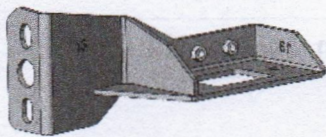
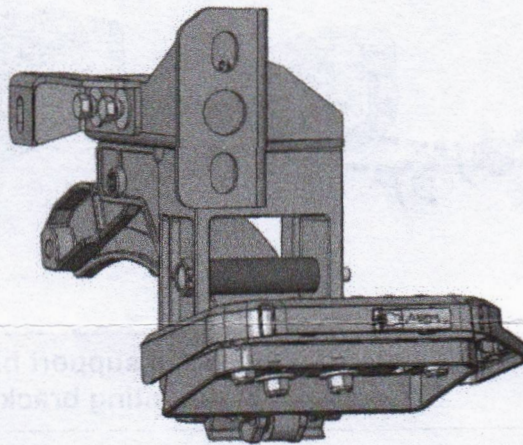


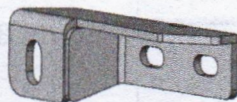
INSTALLATION INSTRUCTIONS

PARTS LIST: JG49660

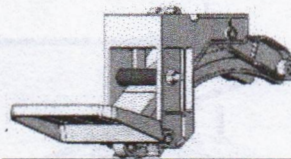
Description	Qty.	Description	Qty.
Corner Step Base Component	1	8-1.25mm x 25mm Combo Bolts	4
Step pad	1	8mm Nylon Lock Nuts	4
Main Mounting Bracket	1	8-1.25mm x 20mm T-Bolts	4
Support Bracket	1	12mm Flat Washers	2
12mm Double Bolt plate	1	8mm Lock Washer	1
Tubular Spacer	1	8-1.25mm x 20mm Hex Bolt	1
Plastic retainers	2	10mm Hex Nut	1
12mm Hex Nuts	2	10mm Flat Washers	2
8mm x 24mm x 2mm Flat Washers	5	10-1.50mm x 100mm Hex bolt	1
12mm Lock Washers	2	10mm Lock Washer	1



Main Mounting Bracket



Support Bracket


 Corner Step Base
 Component


Step pad



Hex Bolt



Hex Nut



Plastic Retainer



Lock Washer



Flat Washer



Lock Nut



Double Bolt Plate



Tubular Spacer

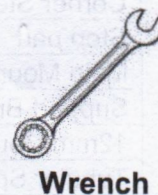


Combo Bolt



T-Bolt

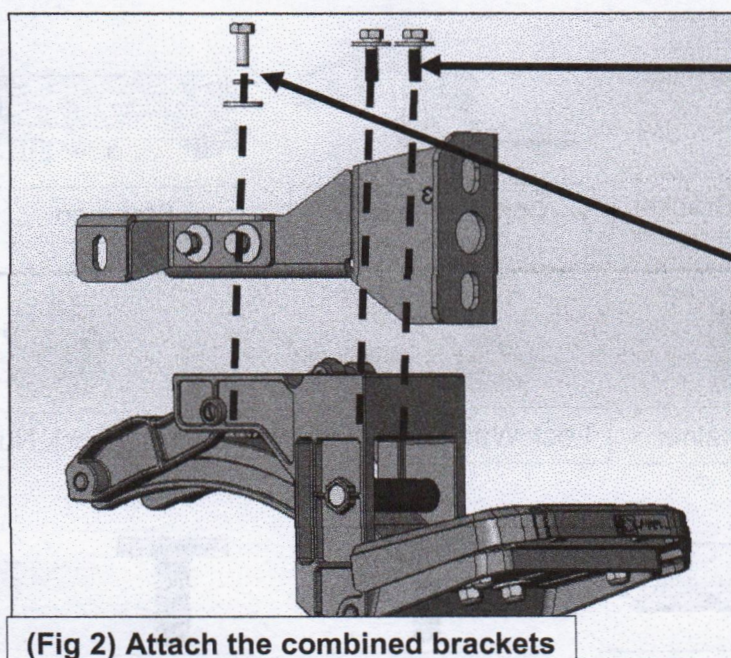
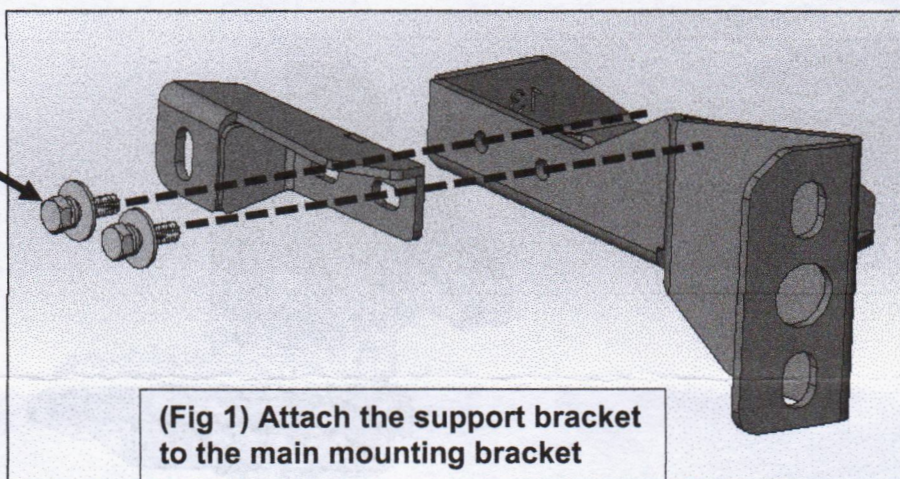
TOOLS REQUIRED



