

# Instructions

## Body Mount Bushings

**N.B:** This instruction sheet should be used in conjunction with the workshop manual and proper safety procedures followed.

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### Application - Toyota Tacoma

(Refer current catalogue for complete listing)

**Contents** - Bushing 90718 x 2  
 Bushing 90720 x 2  
 Bushing 90721 x 4  
 Bushing 90722 x 4  
 Mounting Plate x 4  
 Washer 63mm OD x 8  
 Washer 50mm OD x 2  
 Washer 44mm OD x 2  
 Tube 42mm long x 2  
 Tube 58mm long x 4

**Note: Any rusted nuts or bolts will require lubricant prior to disassemble.**

1. Loosen all bolts on both sides of vehicle initially.
2. Remove plastic side trims and lift carpet to access bolts - refer images below.

**Note - front ABS wires may have to be un-plugged (in engine bay) in order to lift body high enough. A hydraulic jack and timber may be used to lift the body.**

3. Use timber and a jack to lift the body slowly.
4. Proceed by replacing mounts from 1 side of vehicle at a time.
5. Re-use original bolts. (new washers are supplied).
6. Re-check bolts after 500kms travelled.

Body Mount points - lift carpet  
 Some models - lift rear plastic tray  
 to access.



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## Body Mount Bushings

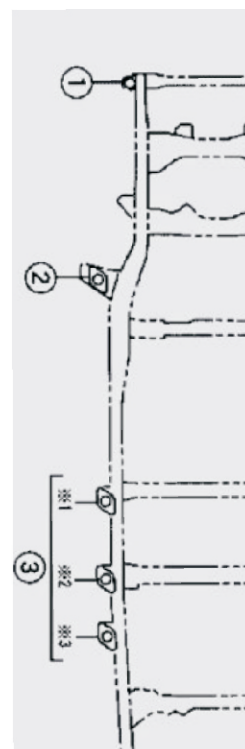
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Lift Body just high enough to remove OE mount.



Note positions  
on vehicle frame

Position 3 will  
vary depending  
on your model

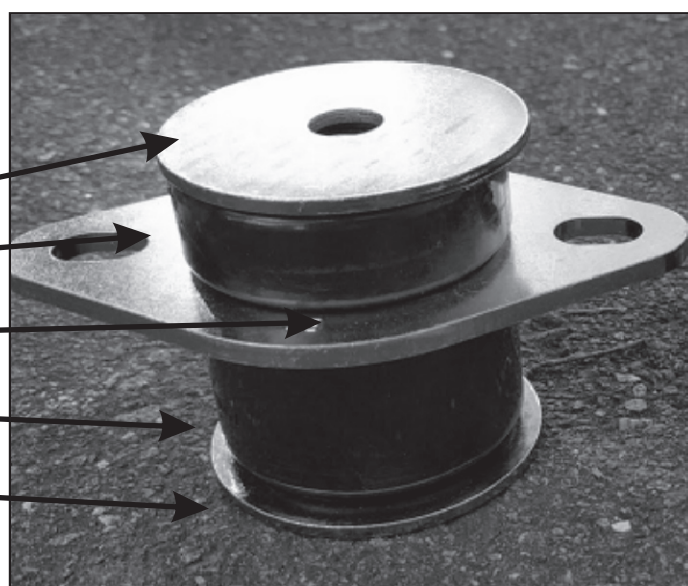


### Position 1

50mm OD washer  
Bushings 90718  
"vehicle frame"  
Bushings 90720  
44mm OD washer

### Positions 2 and 3

63mm OD washer  
Bushings 90721  
Mounting Plate  
Bushings 90722  
63mm OD washer



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