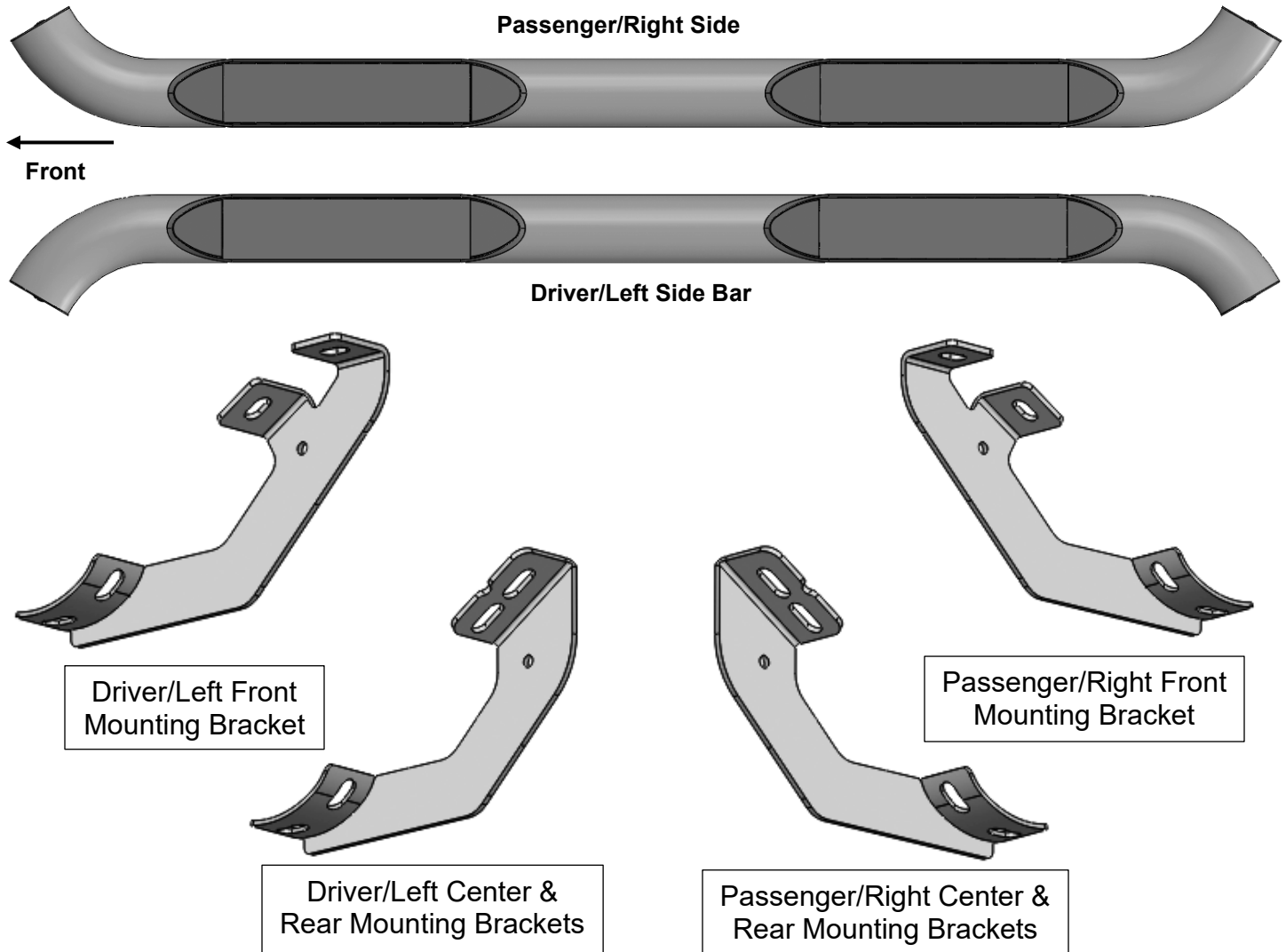


INSTALLATION INSTRUCTIONS**PARTS LIST:**

Qty	Item Description	Qty	Item Description
1	Driver/Left Side Bar	2	Passenger/Right Center/rear Mounting Brackets
1	Passenger/right Side Bar	12	8mm Lock Washers
1	Driver/Left Front Mounting Bracket	12	8mm x 24mm OD x 2mm Flat Washers
2	Driver/Left Center/rear Mounting Brackets	12	8-1.25mm x 30mm Hex Bolts
1	Passenger/Right Front Mounting Bracket	12	8-1.25mm x 25mm Combo Bolts



