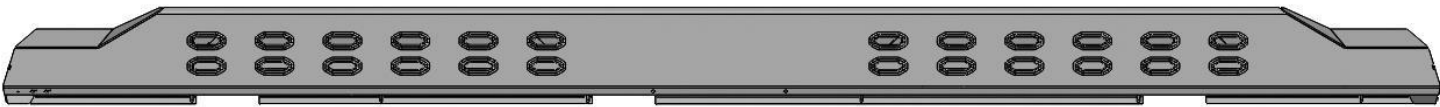


Installation Instructions

PARTS LIST:

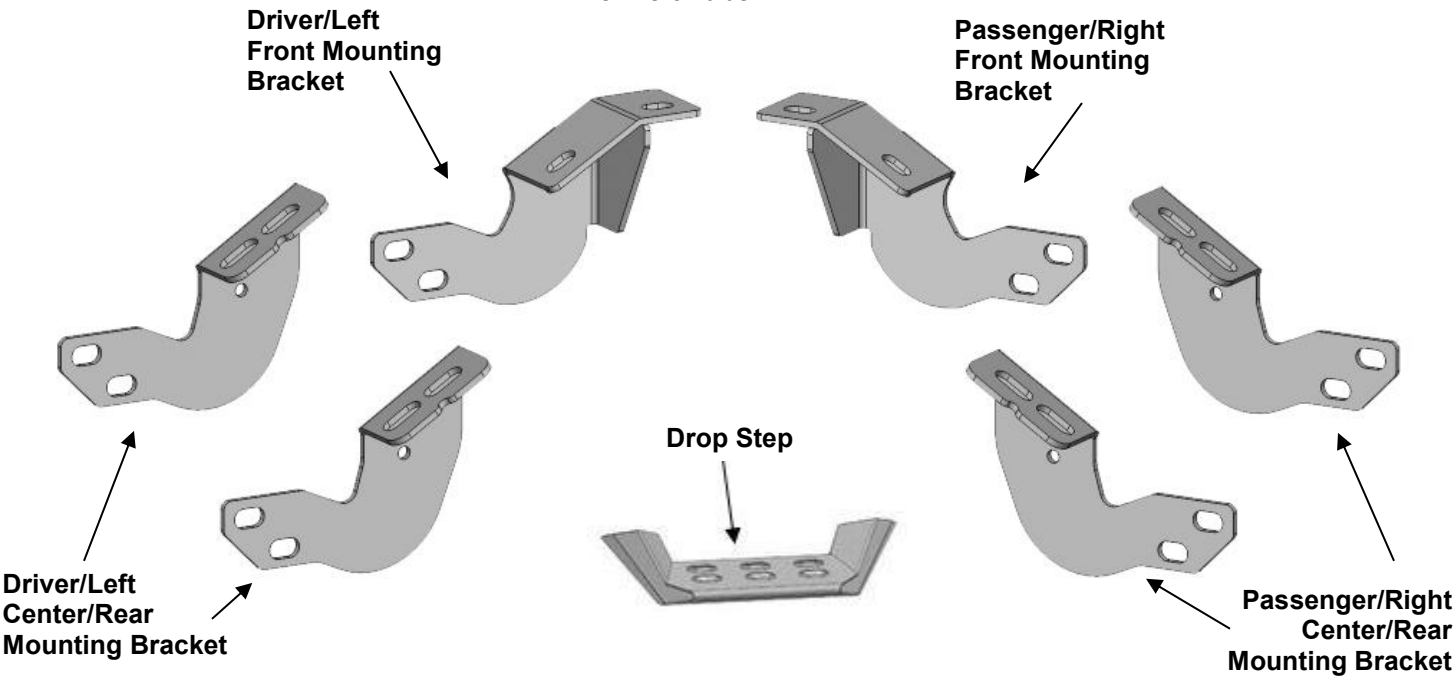
Qty	Item Description	Qty	Item Description
1	Driver/left Tube	16	8mm x 22mm OD x 2mm Flat Washers
1	Passenger/right Tube	16	8mm Nylon Lock Nuts
4	Drop Steps	12	8mm Lock Washers
1	Driver/Left Front Mounting Bracket	12	8mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	12	8mm x 24mm OD x 2mm Flat Washers
2	Driver/Left Center/rear Mounting Brackets	12	10mm Nylon Lock Nuts
2	Passenger/Right Center/rear Mounting Brackets	12	10mm x 30mm Hex Bolts
8	8mm x 25mm Triangle Double Bolt Plates	24	10mm x 20mm OD x 2mm Flat Washers



