



# OEM STYLE SIDE STEPS

(2005-2023 TACOMA DOUBLE CAB)

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## INSTALLATION INSTRUCTIONS

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- (1) Driver Side Step
- (1) Passenger Side Step
- (2) Front Mounting Brackets
- (4) Rear Mounting Brackets
- (12) M8x1.25 x 30mm Bolts

### TOOLS REQUIRED

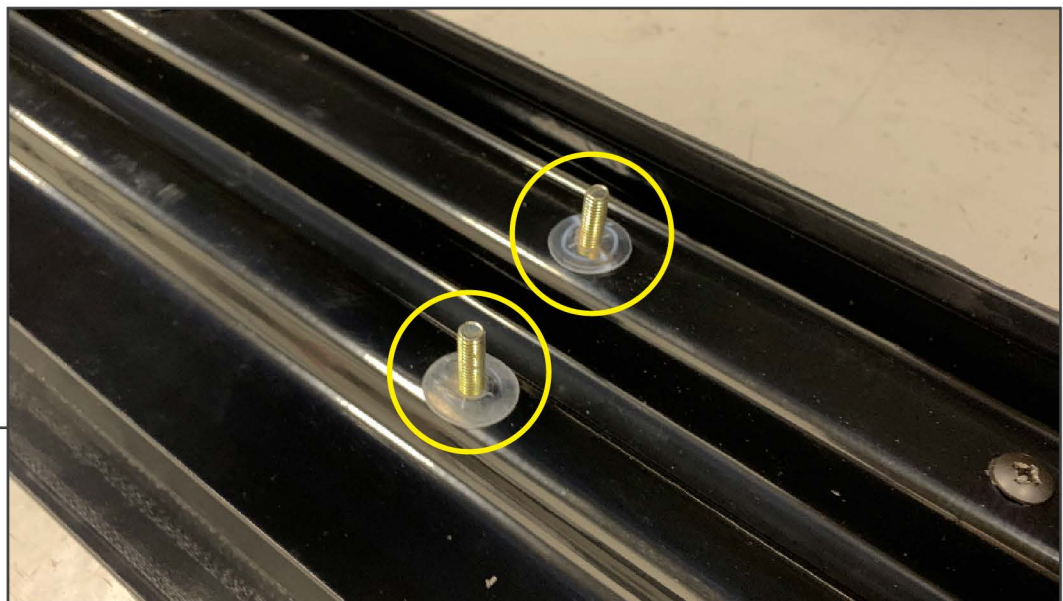
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- 10mm, 12mm Sockets
- Socket Wrench

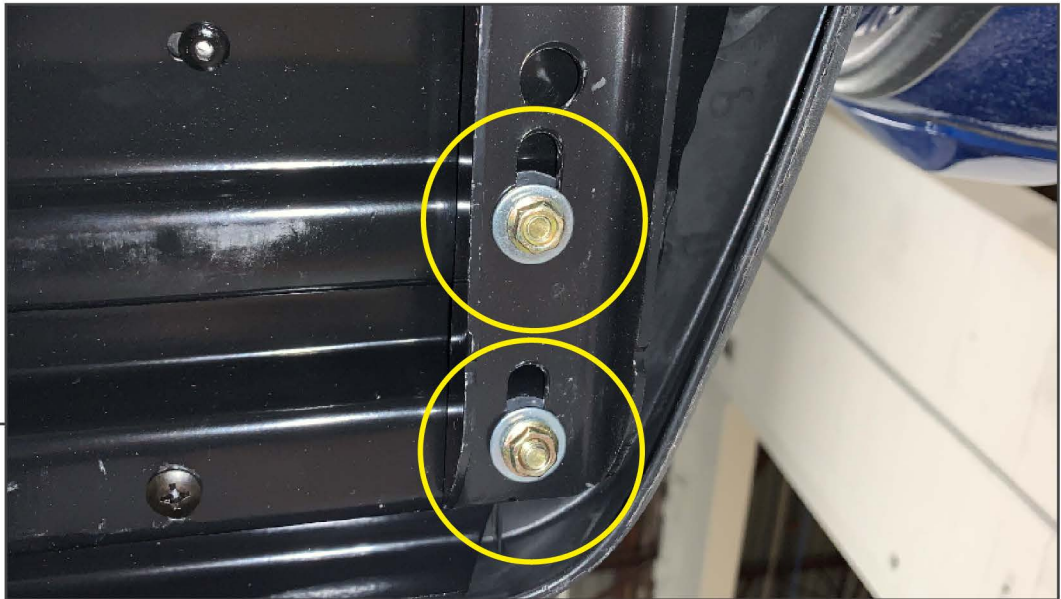
SKU # TT11504

**STEP 1**

Install the (1) front mounting bracket and (2) rear mounting brackets to the vehicle using the provided (6) M8x1.25 x 30mm bolts. Align the brackets to the pre-drilled holes under the vehicle. Do not tighten the bracket hardware.

**STEP 2**

Turn the side step upside down on a soft surface. Remove the (6) 10mm nuts and washers from the side step. Be sure the studs are still in place using the plastic stud holders.

**STEP 3**

Place the side step onto the previously mounted brackets making sure the studs align inside the brackets. Re-use the (6) 10mm nuts and washers to secure the side step to the brackets.

**STEP 4**

Ensure proper adjustment on the side step, then tighten all hardware until secure. Repeat steps 1-3 to the opposite side.

Installation is now complete.