



2024+ Toyota Tacoma 2.4L



IMPORTANT! WARRANTY AND INSTALLATION INSTRUCTIONS

Please Forward All Information to Consumer

Be sure to review the enclosed instructions prior to beginning the installation process. If you have any questions about the enclosed parts or instructions, or if you encounter a problem during installation:

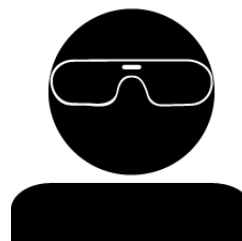
CALL TECHNICAL SUPPORT: 440.891.0999 or 800.486.0999

**TO ACTIVATE YOUR WARRANTY GO TO:
[CORSAPERFORMANCE.COM/WARRANTY](https://corsaperformance.com/warranty)**

COLOR INSTRUCTIONS ARE AVAILABLE BY PART NUMBER ON: [CORSAPERFORMANCE.COM](https://corsaperformance.com)



NEVER work on a hot exhaust system.
Allow time for the vehicle to cool.



**Always wear eye protection
when working under a vehicle.**

INSTALL DIFFICULTY

RECOMMENDED TOOLS & SUPPLIES

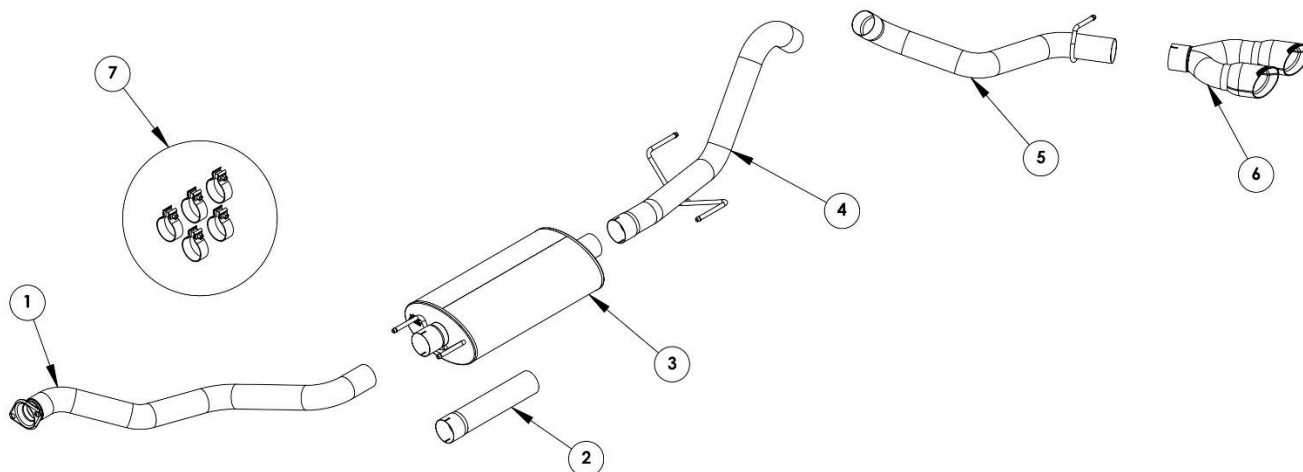
- 3/8" Drive Ratchet
- 3/8" Drive 15mm Deep Socket
- 3/8" Drive 14mm Deep Socket
- 3/8" Long Extension
- 3/8" Universal Joint Adapter (Swivel Adapter)
- Torque Wrench
- Grommet Pullers
- Soapy Water Solution
- Safety Glasses

PLEASE READ THESE INSTRUCTIONS BEFORE INSTALLATION.

