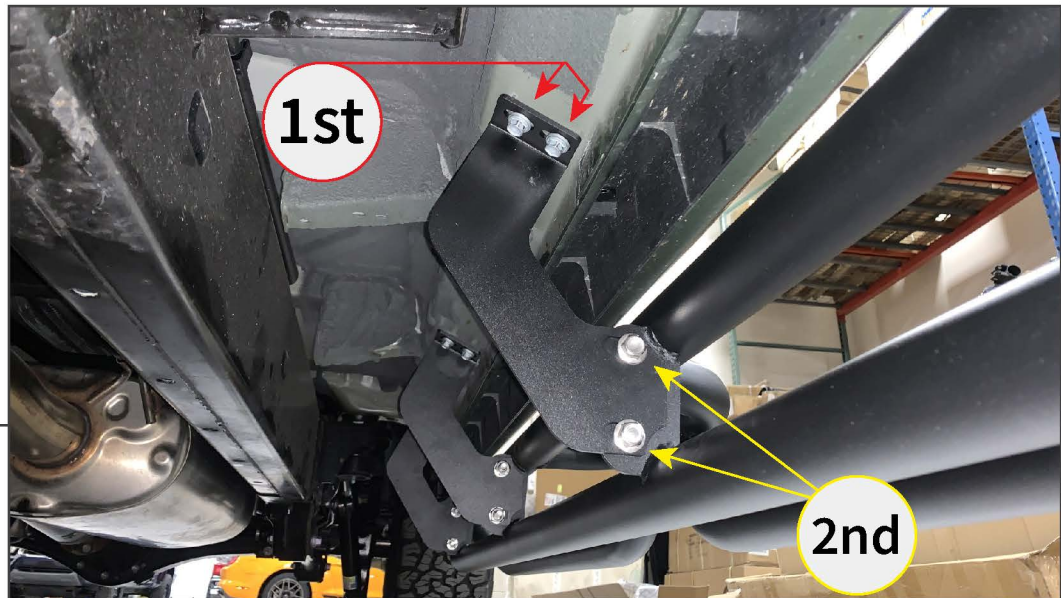
STEP 2



From under the vehicle, locate the (8) threaded bolt holes. Remove the OEM bolts, if applicable.

Loosely secure the included mounting brackets to the vehicle using the included (8) M8 x 25mm bolts, (8) M8 lock washers, and (8) M8 flat washers.

STEP 3



With assistance, carefully lift the side step to the mounting brackets. Loosely secure the side step into place using (8) M10 x 30mm bolts, (8) M10 lock washers, (16) M10 flat washers, and (8) M10 nuts.

With the side step loosely in place, tighten the mounting bracket bolts to the vehicle rocker panel. Then, adjust the side step into place and tighten the side step to the mounting brackets. Tighten all hardware evenly until fully secure.

STEP 4



Repeat steps 1-3 to install the remaining side step.

Installation is now complete.