



# OE STYLE SIDE STEP BARS

(2024+ TACOMA - DOUBLE CAB)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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- (1) LH Side Step
- (1) RH Side Step
- (2) Front Brackets [Labeled I]
- (2) Center Brackets [Labeled II]
- (4) Rear Brackets [Labeled III]
- (14) M8x1.25 x 20mm Flange Bolts
- (14) M6x1.00 Flange Nuts
- (14) M6 Flat Washers

### TOOLS REQUIRED

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10mm, 12mm, 13mm Socket  
Ratchet

SKU # TT62546

## STEP 1



Lay out and identify all mounting brackets using the cutout identifier in the center of the brackets.

Front: Labeled [I] (under the front door hinge)  
Center: [Labeled II] (under the front door handle)  
Rear: Labeled [III] (both under rear door)

## STEP 2



From under the vehicle, locate the threaded bolt holes in the vehicle chassis.

Note: Some vehicles will be equipped with 12mm bolts pre-installed in the threaded inserts.  
Remove the (8) 12mm bolts, if necessary.

**STEP 3**

Loosely install the included mounting brackets to the vehicle chassis threaded holes using the included (6) M8 x 20mm bolts.

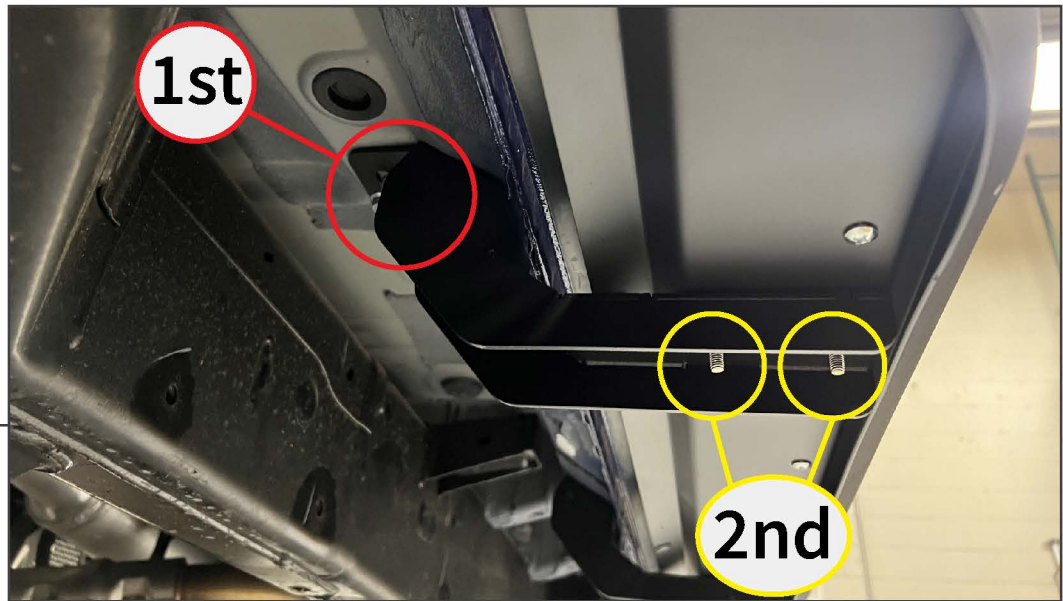
Do not tighten the hardware at this time to allow for later adjustments.

**STEP 4**

Remove the pre-installed M6 hardware from the side step mounting studs.

Fit the side step to the previously mounted brackets. Loosely secure the side step to the brackets using (7) M6 flange nuts and (7) M6 flat washers.



**STEP 5**

Adjust the side steps & bracket as necessary for best fit, then tighten the mounting hardware to secure into place using the diagram above.

**STEP 6**

Repeat steps 1-5 for the remaining side step.

Installation is now complete.