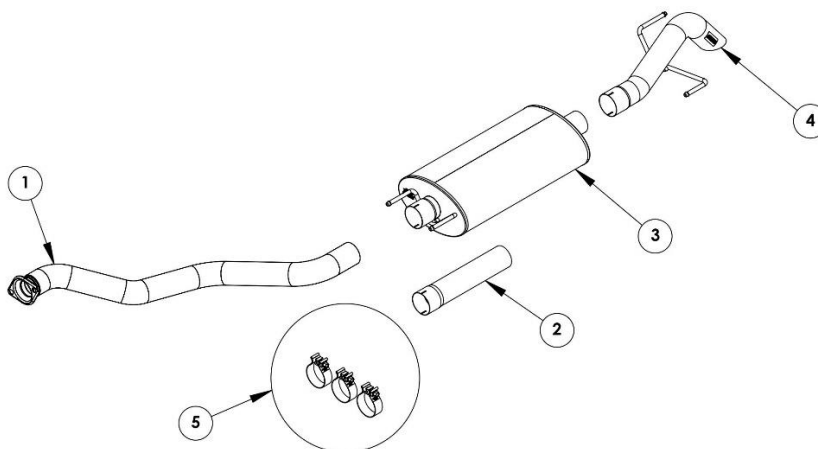
CORSA recommends that the installation of this system be performed by a qualified service center or professional installer who has the necessary equipment, tools, and experienced personnel. However, if you decide to perform this installation yourself, the use of an additional person may be required.

WARNING: Never work on a hot exhaust system. Allow time for the vehicle to cool. Always wear eye protection when working under a vehicle.

This warranty does not extend to damaged or defect in the finish of a product or to any product, that in the opinion of CORSA Performance, has been misused, damaged by accident or negligence, altered or modified in any way, faulty installation, or installed contrary to CORSA installation instructions, or repaired by an unauthorized service facility. Full warranty available on www.corsaperformance.com

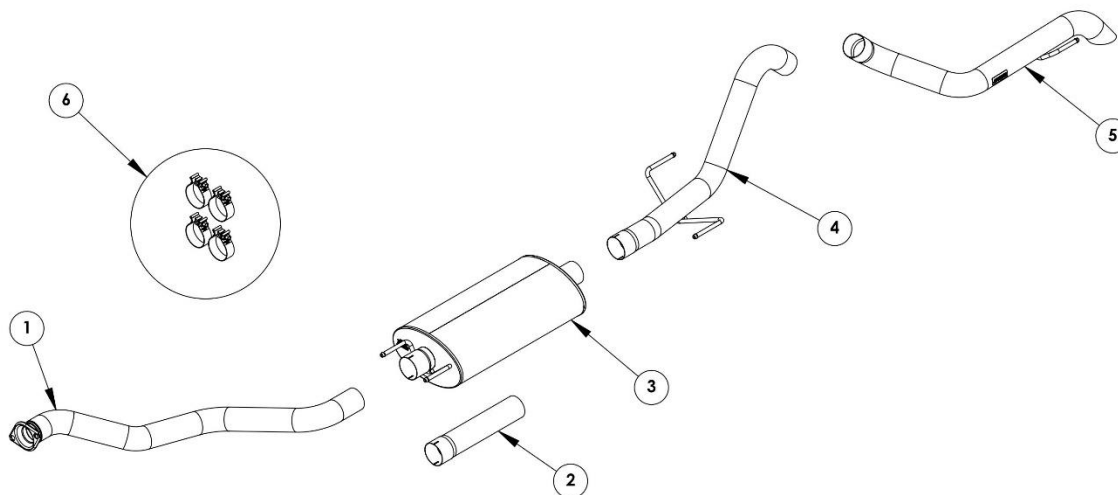
**TOYOTA TACOMA CAT BACK EXHAUST
BILL OF MATERIALS – 21306 & 21306BLK**

1.	Head Pipe Assembly (25TC4018)	5.	Tail Pipe Assembly (25TC4023)
2.	Extension Pipe (25TC4020)	6.	Tip Assembly (25TU3000 or 25TU3000BLK)
3.	Muffler Assembly (25TC2002)	7.	Hardware Kit (15CE7036)
4.	Axle Pipe Assembly (25TC4021)		



TOYOTA TACOMA CAT BACK EXHAUST BILL OF MATERIALS – 21307

1.	Head Pipe Assembly (25TC4018)	5.	Hardware Kit (20FF7026)
2.	Extension Pipe (25TC4020)		
3.	Muffler Assembly (25TC2002)		
4.	Pre-Axle Turndown Assembly (25TC4027)		



TOYOTA TACOMA CAT BACK EXHAUST BILL OF MATERIALS – 21308 TOYOTA

1.	Head Pipe Assembly (25TC4018)	5.	Post-Axle Turndown Assembly (25TC4025)
2.	Extension Pipe (25TC4020)	6.	Hardware Kit (16YD7054)
3.	Muffler Assembly (25TC2002)		
4.	Axle Pipe Assembly (25TC4021)		

CAUTION: Never work on a hot exhaust system. Allow the vehicle to cool for at least an hour and a half. Always wear eye protection when working under a vehicle. It is recommended to use cotton gloves in order to protect stainless steel surfaces from permanent grease and oil stains.

