



TCX HD DROP STEPS

(2005-2023 TACOMA ACCESS CAB)

INSTALLATION INSTRUCTIONS

CONTENTS

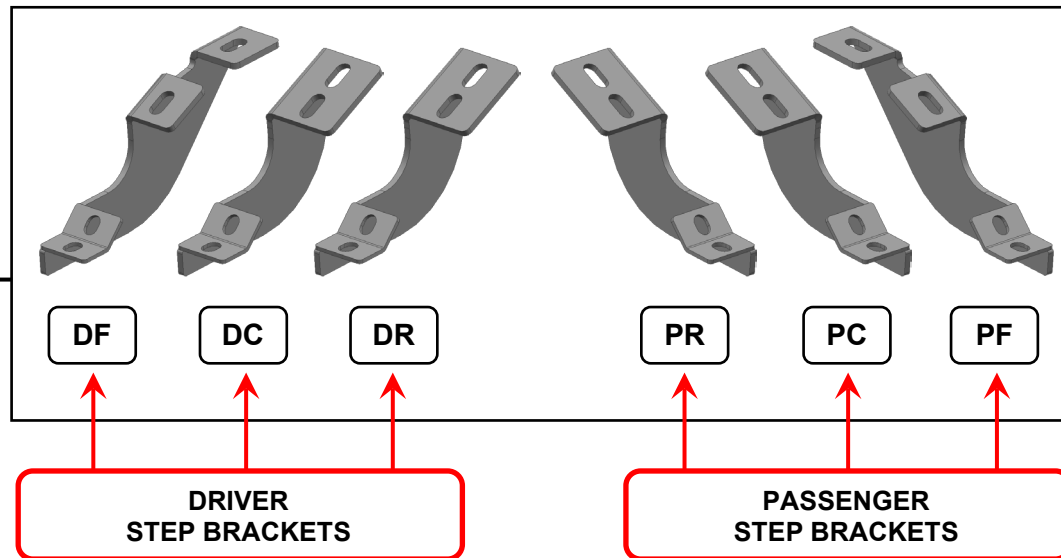
- (1) LH Drop Step
- (1) RH Drop Step
- (1) LH Front Bracket [DF]
- (1) LH Center Bracket [DC]
- (1) LH Rear Bracket [DR]
- (1) RH Front Bracket [PF]
- (1) RH Center Bracket [PC]
- (1) RH Rear Bracket [PR]
- (12) M8 x 30mm Hex Bolts
- (12) M8 Flat Washers
- (12) M8 Lock Washers
- (12) M8 x 25mm Combo Bolts

TOOLS REQUIRED

13mm Wrench/Socket
Ratchet

SKU # TT49906
Edited: 08/13/2024

STEP 1

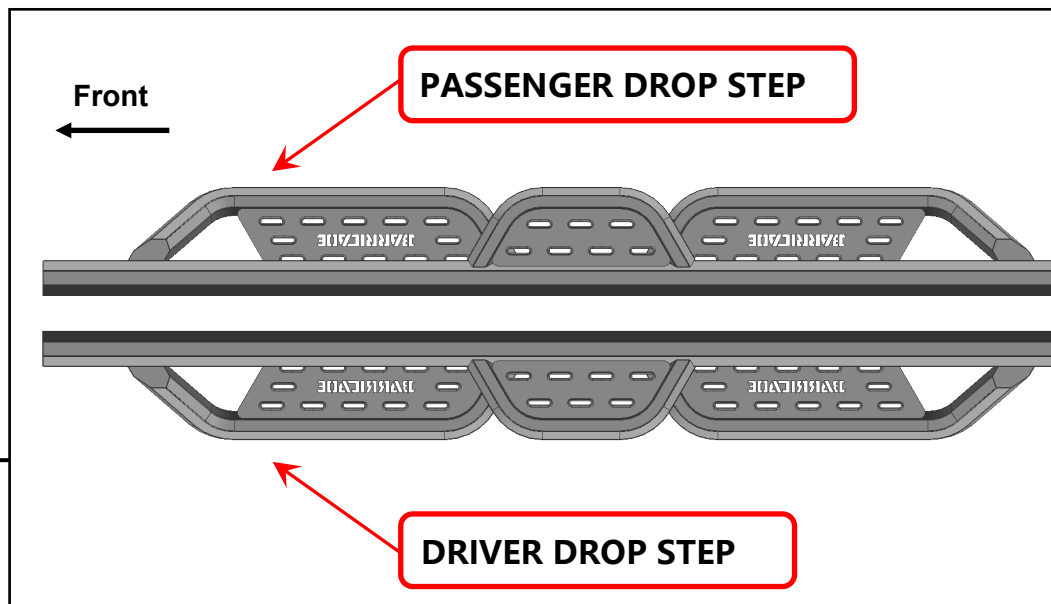


Please identify each mounting bracket using the engraved location identifier. **Notice: The center bracket and rear bracket are interchangeable.**

