



3-INCH SINGLE SIDE EXIT STAINLESS STEEL CATBACK EXHAUST SYSTEM

(2004-2015 TACOMA)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Muffler
- (1) Over Axle Pipe
- (1) Tail Pipe
- (1) Exhaust Tip
- (4) 3" Exhaust Clamp
- (1) Rubber Isolator
- (1) Clamp Hanger Bracket

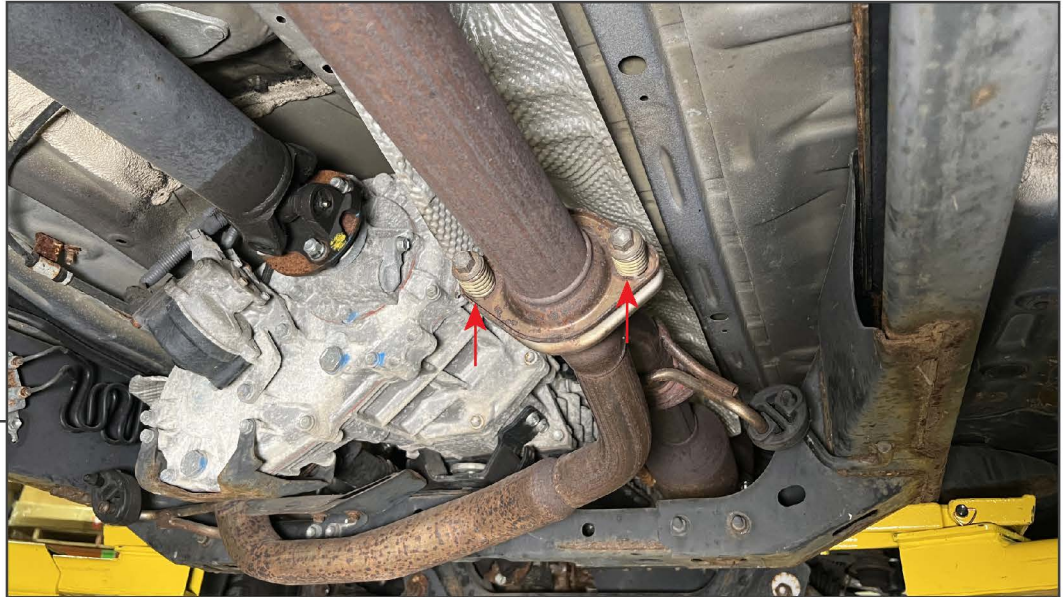
TOOLS REQUIRED

- 14mm, 15mm Sockets
- Ratchet
- Pry Bar
- Spray Lubricant
- Floor Jack
- Jack Stands

