

# NEOPRENE FRONT AND REAR SEAT COVERS

(2016-2023 TACOMA - DOUBLE CAB)

INSTALLATION INSTRUCTIONS

## **CONTENTS**

### Front:

- (1) LH Slip-Over Seat Cover
- (1) RH Slip-Over Seat Cover
- (2) Headrest Covers

# Rear(Optional):

- (1) LH Backrest Seat Cover
- (1) LH Lower Seat Cover
- (1) RH Backrest Seat Cover
- (1) RH Lower Seat Cover
- (2) LH & RH Headrest Covers
- (1) Center Headrest Cover

# **TOOLS REQUIRED**

Vacuum Cleaner (optional)





STEP 1 (FRONT)

Clean the vehicle seat with a vacuum cleaner, if desired.

Remove the seat headrest from the seat by pulling up while pressing the (1) button located at the top of the seat.

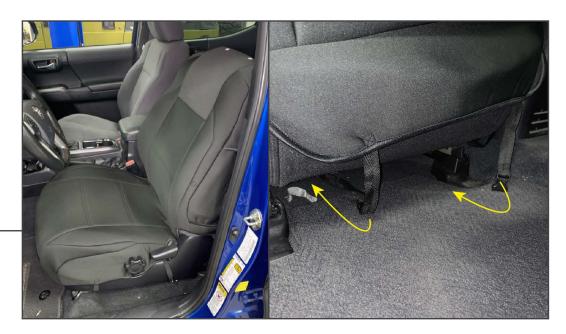


STEP 2

Un-clip the (2) strap buckles at the bottom of the seat cover. Slip the seat cover over the seat backrest. Locate the flap at the bottom of the seat cover. Tuck the flap in between the base and the backrest of the seat. With the flap in place, pull the seat cover down over the seat base.

**Note:** Ensure the seat cover Airbag cutout is located towards the vehicle door.





Fit the seat cover around the seat adjustment lever & knob.

Using the (2) straps and (4) elastic bands under the seat cover, secure the seat cover to the seat. Ensure the straps/bands are away from any electrical/stationary components. Tighten the straps to secure the seat cover.



STEP 4

Tuck the headrest base holes under the seat headrest base mounts.





Slip the headrest cover over the headrest. Once fitted, secure the cover into place using the attached Velcro at the bottom of the headrest cover.

Install the headrest to the vehicle headrest posts.



STEP 6 (Optional REAR)

Clean the vehicle seat with a vacuum cleaner, if desired.

Remove the seat headrest from the seat by pulling up while pressing the (2) buttons located at the top of the seat.





Lift the base of the seat forwards. Un-clip the straps at the bottom of the seat cover. Slip the seat cover over the seat base. Secure the straps together, followed by the elastic bands. Tighten the straps evenly to secure the seat cover.

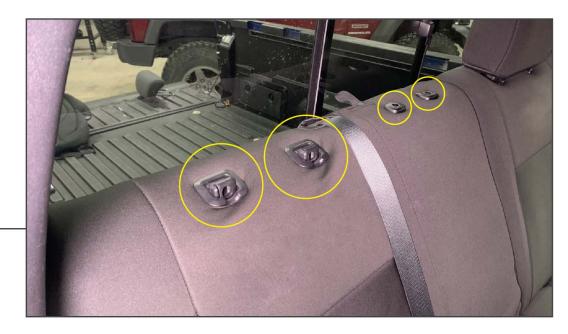
**Note:** Ensure the seat lifting strap is through the cut-out in the seat cover.



STEP 8

Lift the backrest of the seat downwards. Un-clip the straps at the bottom of the seat cover. Slip the seat cover over the seat backrest, ensuring to route the cover under the vehicle seatbelt. Secure the straps together, followed by the elastic bands. Tighten the straps evenly to secure the seat cover.

**Note:** Ensure the seat lifting strap is through the cut-out in the seat cover.



Tuck the headrest base holes under the seat headrest base mounts.



STEP 10

Slip the headrest cover over the headrest. Once fitted, secure the cover into place using the attached Velcro at the bottom of the headrest cover.

Install the headrest to the vehicle headrest mounts.





Repeat steps 1-10 for all remaining seat covers.

Installation is now complete.