



# SIDE STEP KIT - 4 PIECE

(2020-2024+ GLADIATOR JT)

## INSTALLATION INSTRUCTIONS

### CONTENTS

- (4) Side Step Pads
- (4) Mounting Brackets
- (16) M10x1.50 x 20mm Bolts
- (16) M10 Lock Washers
- (16) M10 Flat Washers
- (4) M8x1.25 x 30mm Bolts
- (4) M8 Lock Washers
- (4) M8 Flat Washers
- (8) M6x1.00 Nuts
- (8) M6 Lock Washers
- (8) M6 Flat Washers

### TOOLS REQUIRED

10mm, 13mm, 16mm Sockets  
Ratchet

SKU # JG40106  
Edited: 09/03/2024

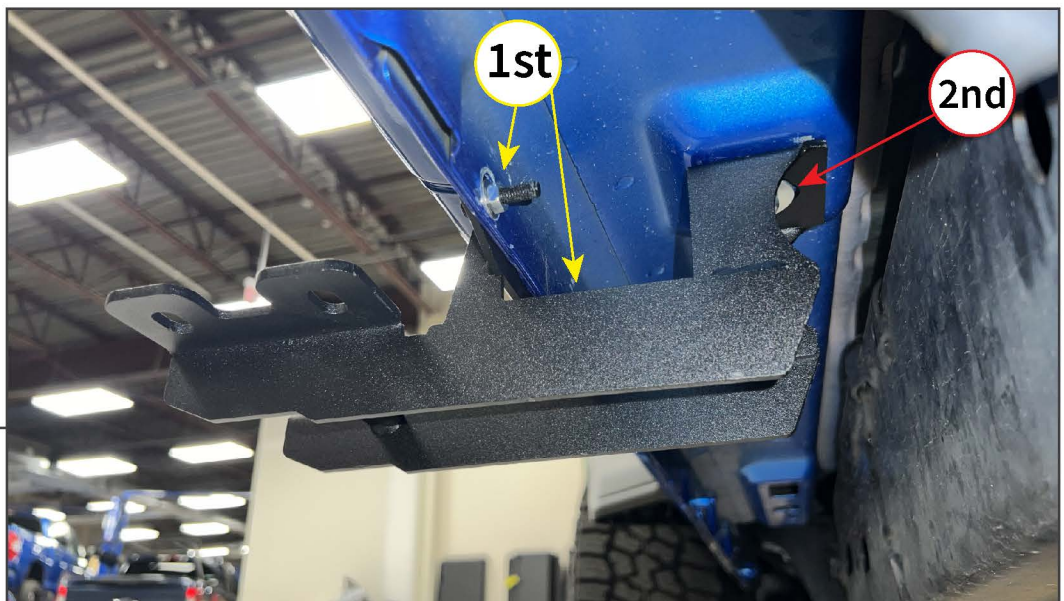
## STEP 1



Clean the vehicle rocker panel using exterior detailer and a microfiber cloth. Locate the (2) pre-drilled holes in the vehicle rocker panel below the vehicle door. Then, fit (1) mounting bracket into the vehicle rocker panel.

Loosely secure the bracket to the vehicle rocker panel using (1) M8 x 30mm bolt, (1) M8 lock washer, and (1) M8 flat washer.

## STEP 2

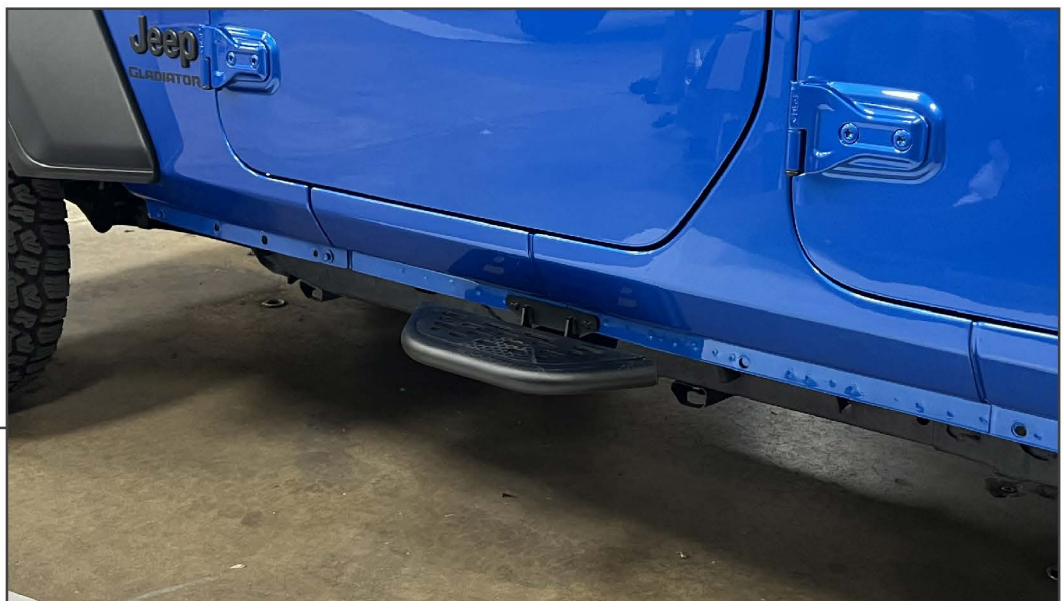


Secure the mounting bracket to the pinch weld using (2) M6 flat washers, (2) M6 lock washers, and (2) M6 nuts. Fully tighten the M6 nuts, then fully tighten the M8 rocker panel bolt.



## STEP 3

Place the step pad onto the mounting bracket, and tighten into place using (4) M10 x 30mm bolts, (4) M10 lock washers, and (4) M10 flat washers. Tighten the hardware evenly until secure.



## STEP 4

Repeat steps 1-3 for all remaining side steps.

Installation is now complete.