



INSTALLATION INSTRUCTIONS

RATTLER STEEL RUNNING BOARDS

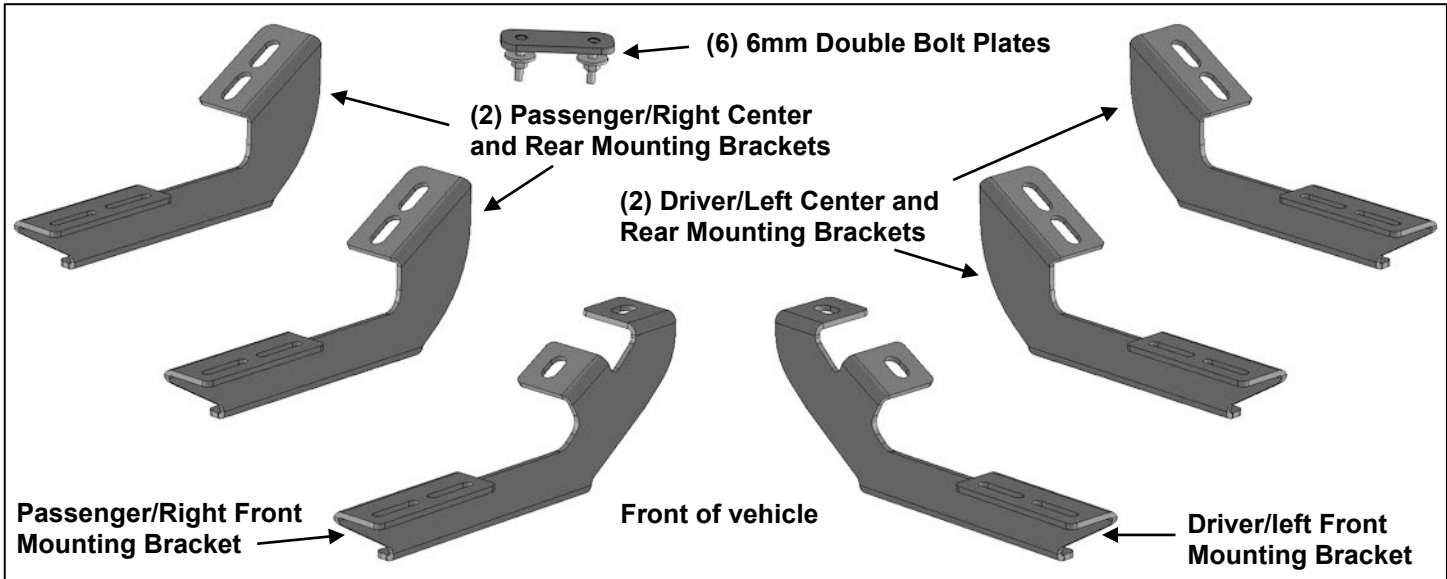
2024-ON TACOMA DOUBLE CAB

TT48245

RATTLER STEEL RUNNING BOARDS 2024-ON TACOMA DOUBLE CAB

PARTS LIST:

2	76in Running Boards	12	8mm x 24mm x 2mm Flat Washers
1	Driver/left Front Mounting Bracket	12	8mm Lock Washers
1	Passenger/right Front Mounting Bracket	6	6mm Double Bolt Plates
2	Driver/left Center/rear Mounting Brackets	12	6mm x 22mm x 2mm Flat Washers
2	Passenger/right Center/rear Mounting Brackets	12	6mm Lock Washers
12	8-1.25mm x 30mm Hex Bolts	12	6mm Hex Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. ASSISTANCE IS RECOMMENDED.**
- Starting on the driver/left front of the vehicle, remove the plastic plugs or hex bolts filling the threaded holes in the body panel, **(Figure 1)**. Select the driver/left Front Mounting Bracket, **(Figure 2)**. Attach the Bracket to the vehicle with the included (2) 8mm x 30mm Hex Bolts, (2) 8mm Lock Washers and (2) 8mm Flat Washers. Do not tighten hardware at this time.
- Move along the side of the vehicle to the next or center mounting location, **(Figure 1)**. Select (1) driver/left Center/rear Mounting Bracket, **(Figure 3)**. Repeat **Step 2** for center Mounting Bracket installation. **IMPORTANT:** The Center and Rear Brackets are the same. Properly identify all Brackets before installing.
- Move to the last mounting location at the rear of the cab, **(Figure 1)**. Select the remaining driver/left Center/rear Bracket, **(Figure 3)**. Repeat the previous **Steps** for Rear Mounting Bracket installation.
- Once all (3) Brackets have been fully installed, select (1) Running Board. Place the Running Board on top of the Brackets. Locate the channels in the bottom of the Running Board. Select (3) 6mm Double Bolt Plates, **(Figure 4)**. Insert the Bolt Plates into the channels in the bottom of the Running Board closest to the Brackets, **(Figure 5)**. Lift the Running Board up and guide the studs through the Brackets, **(Figures 6 & 8)**.
- Attach the Running Board to the Brackets with (6) 6mm Flat Washers, (6) 6mm Lock Washers and (6) 6mm Hex Nuts, **(Figure 6—10)**. **NOTE:** The Running Board is designed to fit close to the vehicle. It may be necessary to loosen the Bracket hardware slightly and tilt the Brackets downward to insert the Running Board between the Brackets and the body.
- Level and adjust the Running Board as necessary and fully tighten all hardware.