Please confirm that all parts are present according to the bill of materials before beginning the installation.

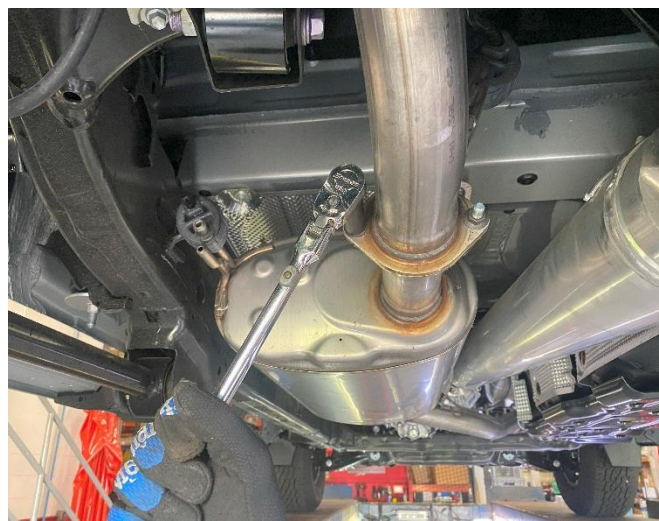
If something is missing call Tech Support at 440.891.099 or Toll Free: 1.800.486.0999

REMOVAL INSTRUCTIONS

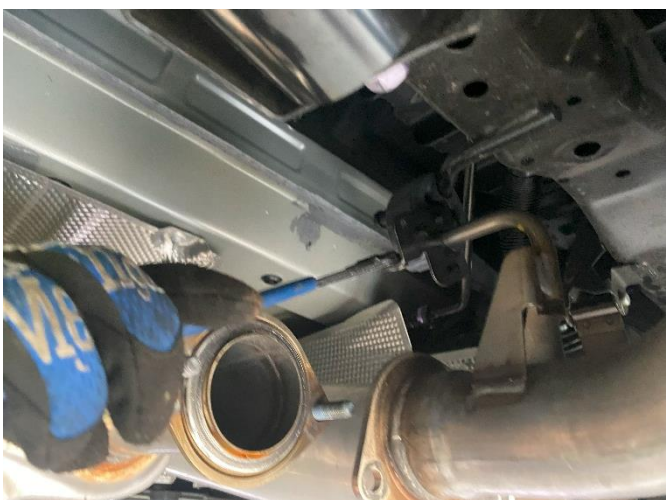
FACTORY EXHAUST



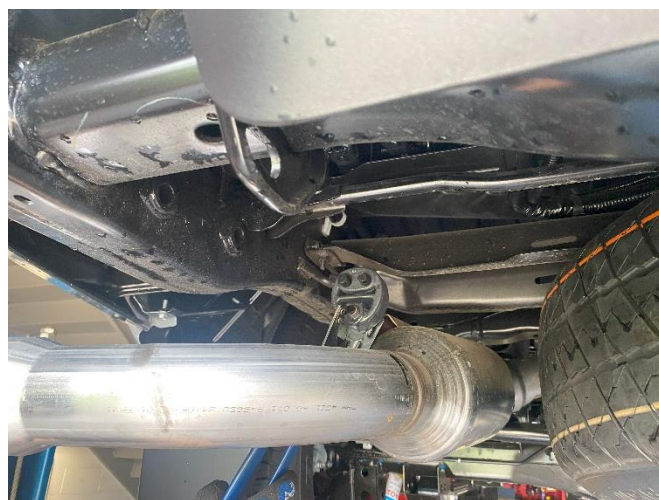
1. Using the OE spare tire tool kit found behind the rear passenger seat back, lower the spare tire. The spare tire does not need to be removed, but should swing freely to allow more clearance for the removal of the stock exhaust system.