DF: Driver Front
DC: Driver Center
DR: Driver Rear

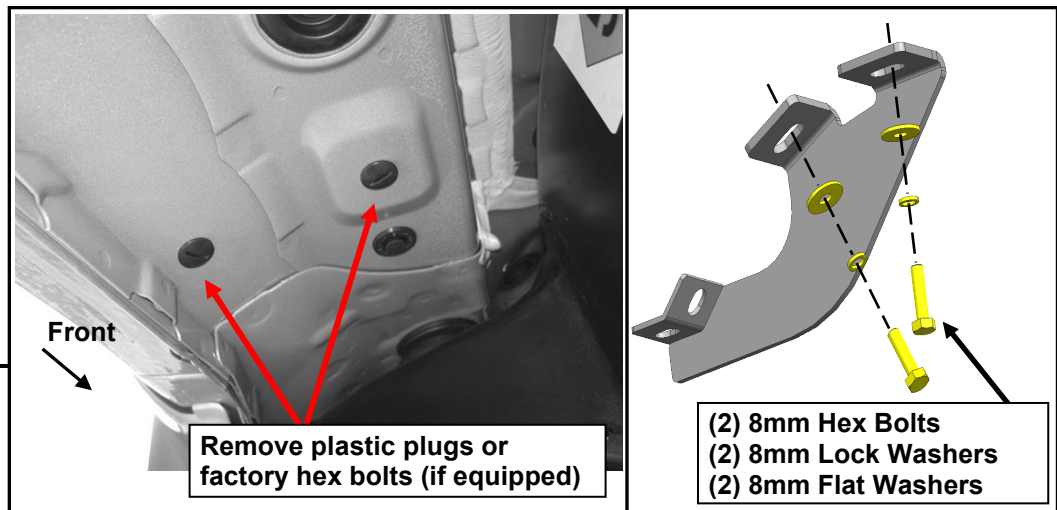
PF: Passenger Front
PC: Passenger Center
PR: Passenger Rear

STEP 2



Identify each drop step by identifier on the front. **Notice: "D" for Driver/Left Side; "P" for Passenger/Right Side.**

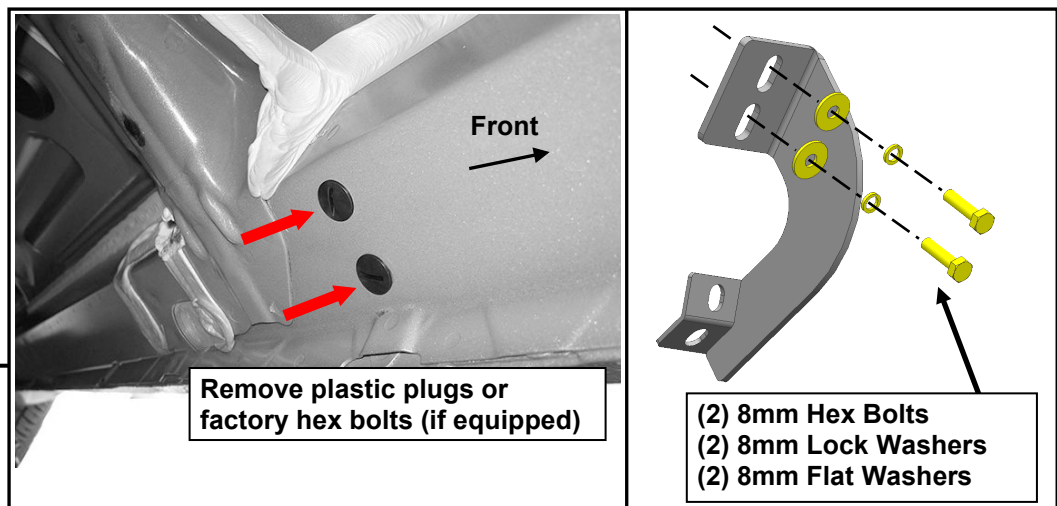
STEP 3



Start installation toward the front of the Driver/Left side of the vehicle.

