



INSTALLATION INSTRUCTIONS

T4 SIDE BARS

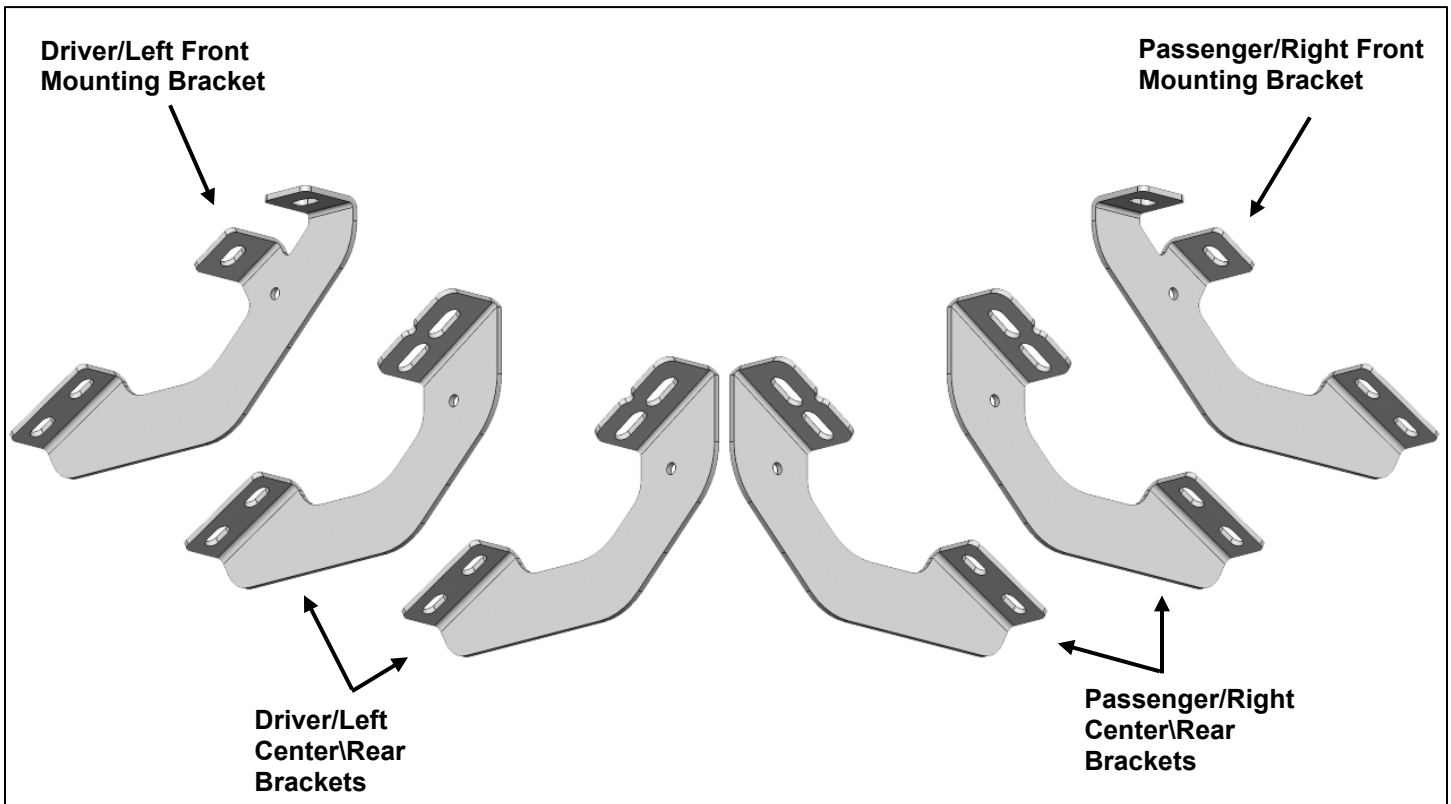
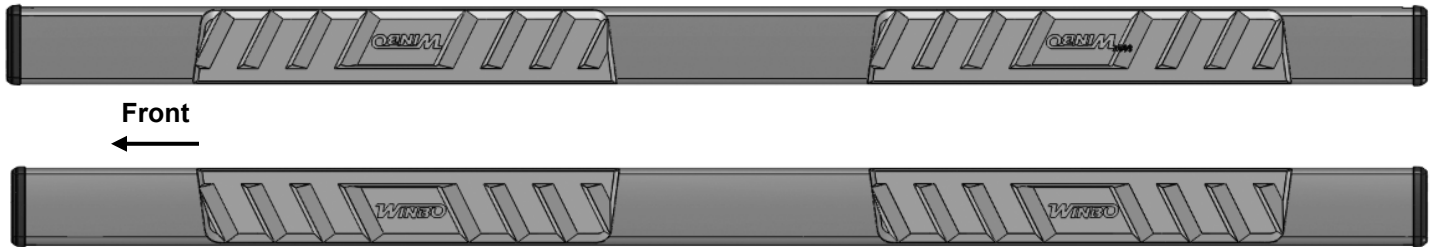
24+ TOYOTA TACOMA DOUBLE CAB

