

# INSTALLATION & CARE

## 2016-2023 TOYOTA TACOMA DRL SWITCHBACK HEADLIGHTS INSTALLATION INSTRUCTION

### BEFORE INSTALLATION:

- If you experience any difficulties that the instructions did not cover, please seek assistance at a local automotive shop.
- Please wear proper protective equipment before you work on any vehicle.
- An assistant is recommended when removing the front bumper from your vehicle.
- Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.
- Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

### TOOLS AND SUPPLIES REQUIRED

1/4" Ratchet	10 mm Socket	Trim Pad Remover	Flathead Screwdriver
			

### PRODUCT NUMBER

2LHP-TAC16-TM  
2LHP-TAC16JM-TM  
2LHP-TAC16G-TM  
2LHP-TAC16BK-TM



### LET'S START THE INSTALLATION



STEP 1

Remove the two plastic retainers and two 10mm bolts at the top of the front grill



STEP 2

Loosen the outside temp sensor harness



STEP 3

Disconnect outside temp sensor harness



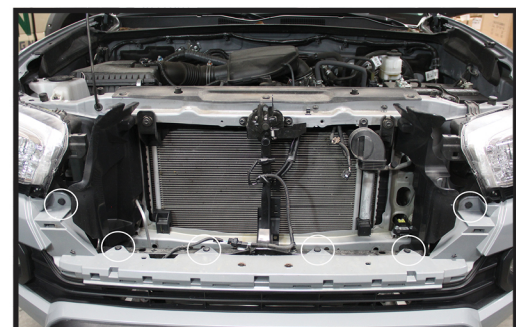
STEP 4

Pull up to loosen the top part of the front grill



STEP 5

Pull out the bottom to remove the front grill



STEP 6

Remove the six plastic retainers at the top center of the front bumper





#### STEP 7

Remove the plastic retainer and the 10mm bolt at the side of the front bumper



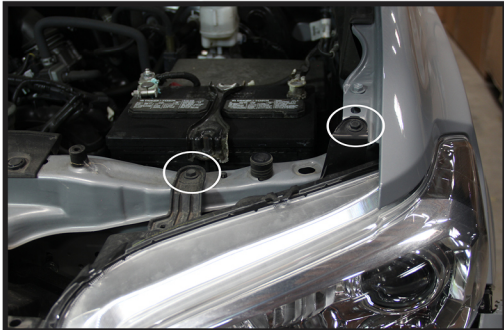
#### STEP 8

Pull out the front bumper edge



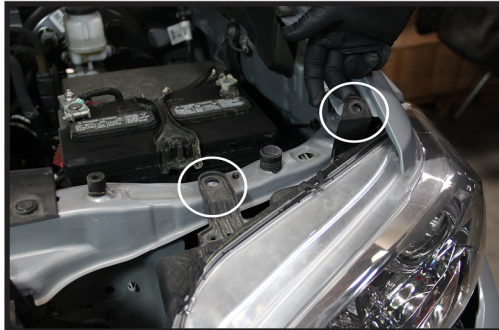
#### STEP 9

Remove the 10mm headlight mounting bolt at the side of the headlight



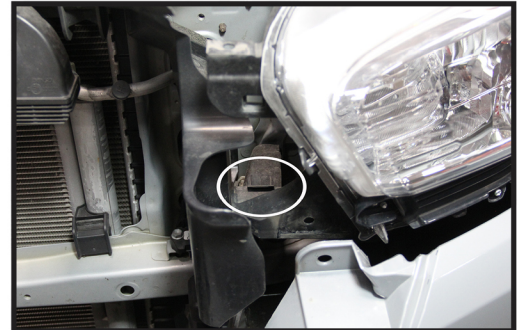
#### STEP 10

Remove the two 10mm headlight mounting bolts at the top of the headlight



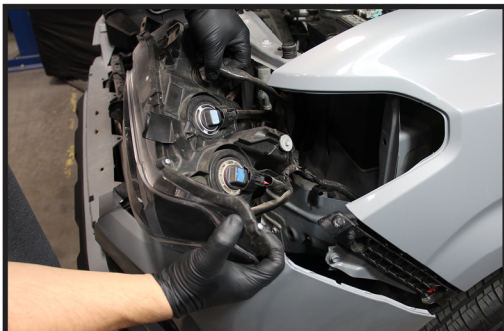
