



REAR MOUNTED BED STEP

(2024-2025+ TACOMA)

INSTALLATION INSTRUCTIONS

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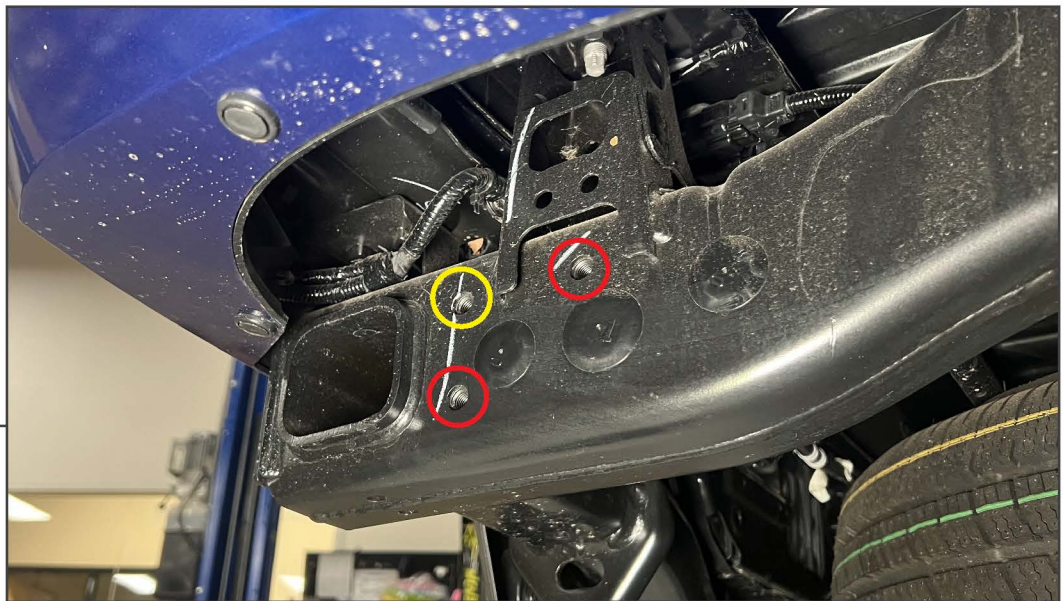
- (1) Step Assembly
- (1) Mounting Bracket
- (3) M8x1.25 x 30mm Flange Head Bolts
- (3) M10x1.25 x 30mm Flange Head Bolts

TOOLS REQUIRED

12mm, 14mm Socket/Wrench
Ratchet

STEP 1

Place the bed step and mounting bracket on a workable surface. Secure the mounting bracket to the bed step using the (3) M8 x 30mm bolts. Tighten the bolts evenly until the bracket is fully secure.

STEP 2

On the passenger's side of the vehicle, locate the (3) threaded frame holes behind the rear bumper.

Loosely thread (1) of the included M10 bolts into the threaded frame hole indicated above in YELLOW. This bolt will aid in aligning the rear bed step during placement.

STEP 3

Fit the bed step assembly over the previously threaded bolt, and fit the front-most portion of the bed step mounting bracket under the raised portion of the frame.

Loosely secure the bed step into place using the remaining (2) M10 bolts into the frame holes.

STEP 4

Evenly tighten the (3) M10 bolts to secure the bed step to the vehicle frame.



STEP 5

Installation is now complete.