



TUBULAR DROP STEPS

(2005-2023 TACOMA - DOUBLE CAB)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) LH Side Step
(1) RH Side Step
(3) LH Step Brackets [DF, DC, DR]
(3) RH Step Brackets [PF, PC, PR]
(12) M8x1.25 x 25mm Combo Bolts
(12) M8x1.25 x 30mm Bolts
(12) M8 Lock Washers
(12) M8 Flat Washers

TOOLS REQUIRED

13mm Socket
Ratchet

SKU # TT36766
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STEP 1

Identify each mounting bracket using the engraved location identifier.

DF: Driver Front
DC: Driver Center
DR: Driver Rear

PF: Passenger Front
PC: Passenger Center
PR: Passenger Rear

STEP 2

Identify each side step by the curved portion of the step.



STEP 3

Fit each side step bracket to the vehicle threaded holes under the rocker panel using (2) M8 x 30mm bolts, (2) M8 lock washers, and (2) M8 flat washers per bracket.

Do not fully tighten to allow for later adjustments.



STEP 4

With all brackets loosely mounted to the vehicle, fit the side step onto the brackets, and loosely secure into place using (6) M8 x 25mm combo bolts.

Adjust the side step, and then tighten all mounting bracket and side step mounting hardware until secure.

Repeat steps 1-4 for the remaining side step. Installation is now complete.