



CUSTOM FIT LEATHER SEAT COVERS

(2024-2025+ TACOMA - DOUBLE CAB)

INSTALLATION INSTRUCTIONS

CONTENTS

Front:

- (1) LH Backrest Cover
- (1) LH Seat Base Cover
- (1) RH Backrest Cover
- (1) RH Seat Base Cover
- (2) Front Headrest Covers

Rear:

- (1) LH/Center Backrest Cover
- (1) LH/Center Seat Base Cover
- (1) RH Backrest Cover
- (1) RH Seat Base Cover
- (2) LH/RH Headrest Covers
- (1) Center Headrest Cover

TOOLS REQUIRED

- Vacuum Cleaner
- Small Flathead Screwdriver

STEP 1 [FRONT]



Clean the vehicle front seat using a vacuum cleaner.

Remove the headrest from the seat by pressing the (1) button at the top of the seat while lifting the headrest upwards.

STEP 2 [FRONT]



Using (1) front headrest cover, fit the cover around the vehicle headrest. Once fitted, close the cover zipper into place. Set the headrest aside at this time.

Note: The headrest cover is a tight fit, take your time working the cover around the headrest.

STEP 3 [FRONT]



Un-zip the zipper along the side of the backrest. Place the seat cover along the top of the seat to prepare for installation.

Ensure the AIRBAG cutout is towards the outside of the vehicle.

STEP 4 [FRONT]



At the rear of the seat, unhook the (2) elastic straps holding the lower cover to the bottom of the seat. This cover will be folded up flat to the back of the seat when the backrest cover is installed.

While holding the lower cover against the seat backrest, fit the seat cover over the lower cover and the remaining parts of the seat backrest. Tuck the lower velcro straps between the backrest and the seat base. Do not fully secure the backrest into place at this time.

Note: If the vehicle has heated/lumbar seats, take caution around the wiring and lines.

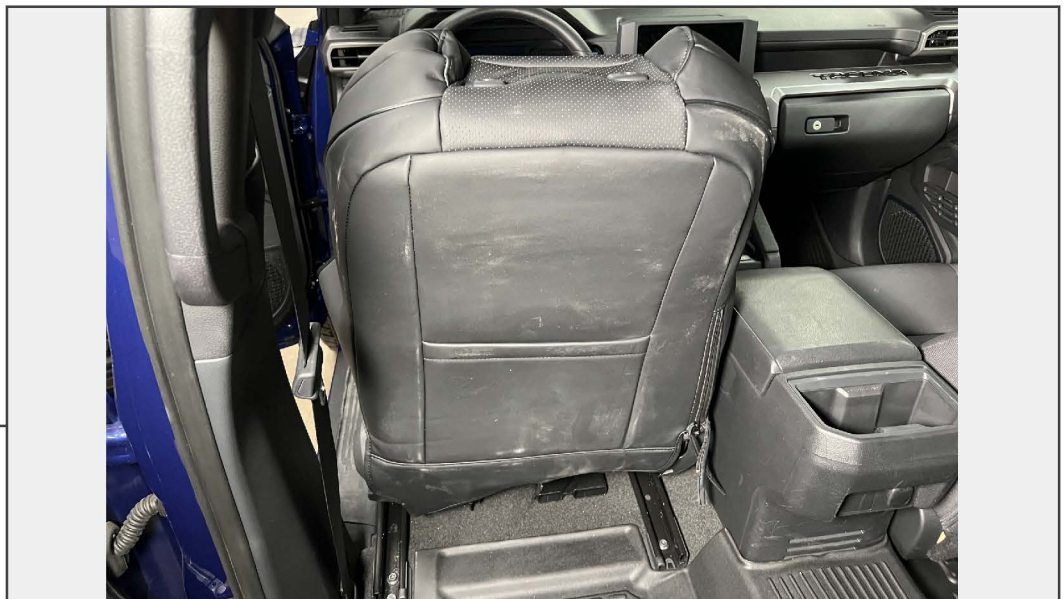
STEP 5 [FRONT]



Along the bottom of the seat base cover, remove the (3) straps from the clasps. Begin fitting the cover to the seat base, and fit (3) strap clasps between the seat base and the seat backrest.

Carefully route the (3) straps under the seat, and into the previously routed seat base clasps. Tuck the seat base cover neatly around the seat trim. Utilize the (2) corner bungee hooks to secure the cover under the seat. Once fully fitted, tighten the (3) straps.