#### STEP 11

Pull up to loosen the top part of the headlight



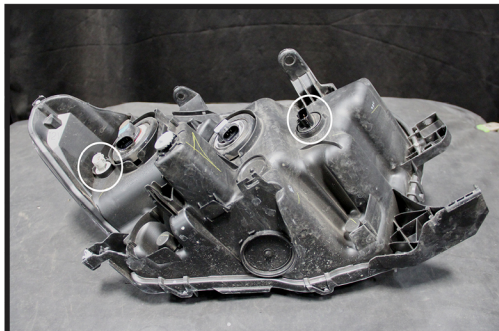
#### STEP 12

Pull out the headlight mounting leg at the grill side



#### STEP 13

Disconnect the headlight harness and remove the factory headlight housing



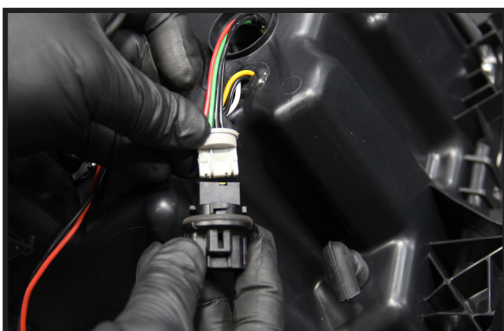
#### STEP 14

Remove the parking light and signal light socket from the factory headlight housing



#### STEP 15

Remove the parking light bulbs and signal light bulbs from the light socket



#### STEP 16

Insert the signal light plug from the new headlight housing to the signal light socket, make sure (+) to (+) and (-) to (-)



#### STEP 17

Insert the parking light plug from the new headlight housing to the parking light socket, make sure (+) to (+) and (-) to (-)



#### STEP 18

Before install the new headlight housing, **PLEASE LOOK CAREFULLY** when installing the headlight will scratch the lens by the fender





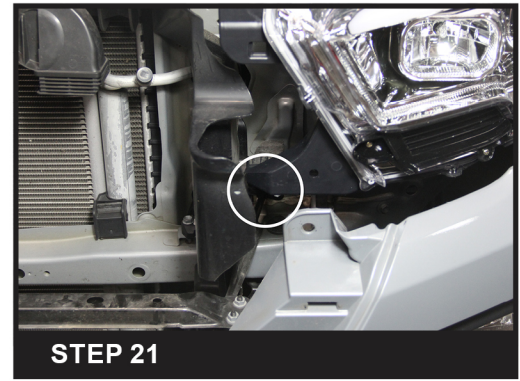
#### STEP 19

Reconnect the headlight harness



#### STEP 20

Seat the new headlight assembly in place



#### STEP 21

Push to lock the headlight mounting leg at the grill side



#### STEP 22

Tighten the two 10mm headlight mounting bolts at the top of the headlight



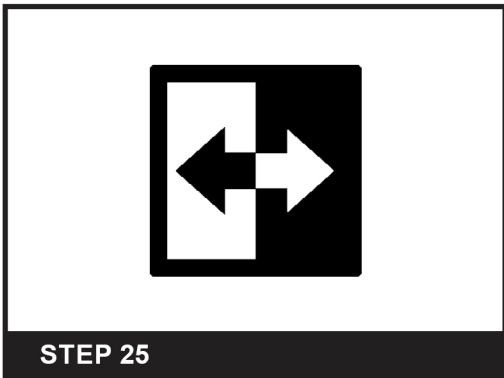
#### STEP 23

Tighten the 10mm headlight mounting bolt at the side of the headlight



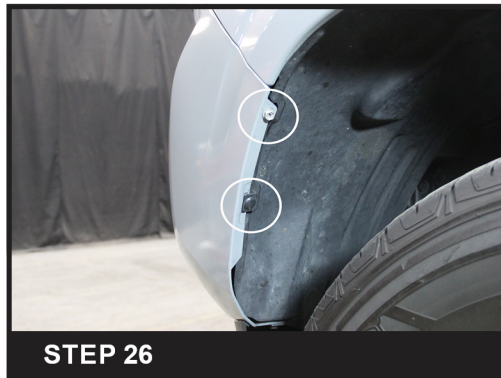
#### STEP 24

Reinstall the front bumper



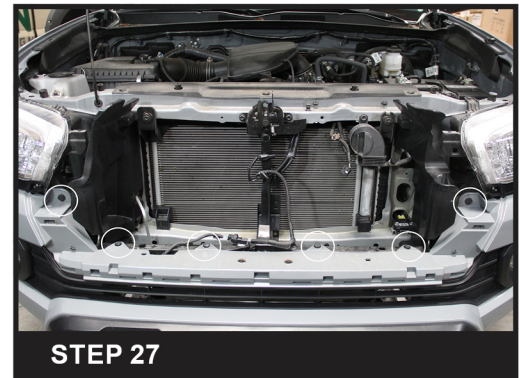
#### STEP 25

Please repeat the steps from 7 to 24 for the opposite side



#### STEP 26

Reinstall the plastic retainer and tighten the 10mm bolt at the side of the front bumper



