

7929 Lincoln Ave. Riverside, CA 92504
 Phone: 951.689.ICON | Fax: 951.689.1016

PART #	DESCRIPTION
55160	24 TACOMA FRONT DIFF DROP

COMPONENTS INCLUDED	
(1) 154190 24 TACOMA DIFF DROP DRIVER	(1) 154191 24 TACOMA DIFF DROP PASSENGER
HARDWARE INCLUDED	
(2) 605990 M16 X 1.5 HEX LOCK NUT CL8 (1) 605968 VIBRATITE BLUE 2ML BULLET	(4) 297028 HAT BUSHING 1.375 X .875 X .775 (2) 157563 SLEEVE .875 X .640 X 2.690
TOOLS REQUIRED	
FLOOR JACK JACK STANDS TORQUE WRENCH	PRY BAR 19MM 22MM 12MM HEX KEY
TECH NOTES	
1. INSTALL TIME: 30 MINUTES.	
2. AFTER INSTALL CHECK FLUE LEVEL AFTER DIFF ANGLE CHANGE MAKING SURE IT IS FULL.	



WARNING!

**** READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED SEVERE FRAME, SUSPENSION AND TIRE DAMAGE MAY RESULT TO THE VEHICLE!**

**** ICON VEHICLE DYNAMICS RECOMMENDS THAT YOU EXERCISE EXTREME CAUTION WHEN WORKING UNDER A VEHICLE THAT IS SUPPORTED WITH JACK STANDS.**

**** ICON VEHICLE DYNAMICS RECOMMENDS ALL INSTALLATION TO BE PERFORMED BY A PROFESSIONAL SHOP/SERVICE TECHNICIAN. PRODUCT FAILURE CAUSED BY IMPROPER INSTALLATION WILL NOT BE COVERED UNDER ICON'S WARRANTY POLICY.**

INSTALLATION

1. Place the truck on a flat surface with the parking brake engaged, chock the rear tires.
2. Use a suitable floor jack in the manufacturer designated spot on the frame to lift the front of the truck, then place a suitable jack stand under the frame and set the truck down securely on the jack stand. NEVER WORK UNDER AN UNSUPPORTED VEHICLE.
3. Use the floor jack to support the front differential.

4. Remove the 12mm bolts and nuts from the diff mounts at the frame using a 19mm. [FIGURE 1 & 2]

FIG.1



FIG.2



5. Remove the two 12mm bolts from the driver side diff mount at the diff using a 19mm (These bolts will be reused). [FIGURE 3]

FIG.3



6. Remove the two 16mm bolts from the passenger side diff mounts at the diff using a 22mm (These bolts will be reused). [FIGURE 4]

FIG.4



7. Assemble the bushings and sleeves into the new differential mounts. Apply a high quality moly grease to all surfaces of the bushings before pressing them into the mounts. Press the sleeves into the bushings once installed in the mount.

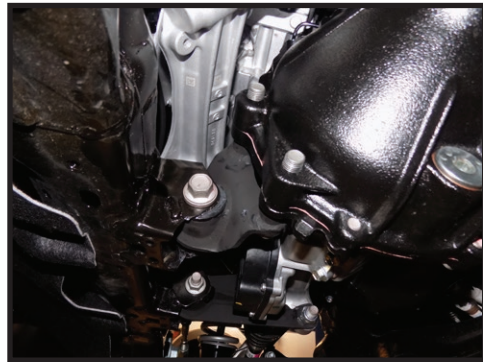
8. Using a 12mm hex key loosen the rear diff mount.

9. Install the mounts into the frame tabs and onto the diff. The Driver side first, use the OEM bolt and nut on the frame side and the differential side. Do not tighten yet. [FIGURE 5 & 6]

FIG.5



FIG.6



10. Install the passenger mount now reusing all OEM hardware and the two supplied M16 nuts. [FIGURE 7 & 8]

FIG.7

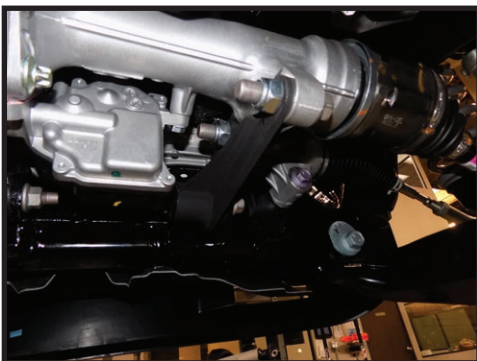


FIG.8



11. Once all the bolts are installed, begin torquing them as follows.
12. M12 bolt and nut: 70 ft-lbs.
13. M16 bolts and nuts on passenger mount: 150 ft-lbs
14. M12 hex key torque to 74 ft-lbs.
15. Be sure to check fluid in the differential making sure it filled to the correct level after differential angle change.