STEP 6 [FRONT]



With the seat base cover secured, secure the backrest by attaching the velcro routed under the seat cover to the rear of the seat cover. Zip the side zipper to add seat cover tension.

Route the (2) elastic bands from the bottom of the seat cover to the OEM hooks under the seat.

**STEP 7
[FRONT]**

Tuck the seat cover under the headrest mounts. Then, reinstall the previously covered headrest.

Repeat Steps 1-7 for the opposite side front seat cover.

**STEP 8
[REAR]**

Clean the vehicle rear seat using a vacuum cleaner.

Remove the headrest from the seat by pressing the (1) button at the top of the seat while lifting the headrest upwards.

Take note to the location of the rear seat backrest release next to the center headrest.

STEP 9 [REAR]



Using (1) front headrest cover, fit the cover around the vehicle headrest. Once fitted, close the cover zipper into place. Set the headrest aside at this time.

Using (1) center headrest cover, fit the cover around the vehicle headrest. Set the headrest aside at this time.

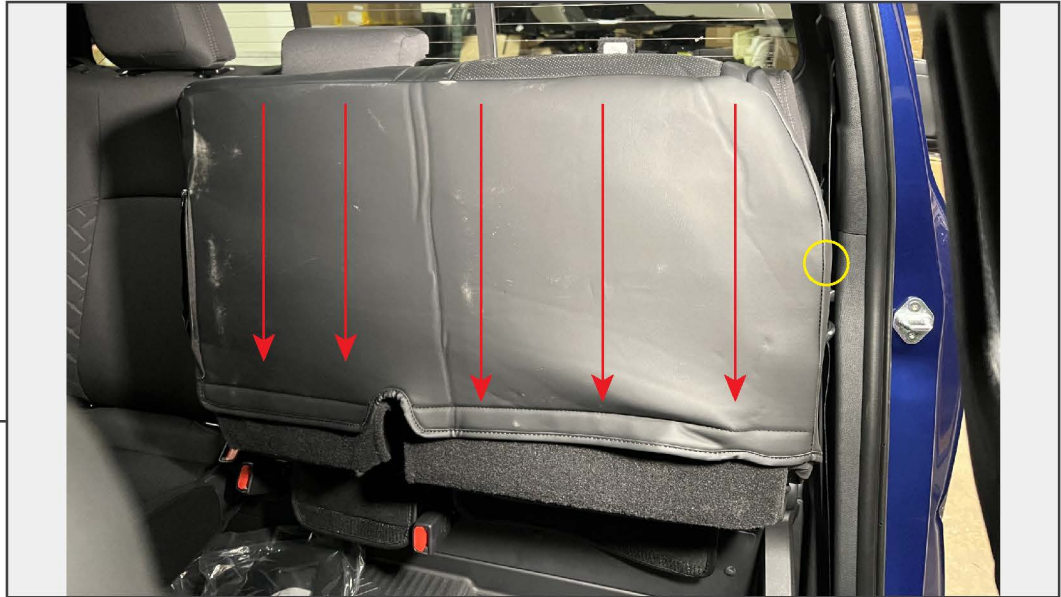
Note: The headrest cover is a tight fit, take your time working the cover around the headrest.

STEP 10 [REAR]



Using a small flathead screwdriver, unbuckle the center seat belt by pressing the small red button. Allow the center seatbelt to retract into the seat backrest at this time.

STEP 11 [REAR]



Lift the seat base to the vertical position. Fit the seat base cover to the vehicle rear seat base. Pull the cover down until the cover is evenly fitted on the top and bottom, and secure using the attached velcro.

When fitting the cover, ensure the outer-most seat retaining button strap is not blocked by the cover. Adjust the cover as necessary for clearance.

STEP 12 [REAR]



Fold the seat backrest to the horizontal position using the latch release in Step 8. Fit the backrest cover to the vehicle rear seat backrest. Pull the cover around the seat until the cover is evenly fitted on the top and bottom, and secure using the attached velcro.

When fitting the cover, ensure the outer-most seat retaining button, backrest retaining latch, and anchor points are not blocked by the cover. Adjust the cover as necessary for clearance.

STEP 13
[REAR]

Re-install the headrests to the vehicle rear seat. Re-install the center seatbelt buckle to the base.

Repeat Steps 8-11 for the opposite side rear seat cover.

Installation is now complete.