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# TCX HD DROP STEPS

(2010-2024+ 4RUNNER)

(Exclude 10-13 SR5/ 10-24 Limited/20-21 Nightshade Edition/22-24 TRD Sport)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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(1) LH Drop Step  
(1) RH Drop Step  
(1) LH Front Bracket [DF]  
(1) LH Center Bracket [DC]  
(1) LH Rear Bracket [DR]  
(1) RH Front Bracket [PF]  
(1) RH Center Bracket [PC]  
(1) RH Rear Bracket [PR]  
(12) M8 x 30mm Hex Bolts  
(12) M8 Flat Washers  
(12) M8 Lock Washers  
(12) M8 x 25mm Combo Bolts

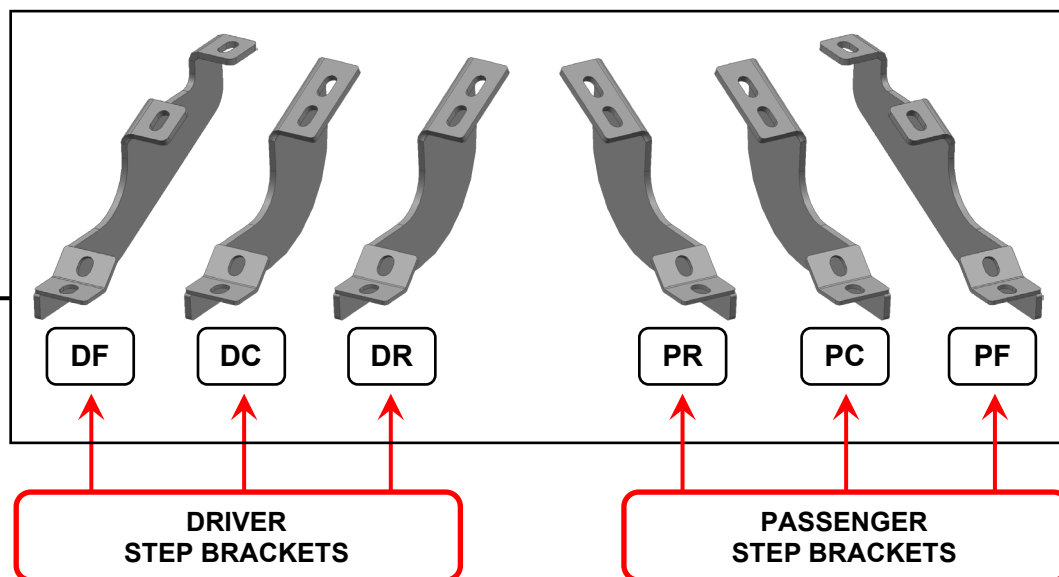
### TOOLS REQUIRED

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13mm Wrench/Socket  
Ratchet

SKU # TR35584  
Edited:08/13/2024

## STEP 1

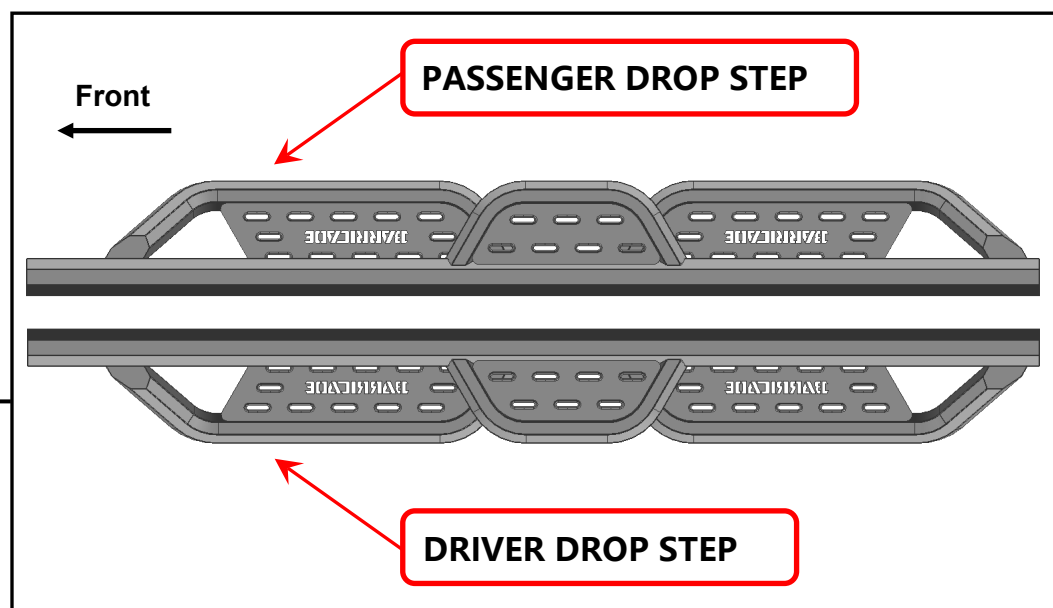


Please identify each mounting bracket using the engraved location identifier. **Notice: The center bracket and rear bracket are interchangeable.**