SKU # TT49898 / TT49899



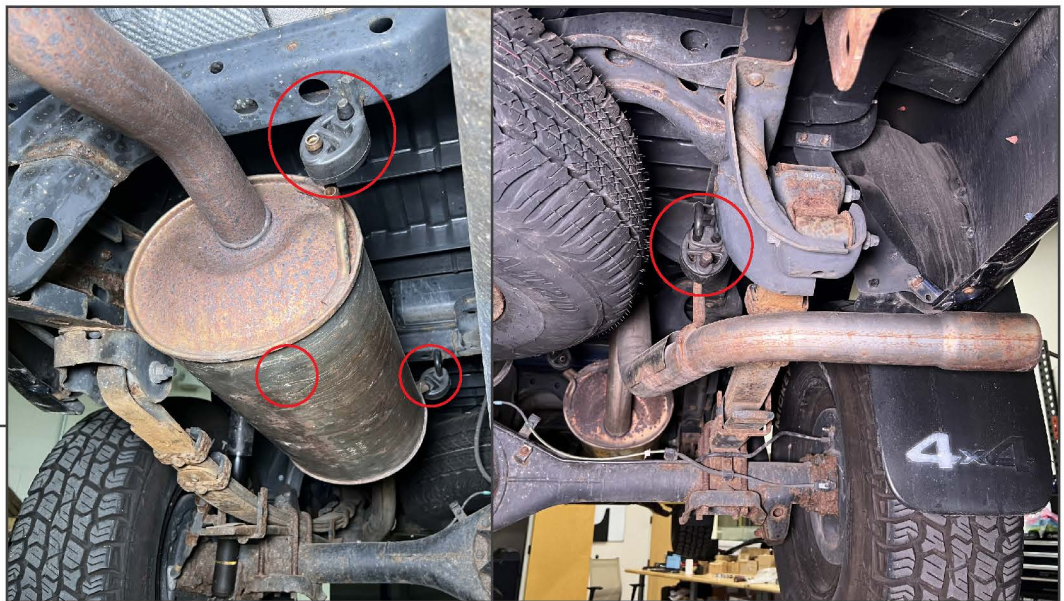
STEP 1



Safely lift and support the vehicle off the ground using a floor jack and jack stands. Locate the vehicle exhaust flange towards the front of the vehicle. Remove (2) 14mm spring bolts from the exhaust flange.

Note: OEM hardware and gasket will be reused.

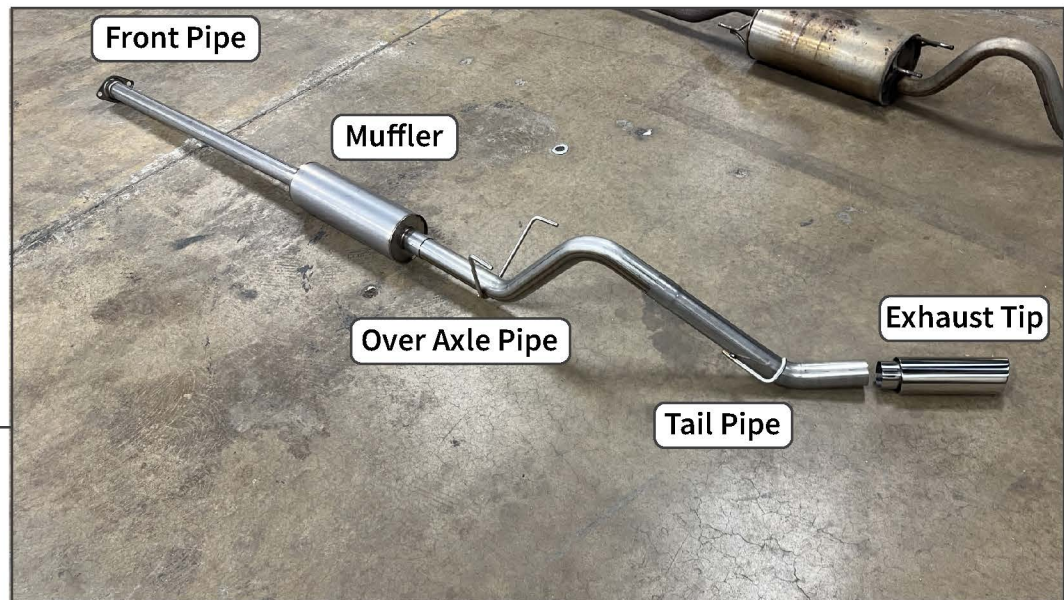
STEP 2



Remove the vehicle exhaust system from the (4) rubber hangers, and remove the exhaust system from the vehicle.