2. Using a 14mm deep socket and ratchet, remove the two nuts at muffler's rear flange connection.



3. Using grommet pullers or a similar device, remove the tail pipe forward hanger from the grommet.
NOTE: The use of soap and water solution will aid in the removal of exhaust hangers.



4. Using grommet pullers or a similar device, remove the tail pipe rear hanger from the grommet.
NOTE: The use of a soap and water solution will aid in the removal of exhaust hangers.

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REMOVAL INSTRUCTIONS

FACTORY EXHAUST



- 5.** Remove the stock tail pipe by sliding it rearward, over and around the axle.



- 6.** Using a 14mm deep socket, long extension, universal joint adapter and ratchet, remove the two bolts and springs at the cat-back flange connection closest to the muffler. Place the springs and bolts in a secure location as they will be reused during the installation of the Corsa system.



- 7.** Using grommet pullers or a similar device, remove the muffler rear hanger from the grommet.
NOTE: The use of soap and water solution will aid in the removal of exhaust hangers.
NOTE: Once the hanger is removed, the exhaust will swing down. A second person is recommended to support the rear of the muffler.



- 8.** Using grommet pullers or a similar device, remove the two hangers at the front of the muffler. The muffler is now free and can be lowered and removed from the vehicle. **Lift the spare tire back into the stowed position.**
NOTE: The use of soap and water solution will aid in the removal of exhaust hangers.

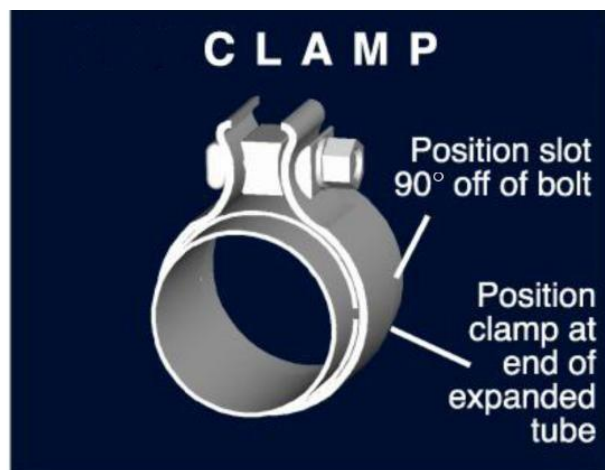
This concludes the removal of the factory exhaust.

WARNING! DO NOT SKIP THIS STEP!

It is recommended to apply the anti-seize lubricant to the threads **ONLY** of the clamps and flange bolts. Failure to follow this procedure can cause nuts to seize on clamps and potentially destroy threads.

After applying anti-seize lubricant, be sure to **thoroughly** clean your hands, as lubricant will tarnish stainless steel.

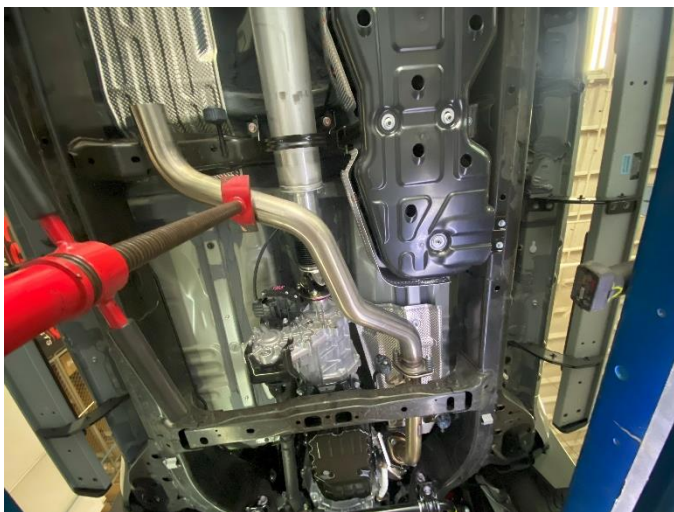
All clamps should be tightened using a properly calibrated Torque Wrench. Using an air impact gun will damage the clamp and reduce its ability to effectively seal the joint. It may also cause the joint to separate, thereby causing damage to your exhaust system and to your vehicle.



NOTE: Align all clamps so that the center of the clamp bolt is 90 degrees from the notch in the pipe.

