



SKID PLATE

(2016-2023 TACOMA)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Skid Plate
- (2) 60mm Spacers
- (2) 30mm Spacers
- (4) M12 Plastic Washers
- (2) M12x1.25 x 60mm Bolts
- (2) M12x1.25 x 100mm Bolts
- (4) M12 Lock Washers
- (4) M12 Flat Washers
- (2) M8 Plastic Washers
- (2) M8x1.25 x 35mm Bolts
- (2) M8 Lock Washers
- (2) M8 Flat Washers
- (1) Allen Key [Oil Filter Access Plate Bolts]

TOOLS REQUIRED

- 10, 12, 17, 19mm Sockets
- Ratchet
- Floor Jack & Jack Stands

SKU # TT63765

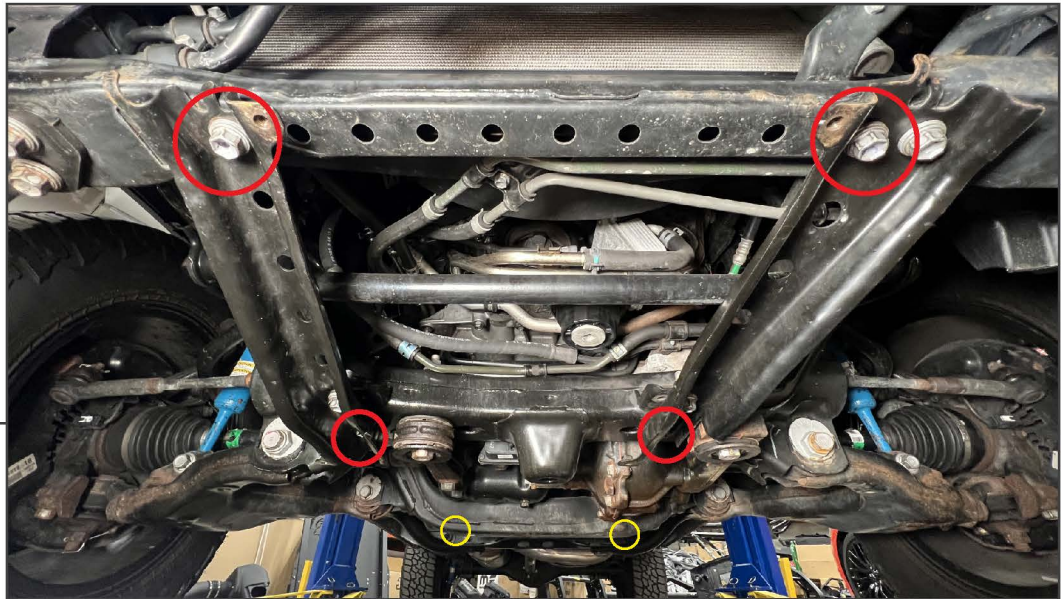
**STEP 1**

Safely lift and support the vehicle to access the bottom of the vehicle.

Remove (12) 10mm screws along the lower valence panel of the front bumper. Set the valence panel aside

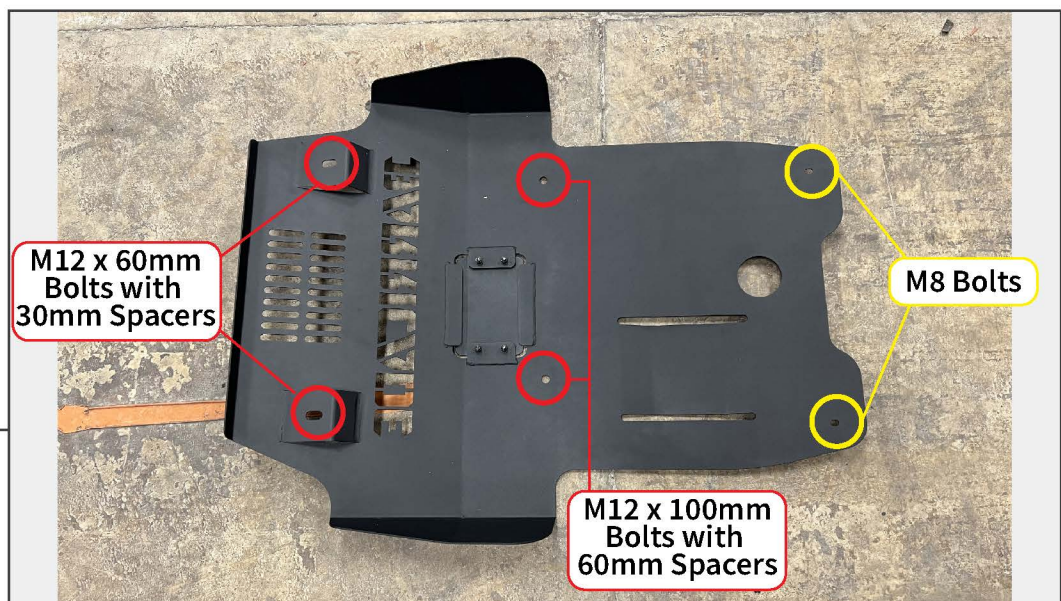
**STEP 2**

Remove the (4) 14mm bolts securing the OEM skid plate to the vehicle. Then, lift the skid plate over the retaining posts in the front frame and remove the skid plate from the vehicle.

STEP 3

Locate the (2) parallel steel bars under the vehicle. Remove the (2) rear-most 17mm bolts. Then, remove (2) 17mm bolts from the front of the steel bars. On the LH side bar, only remove the inner-most bolt.

Locate the (2) M8x1.25 threaded holes in the vehicle frame under the vehicle differential. If necessary, prepare these bolt holes using a M8x1.25 thread tap.

STEP 4

Identify the bolt and spacers locations using the diagram above. Fit the M12 spacers between the skid plate and the vehicle frame at the designated locations. The provided plastic washers can be used to protect the skid plate finish.

The rear of the skid plate will meet directly to the vehicle frame and secure using the provided M8 hardware.

It is recommended to use a helper or a floor jack to hold the skid plate while installing the hardware.

STEP 5

Fit all M12 bolts, lock washers, and flat washers into the appropriate mounting location in the skid plate/vehicle. Tighten until snug, do not fully tighten. Then, fit the rear (2) M8 bolts, lock washers, and flat washers into the skid plate/vehicle. Adjust the skid plate to best fit the vehicle, then fully tighten the skid plate into place.

Torque the M12 Bolts to 73 ft. lbs.

Torque the M8 Bolts to 20 ft. lbs.

STEP 6

Installation is now complete.

To access the oil filter, remove the skid plate cover panel by removing (4) Allen bolts.