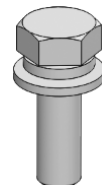
Lock Washer



Flat Washer



Hex Bolt



Combo Bolt

TOOLS REQUIRED



Ratchet



13mm Socket



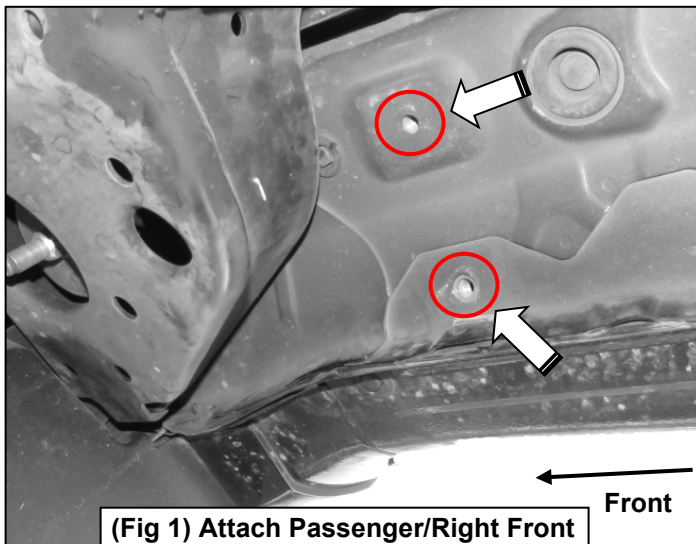
Extensions



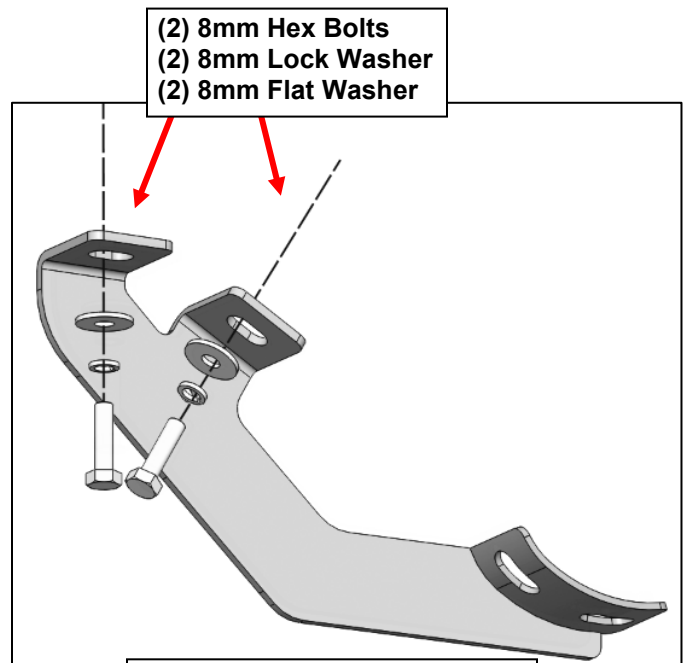
Wrench

1

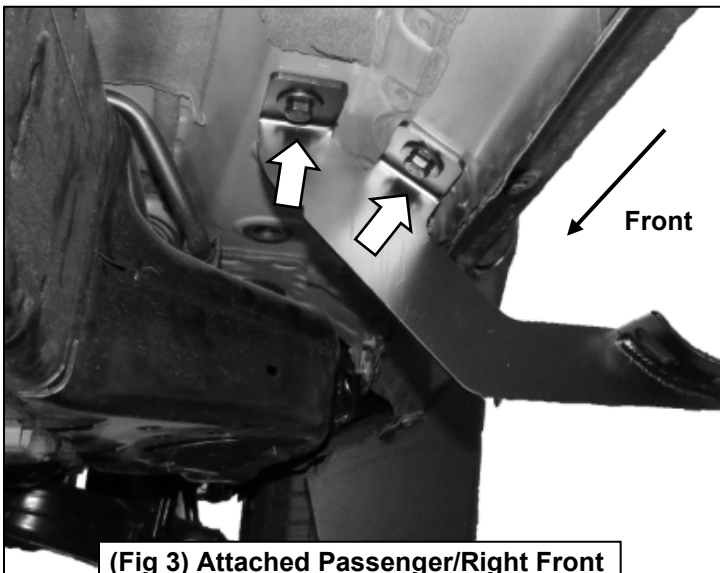
Follow (Fig 1 – 9) to attach the brackets to the Passenger Side. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



