



STAINLESS STEEL CATBACK EXHAUST SYSTEM

(2016-2023 TACOMA - 3.5L)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) Front Pipe
(1) Muffler
(1) Tail Pipe
(2) Clamps
(1) Hanger Clamp
(1) Exhaust Tip

TOOLS REQUIRED

14mm Socket
17mm Socket
Socket Wrench
Torque Wrench
Spray Lubricant
Pry Bar

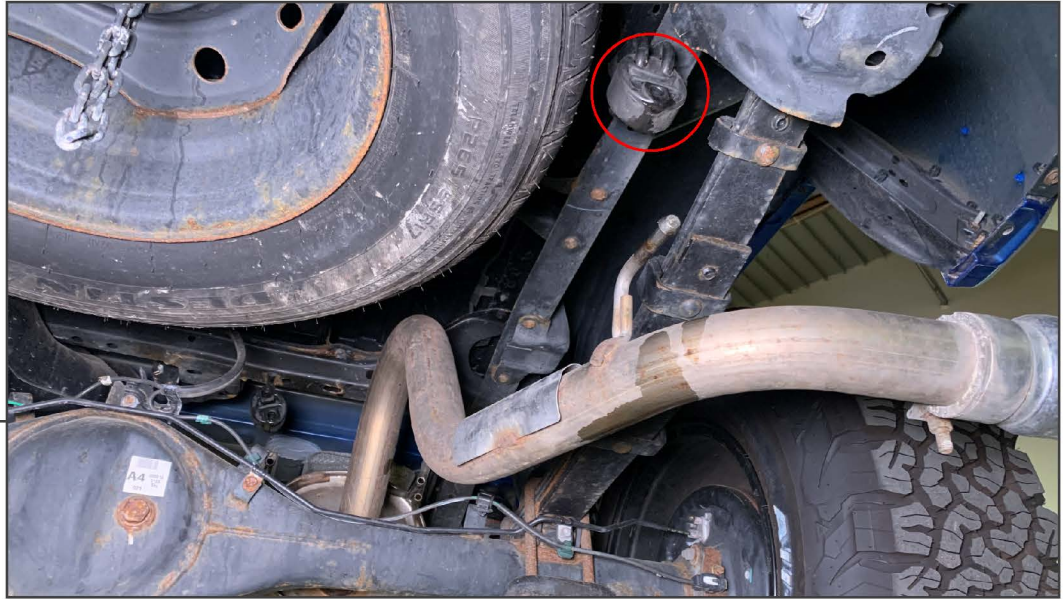
SKU # TT14620 / TT14621

**STEP 1**

Raise and support the vehicle with a jack and jack stands. Support the vehicle at the manufacturer's recommended locations. Using a 14mm socket and socket wrench carefully remove the (2) flange bolts.

**STEP 2**

Spray the rubber exhaust hangers with spray lubricant prior to removing (1) rubber exhaust hanger from the front of the muffler and (2) from the rear of the muffler.

STEP 3

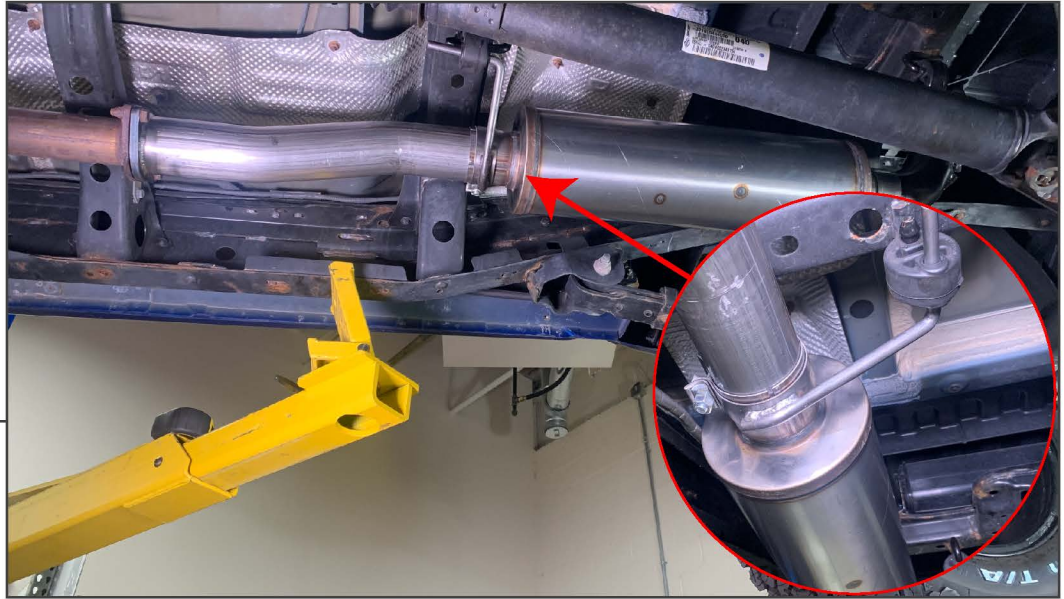
Remove the (1) remaining exhaust hanger from the tail pipe. It may be helpful to have a helper to remove the exhaust from the vehicle.

STEP 4

Trim the front pipe per your application below:

Access Cab and Double cab with Short Box (127.4" Wheelbase)- remove 14.25" from the non-flange side of the front pipe.

Double Cab Long Box (140.6" Wheelbase)- Do not cut.

STEP 5

Install the front pipe to the factory exhaust using the factory hardware. Install the hanger clamp as shown, slide the muffler onto the front pipe. Loosely secure the clamp using a 17mm socket and socket wrench.

STEP 6

Place (1) exhaust clamp on the muffler, install the over axle pipe into the factory exhaust hangers and into the muffler. Loosely secure the exhaust clamp.



STEP 7

Install the exhaust tip using the provided clamp. Adjust the exhaust as needed. Torque all clamps to 42ft-lbs to complete the installation.