



CATALYTIC CONVERTER GUARD SKID PLATE

(2005-2023 TACOMA)

INSTALLATION INSTRUCTIONS

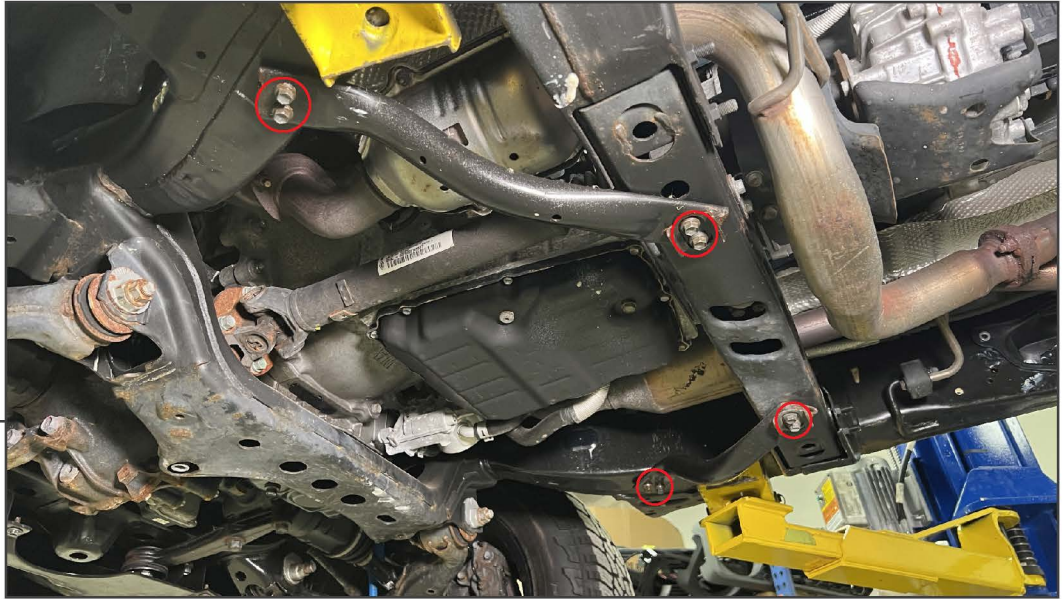
CONTENTS

- (1) Skid Plate
- (2) M10x1.50 x 40mm Security Torx Bolts
- (2) M10 Lock Washers
- (2) M10 Flat Washers
- (2) M10 Nut Plates
- (4) M8x1.25 x 35mm Security Torx Bolts
- (4) M8 Lock Washers
- (4) M8 Flat Washers

TOOLS REQUIRED

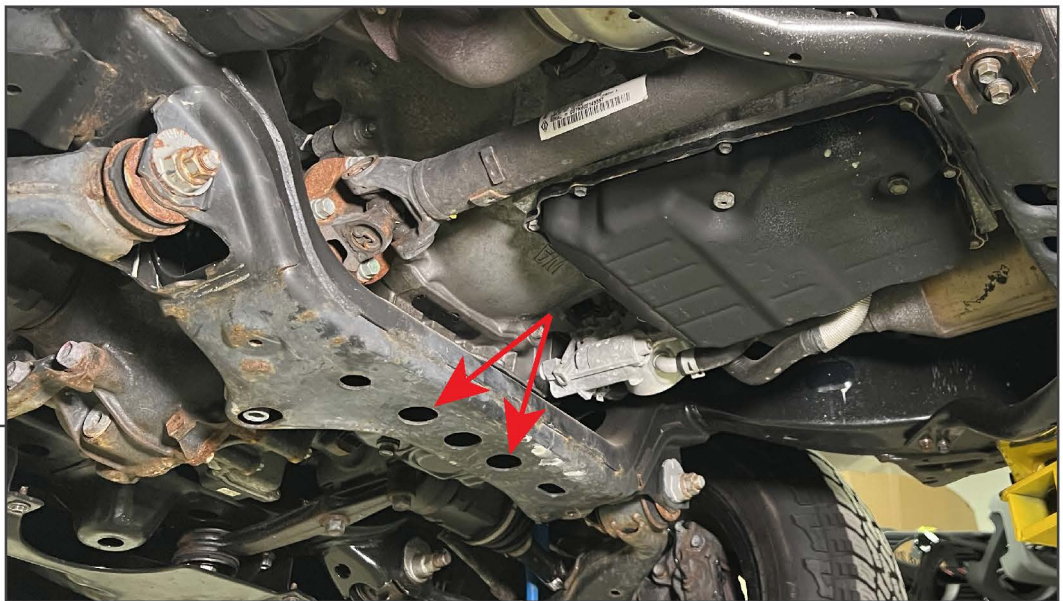
- T-40 & T45 Security Torx Bits (Provided)
- 12mm Socket
- Ratchet
- Floor Jack
- Jack Stands