1

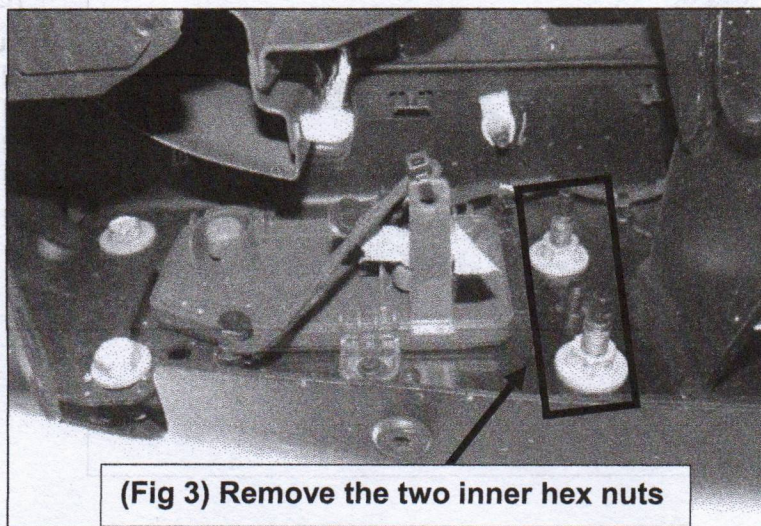
Follow (Fig 1 – 2) to attach the frame mounting bracket to the support bracket.

(2) 8mm combo bolts

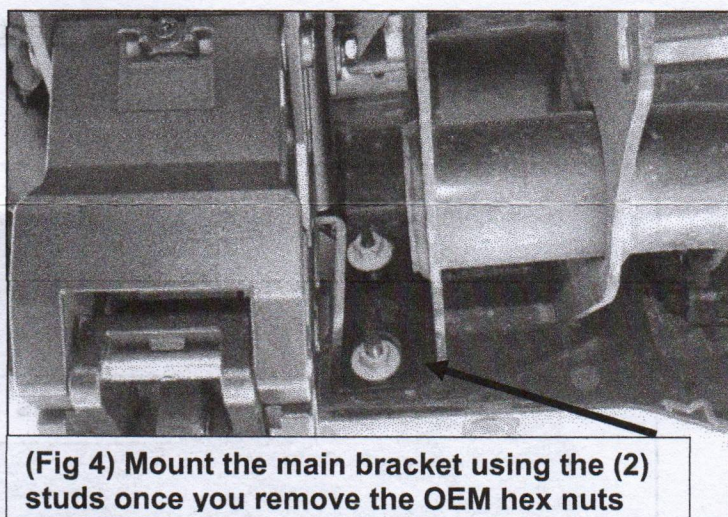


(Fig 2) Attach the combined brackets to the corner step base component

- 2** Follow (Fig 3 – 6) to install the combined brackets to the corner step base component to the vehicle.