Passenger/Right Tube



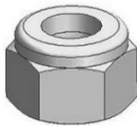
Driver/Left Tube



Lock Washer



Flat Washer

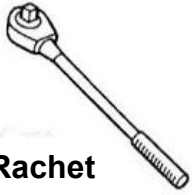


Lock Nut



Hex Bolt

TOOLS REQUIRED



Ratchet



13 & 15mm Socket



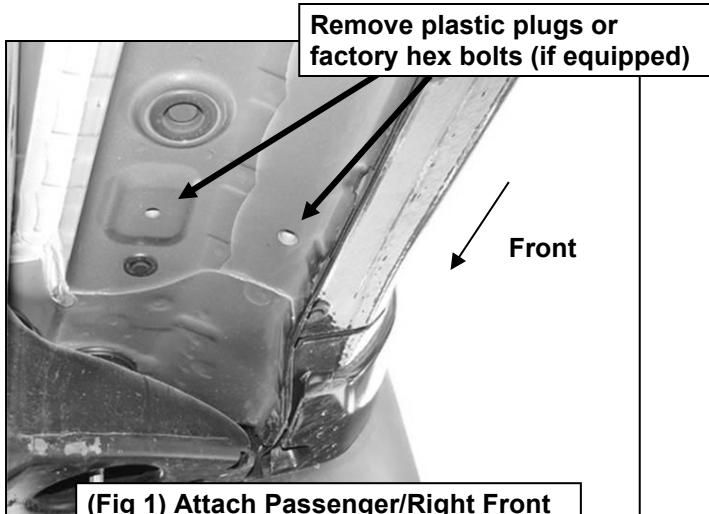
Extensions



Wrench

1

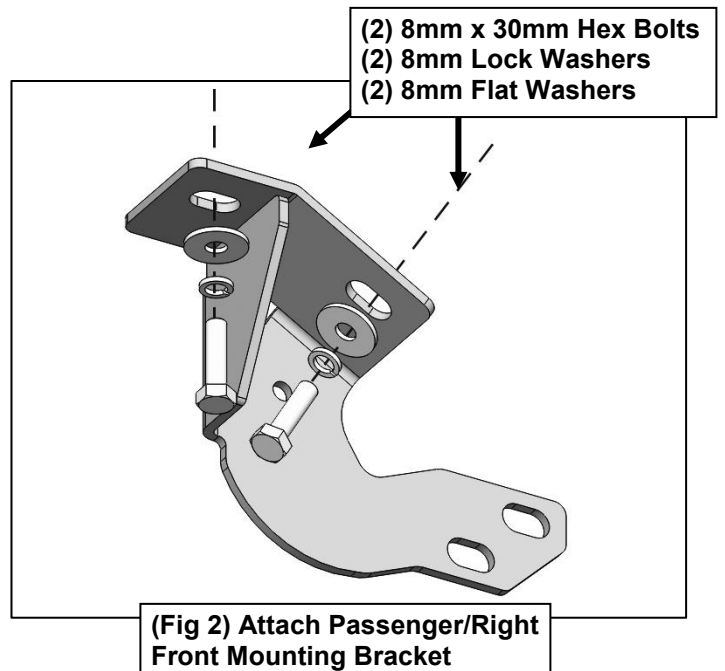
Follow (Fig 1 – 9) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure all hardware is hand tightened at this point.



Remove plastic plugs or
factory hex bolts (if equipped)

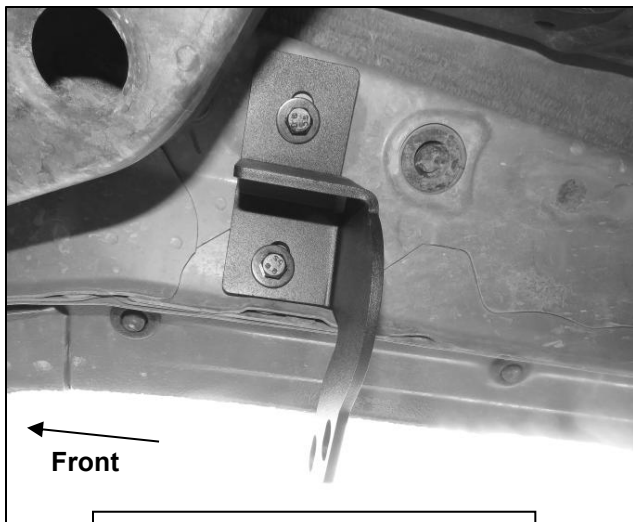
Front

(Fig 1) Attach Passenger/Right Front
Mounting Bracket to Passenger/Right
Front Mounting location