VERIFY ALL FASTENERS ARE PROPERLY TORQUED BEFORE DRIVING VEHICLE.

RETORQUE ALL NUTS, BOLTS AND LUGS AFTER 100 MILES AND PERIODICALLY THEREAFTER.

ICON VEHICLE DYNAMICS LIMITED LIFETIME WARRANTY

ICON Vehicle Dynamics warrants to the original retail purchaser who owns the vehicle on which the product was originally installed. ICON Vehicle Dynamics does not warrant the product for finish, alterations, modifications and/or installation contrary to ICON Vehicle Dynamics instructions. ICON Vehicle Dynamics products are not designed, nor are they intended to be installed on vehicles used in race applications, for racing purposes or for similar activities. (A "race" is defined as any contest between two or more vehicles, or a contest of one or more vehicles against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America and Canada.

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ICON Vehicle Dynamics components must be installed as a complete kit as shown in our current application guide. Any substitutions or exemptions of required components will immediately void the warranty. Some finish damage may happen to parts during shipping and is not covered under warranty.

This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been improperly installed, modified or customized subject to accident, negligence, abuse or misuse.



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PART #	DESCRIPTION
58680	24 TACOMA 2.5 VS COILOVER KIT

COMPONENTS INCLUDED	
(2) 154602 24 TACOMA 2.5 VS CO (1) 611025 HARDWARE KIT (1) 150143 FRONT DRVR RESI MOUNT	(1) 150144 FRONT PASS RESI MOUNT (1) 611051 HOSE CLAMP KIT
HARDWARE INCLUDED	
(4) 605144 3/8-12 X .750 SELF TAP BOLT	(1) 605969 VIBRATITE RED
TOOLS REQUIRED	
JACK JACK STANDS TORQUE WRENCH RATCHET HAMMER BALL JOINT SEPARATOR FLAT BLADE SCREW DRIVER PLIERS, TORQUE WRENCH 9/16" WRENCH AND SOCKET	5/16" NUT DRIVER 10MM SOCKET / WRENCH 12MM SOCKET / WRENCH 14MM SOCKET / WRENCH 19MM SOCKET / WRENCH 22MM SOCKET / WRENCH 24MM SOCKET / WRENCH 35MM SOCKET / WRENCH
TECH NOTES	
<p>1. YOUR ICON COILOVER ASSEMBLIES COME FACTORY CHARGED TO 250 PSI. RELEASING NITROGEN PRESSURE MAY LEAD TO SHOCK MALFUNCTION AND REDUCED RIDE QUALITY. FAILURE CAUSED BY LOW NITROGEN PRESSURE IS NOT COVERED UNDER ICON'S WARRANTY POLICY.</p> <p>2. YOUR ICON COILOVER ASSEMBLIES COME SHIPPED AT ICON'S RECOMMENDED RIDE HEIGHT. REDUCING DROOP TRAVEL WILL REDUCE RIDE QUALITY. DO NOT PRELOAD THE COIL BEYOND 2" OF EXPOSED THREADS BETWEEN THE BOTTOM OF THE TOP CAP AND THE TOP OF THE COIL ADJUSTER NUT. ADJUSTING PRELOAD BEYOND THIS SETTING WILL CAUSE THE COIL TO BIND AND DAMAGE WILL OCCUR TO COILOVER AND/OR VEHICLE.</p> <p>3. 55160 REQUIRED.</p> <p>4. LIFTING OVER 2" REQUIRES ICON UCA.</p> <p>5. ESTIMATED INSTALL TIME: 3 HOURS.</p>	



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INSTALLATION

1. Place the truck on a flat surface with the parking brake engaged, chock the REAR/FRONT tires.
2. Use a suitable floor jack in the manufacturer designated spot on the frame to lift the front of the truck, then place a suitable jack stand under the frame and set the truck down securely on the jack stand. NEVER WORK UNDER AN UNSUPPORTED VEHICLE. Remove the FRONT/REAR wheels and tires.
3. Remove sway bar link bolt using a 19mm socket. [FIGURE 1]

FIG.1



4. Remove the two bolts that hold on the brake line and ABS bracket to the knuckle using a 12mm socket. [FIGURE 2 & 3]

FIG.2

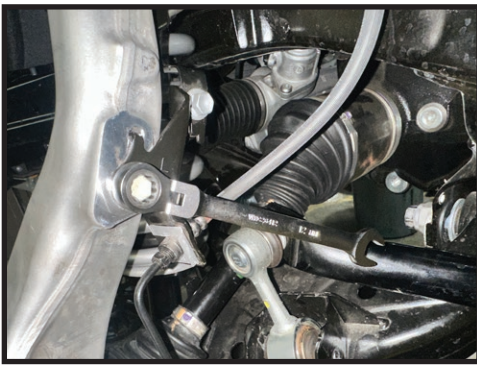


FIG.3



5. Remove the ABS sensor from knuckle using a 10mm socket. [FIGURE 4 & 5]

FIG.4



FIG.5



6. Remove the brake caliper from the spindle using a 19mm. Once removed, use a strap or rope to support the caliper so it does not hang by the brake line. Remove the brake rotor and set aside. [FIGURE 6 & 7]