DF: Driver Front  
DC: Driver Center  
DR: Driver Rear

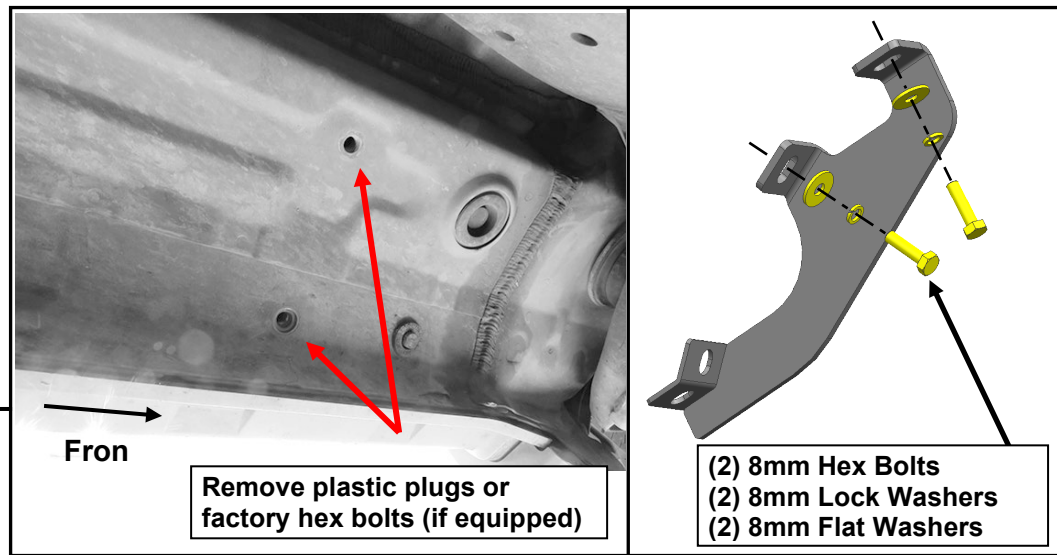
PF: Passenger Front  
PC: Passenger Center  
PR: Passenger Rear

## STEP 2



Identify each drop step by identifier on the front. **Notice: “D” for Driver/Left Side; “P” for Passenger/Right Side.**

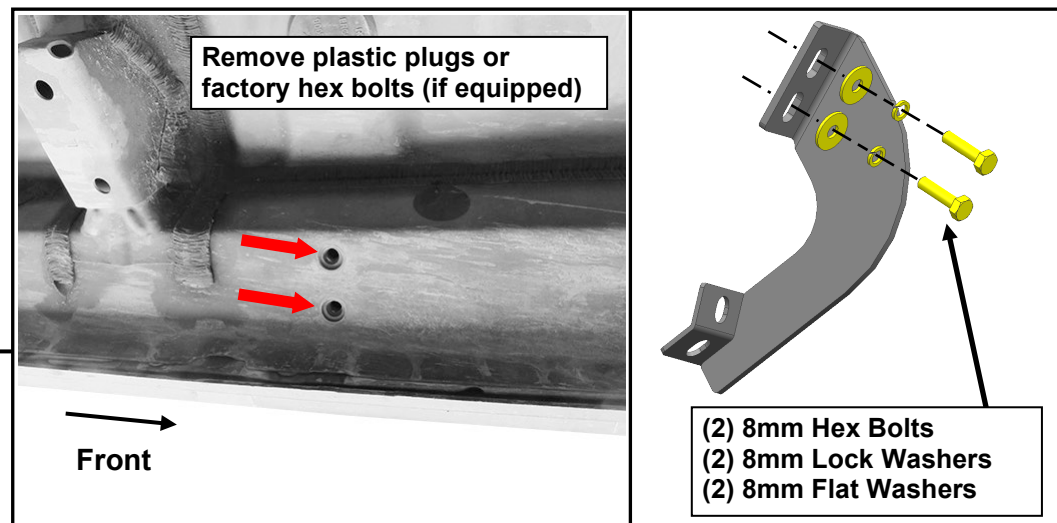
## STEP 3



Start installation toward the front of the Driver/Left side of the vehicle.

