

Borla Performance Cat-Back™ Exhaust System Installation

1. Orient the components on shop floor according to the bill of materials drawing provided on page 2.

2. Install the L/H Front Pipe Assembly by feeding the inlet side of the assembly over the front cross-member, mate the flange to the vehicle and loosely install the original hardware (Figs. 8-9).

3. Repeat Step 2 for the installation of the R/H Front Pipe Assembly.

4. Not pictured: If installing on a long wheelbase vehicle you will install either PN 60734 or 60735 onto the L/H and R/H Front Pipe Assemblies.

5. Place a clamp over both expanded ends of the X-Pipe Assembly and insert the inlets to the L/H and R/H Front Pipe Assemblies. Insert the hangers into their original rubber isolators (Fig. 10). Do not tighten the clamps.

6. Place a clamp over both expanded ends of the Muffler Assembly and insert the inlets to the X-Pipe Assembly (Fig. 11). Do not tighten the clamps.

7. Place a clamp over the expanded end of the R/H Over-Axle Pipe Assembly and insert the inlet to the Muffler Assembly. Insert the hanger into the original rubber isolator (Fig. 12). Do not tighten the clamp.

8. Repeat Step 7 for the installation of the L/H Over-Axle Pipe Assembly.

9. Place a clamp over both expanded ends of the Tailpipe Assembly and insert the inlets to the L/H and R/H Over-Axle Pipe Assemblies. Insert the hangers into their original rubber isolators (Figs. 13-14). Do not tighten the clamps.

10. Once position has been determined to be correct, tighten the hardware on the L/H and R/H Front Pipe Assemblies and then tighten the Accuscal clamps to 32-35 ft. lbs.

10. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.

11. Start the vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.

WARNING: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

NOTE: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.



Caution!!! Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.

Note: It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.

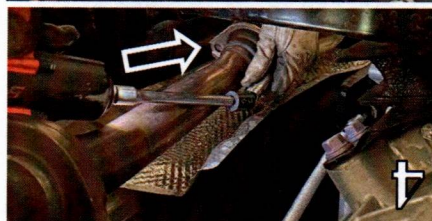
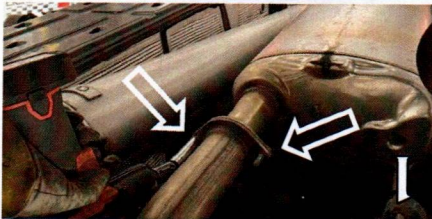
Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.

Note: With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.

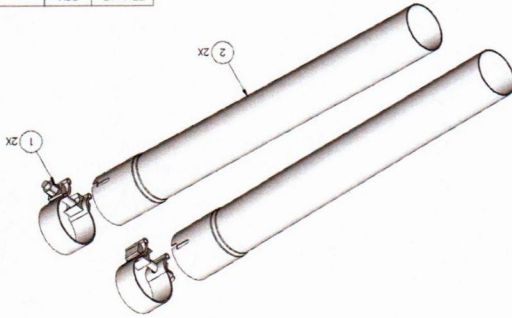
Original Exhaust System Removal

1. Lubricate all hangers, rubber isolators, bolts and nuts.
2. Remove the hardware that connects the tailpipe to the outlet of the muffler assembly (Fig. 1).
3. Remove the two tailpipe assembly hangers from their rubber isolators and feed the assembly up and over the axle and out of the vehicle (Figs. 2-3).
4. Remove the hardware that connects the inlets of the muffler assembly to the vehicle (Fig. 4). Keep hardware for installation of your Borla system.
5. Remove the three rubber isolators from the muffler assembly and remove the muffler assembly from the vehicle (Figs. 5-7).



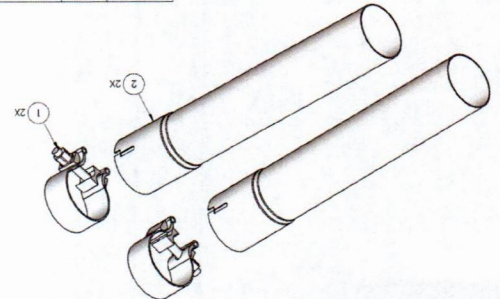
ITEM NO.	QTY.	DESCRIPTION
1	2	S/S ACCUSEAL CLAMP Ø2.50
2	2	TUBE: 2.50 X 21.4"