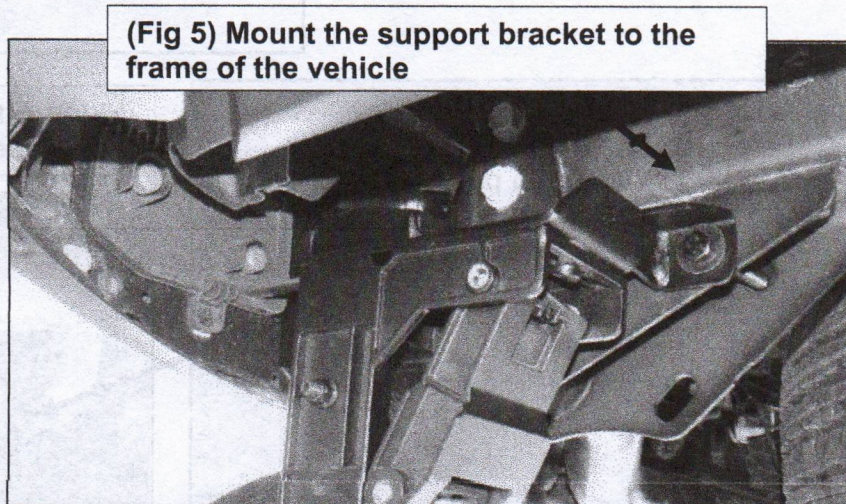


(Fig 3) Remove the two inner hex nuts

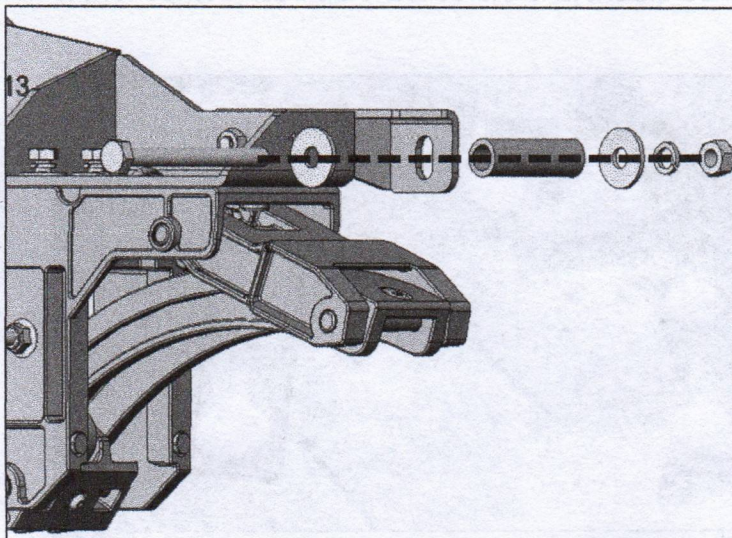


(Fig 4) Mount the main bracket using the (2) studs once you remove the OEM hex nuts

Note: 12mm double bolt plate can be used or OEM studs (varies on bumper)



(Fig 5) Mount the support bracket to the frame of the vehicle

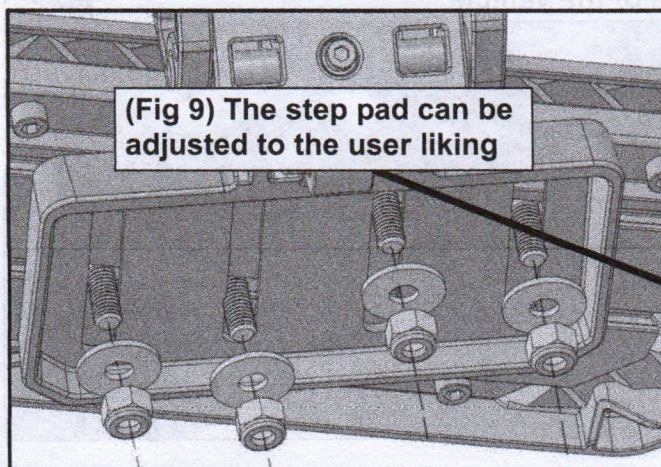
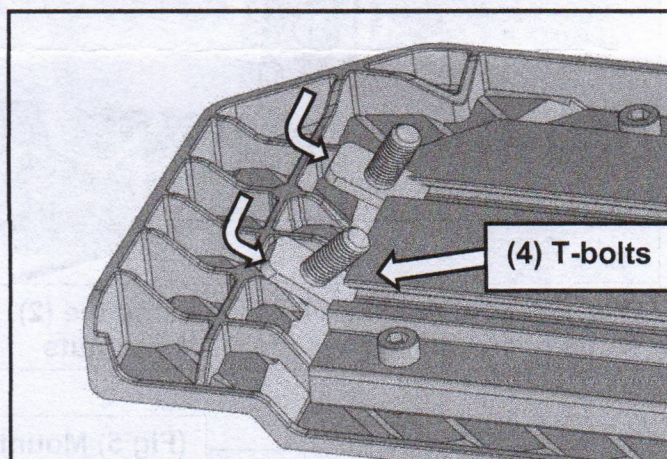


(Fig 6) Use following HW to install support bracket to frame
(1) 10mm Tubular Spacer
(1) 10mm x 100mm Hex Bolt
(1) 10mm Flat Washer
(1) 10mm Lock Washer
(1) 10mm Hex Nut

3

Follow (Fig 7-9) to install the step pad to the linkage arm assembly. Once finished, **Tighten all hardware at this time to the preferred position.** Do periodic inspections to the installation to make sure that all hardware is secure and tight.

(Fig 7) Slide in T-bolts through open ends of the channels underside of Step Pad (two T-bolts per channel)



(Fig 9) The step pad can be adjusted to the user liking

(Fig 8) Attach Step Pad to Corner Step Base