(Fig 1) Attach Passenger/Right Front Mounting Bracket to Front threaded inserts until hand tight

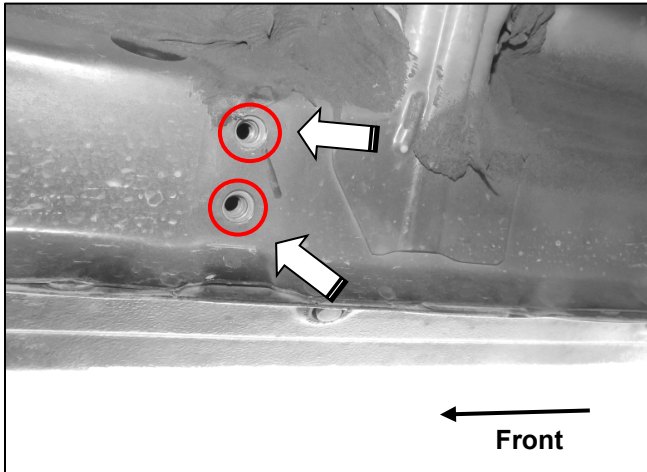


(Fig 2) Attach Passenger/Right Front Bracket

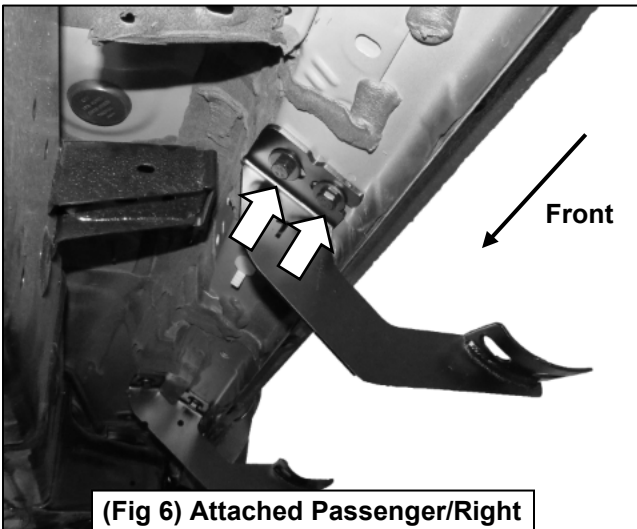


(Fig 3) Attached Passenger/Right Front Bracket at Front Mounting Location

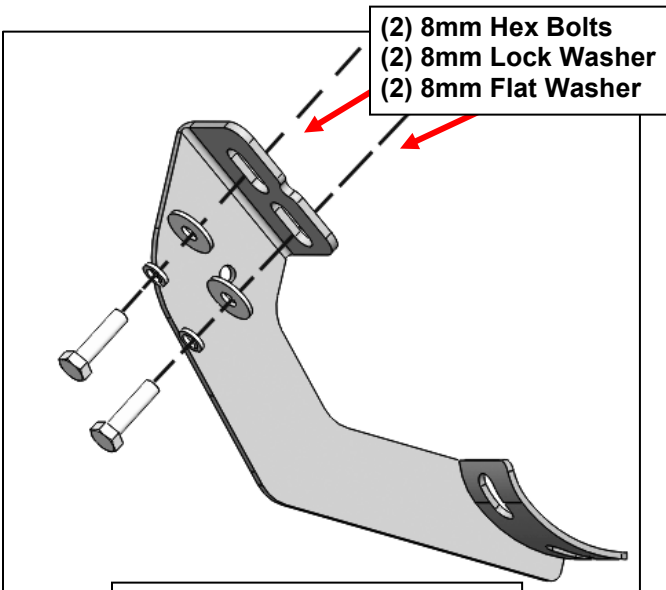
**4" Oval Bent End Sidebar
24+ Toyota Tacoma Double Cab**



