



TUBULAR DROP STEPS

(2005-2023 TACOMA - DOUBLE CAB)

INSTALLATION INSTRUCTIONS

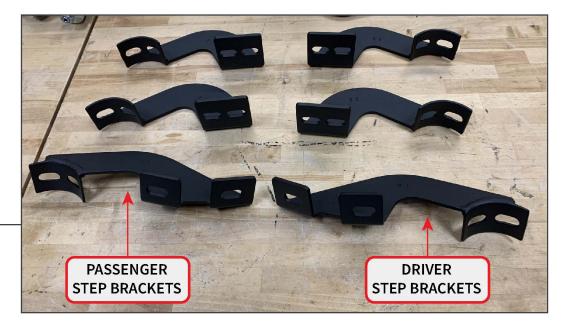
CONTENTS

- (1) LH Side Step
- (1) RH Side Step
- (3) LH Step Brackets [DF, DC, DR]
- (3) RH Step Brackets [PF, PC, PR]
- (12) M8x1.25 x 25mm Combo Bolts
- (12) M8x1.25 x 30mm Bolts
- (12) M8 Lock Washers
- (12) M8 Flat Washers

TOOLS REQUIRED

13mm Socket Ratchet

> SKU # TT36766 Edited: 07/17/2025

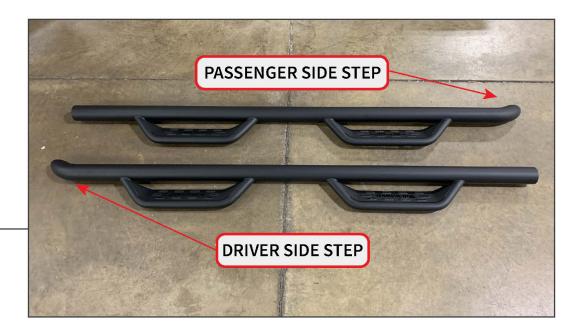


STEP 1

Identify each mounting bracket using the engraved location identifier.

DF: Driver Front
DC: Driver Center
DR: Drier Rear

PF: Passenger Front
PC: Passenger Center
PR: Passenger Rear



STEP 2

Identify each side step by the curved portion of the step.



STEP 3

Fit each side step bracket to the vehicle threaded holes under the rocker panel using (2) M8 x 30mm bolts, (2) M8 lock washers, and (2) M8 flat washers per bracket.

Do not fully tighten to allow for later adjustments.



STEP 4

With all brackets loosely mounted to the vehicle, fit the side step onto the brackets, and loosely secure into place using (6) M8 x 25mm combo bolts.

Adjust the side step, and then tighten all mounting bracket and side step mounting hardware until secure.

Repeat steps 1-4 for the remaining side step. Installation is now complete.