

# Instructions

## Upper and Lower Control Arm Bushings

Application: Dodge R1500 2WD

**N.B:** This instruction sheet should be used in conjunction with the workshop manual

### Upper Control Arm Bushing

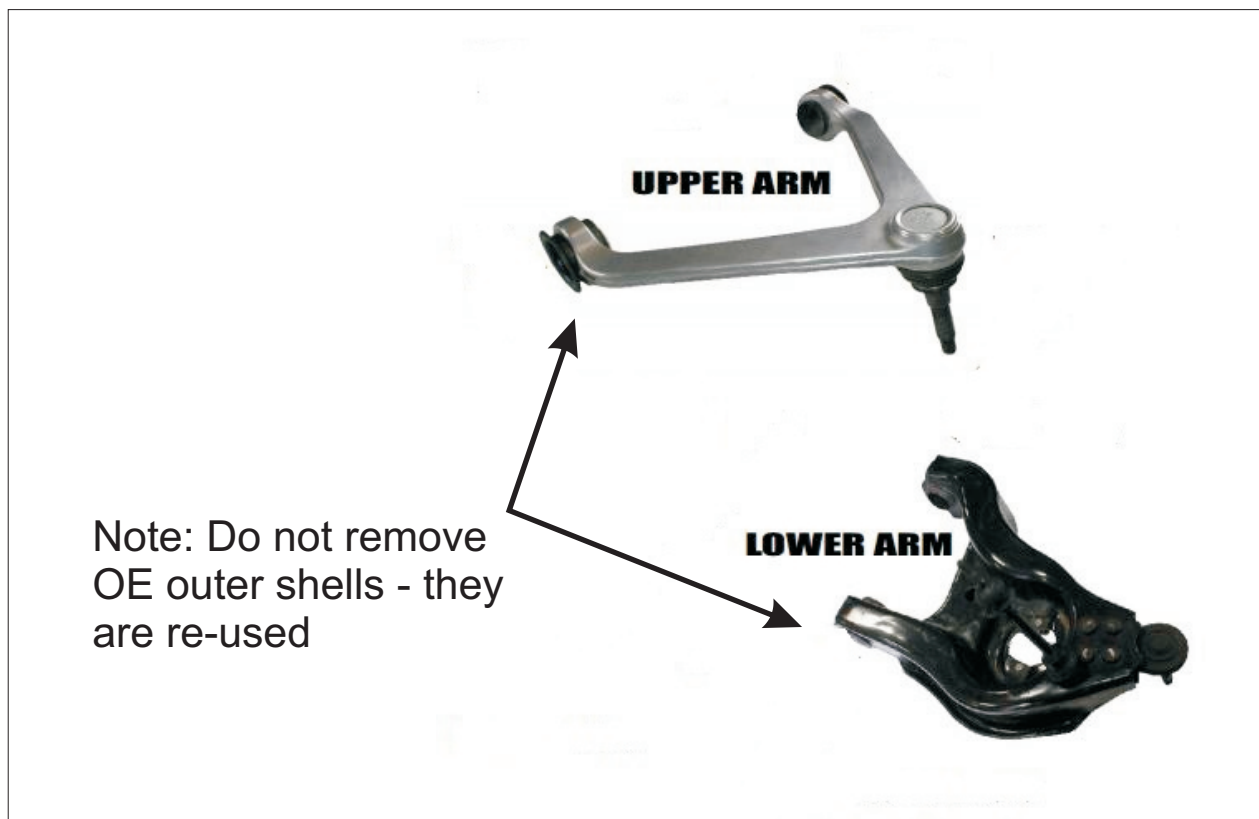
1. Using a Press, press out inner steel sleeves. These sleeves will be re-used.
2. Remove the OE rubber bushings - careful to not damage steel outer sleeves.

### Lower Control Arm Bushing

1. Front position - carry out same procedure as upper arm - remove OE rubber bushing - careful not to damage outer steel sleeve.
2. Rear position - breaking of the rubber glue bond is required. The use of heat may be needed to dissolve the glue. Once bond is broken, remove rubber bushing.

**Installation:** - push supplied bushings into position. Grease ID and face of bushings  
Push OE sleeves into supplied bushings

Re-fit arms to vehicle. Tighten all bolts to OE spec. re-check after 100km travelled.



**N.B:** It is recommended that a licenced workshop or tradesperson carry out the above procedure and that workshop manual and relevant safety procedures are followed in addition to the above.