



OE STYLE ROCKER STEPS

(2024+ TACOMA - DOUBLE CAB)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) LH Side Step
- (1) RH Side Step
- (1) LH Front Bracket [L1]
- (1) LH Center Bracket [L2]
- (1) LH Center Bracket [L3]
- (1) LH Rear Bracket [L4]
- (1) RH Front Bracket [R1]
- (1) RH Center Bracket [R2]
- (1) RH Center Bracket [R3]
- (1) RH Rear Bracket [R4]
- (16) M8x1.25 x 20mm Hex Bolts
- (16) M8 Lock Washers
- (16) M8 Flat Washers
- (16) M6x1.00 x 25mm Bolts
- (16) M6 Lock Washers
- (16) M6 Flat Washers

TOOLS REQUIRED

10mm, 12mm, 13mm Socket
Ratchet

SKU # TT62547 / TT62548

STEP 1

Lay out and identify all mounting brackets using the labels on the brackets.

L = Driver Side

1 = Front of Vehicle

R = Passenger Side

4 = Rear of Vehicle

STEP 2

From under the vehicle, locate the threaded bolt holes in the vehicle chassis.

Note: Some vehicles will be equipped with 12mm bolts pre-installed in the threaded inserts. Remove the (8) 12mm bolts, if necessary.

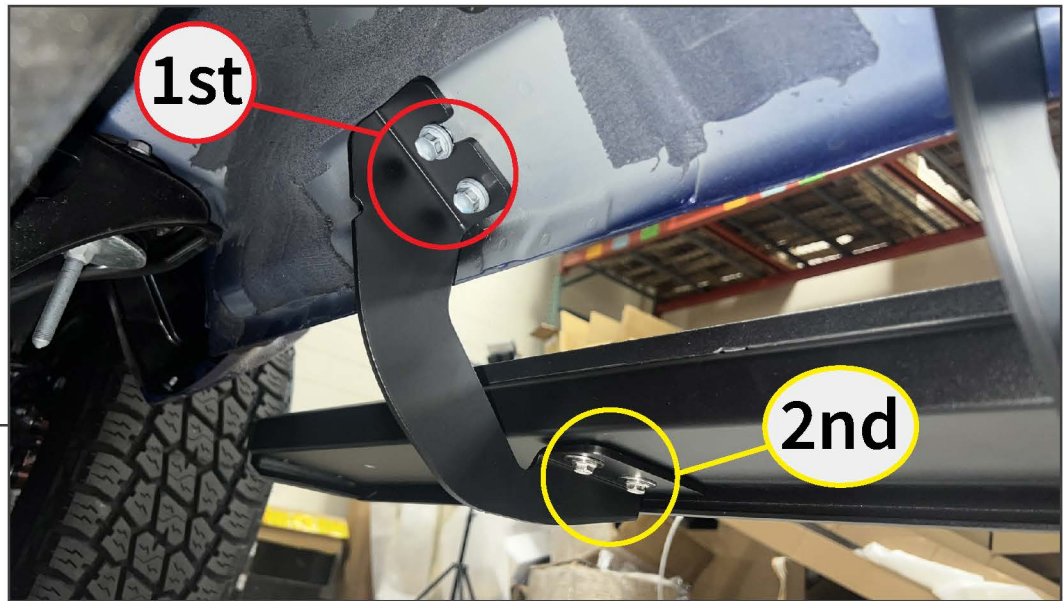
STEP 3

Loosely install the included mounting brackets to the vehicle chassis threaded holes using the included (8) M8 x 20mm bolts, (8) M8 lock washers, and (8) M8 flat washers.

Do not tighten the hardware at this time to allow for later adjustments.

STEP 4

Fit the side step to the previously mounted brackets. Loosely secure the side step to the brackets using (8) M6 bolts, (8) M6 lock washers, and (8) M6 flat washers.

STEP 5

Adjust the side steps & bracket as necessary for best fit, then tighten the mounting hardware to secure into place using the diagram above.

STEP 6

Repeat steps 1-5 for the remaining side step.

Installation is now complete.