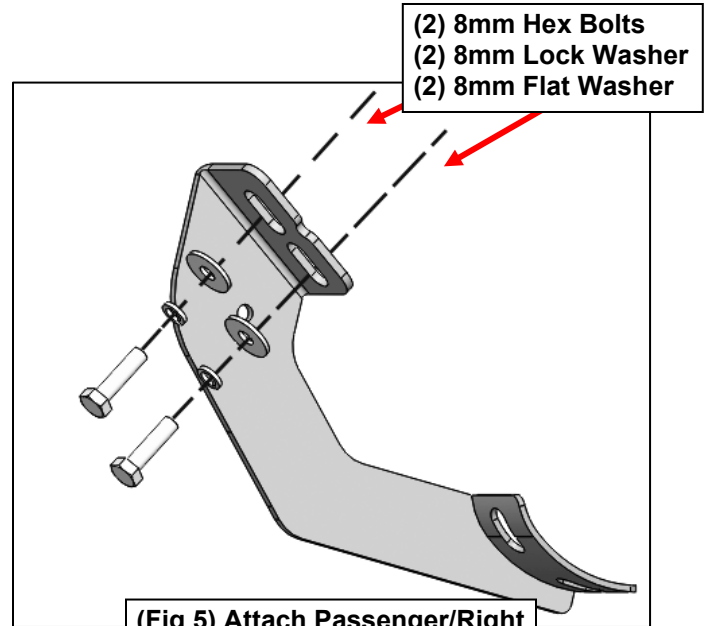
(Fig 4) Attach Passenger/Right Center Mounting Bracket to Center threaded inserts until hand tight



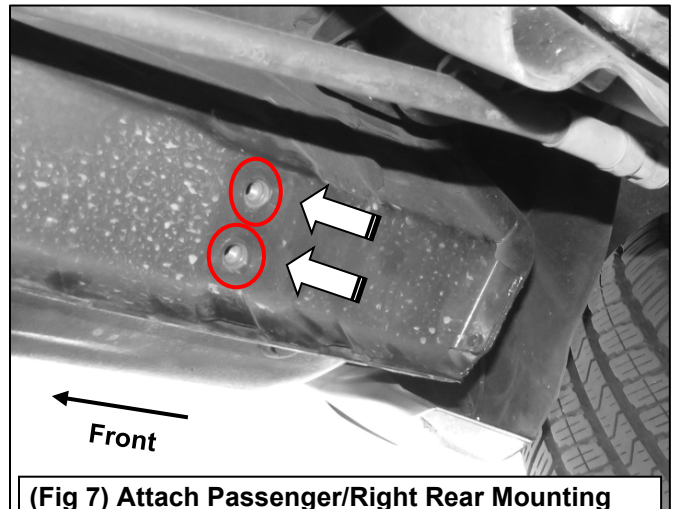
(Fig 6) Attached Passenger/Right Center Bracket



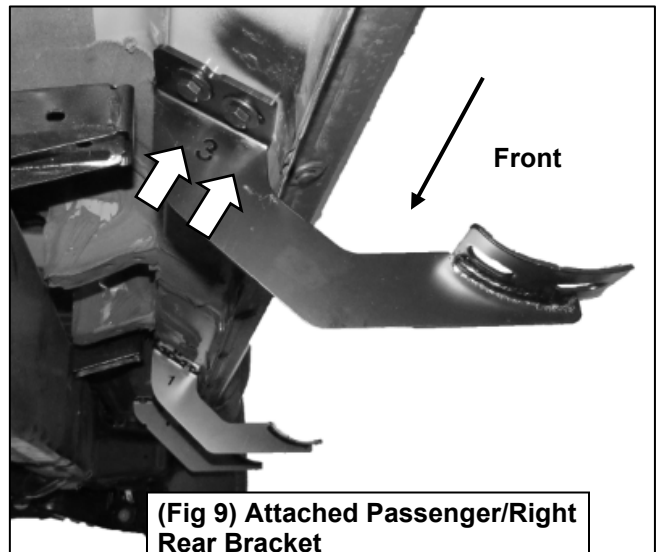
(Fig 8) Attach Passenger/Right Rear Bracket