(2) 8mm x 30mm Hex Bolts
(2) 8mm Lock Washers
(2) 8mm Flat Washers

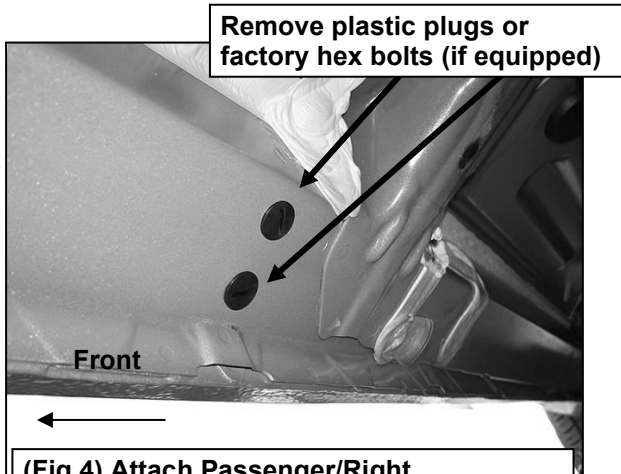
(Fig 2) Attach Passenger/Right
Front Mounting Bracket



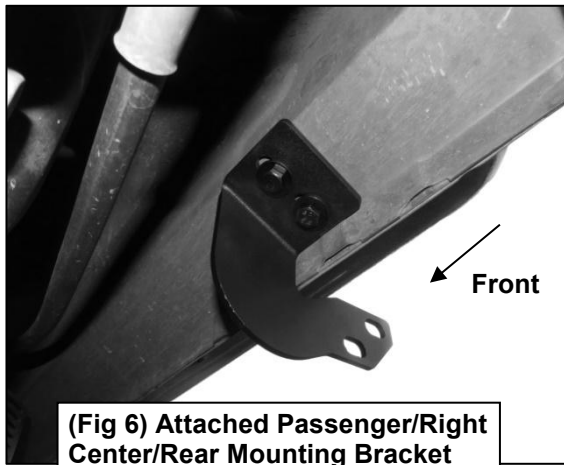
Front

(Fig 3) Attached Passenger/Right
Front Mounting Bracket

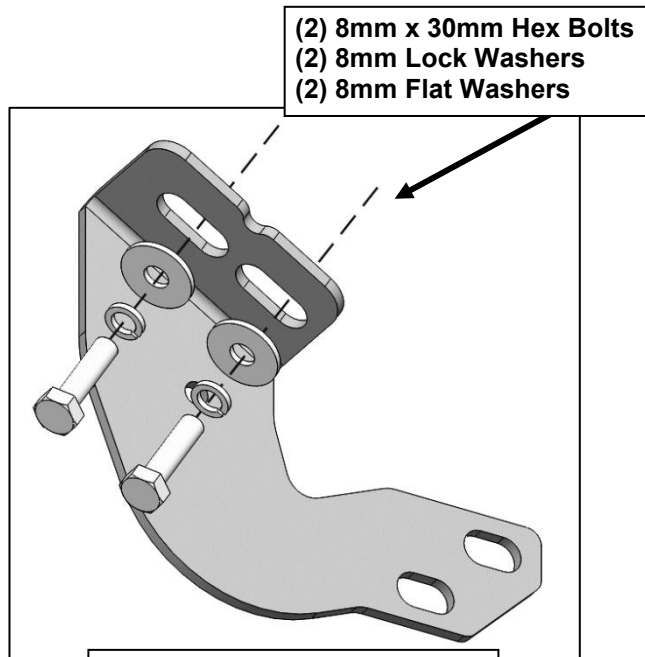
**RS6 Overland Slider Drop Steps
2024+ Toyota Tacoma Double Cab**



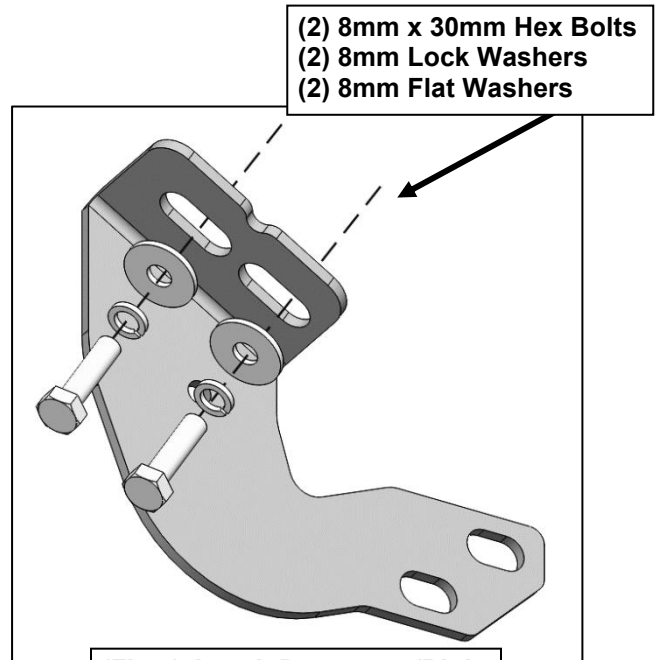
(Fig 4) Attach Passenger/Right Center/Rear Mounting Bracket to Passenger/Right Center Mounting location