INSTALLATION INSTRUCTIONS

CORSA EXHAUST



1. Locate the Corsa Head Pipe Assembly and the stock bolts and springs from Step 6 of the removal portion of these instructions. Verify the OE graphite donut gasket at the cat-back flange is in good condition. Install the Head Pipe Assembly and secure reusing the OE hardware, 14mm deep socket and ratchet along with the universal joint adapter and long extension.



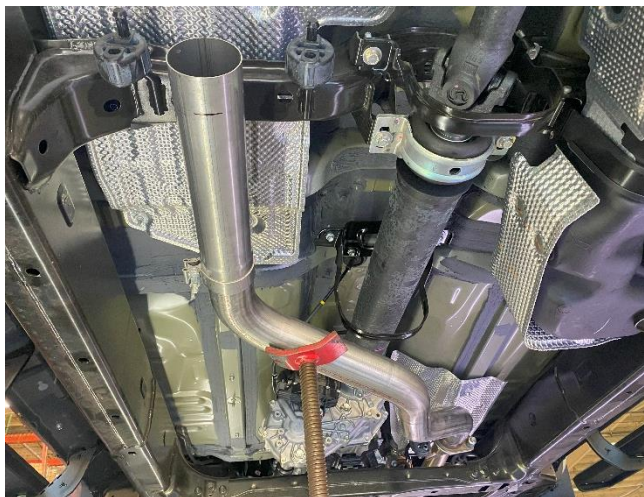
145.1" Wheelbase – Proceed to Step 2
(Double Cab with 6 ft. Bed Configurations)

131.9" Wheelbase – Proceed to Step 3
(XtraCab Configurations)
or
(Double Cab with 5 ft. Bed Configurations)

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INSTALLATION INSTRUCTIONS

CORSA EXHAUST



- 2.** Locate the Corsa Long Wheelbase Extension pipe and one 3" clamp. Slide the clamp over the expanded inlet end of the pipe and insert the expanded end over the outlet of the Head Pipe Assembly. Rotate the Extension Pipe so that the notches are vertically aligned. Position the clamp so that the bolt is towards the driver side of the vehicle with the nut facing down. Using a 15mm deep socket and ratchet, snug the clamp, but do not fully tighten at this time.



- 3.** Locate the Corsa Muffler Assembly and one 3" clamp. Slide the clamp over the expanded inlet end of the muffler. Slide the muffler over the Head Pipe or Extension Pipe outlet. Position the clamp so that the bolt is towards the driver side of the vehicle with the nut facing down. Insert the muffler hangers into the OE grommets and snug the clamp using a 15mm deep socket and ratchet. Do not fully tighten at this time. **NOTE:** The use of a soap and water solution will aid in the installation of exhaust hangers.



If Installing:

21307 – Proceed to Steps 4 – 6
(Pre-Axle Turndown Kit)

21308 – Proceed to Steps 7 – 9
(Post-Axle Turndown Kit)

21306(BLK) – Proceed to Steps 10 – 14
(Polished or Black Tip)

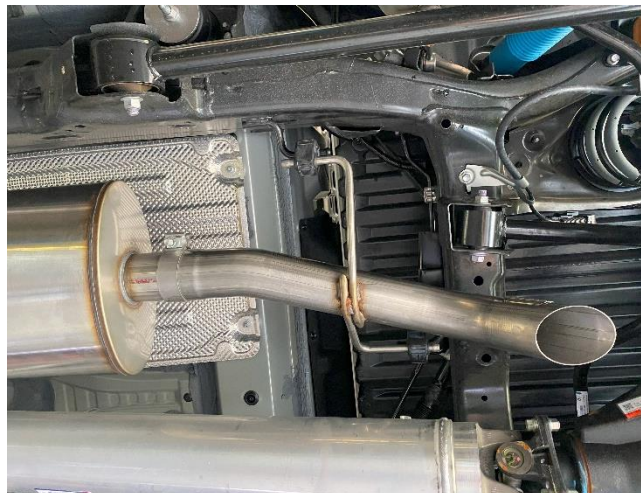


- 4.** Locate the Pre-Axle Turndown Assembly and one 3" clamp. Slide the clamp over the expanded inlet end of the pipe, then side the pipe over the muffler outlet. Position the clamp so that the bolt is towards the driver side of the vehicle with the nut facing down.

