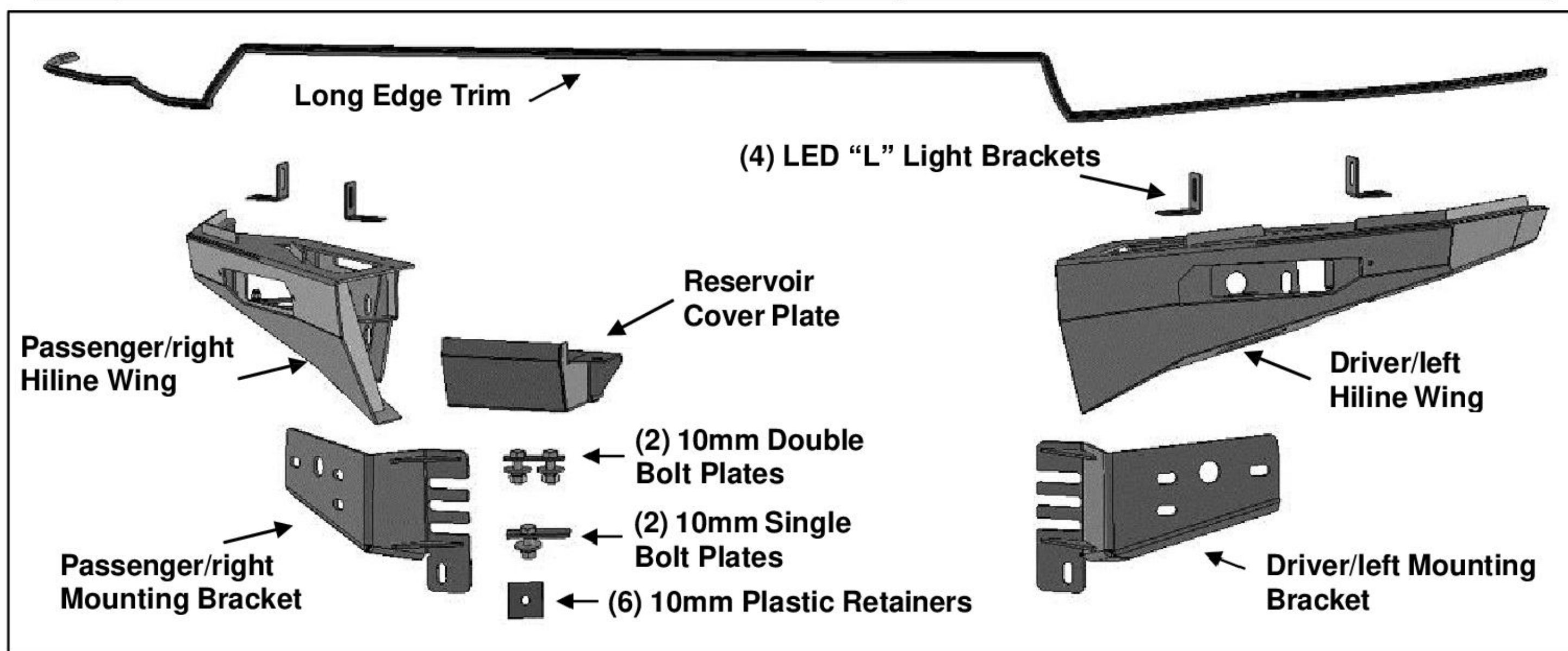


## 2014-2024 TOYOTA 4RUNNER HILINE BUMPER HIGH CLEARANCE SIDE WINGS PART# TR-19339W

### PARTS LIST:

1	Hiline Driver/Left Wing	2	10mm x 30mm Double Bolt Plates
1	Hiline Passenger/Right Wing	2	10mm x 30mm Single Bolt Plates
1	Washer Reservoir Cover Plate	6	10mm x 30mm x 2.5mm Flat Washers
1	Driver/Left Mounting Bracket	6	10mm Lock Washers
1	Passenger/Right Mounting Bracket	6	10mm Hex Nuts
4	LED "L" Light Brackets	4	6-1.0mm x 20mm Hex Bolts
1	Long Edge Trim	8	6mm x 12mm x 1.6mm Flat Washers
2	Short Edge Trim	4	6mm Nylon Lock Nuts
6	10mm Plastic Retainers		



### PROCEDURE:

**REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION. CUTTING OE FRONT BUMPER IS REQUIRED.**

1. Open the hood and remove the plastic cover from the top of the radiator and grille, (**Figure 1**). Next, carefully remove the plastic grille.
2. Move to the driver/left side of the plastic bumper cover. Locate the ridge in the top right corner of the Hiline Bumper, (**Figure 2**). Place a mark on the plastic cover 3/8"-1/2" below the ridge. Use removable tape to make a straight and level line along the bumper cover to the wheel opening, (**Figures 3 & 4**). Place a mark 1" up from the tape at the wheel opening. **NOTE:** when installed, the Hiline Wings angle slightly upward at the ends.
3. Remove the hardware along the inside of the driver/left front of the wheel well attaching the bumper cover the inner fender liner, (**Figure 5**).
4. Repeat **Steps 2 & 3** to mark the bumper cover and release the end of the cover.
5. On models with factory fog lights, unplug the harness leading to the bumper.
6. Remove the hardware attaching the plastic bumper cover at the top, ends and bottom, (**Figure 6**). With assistance, pop the ends off of the inner clip and pull the bumper off and away from the vehicle. Set the plastic bumper cover on a soft, clean and flat surface.