TT50626

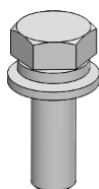
Installation Instructions

PARTS LIST:

Qty	Item Description	Qty	Item Description
1	Driver/Left Side Bar	2	Passenger/Right Center/rear Brackets
1	Passenger/Right Side Bar	12	8mm Lock Washers
1	Driver/Left Front Bracket	12	8mm x 24mm x 2mm Flat Washers
1	Passenger/Right Front Bracket	12	8-1.25mm x 25mm Combo Bolts
2	Driver/Left Center/rear Brackets	12	8-1.25mm x 30mm Hex Bolts



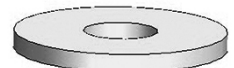
Hex Bolt



Combo Bolt

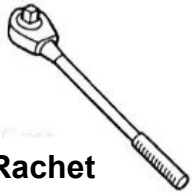


Lock Washer



Flat Washer

TOOLS REQUIRED



Ratchet



13mm Socket



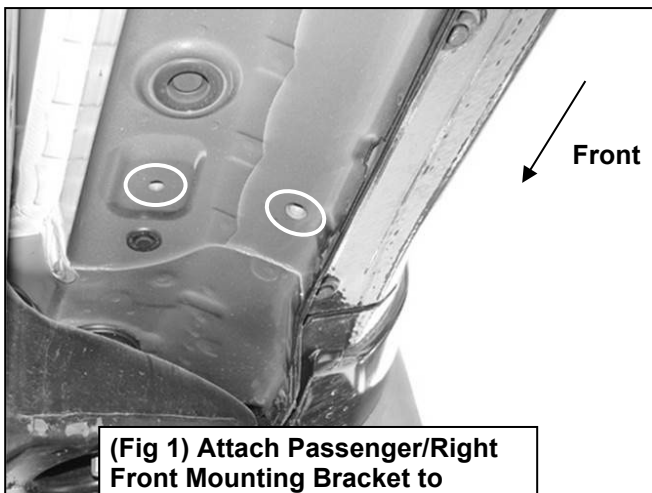
Extensions



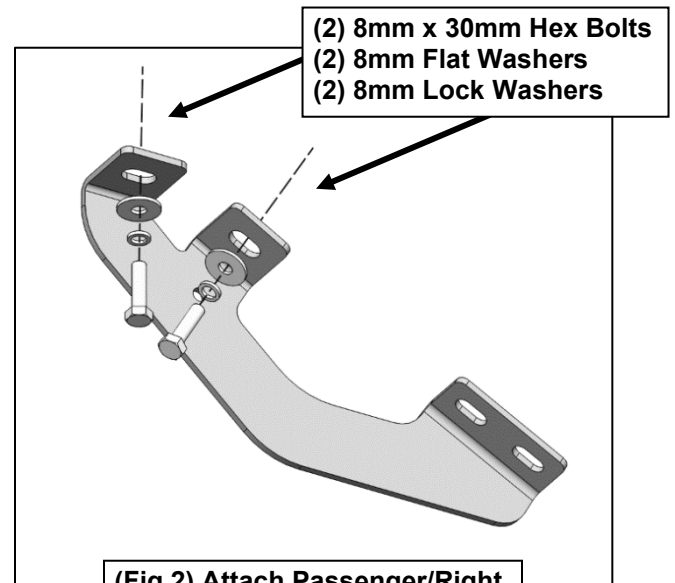
Wrench

1

Follow (Fig 1 – 9) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



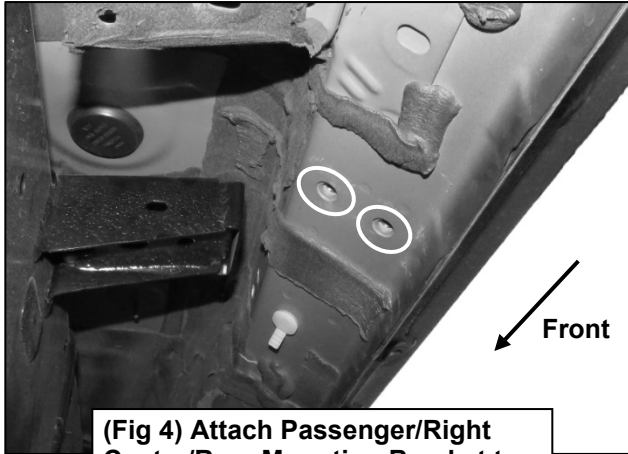
(Fig 1) Attach Passenger/Right Front Mounting Bracket to Passenger/Right Front mounting location using threaded inserts



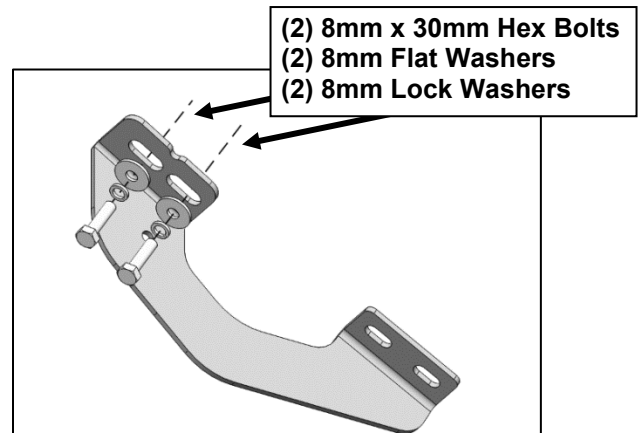
(Fig 2) Attach Passenger/Right Front Mounting Bracket



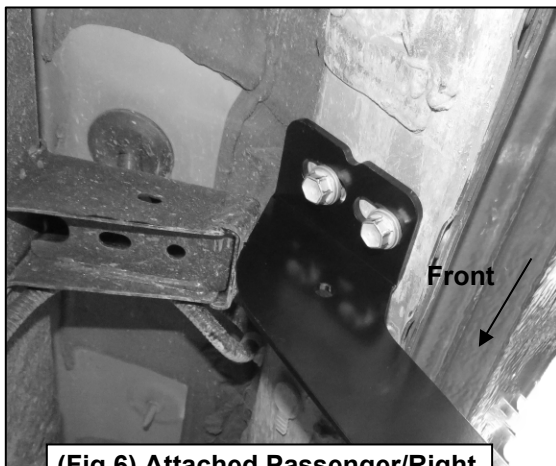
(Fig 3) Attached Passenger/Right Front Mounting Bracket