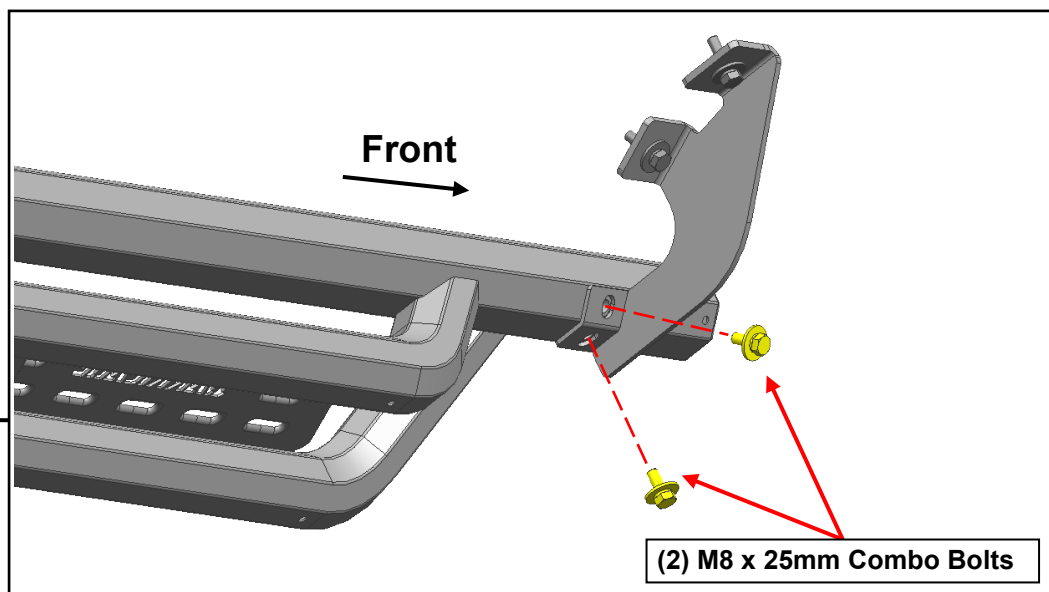
Remove the plastic plugs or hex bolts. Loosely fit the (1) Driver Front bracket to the vehicle threaded body hole using (2) M8 x 30mm bolts, (2) M8 lock washers, and (2) M8 flat washers. Do not fully tighten to allow for later adjustments.

STEP 4



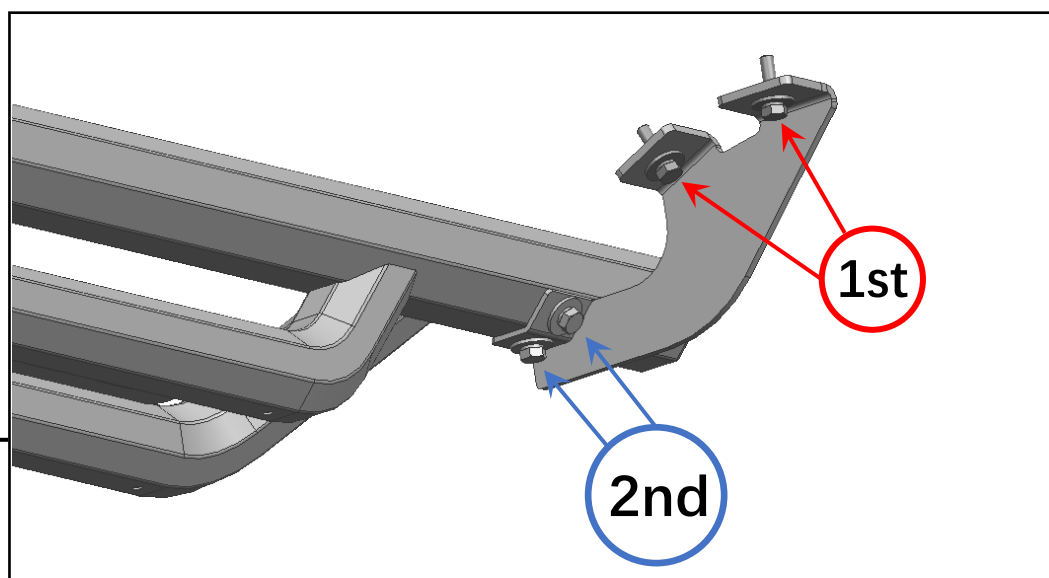
Remove the plastic plugs or hex bolts. Loosely fit the (1) Driver Center bracket to the vehicle threaded body hole using (2) M8 x 30mm bolts, (2) M8 lock washers, and (2) M8 flat washers. Do not fully tighten to allow for later adjustments. Repeat this step for the Driver Rear brackets.

STEP 5



With all brackets loosely mounted to the vehicle, fit the drop step onto the brackets, and loosely secure into place using (6) M8 x 25mm combo bolts.

STEP 6



Tighten the mounting brackets to the vehicle. Adjust the drop step to the desired angle, and tighten the M8 combo bolts to secure the step into place. See photo for tightening order visual.

Repeat steps 1-6 for the remaining drop step.

Installation is now complete.