SKU # TT45121

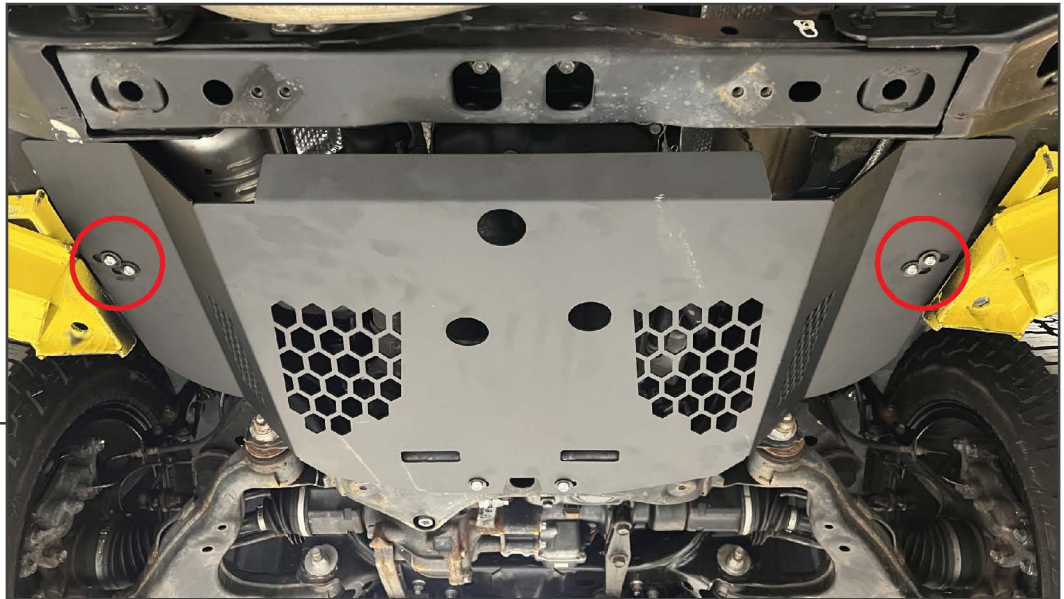
STEP 1

Safely lift and support the front of the vehicle.

