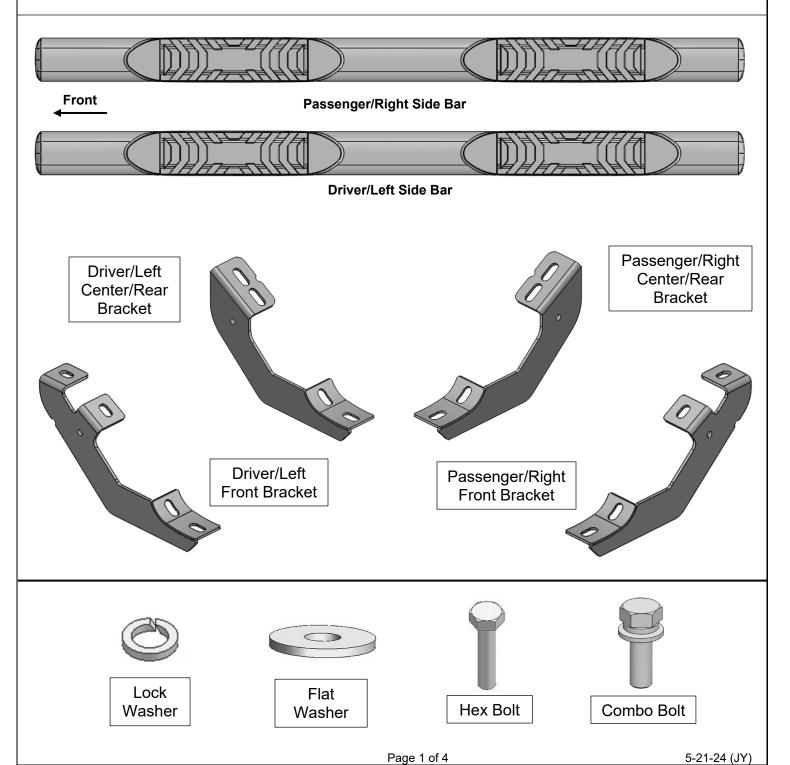
INSTALLATION INSTRUCTIONS

PARTS LIST:

Qty	Item Description	Qty	Item Description
1	Driver Side Bar	2	Passenger/Right Center/Rear Mounting Bracket
1	Passenger Side Bar	12	8-1.25mm x 25mm Combo Bolts
1	Driver/Left Front Mounting Bracket	12	8mm Lock Washers
1	Passenger/Right Front Mounting Bracket	12	8mm x 24mm OD x 2mm Flat Washers
2	Driver/Left Center/Rear Mounting Bracket	12	8-1.25mm x 30mm Hex Bolts



TOOLS REQUIRED





13mm Socket

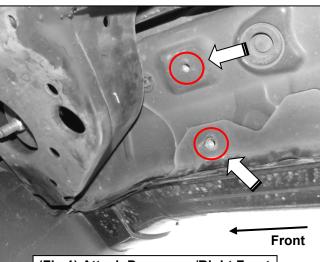




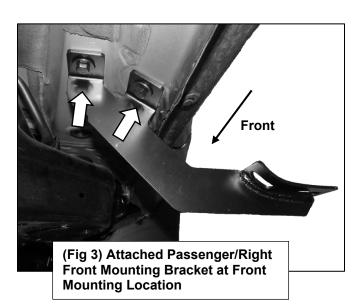
Wrench

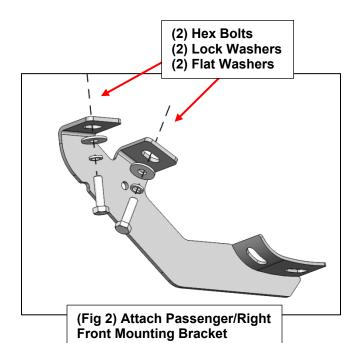
1

Follow (Fig 1 - 9) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



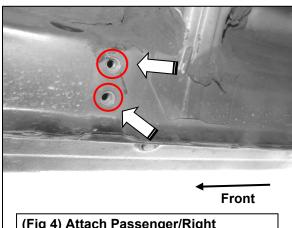
(Fig 1) Attach Passenger/Right Front Mounting Bracket to Front threaded inserts until hand tight





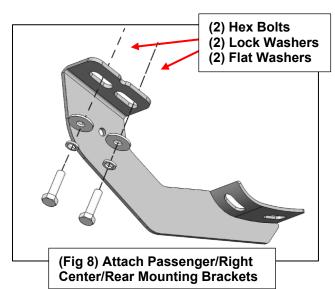
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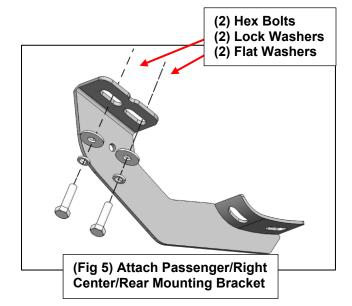
5" Oval Straight Side Bar 24+ Toyota Tacoma Double Cab

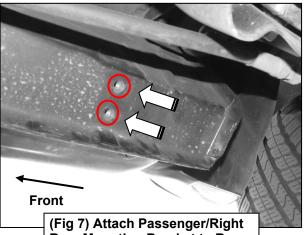


(Fig 4) Attach Passenger/Right Center/Rear Mounting Bracket to Center threaded inserts until hand tight

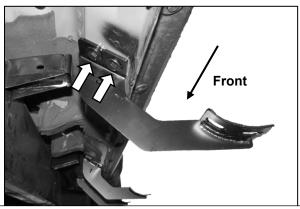








(Fig 7) Attach Passenger/Right Rear Mounting Bracket to Rear threaded inserts until hand tight

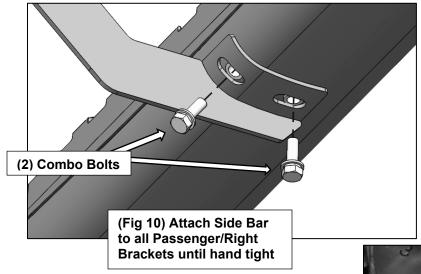


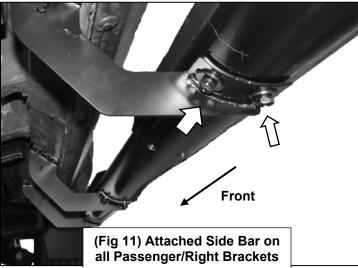
(Fig 9) Attached Passenger/Right Center/Rear Mounting Bracket at Rear Mounting Location

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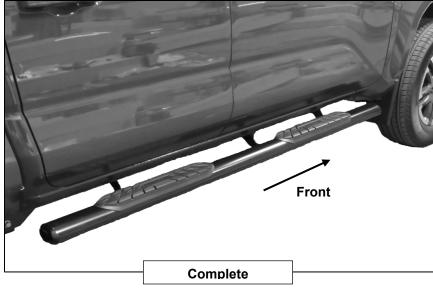
2

Follow (Fig 10-11) to attach the Side Bar to the Passenger Side Brackets. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.





Level and straighten Side Bar, then tighten all fasteners. At this point, installation is complete. Do periodic inspections of the installation to make sure that all hardware is secure and tight.



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5-21-24 (JY)