FIG.6



FIG.7



7. Remove the cotter pin from the tie rod nut using pliers, then remove tie rod nut using 24mm. [FIGURE 8 & 9]

FIG.8



FIG.9



8. Use a ball joint separator or a hammer to loosen the tie rod taper. [FIGURE 10]

FIG.10



9. Remove the hub dust cap using a flat blade screwdriver. [FIGURE 11]

FIG.11



10. Using a screw driver, pry up the indent in the nut and remove with a 35mm socket. [FIGURE 12 & 13]

FIG.12



FIG.13



11. Using a dead blow hammer, Hit the stub axle to free it from the hub. It will not come out completely yet. [FIGURE 14]

FIG.14



12. Remove the lower two knuckle bolts using a 22mm socket. [FIGURE 15 & 16]

FIG.15



FIG.16



13. Support the CV shaft and remove steering knuckle.

14. Support the lower control arm. Using a 14, socket remove the four upper nuts from the factory coilover. [FIGURE 17]

FIG.17

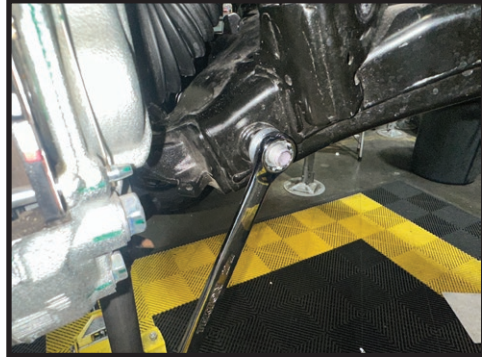


15. Remove the lower shock mount using a 22mm socket and wrench. [FIGURE 18 & 19]

FIG.18



FIG.19



16. Once the stock coilover is removed, you will need to sand the lower shock mount pocket 3/8" and paint afterwards. [FIGURE 20 & 21]

FIG.20

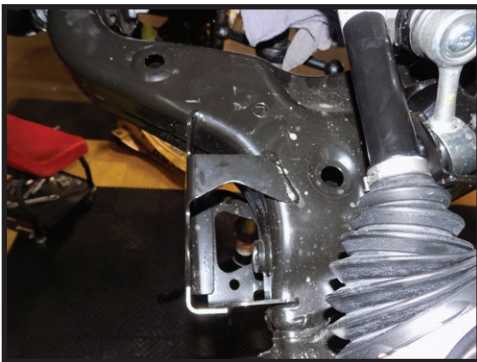
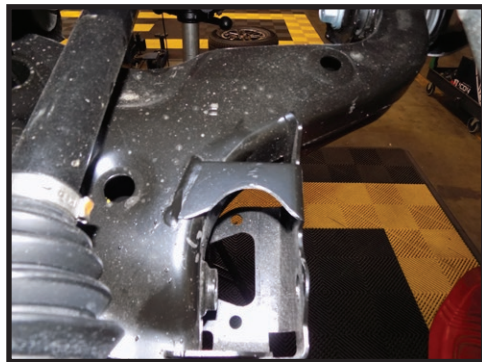


FIG.21



17. Install the ICON coilover in the lower arm making sure the shock mount does not hit the shaft spacer. [Torque to factory specs] [FIGURE 22]

FIG.22



18. Install the four 3/8 bolt into the upper mount using the washer, lock washer and the supplied thread locker using a 9/16 wrench. Torque to 35 ft-lbs. [FIGURE 23]

FIG.23



19. Reinstall spindle, insert the stub axle back into the hub, making sure the splines are aligned. Insert the lower 2 bolts into the spindle. [Torque to factory specs]

20. Install tie rod and nut. Torque to factory spec and reinstall cotter pin.

21. Install the upper control arm balljoint into the spindle and secure with the nut.

22. Torque the lower balljoint bolts to factory spec. Torque the upper balljoint to factory spec if using the OEM arm, or 70 ft-lbs for ICON Delta Joint Pro.

23. Install the axle nut and torque to factory spec. Install nut lock plate and cotter pin. Then use a dead blow hammer to install the hub cap.

24. Install rotor onto hub and install brake caliper back onto spindle. [Torque bolts to factory spec]

25. Reconnect brake line and ABS brackets onto spindle.

26. Install ABS sensor back into the spindle and the bracket

27. Repeat steps on opposite side.

28. Install wheels and tires, lower vehicle to the ground. Torque lug nuts.

29. Get vehicle professionally aligned.

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