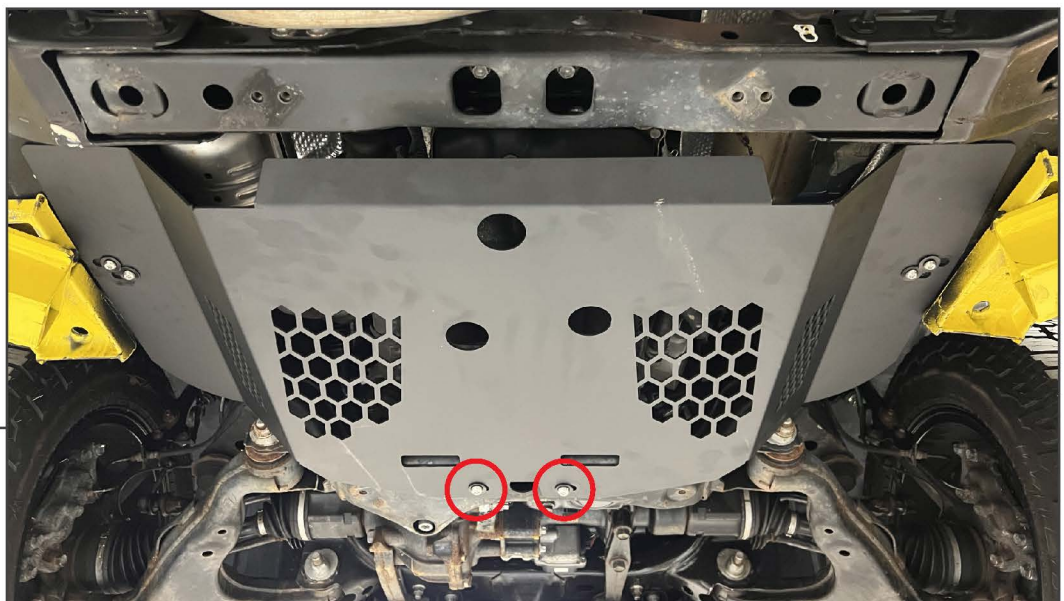
Remove the OEM catalytic converter guard bars by removing (4) 12mm bolts per side.

STEP 2

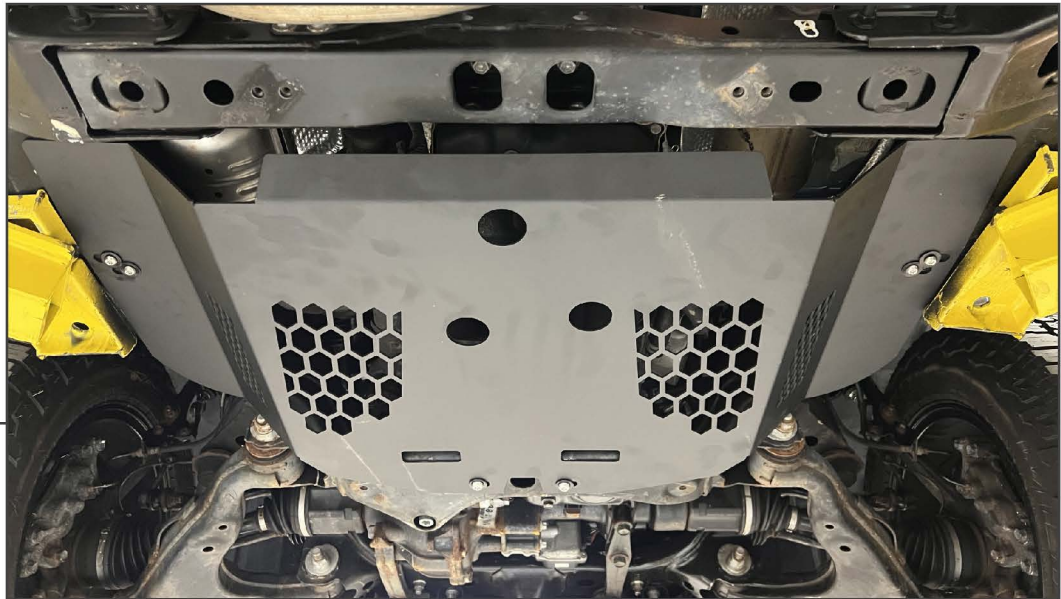
Locate the holes in the frame under the front of the transmission. Place (1) M10 nut plate into each frame hole shown above.

STEP 3

With assistance, lift the skid plate to the vehicle frame. Loosely secure the skid plate to the LH and RH frame rails using (4) M8 x 35mm Torx bolts, (4) M8 lock washers, and (4) M8 flat washers. The hardware will thread into the vehicle threaded holes.

STEP 4

Loosely secure the front of the skid plate to the vehicle frame under the transmission using (2) M10 x 40mm Torx bolts into the previously placed nut plates.



STEP 5

Adjust the skid plate as necessary for a symmetrical fit to the vehicle frame.

Secure the skid plate by tightening all hardware evenly until secure.

Installation is now complete.