60735



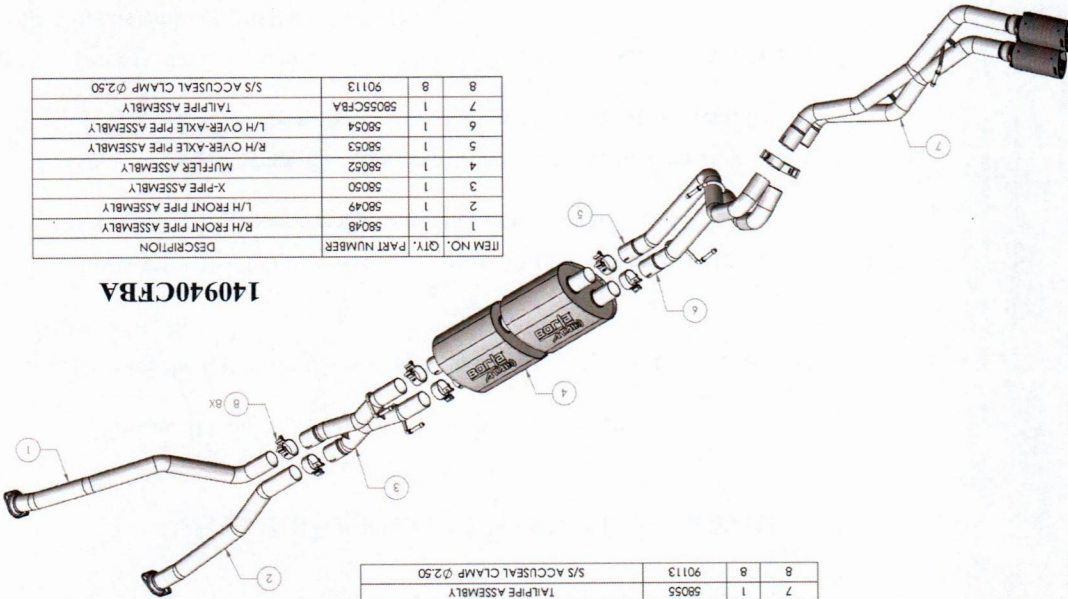
ITEM NO.	QTY.	DESCRIPTION
1	2	S/S ACCUSEAL CLAMP Ø2.50
2	2	TUBE: Ø2.50" X 14.50" LG X 0.049" THK

60734



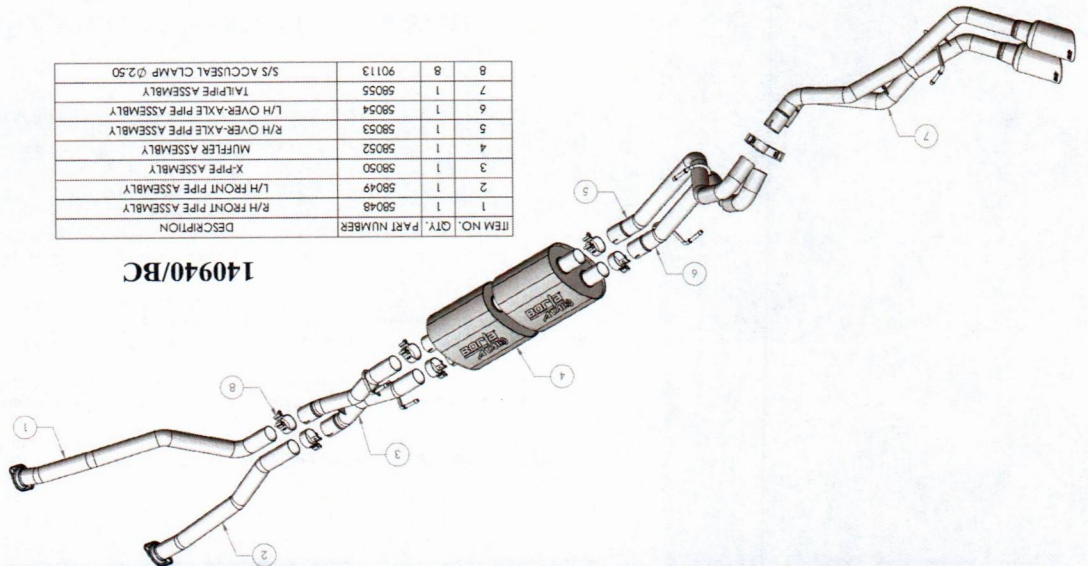
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	58048	R/H FRONT PIPE ASSEMBLY
2	1	58049	L/H FRONT PIPE ASSEMBLY
3	1	58050	X-PIPE ASSEMBLY
4	1	58052	MUFFLER ASSEMBLY
5	1	58053	R/H OVER-AXLE PIPE ASSEMBLY
6	1	58054	L/H OVER-AXLE PIPE ASSEMBLY
7	1	58055	TAILPIPE ASSEMBLY
8	8	90113	S/S ACCUSEAL CLAMP Ø2.50