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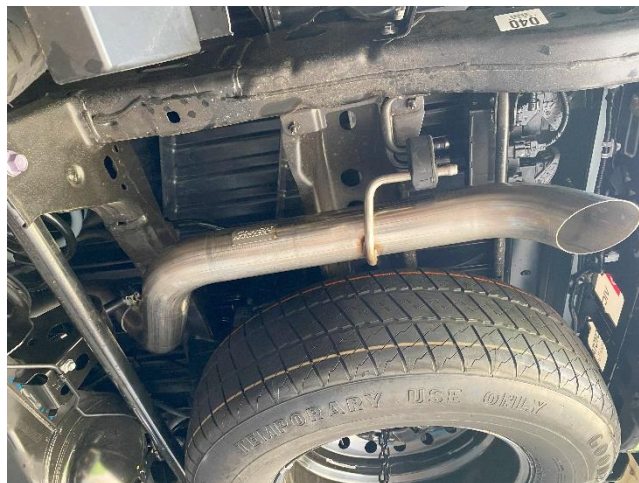
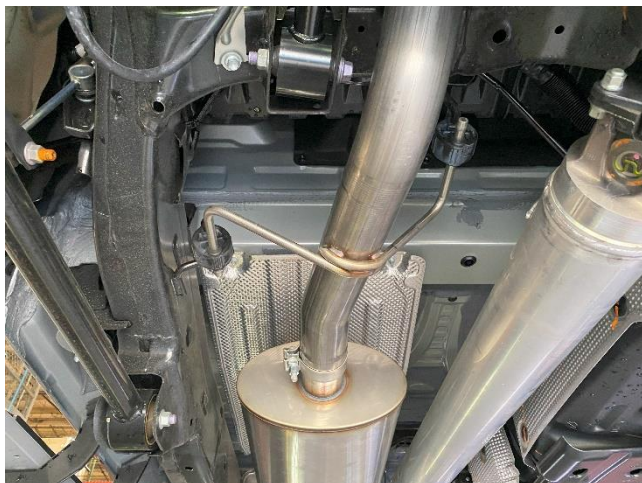
INSTALLATION INSTRUCTIONS

CORSA EXHAUST



- 5.** Insert the hangers on the Pre-Axle Turndown Pipe into the OE exhaust hanger grommets. Snug the clamp using a 15mm deep socket and ratchet but do not fully tighten at this time.
NOTE: The use of a soap and water solution will aid in the installation of exhaust hangers

- 6.** At this time, visually inspect the exhaust system position, alignment, clamp orientation, and exhaust pipe clearance. Make any necessary adjustments at the slip fit joints.
Proceed to Step 14.



- 7.** Locate the Corsa Axle Pipe Assembly and one 3" clamp. Slide the clamp over the expanded inlet end of the axle pipe. Slide the axle pipe inlet over the muffler outlet. Position the clamp so that the bolt is vertical and towards the driver side of the vehicle with the nut facing down. Insert the axle pipe hangers into the OE exhaust grommets. Using a 15mm deep socket and ratchet, snug the clamp, but do not fully tighten at this time.
- 8.** Locate the Corsa Post-Axle Turndown Assembly and one 3" clamp. Position the clamp over the expanded inlet end of the pipe with the clamp bolt oriented vertically, towards the driver side, and the clamp nut facing down. Insert the tail pipe hanger into the exhaust grommet. Slide the expanded inlet end of the tail pipe over the axle pipe outlet and snug the clamp using a 15mm socket and ratchet but do not fully tighten.

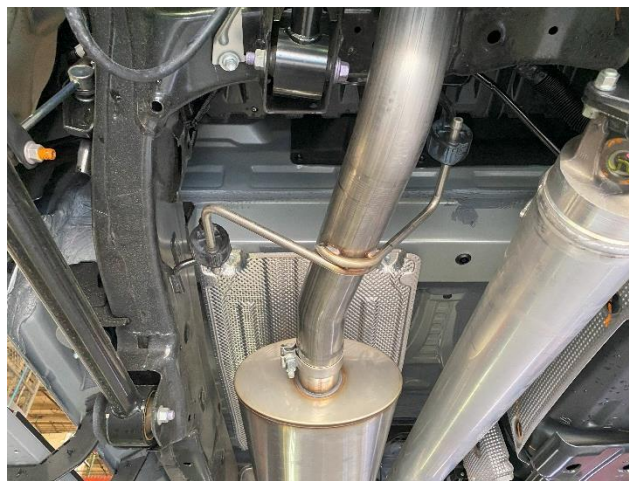
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INSTALLATION INSTRUCTIONS

