



RETRACTABLE BED STEP

(2012-2023 TACOMA)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) Step Assembly
(1) Mounting Bracket
(1) Mounting Spacer
(2) M10x1.50 x 55mm Bolts

TOOLS REQUIRED

14mm, 17mm Sockets
Ratchet w/ 3" Extension

SKU # TT68287

STEP 1



Lay out and identify all components. Secure the mounting bracket to the step assembly using the (2) M10x1.50 x 55mm bolts. Tighten the bolts evenly until fully secure.

Note: The included spacer can be installed between the bracket and the step assembly to allow for a lower mounting position to the bumper for easier extension by foot. This spacer is optional.

STEP 2



Under the driver side of the vehicle, locate and remove (2) 17mm bolts from the bumper/hitch assembly.

STEP 3



Lift the step assembly to the vehicle frame, and secure the assembly into place using the original (2) 17mm bolts. Using a 3" extension is recommended to properly engage the hardware.

STEP 4



Installation is now complete.