



# OEM STYLE SIDE STEP BARS

(2020-2025+ GLADIATOR JT)

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## INSTALLATION INSTRUCTIONS

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(1) LH Side Step  
(1) RH Side Step  
(4) [A] Mounting Brackets  
(4) [B] Mounting Brackets  
(8) M8x1.25 x 20mm Flange Hex Bolts  
(8) M8 Flat Washers  
(32) M6x1.00 Combo Hex Bolts  
(48) M6 Flat Washers  
(16) M6 Flange Nuts

### TOOLS REQUIRED

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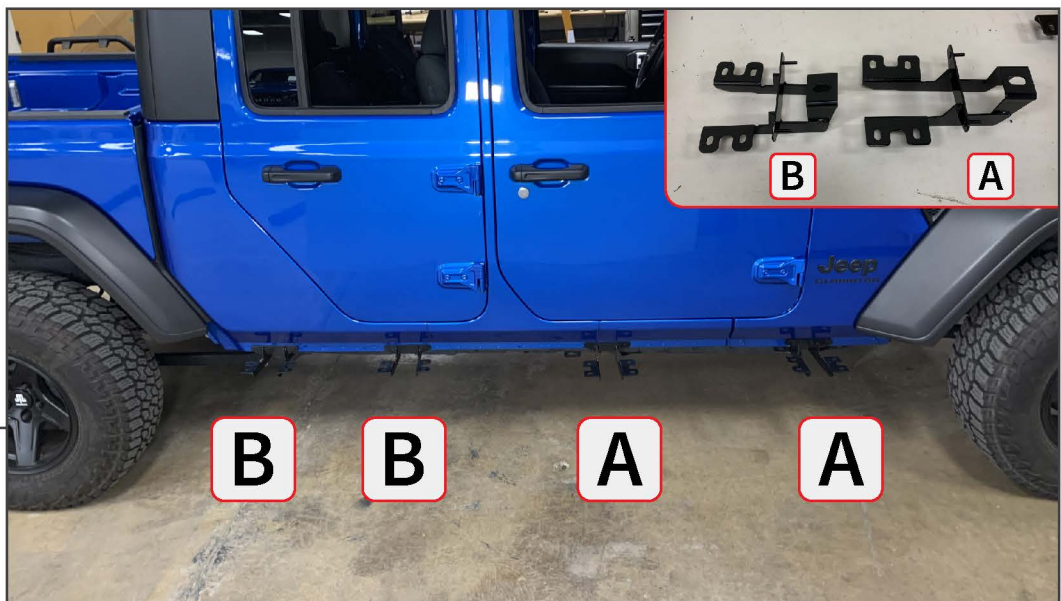
10mm, 12mm Sockets  
Ratchet

SKU # JG45862  
Edited: 12/10/2024



## STEP 1

Clean the pinch weld/rocker panel area of the vehicle using exterior detailer and a microfiber cloth. Locate the pre-drilled holes along the pinch weld.



## STEP 2

Fit the appropriate mounting bracket into the vehicle pinch weld holes.



## STEP 3

Loosely secure each mounting bracket to the vehicle using body using (1) M8 x 20mm bolt and (1) M8 flat washer. Loosely secure each mounting bracket to the vehicle pinch weld using (2) M6 flat washers and (2) M6 flange nuts.

Position the bracket to ensure the M8 bolt/washer has complete contact with the mounting bracket.



## STEP 4

Fit the appropriate side step to the mounting brackets. From under the side step, loosely secure the side step into place using (16) M6 x 20mm combo bolts.





## STEP 5

Once all hardware is started, begin evenly tightening all mounting bracket and side step hardware. Tighten all hardware until secure.

Repeat steps 1-5 for the opposite side of the vehicle.

Installation is now complete.