

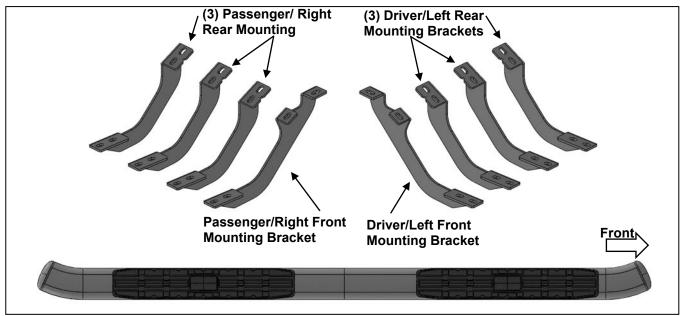
# **INSTALLATION INSTRUCTIONS**

PNC SIDEBARS 2022+ TUNDRA CREWMAX TU16768



#### **PARTS LIST:**

1	Driver/Left PNC Sidebar	3	Passenger/Right Rear Mounting Brackets
1	Passenger/Right PNC Sidebar	16	8mm x 30mm Hex Bolts
1	Driver/Left Front Mounting Bracket	16	8mm x 25mm Combo Bolts
1	Passenger/Right Front Mounting Bracket	16	8mm Lock Washers
3	Driver/Left Rear Mounting Brackets	16	8mm x 24mm OD x 2mm Flat Washers

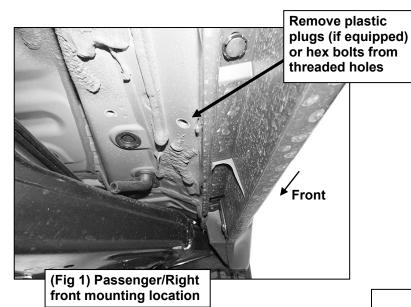


#### PROCEDURE:

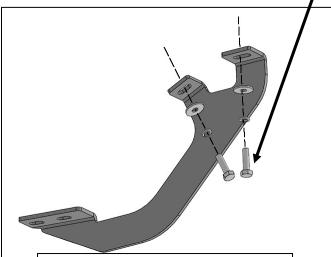
- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS HIGHLY RECOMMENDED.
- 2. Starting on the Passenger/Right side of the vehicle and remove the plastic plugs or hex bolts from the factory mounting location along the bottom of the body, (**Figures 1 & 4**).
- 3. Select the Passenger/Right Front Mounting Bracket. Attach the Bracket to the front location with (2) 8mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers, (Figures 2 & 3). Do not tighten hardware.
- 4. Repeat Steps 2 & 3 to attach the (3) Rear Mounting Brackets, (Figures 4—8).
- 5. Select the Passenger/Right PNC Sidebar. Place the Sidebar onto the cradles of the Mounting Brackets. IMPORTANT: Do not Slide front to back or rotate the Sidebar or damage may result. Attach the Sidebar to the Mounting Brackets with (6) 8mm Combo Bolts, (Figures 9 & 10). Do not tighten hardware.
- 6. Level and adjust the Sidebar and tighten all hardware.
- 7. Repeat **Steps 1—6** to attach the Driver/Left PNC Sidebar.
- 8. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

**To protect your investment**, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Use only mild soap to clean the Sidebars.

### Passenger/Right Side Installation Pictured



- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

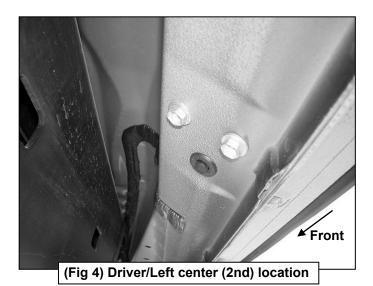


(Fig 2) Attach the Driver/Left Front Mounting Bracket to the front location

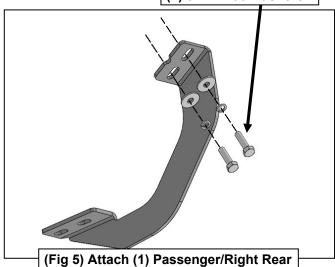


(Fig 3) Passenger/Right Front Mounting Bracket attached to the front location

## Passenger/Right Side Installation Pictured



(2) 8mm Hex Bolts(2) 8mm Lock Washers(2) 8mm Flat Washers



**Mounting Bracket to the 2nd location** 



(Fig 6) (1) Passenger/Right Rear Mounting Bracket attached to the 2nd location

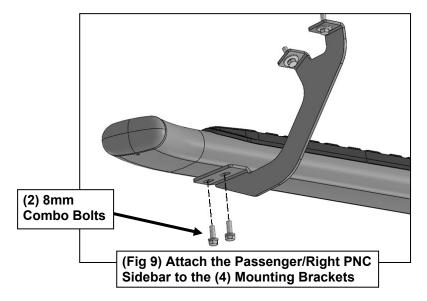


(Fig 7) (1) Passenger/Right Rear Mounting Bracket attached to the 3rd location

### Passenger/Right Side Installation Pictured



(Fig 8) (1) Passenger/Right Rear Mounting Bracket attached to the rear location





(Fig 10) Passenger/Right PNC Sidebar attached to the Front Mounting Bracket