



PREDATOR SIDE STEP BARS

(2024+ TACOMA - DOUBLE CAB)

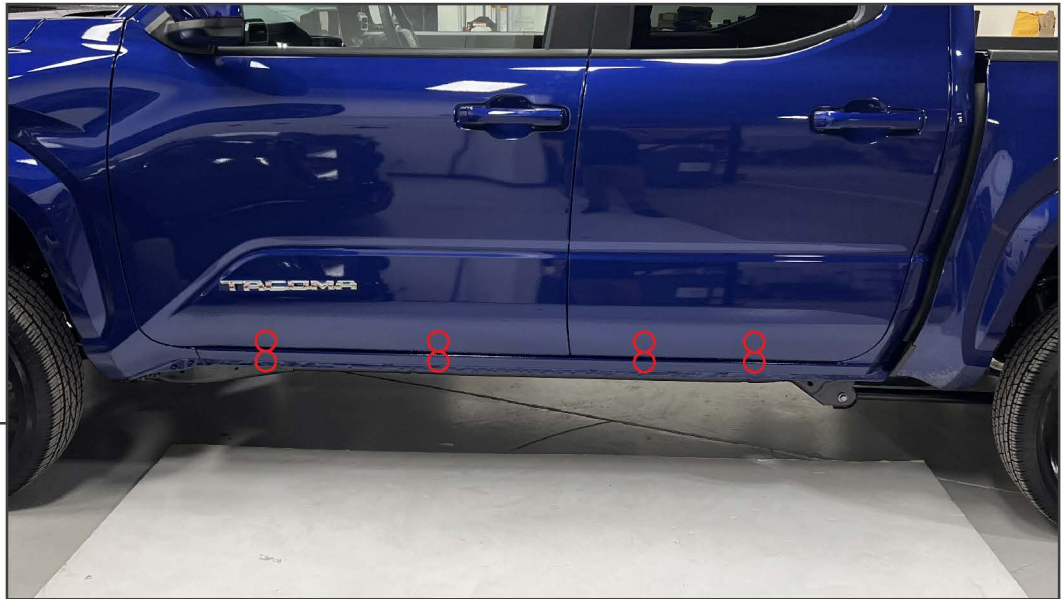
INSTALLATION INSTRUCTIONS

CONTENTS

(1) LH Side Step
(1) RH Side Step
(16) M8x1.25 x 20mm Hex Bolts
(16) M8 Flat Washers

TOOLS REQUIRED

12mm Socket
Ratchet

STEP 1

From under the vehicle, locate the threaded bolt holes in the vehicle chassis.

Note: Some vehicles will be equipped with 12mm bolts pre-installed in the threaded inserts. Remove the (8) 12mm bolts, if necessary.

STEP 2

With a helper, fit the side step to the side of the vehicle and align each mounting point to the rocker panel bolt holes. Adjust and loosely secure the side step to the vehicle using (8) M8 bolts and (8) M8 flat washers until all of the bolts are started.

Note: Some mounting point brackets may require slight manipulation to properly align.



STEP 3

Evenly tighten all hardware until the side step is secure.

Repeat steps 1-3 for the opposite side of the vehicle.

Installation is now complete.