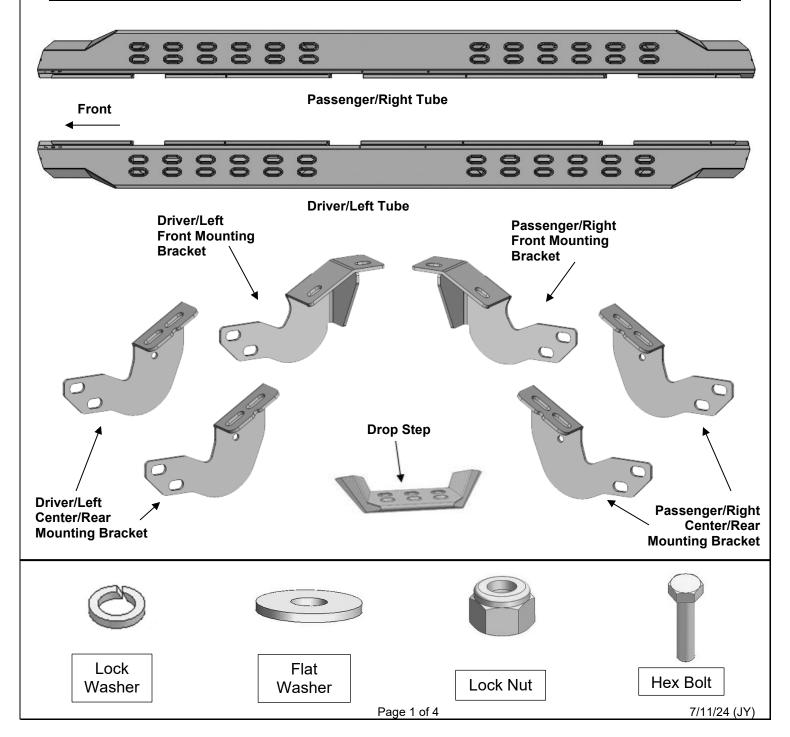
RS6 Overland Slider Drop Steps 24+ Toyota Tacoma Double Cab

Installation Instructions

PARTS LIST:

Qty	Item Description	Qty	Item Description
1	Driver/left Tube	16	8mm x 22mm OD x 2mm Flat Washers
1	Passenger/right Tube	16	8mm Nylon Lock Nuts
4	Drop Steps	12	8mm Lock Washers
1	Driver/Left Front Mounting Bracket	12	8mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	12	8mm x 24mm OD x 2mm Flat Washers
2	Driver/Left Center/rear Mounting Brackets	12	10mm Nylon Lock Nuts
2	Passenger/Right Center/rear Mounting Brackets	12	10mm x 30mm Hex Bolts
8	8mm x 25mmTriangle Double Bolt Plates	24	10mm x 20mm OD x 2mm Flat Washers



TOOLS REQUIRED





13 & 15mm Socket

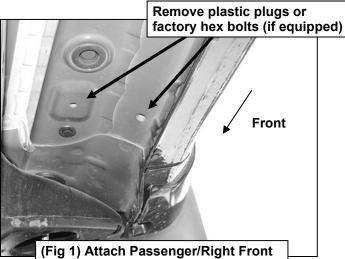




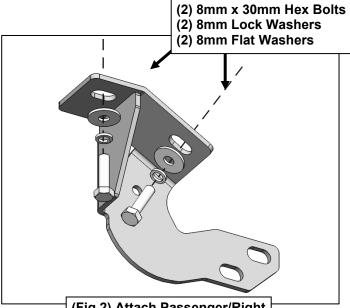
Wrench

1

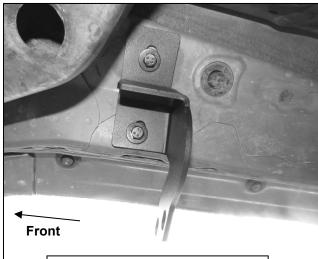
Follow (Fig 1-9) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure all hardware is hand tightened at this point.



(Fig 1) Attach Passenger/Right Front Mounting Bracket to Passenger/Right Front Mounting location



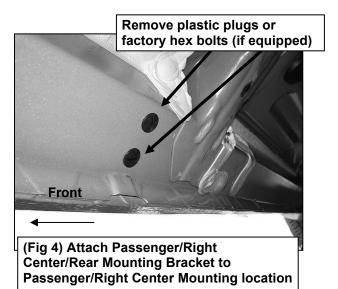
(Fig 2) Attach Passenger/Right Front Mounting Bracket

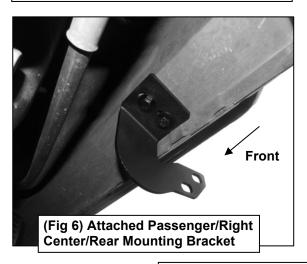


(Fig 3) Attached Passenger/Right Front Mounting Bracket

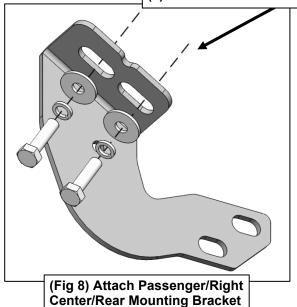
(2) 8mm x 30mm Hex Bolts

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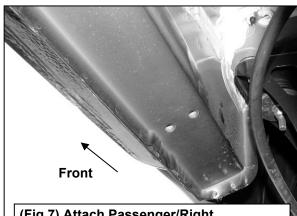




- (2) 8mm x 30mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

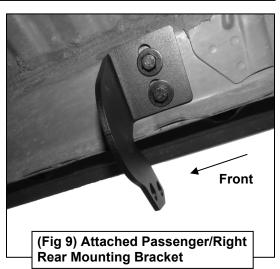


(2) 8mm Lock Washers
(2) 8mm Flat Washers
(2) 8mm Flat Washers
(3) 8mm Lock Washers
(4) 8mm Flat Washers
(5) 8mm Flat Washers



Center/Rear Mounting Bracket

(Fig 7) Attach Passenger/Right Center/Rear Mounting Bracket to Passenger/Right Rear Mounting location



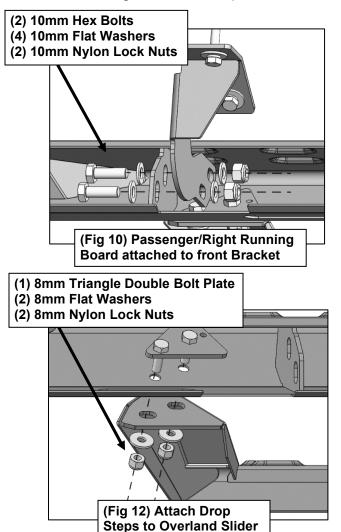
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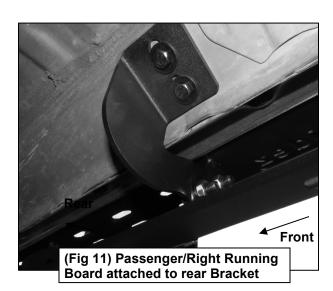
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2

3

Follow (Fig 10 – 12) to install the Overland Slider to Passenger Side, then repeat with Driver side. Then attach Drop Steps to each installation location on Overland Slider. Ensure hardware is hand tightened at this point.





Ensure Overland Slider and Drop Step are Level, then tighten all fasteners. Installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



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