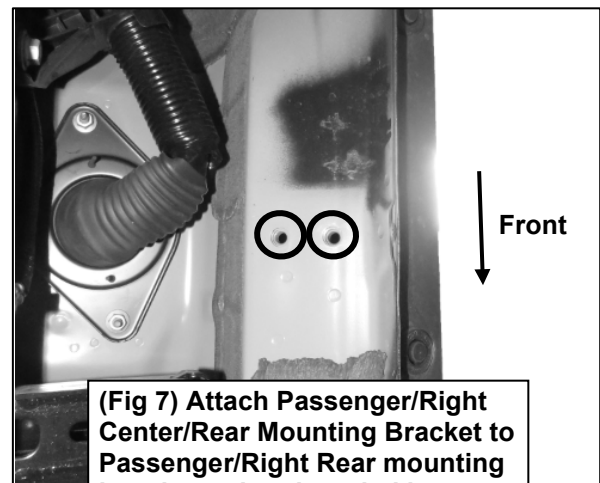
(Fig 4) Attach Passenger/Right Center/Rear Mounting Bracket to Passenger/Right Center mounting location using threaded inserts



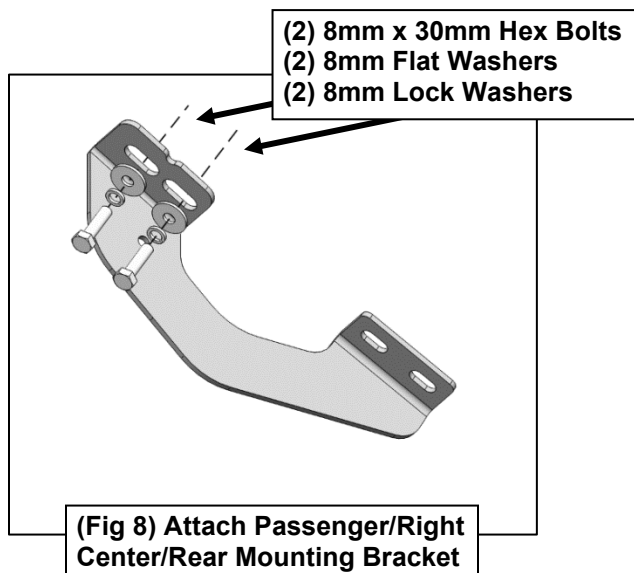
(Fig 5) Attach Passenger/Right Center/Rear Mounting Bracket



(Fig 6) Attached Passenger/Right Center Mounting Bracket



(Fig 7) Attach Passenger/Right Center/Rear Mounting Bracket to Passenger/Right Rear mounting location using threaded inserts



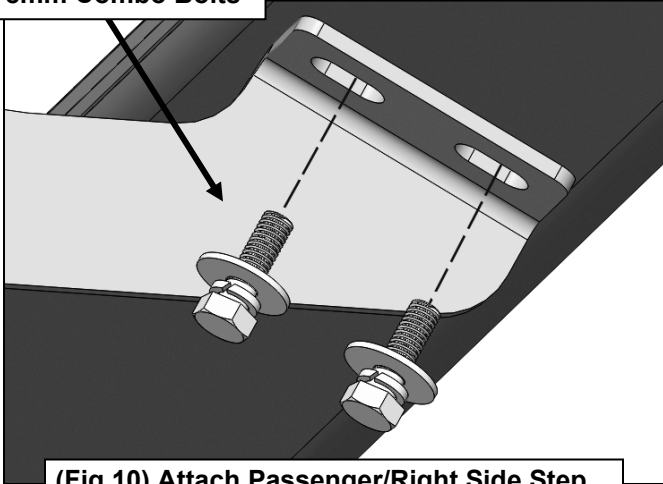
(Fig 8) Attach Passenger/Right Center/Rear Mounting Bracket



(Fig 9) Attached Passenger/Right Rear Mounting Bracket

- 2** Follow (Fig 10 – 11) to attach the Passenger Side Step to Passenger Mounting Brackets. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.

(2) 8mm Combo Bolts



(Fig 10) Attach Passenger/Right Side Step to all Passenger/Right Mounting Brackets



(Fig 11) Passenger/Right Main Tube attached to Mounting Bracket

- 3** Level and straighten Side Step, then tighten all fasteners. At this point, installation is complete. Do periodic inspections of the installation to make sure that all hardware is secure and tight.



Completed Installation