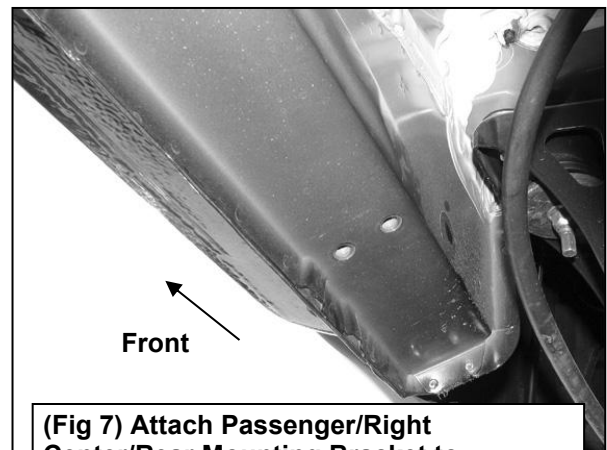
(Fig 6) Attached Passenger/Right Center/Rear Mounting Bracket



(Fig 8) Attach Passenger/Right Center/Rear Mounting Bracket



(Fig 5) Attach Passenger/Right Center/Rear Mounting Bracket



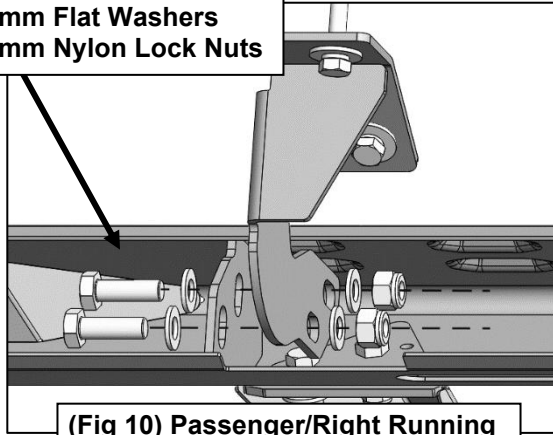
(Fig 7) Attach Passenger/Right Center/Rear Mounting Bracket to Passenger/Right Rear Mounting location



(Fig 9) Attached Passenger/Right Rear Mounting Bracket

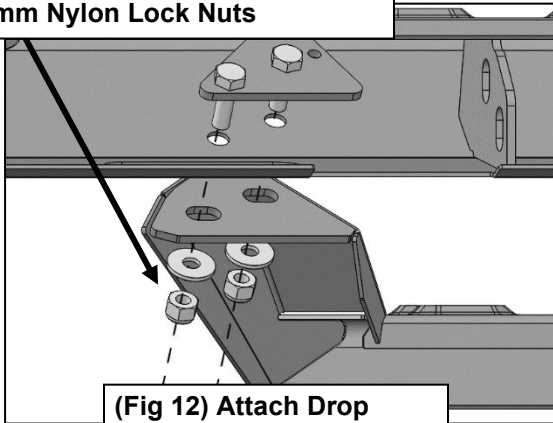
- 2** Follow (Fig 10 – 12) to install the Overland Slider to Passenger Side, then repeat with Driver side. Then attach Drop Steps to each installation location on Overland Slider. Ensure hardware is hand tightened at this point.

(2) 10mm Hex Bolts
(4) 10mm Flat Washers
(2) 10mm Nylon Lock Nuts

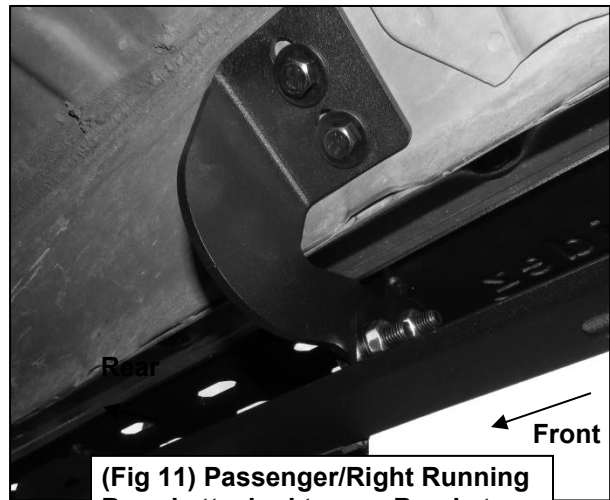


(Fig 10) Passenger/Right Running Board attached to front Bracket

(1) 8mm Triangle Double Bolt Plate
(2) 8mm Flat Washers
(2) 8mm Nylon Lock Nuts



(Fig 12) Attach Drop Steps to Overland Slider



(Fig 11) Passenger/Right Running Board attached to rear Bracket

- 3** Ensure Overland Slider and Drop Step are Level, then tighten all fasteners. Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



Completed Installation