140940CFBA



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	58048	R/H FRONT PIPE ASSEMBLY
2	1	58049	L/H FRONT PIPE ASSEMBLY
3	1	58050	X-PIPE ASSEMBLY
4	1	58052	MUFFLER ASSEMBLY
5	1	58053	R/H OVER-AXLE PIPE ASSEMBLY
6	1	58054	L/H OVER-AXLE PIPE ASSEMBLY
7	1	58055	TAILPIPE ASSEMBLY
8	8	90113	S/S ACCUSEAL CLAMP Ø2.50

140940/BC



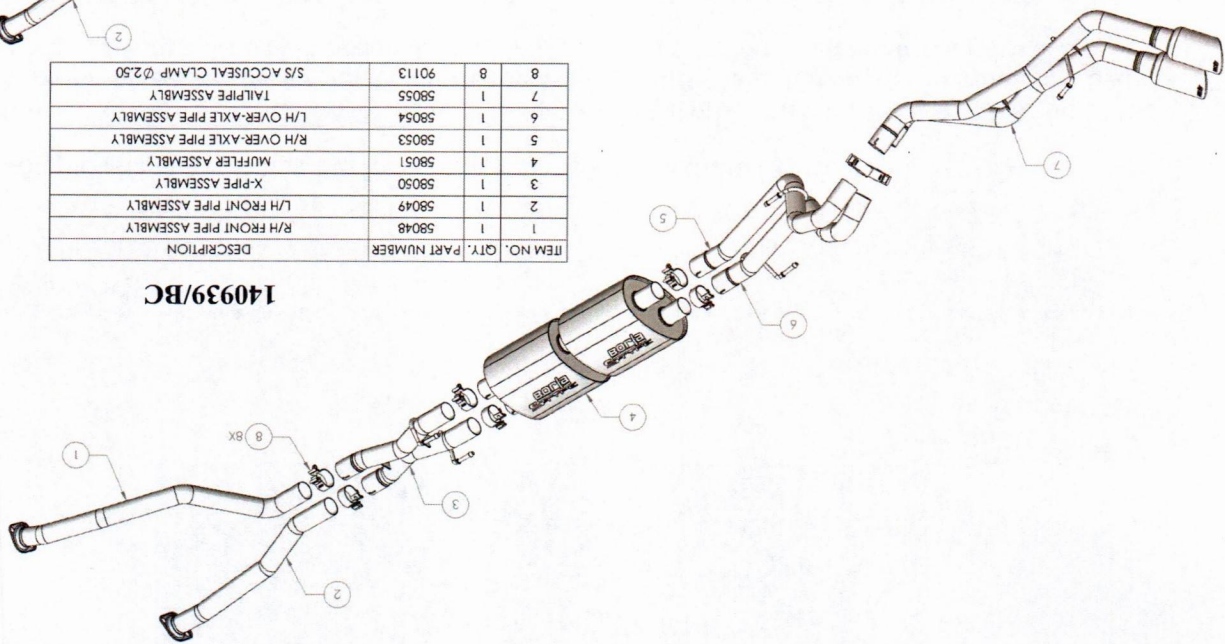


BORLA PERFORMANCE INDUSTRIES
500 Borla Drive
Johnson City TN, 37604-7523
805-986-8600

Minimum Required Tool List:

