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# HEAVY DUTY OE STYLE SIDE STEPS

(2020+ GLADIATOR JT)

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## INSTALLATION INSTRUCTIONS

### CONTENTS

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(2) HD Side Steps  
(1) LH Front Step Bracket [DF]  
(1) LH Front Rocker Panel Bracket [DF]  
(1) LH Center Step Bracket [DC]  
(1) LH Center Rocker Panel Bracket [DC]  
(1) LH Rear Step Bracket [DR]  
(1) LH Rear Rocker Panel Bracket [DR]  
(1) RH Front Step Bracket [PF]  
(1) RH Front Rocker Panel Bracket [PF]  
(1) RH Center Step Bracket [PC]  
(1) RH Center Rocker Panel Bracket [PC]  
(1) RH Rear Step Bracket [PR]  
(1) RH Rear Rocker Panel Bracket [PR]  
(6) Stud Brackets  
(6) M10x1.50 x 30mm Bolts  
(12) M10 Flat Washers  
(6) M10 Lock Nuts  
(6) M8x1.25 x 35mm Bolts  
(18) M8 Lock Washers  
(18) M8 Flat Washers  
(12) M8 Nuts  
(12) M6x1.00 x 25mm Bolts  
(24) M6 Flat Washers  
(12) M6 Lock Nuts

### TOOLS REQUIRED

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10mm, 13mm, 16mm, 17mm  
Sockets/Wrenches  
Ratchet

SKU # JG45451  
Edited: 09/19/2024

## STEP 1



Lay out and identify all mounting brackets.

## STEP 2



Loosely secure each appropriate step mounting bracket to the vehicle using (1) M8 x 35mm bolt, (1) M8 lock washer, and (1) M8 flat washer into the vehicle threaded insert.

Allow the bracket to remain loose at this time to allow for adjustments later.

## STEP 3



Loosely secure each appropriate rocker panel mounting bracket to the vehicle using (2) M6 x 25mm bolts, (4) M6 flat washers, and (2) M6 lock nuts through the vehicle pinch weld.

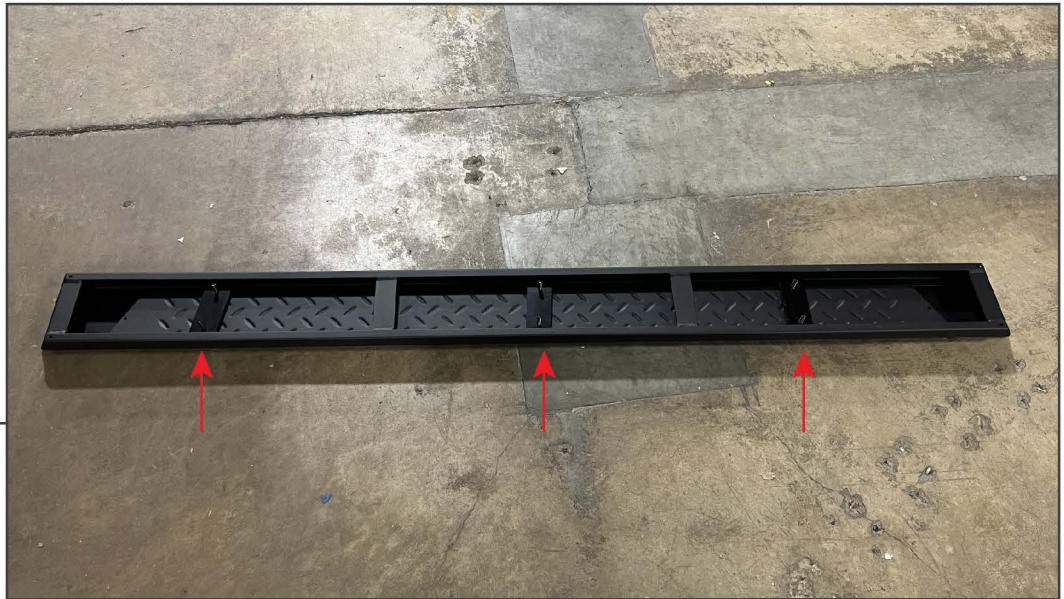
Allow the bracket to remain loose at this time to allow for adjustments later.

## STEP 4

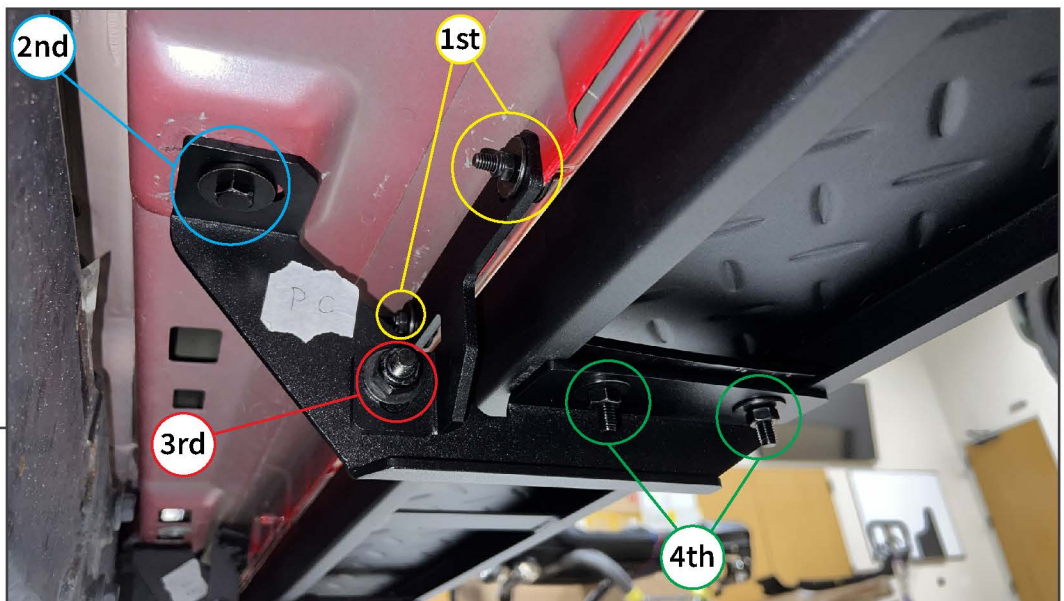


Loosely secure the two previously installed mounting brackets together using (1) M10 x 30mm bolt, (2) M10 flat washers, and (1) M10 lock nut per bracket assembly.



**STEP 5**

Fit (3) stud plates onto the inside of the side step. Then, fit the side step to the brackets, ensuring the studs align within each mounting bracket.

**STEP 6**

Loosely secure the side step to the brackets using (2) M8 flat washers, (2) M8 lock washers, and (2) M8 nuts per stud plate. Adjust the side step on the brackets until best fit. Then, using the diagram above, tighten all hardware in order evenly.



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## STEP 7

Repeat steps 1-6 for the remaining side step.

Installation is now complete.