#### STEP 27

Reinstall the six plastic retainers at the top center of the front bumper



#### STEP 28

Reinstall the front grill



#### STEP 29

Reinstall the two plastic retainers and tighten the two 10mm bolts at the top of the front grill



#### STEP 30

Reconnect outside temp sensor harness





**STEP 31**

Seat the outside temp sensor in place



**STEP 32**

Close the hood to complete the installation



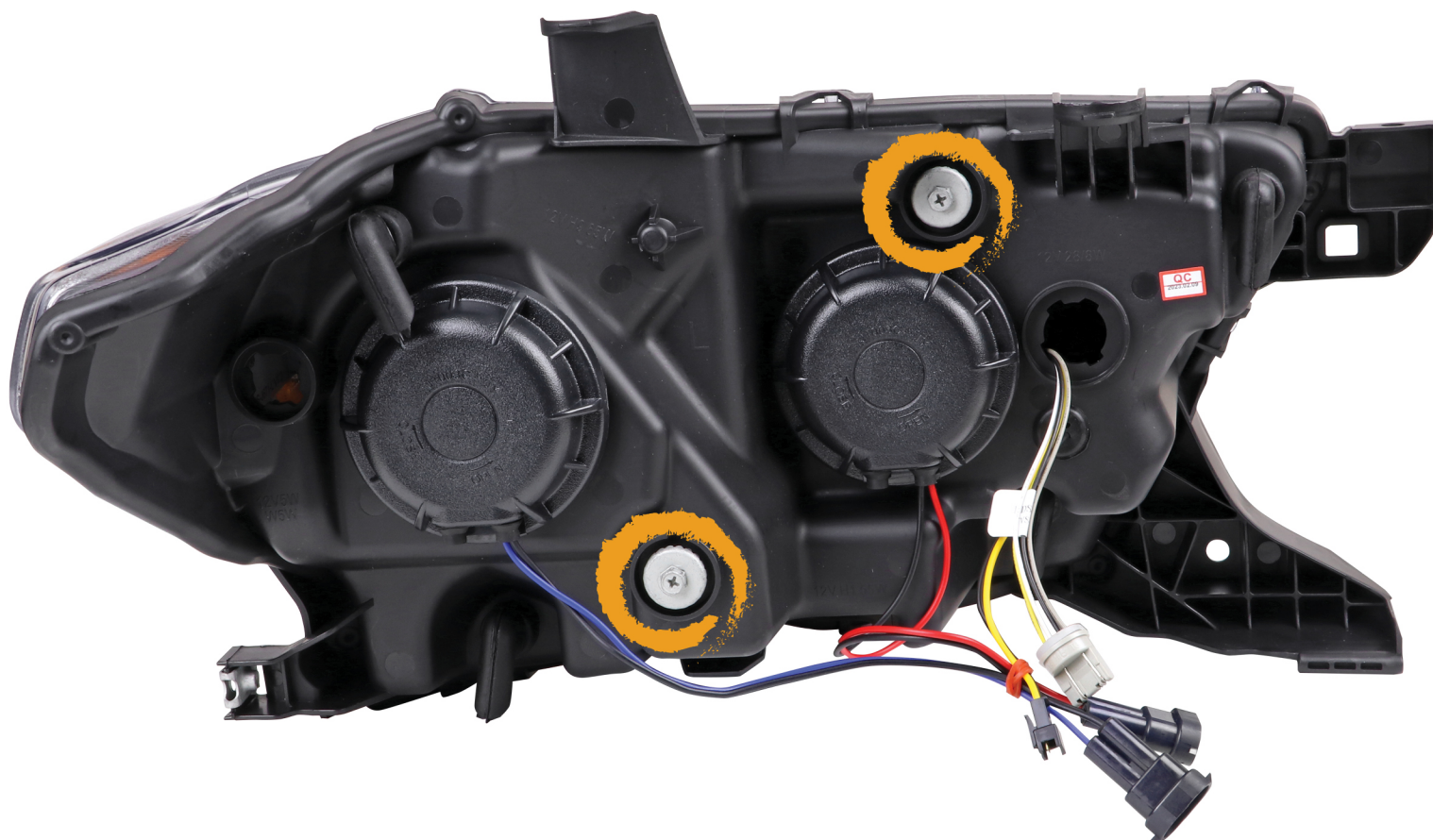


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**BEAM ADJUSTER**