

RETRACTABLE BED STEP

(2020-2025+ GLADIATOR JT)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Step Pad
- (1) Mounting Bracket
- (1) Retractable Arm
- (3) M10x1.50 x 30mm Bolts
- (1) M10x1.50 Clip Nut
- (3) T-25 Torx Screws

TOOLS REQUIRED

14, 16, 21mm Socket / Wrench T-25 Torx Socket Ratchet

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STEP 1

Fit the included (1) M10 clip nut onto the vehicle sheet metal over the pre-drilled hole, as shown above.



STEP 2

Loosen the (1) 16mm bumper mounting nut. Loosen (1) 21mm frame bolt.

The mounting bracket holes are slotted to fit around the loosened bolts. There is no need to fully remove the hardware.





STEP 3

Fit the mounting bracket under the previously loosened vehicle hardware, and then tighten the hardware to loosely secure the bracket.

Secure the top of the mounting bracket to the previously placed clip nut using (1) M10 \times 30mm bolt.

Tighten all hardware evenly until the mounting bracket is fully secure to the vehicle.



STEP 4

Secure the retractable arm to the mounting bracket using (2) M10 \times 30mm bolts. Tighten the hardware evenly until secure.





STEP 5

Place the step pad on the retractable arm in the desired position, and secure into place using the (3) T-25 Torx screws. Tighten the screws until the step pad is fully secure, do not over-tighten.



STEP 6

Installation is now complete.