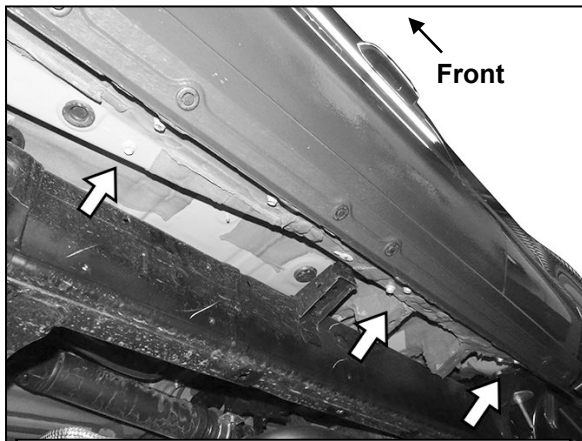
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8. Repeat **Steps 2—7** for passenger/right side Running Board installation. **NOTE:** Measure the distance from the driver/left front wheel opening or front mud flap to the front end of the driver/left running board, **(Figure 11)**. Apply this measurement to the passenger/right Running Board.

Do periodic inspections to the installation to make sure that all hardware is secure and tight.

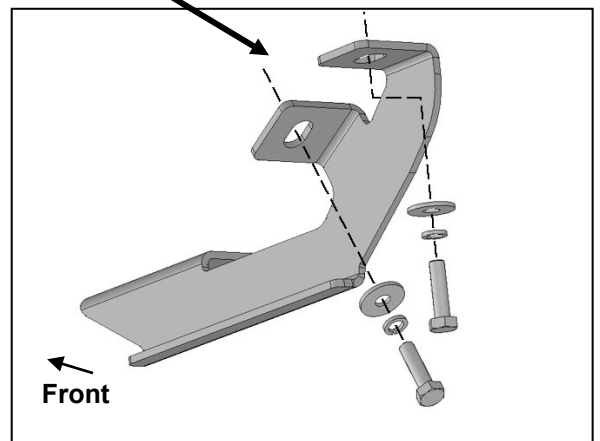
To protect your investment, Do not use any type of polish or wax that may contain abrasives that could damage the finish. Mild soap may be used to clean the Running Board.

Driver/left Side Installation Pictured

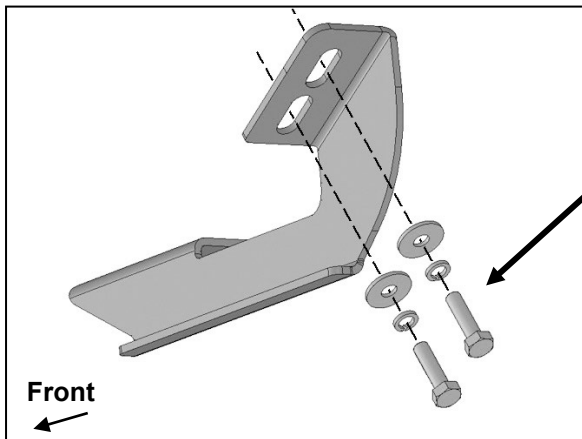


(Fig 1) Driver/left side mounting locations (arrows). Remove factory hex bolts from threaded holes as pictured

(2) 8mm x 30mm Hex Bolts
(2) 8mm Flat Washers
(2) 8mm Lock Washers



(Fig 2) Attach driver/left front Mounting Bracket to front location



(Fig 3) Attach driver/left Center/rear Mounting Brackets

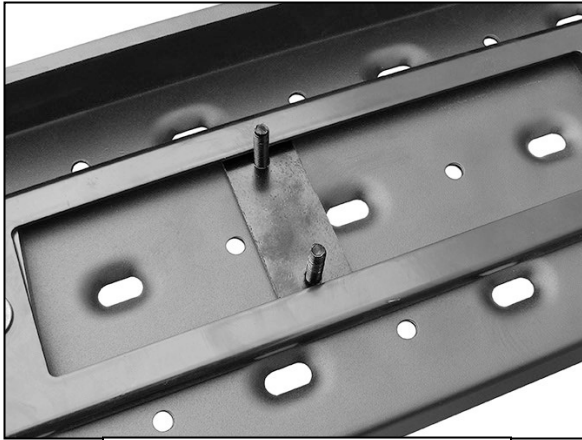
(2) 8mm x 30mm Hex Bolts
(2) 8mm Flat Washers
(2) 8mm Lock Washers