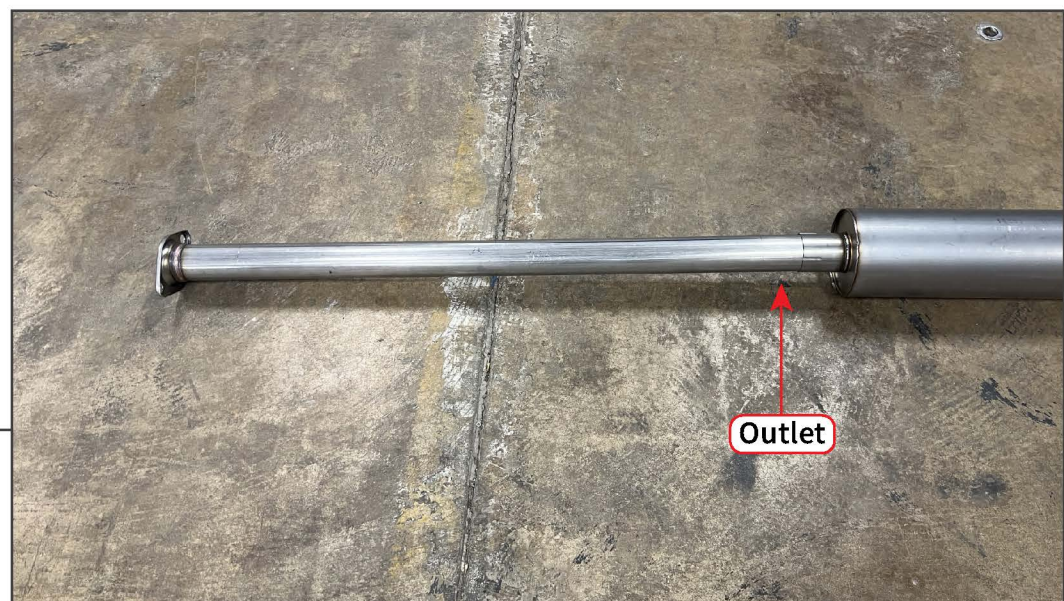


STEP 3



Lay out and identify all exhaust components.

STEP 4



For Double Cab Short Bed OR Access Cab Vehicles [128in Wheelbase]: Cut 13" from the outlet side of the intermediate pipe.



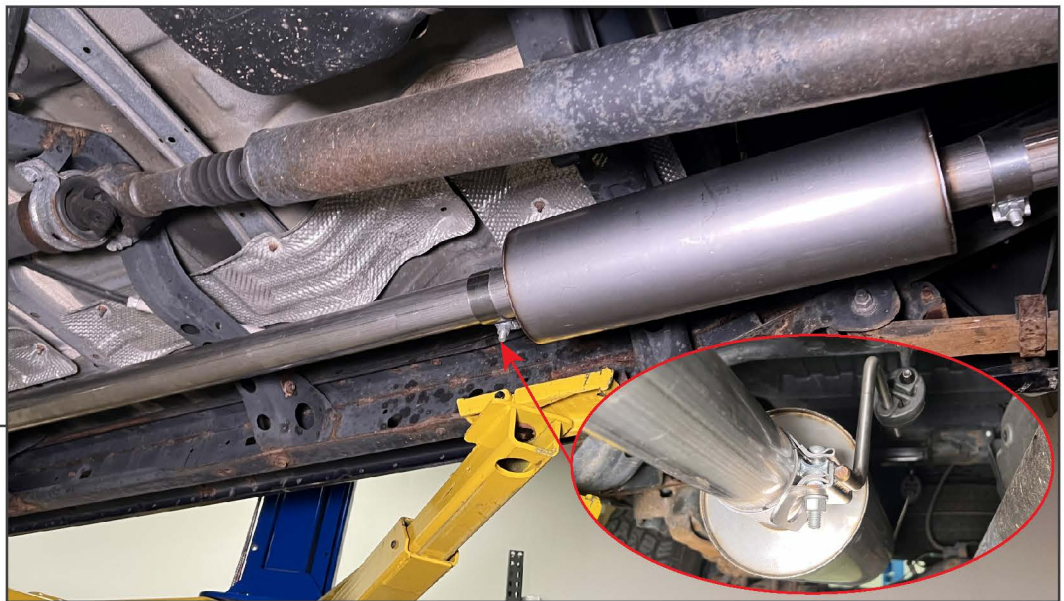
STEP 5



Ensure the exhaust gasket is in place on the vehicle exhaust pipe. Fit the front pipe to the vehicle exhaust pipe, and loosely secure using the OEM (2) 14mm spring bolts.

