



SINGLE SIDE EXIT EXHAUST SYSTEM

(2009-2021 TUNDRA)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Front Pipe
- (1) RH Front Pipe
- (1) 'Y' Pipe
- (1) Muffler
- (1) Over Axle Pipe
- (1) Tail Pipe
- (1) Exhaust Tip
- (1) Hanger Clamp
- (2) 2.5" Exhaust Clamps
- (4) 3" Exhaust Clamps

TOOLS REQUIRED

- 14mm, 15mm Sockets
- Ratchet
- Spray Lubricant
- Floor Jack
- Jack Stands

SKU # TU25403 / TU25404

STEP 1



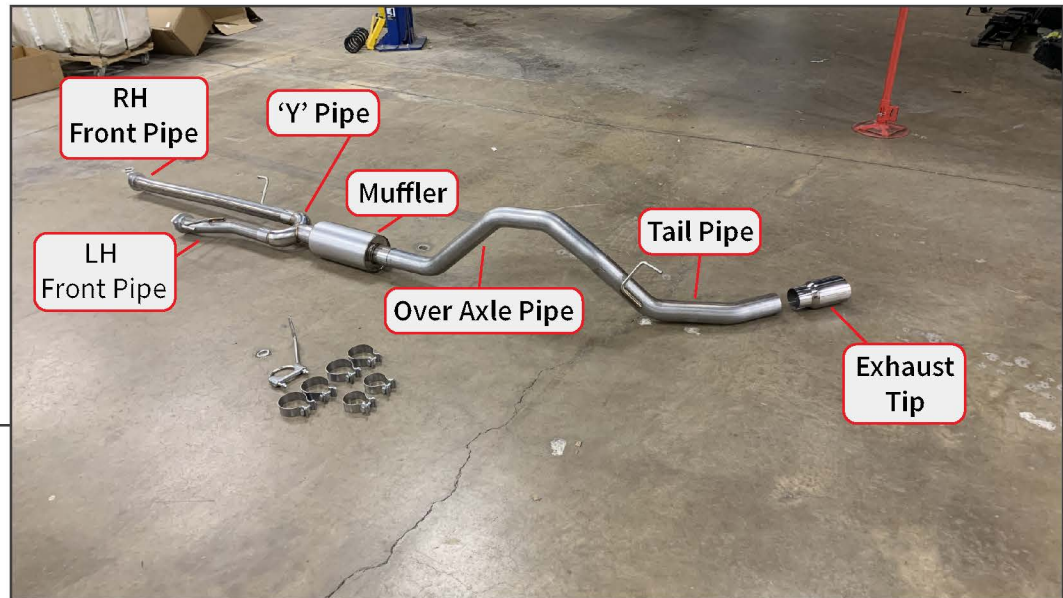
Lift and support the vehicle using a floor jack and jack stands. Locate the LH and RH side exhaust flanges. Remove the (2) 14mm bolts from each exhaust flange. Ensure the gaskets remain on the flange during removal.

Note: OEM hardware and gaskets will be reused.

STEP 2



Remove the various rubber exhaust hangers from the original exhaust system. Remove the original exhaust system from the vehicle.



STEP 3

Lay out and identify all exhaust components.



STEP 4

Ensure the original exhaust flange gasket is in place. Install the RH front pipe to the vehicle exhaust using the (2) original 14mm bolts. Insert the welded hanger into the vehicle rubber hanger.

Place (1) 2.5" exhaust clamp on the end of the front pipe to prepare for the 'Y' pipe installation.

STEP 5

Ensure the original exhaust flange gasket is in place. Install the LH front pipe to the vehicle exhaust using the (2) original 14mm bolts. Insert the welded hanger into the vehicle rubber hanger.

Place (1) 2.5" exhaust clamp on the end of the front pipe to prepare for the 'Y' pipe installation.

STEP 6

Install the 'Y' pipe onto the front pipes, and loosely secure using the previously placed 2.5" exhaust clamps.

Place (1) 3" exhaust clamp on the end of the 'Y' pipe to prepare for the muffler installation.

STEP 7



Install the muffler to the 'Y' pipe, and loosely secure using the previously placed 3" exhaust clamp. At the outlet portion of the muffler, place the (1) hanger clamp, and insert the hanger clamp into the vehicle rubber hanger.

Place (1) 3" exhaust clamp on the end of the muffler to prepare for the over axle pipe installation.

STEP 8



Install the over axle pipe to the muffler, and loosely secure using the previously placed 3" exhaust clamp.

Place (1) 3" exhaust clamp on the end of the over axle pipe to prepare for the tail pipe installation.

STEP 9

Install the tail pipe to the over axle pipe, and loosely secure using the previously placed 3" exhaust clamp. Insert the welded hanger into the vehicle rubber hanger.

Place (1) 3" exhaust clamp on the end of the tail pipe to prepare for the exhaust tip installation.

STEP 10

Adjust the exhaust as necessary for best fit. Once adjusted, tighten all exhaust clamps to 45 ft. lbs.

Installation is now complete.