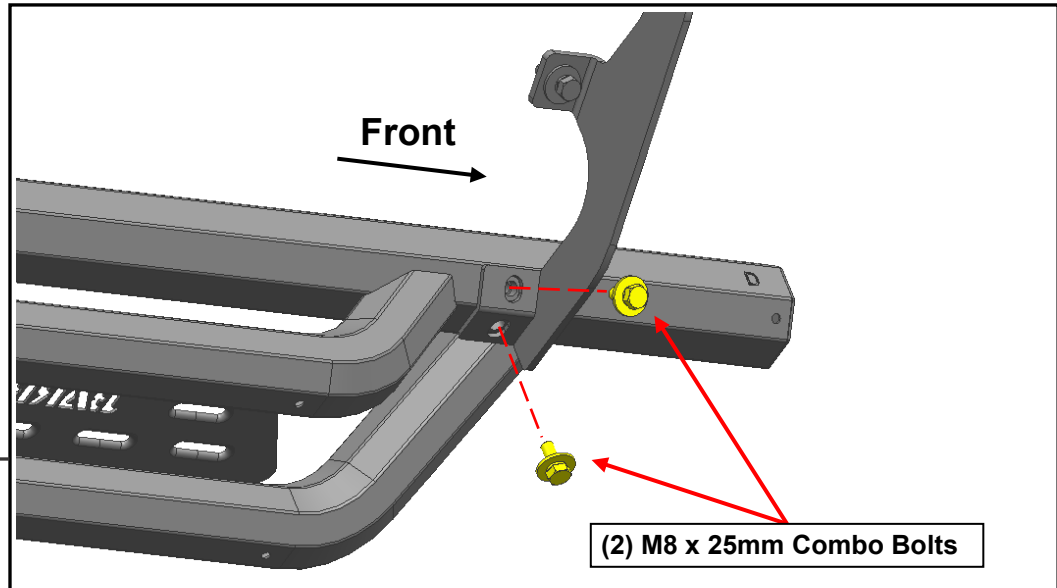
Remove the plastic plugs or hex bolts. Loosely fit the (1) Driver Front bracket to the vehicle threaded body hole using (2) M8 x 30mm bolts, (2) M8 lock washers, and (2) M8 flat washers. Do not fully tighten to allow for later adjustments.

## STEP 4



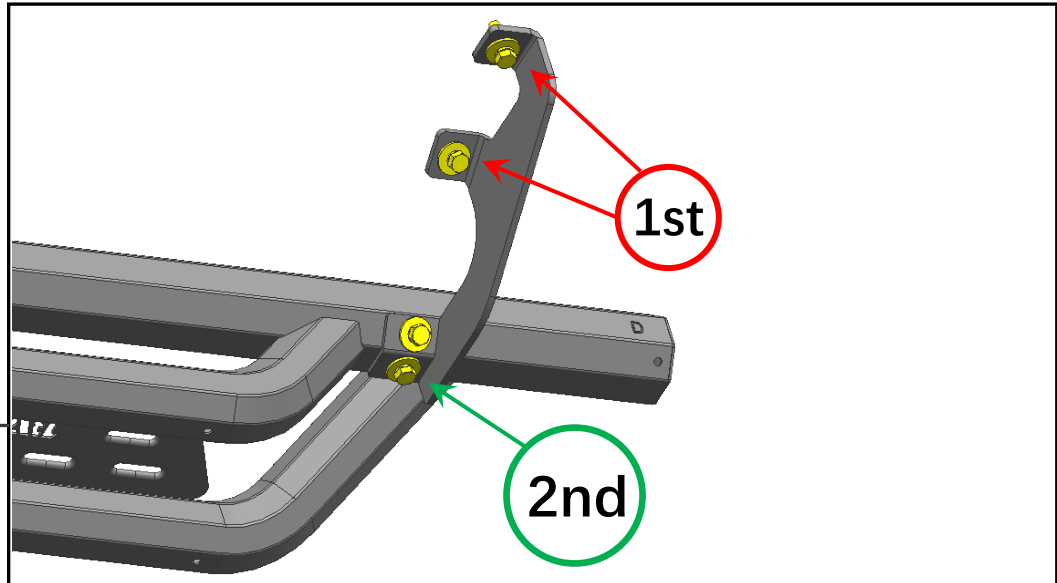
Remove the plastic plugs or hex bolts. Loosely fit the (1) Driver Center bracket to the vehicle threaded body hole using (2) M8 x 30mm bolts, (2) M8 lock washers, and (2) M8 flat washers. Do not fully tighten to allow for later adjustments. Repeat this step for the Driver Rear bracket.

## STEP 5



With all brackets loosely mounted to the vehicle, fit the drop step onto the brackets, and loosely secure into place using (6) M8 x 25mm combo bolts.

## STEP 6



Tighten the mounting brackets to the vehicle. Adjust the drop step to the desired angle, and tighten the M8 combo bolts to secure the step into place. See photo for tightening order visual.

Repeat steps 1 - 6 for the remaining drop step.

Installation is now complete.