Fit (1) 3" exhaust clamp onto the end of the front pipe to prepare for the intermediate pipe.

STEP 6



Fit the muffler to the front pipe, and loosely secure together using the previously placed (1) 3" exhaust clamp.

Use the included hanger bracket to secure the muffler to the OEM rubber exhaust hanger. Press the clamp together by hand, and fit the open section of the bracket under the clamp nut and flat washer. Once fitted, secure the hanger and tighten into place.

Loosely fit the (1) 3" exhaust clamp onto the end of the muffler to prepare for the over axle pipe.



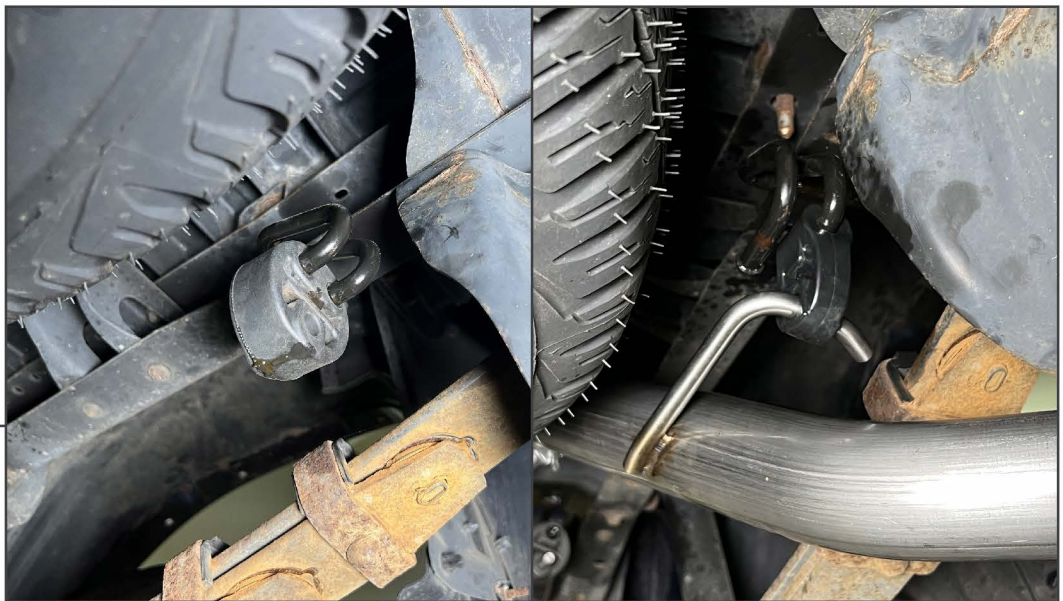
STEP 7



Fit the (1) over axle pipe into the muffler and into the (2) vehicle rubber exhaust hangers.

Fit (1) 3" exhaust clamp onto the end of the over axle pipe to prepare for the tail pipe.

STEP 8



Remove the OEM rubber hanger from the rear frame hanger mount. Then, install the included rubber hanger to the vehicle.



STEP 9



Fit the (1) tail pipe into the over axle pipe, and loosely secure using the previously placed (1) 3" exhaust clamp. Fit the tail pipe into the previously placed rubber hanger.

Place (1) 3" exhaust clamp onto the tail pipe to prepare for the exhaust tip.

STEP 10



Place (1) exhaust tip onto the tail pipe, and loosely secure using (1) 3" exhaust clamp.

Adjust the exhaust to best fit the vehicle, and tighten each exhaust clamp to 45 ft. lbs.

Installation is now complete.