(Fig 5) Attach Passenger/Right Center Bracket



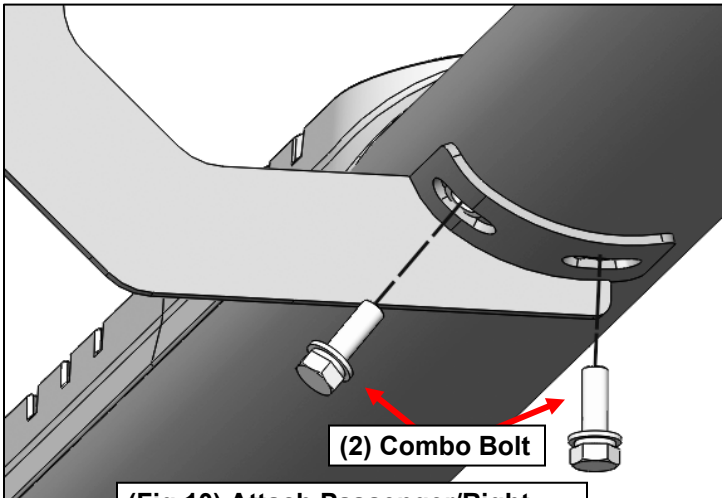
(Fig 7) Attach Passenger/Right Rear Mounting Bracket to Rear threaded inserts until hand tight



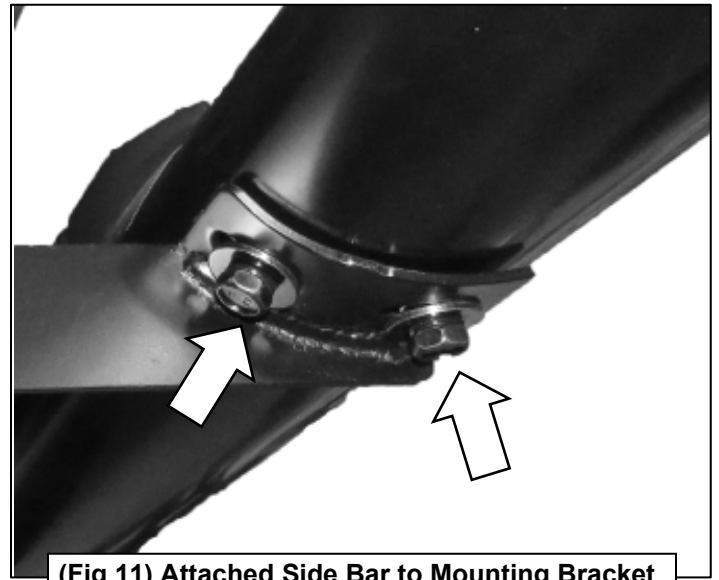
(Fig 9) Attached Passenger/Right Rear Bracket

2

Follow (Fig 10 – 11) to install the running board. Repeat the following steps on the Driver Side. Ensure fasteners are only hand tight at this point.



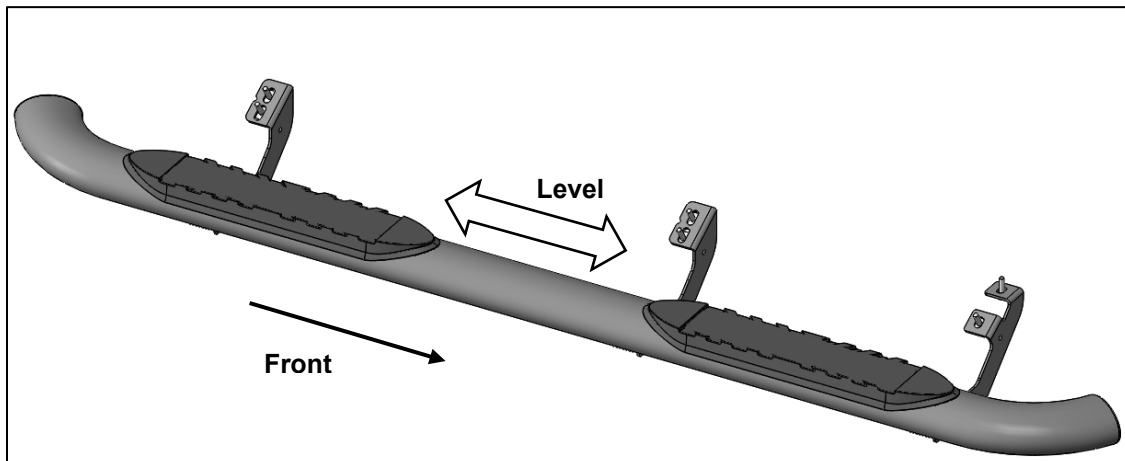
(Fig 10) Attach Passenger/Right Side Bar to Passenger/Right Mounting Brackets until hand tight



(Fig 11) Attached Side Bar to Mounting Bracket

3

Level and straighten Sidebar, then tighten all fasteners. At this point, installation is complete. Do periodic inspections to the installation to make sure that all hardware is secure and tight.



Complete Installation