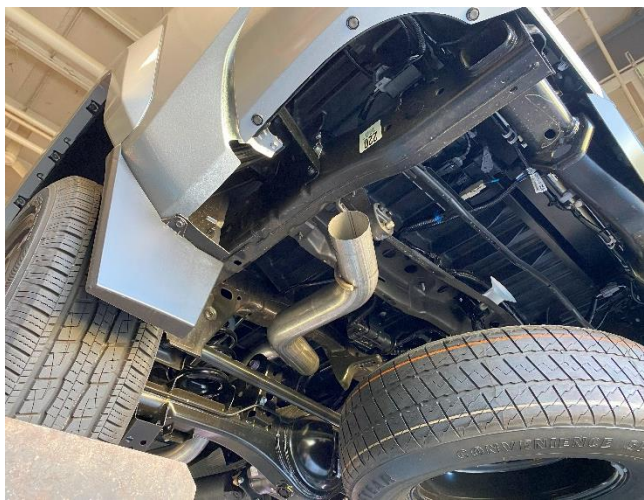
CORSA EXHAUST



9. Visually inspect the exhaust system position, alignment, clamp orientation, and exhaust pipe clearance. Make any necessary adjustments at the slip fit joints. The frame crossmember is notched near the axle pipe to tailpipe connection. Verify the pipe to frame clearance. The pipe routing should be evenly spaced around the frame notch if not slightly biased towards the passenger side. **Proceed to Step 14.**



10. Locate the Corsa Axle Pipe Assembly and one 3" clamp. Slide the clamp over the expanded inlet end of the axle pipe. Slide the axle pipe inlet over the muffler outlet. Position the clamp so that the bolt is vertical towards the driver side of the vehicle and the nut facing down. Insert the axle pipe hangers into the OE exhaust grommets. Using a 15mm deep socket and ratchet, snug the clamp, but do not fully tighten at this time.



11. Locate the Corsa Tail Pipe Assembly and one 3" clamp. Position the clamp over the expanded inlet end of the pipe with the clamp bolt oriented vertically, towards the driver side, and the clamp nut facing down. Insert the tail pipe hanger into the exhaust grommet. Slide the expanded inlet end of the tail pipe over the axle pipe outlet and snug the clamp using a 15mm socket and ratchet but do not fully tighten.



12. Locate the Corsa Tip Assembly and one 3" Clamp. Slide the clamp over the expanded inlet end of the tip. Slide the tip assembly over the tail pipe outlet. Position the clamp so that the bolt is vertical towards the rear tire, and the nut facing down. Rotate the tip to align with the underside of the rear bumper and snug the clamp, but do not fully tighten at this time.

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INSTALLATION INSTRUCTIONS

CORSA EXHAUST



- 13.** The frame crossmember is notched near the axle pipe to tailpipe connection. Verify the pipe to frame clearance. The pipe routing should be evenly spaced around the frame notch if not slightly biased towards the passenger side.
- 14.** Visually inspect the exhaust system position, tip alignment, clamp orientation, and exhaust pipe clearance. Make any necessary adjustments at the slip fit joints.
- 15.** With the tips or turndown held in the desired location, start at the front of the vehicle, and tighten the nuts on the clamps. Torque all clamp nuts to 45 ft-lbs. (61 N-m) on the clamps.
- NOTE:** During cold weather start-ups, you may experience an exhaust sound that is deeper and louder in tone than usual. This is temporary and will diminish to normal levels once your engine has reached its normal operating temperature.
- NOTE:** Immediately following the installation of your exhaust system, you may experience a trace of smoke after initial start-up. DO NOT be alarmed. The smoke is caused by the burning of a small amount of forming oil residue used in the manufacturing process.
- NOTE:** It is strongly suggested that all clamps be checked and tightened after road testing the vehicle once the system has cooled.