(Fig 4) 6mm Double Bolt Plate

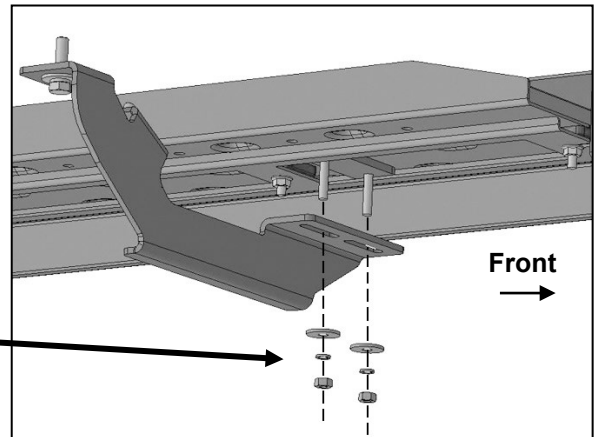
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Driver/left Side Installation Pictured

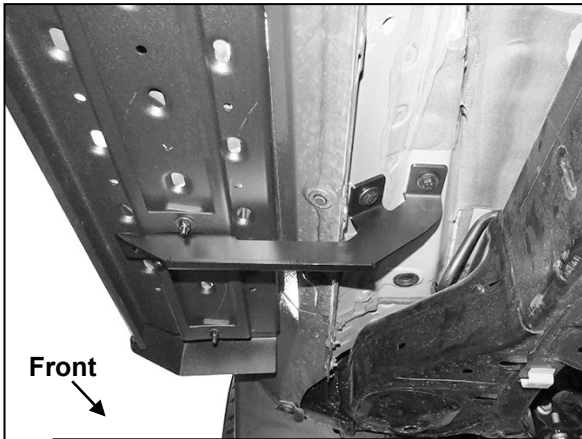


(Fig 5) Slide the 6mm Double Bolt Plates into channels

- (2) 6mm Flat Washers
- (2) 6mm Lock Washers
- (2) 6mm Hex Nuts

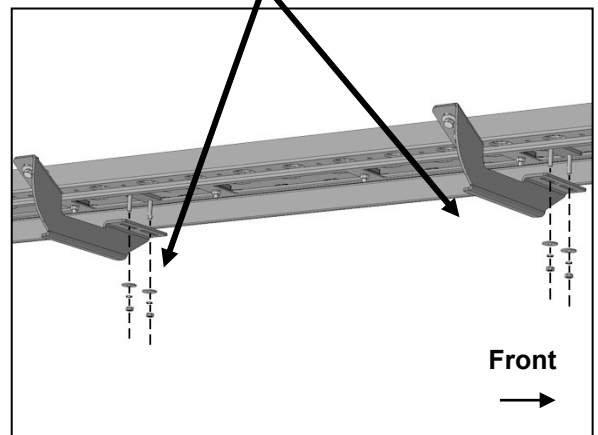


(Fig 6) Driver/left Running Board attached to Front Mounting Bracket



(Fig 7) Driver/left Running Board attached to Front Mounting Bracket

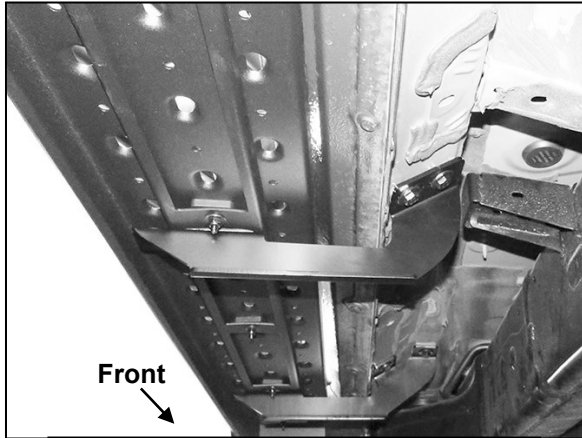
- (4) 6mm Flat Washers
- (4) 6mm Lock Washers
- (4) 6mm Hex Nuts



(Fig 8) Driver/left Running Board attached to Center and Rear Mounting Brackets

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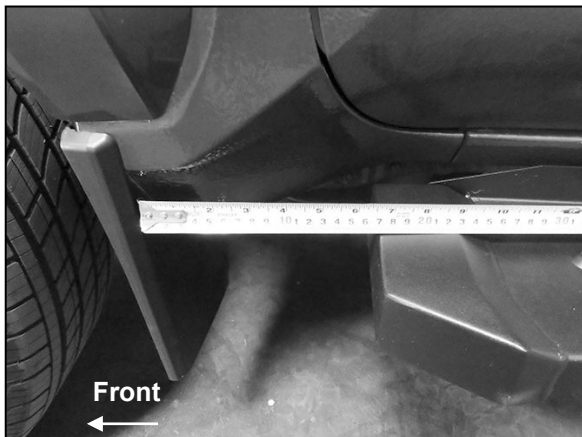
Driver/left Side Installation Pictured



**(Fig 9) Driver/left Running Board
attached to Center Mounting Bracket**



**(Fig 10) (Fig 7) Driver/left Running Board
attached to Rear Mounting Bracket**



**(Fig 11) Measure distance from end of
driver/left Running Board to front wheel
opening. Match passenger/left Running Board**



Complete Installation