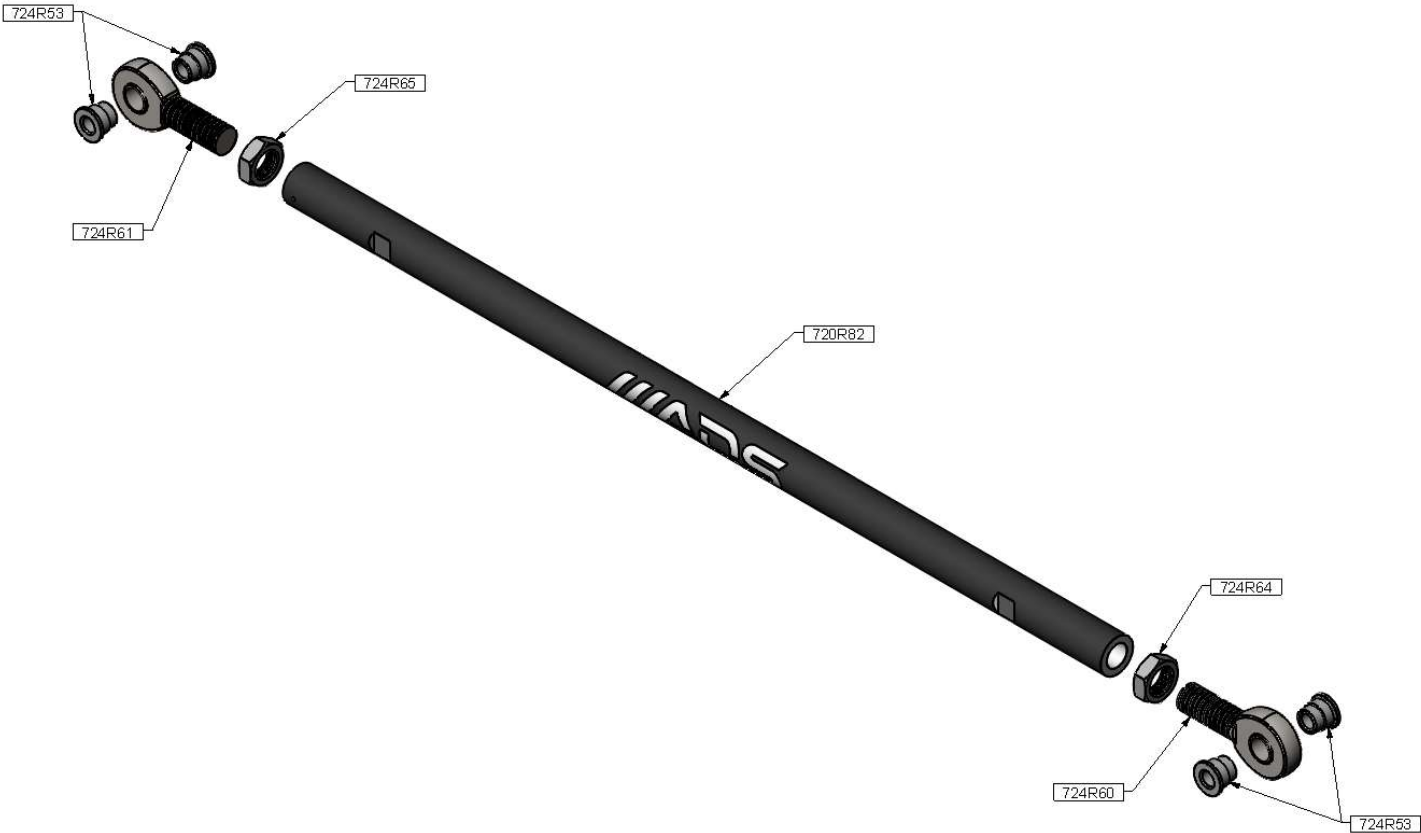




2024+ Tacoma ADJ. Panhard Bar
100ADS-10136

PART NUMBER	DESCRIPTION	QTY
720R82	22+ TUNDRA ALUMINUM PANHARD BAR	1
724R53	22+ TUNDRA PANHARD BAR MISALIGNMENT BUSHING	4
724R60	ROD END, 1"-14, RIGHT HAND THREAD, 7/8" BORE	1
724R64	JAM NUT, 1"-14, RIGHT HAND THREAD, ZINC PLATED, GRADE 5	1
724R61	ROD END, 1"-14, LEFT HAND THREAD, 7/8" BORE	1
724R65	JAM NUT, 1"-14, LEFT HAND THREAD, ZINC PLATED, GRADE 5	1





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**ADS recommends that all suspension components be installed by a qualified professional. PANHARD BAR
ASSEMBLY INSTRUCTIONS:**

1. Before beginning, secure the vehicle chassis on jack stands, allowing the rear axle to droop. Never work on a vehicle that is not correctly supported.
2. Support the rear differential with a hydraulic jack to remove tension on mounting bolts.
3. Remove the lower bolt with a 19mm socket. Remove eyelet from axle mount. Retain hardware.
4. Remove the upper bolt and nut with a pair of 19mm wrenches. Remove factory panhard bar from vehicle. Retain hardware.
5. Pre-assemble billet bar with rod ends and jam nuts making sure there is an equal length of threads showing on both rod ends. Do not tighten at this time. Note: left hand threaded rod end and jam nut will be installed on the Panhard bar side with the round locating mark on bar.
6. Using supplied misalignment bushings, loosely install billet panhard bar using factory hardware. Do not torque at this time.
7. Remove jacks and lower vehicle to the ground.
8. With jam nuts on rod ends loose, turn bar to center axle.
9. Raise vehicle securely and support rear axle.
10. Remove drivers side of track bar assembly from factory bracket,
11. Keeping both rod ends in line, torque Jam nuts to 180 ft-lbs.
12. Reinstall drivers side of track bar with factory hardware. Torque to factory spec.
13. Verify proper clearance of Panhard Bar from any factory and/or aftermarket components on vehicle.
14. Check all fasteners after 50 miles and inspect periodically thereafter.

Toll Free Technical Service: 1-866-464-6553

For online help, please refer to the Technical Information section of our website:

www.holley.com

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