

# Packaged Grille Installation Instructions PART NUMBER TT22930 FITS 05-11 Toyota Tacoma

#### **KEY TO COMPONETS**

A. 1 ea. Grille

B. 8 ea. Phillips Screws

C. 8 ea. Flange Nuts

D. 1ea Wiring Harness

TOOLS NEEDED Ratchet

Flat head screwdriver

7/32 socket



## **ELECTRICAL INSTALLATION**



This grill comes complete with light markers which need to be connected to a power source. Failure to properly make these connections could result in damage to the LED lights and/or your vehicle and may result in personal injury. If you are not qualified to make the proper connections, we highly recommend that you contact an installation expert to complete the connections.



Please take a few minutes to read and thoroughly familiarize yourself with the installation procedures outlined in this manual. Following the steps as outlined will save you time and help reduce mistakes. Once the instructions are reviewed, if you feel that you are not capable of safely installing the parts seek the help of a qualified installation expert to help you complete the job. The manufacture is in no way responsible for any personal injury or vehicle damage that may occur during the installation.

#### **NOTES ON INSTALLATION**

Please read and understand all instructions prior to beginning the installation process.

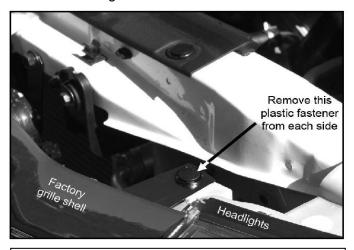
Pre-fit all panels as you proceed with the installation before attempting to bolt into position. This will enable you to understand exactly how the part is intended to fit onto vehicle.

Do NOT over-tighten screw.

If the instructions call for you to save and re-install parts set them aside in a protected area so as not to damage them.

# **REMOVING FACTORY OE GRILLE**

**NOTE:** Cover the top of the front bumper with masking tape to protect the finish when removing the factory grille shell and installing the Grille.



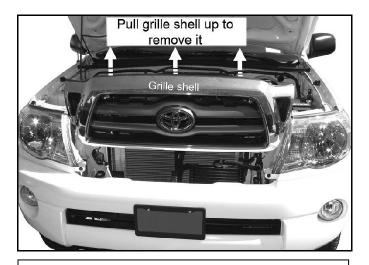
Step1

Open the hood and remove one plastic fastener on each side of the factory grille shell using a flat screw driver



Step2

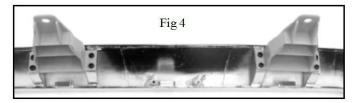
Proceed to remove the two top factory screws holding the center of the grille shell to the radiator support using a Phillips screw driver or a 10mm socket wrench.



Step 3

Once you have removed the plastic fasteners and factory screws from across the top of the grille shell, carefully pull up on the grille shell to unfasten the bottom two clips and remove it from the vehicle

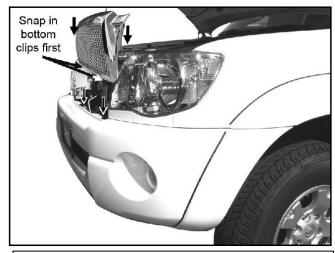
## **INSTALLATING NEW GRILLE**



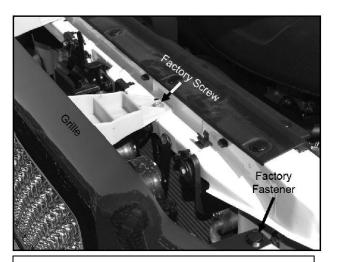
## Step1

Attach the two mounting brackets to the back of the package grille shell (top side) using Phillips screws and flange nuts provided.

# **INSTALLATING NEW GRILLE continued**



Step2
Position the new Grille onto the factory grille shell cavity. Slide in Grille from the top of the grille shell cavity, and then snap in the bottom clips.



Step3
Attach the top of the new Grille using the same factory screws used to mount the factory grille shell removed in step two. Align Grille and then tighten all screws at this time.

This completes installation.