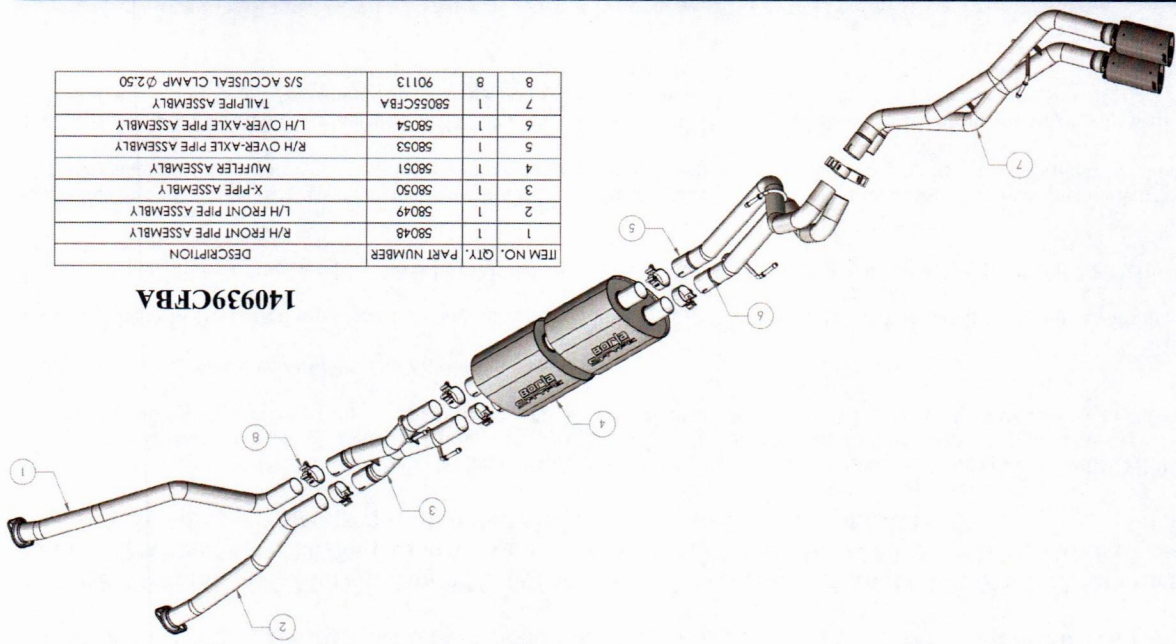
- TOOLS:**
- 1. 3/8" drive ratchet
 - 2. 3/8" drive extension 6"
 - 3. 14mm deep well socket
 - 4. 15mm deep well socket
 - 5. Pry bar
- SHOP SUPPLIES:**
- 1. Spray lubricant

Borla Performance - Bill of Materials



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	58048	R/H FRONT PIPE ASSEMBLY
2	1	58049	L/H FRONT PIPE ASSEMBLY
3	1	58050	X-PIPE ASSEMBLY
4	1	58051	MUFFLER ASSEMBLY
5	1	58053	R/H OVER-AXLE PIPE ASSEMBLY
6	1	58054	L/H OVER-AXLE PIPE ASSEMBLY
7	1	58055	TAILPIPE ASSEMBLY
8	8	90113	S/S ACCUSSEAL CLAMP Ø 2.50

140939/BC



ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	58048	R/H FRONT PIPE ASSEMBLY
2	1	58049	L/H FRONT PIPE ASSEMBLY
3	1	58050	X-PIPE ASSEMBLY
4	1	58051	MUFFLER ASSEMBLY
5	1	58053	R/H OVER-AXLE PIPE ASSEMBLY
6	1	58054	L/H OVER-AXLE PIPE ASSEMBLY
7	1	58055CFBA	TAILPIPE ASSEMBLY
8	8	90113	S/S ACCUSSEAL CLAMP Ø 2.50

140939CFBA



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Installation Guide for Toyota Tundra PNs 140939, 140939BC, 140939CFBA, 140940, 140940BC, 140940CFBA, 60734, & 60735



******* Please compare the parts in the box with the bill of materials provided to ensure that you have all the parts necessary for this installation. *******

These instructions have been written to help you with the installation of your Borla Performance exhaust system. Please read this document completely before beginning the installation of your system.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at www.BORLA.com

Thank you for purchasing a Borla Performance Cat-Back™ exhaust system.

Borla Performance Cat-Back™ exhaust systems PNs 140939, 140939BC, 140939CFBA, 140940, 140940BC, and 140940CFBA are designed for the Toyota Tundra Crew Cab Short Bed and Extended Cab Standard Bed (145.7" wheelbase), equipped with a 3.4L twin turbo-charged V6 engine and 2+4WD automatic transmission. Borla Performance Extension Pipe PNs 60734 and 60735 extend the above Cat-Back™ Exhaust Systems to fit the following wheelbases: 60734 extends fitment to the 157.7" wheelbase, 60735 extends fitment to the 164.6" wheelbase. These components are not included and must be purchased separately.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer, who has all the necessary equipment, tools and experienced personnel needed for proper installation, should perform the installation of this system. However, if you decide to perform the installation, we recommend someone should help you. Ensure the installer uses all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance exhaust system, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance exhaust system.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance exhaust system is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance exhaust system, please give us a call at the number provided on the warranty card.