



HD ROCKER STEPS

(2020+ GLADIATOR)

INSTALLATION INSTRUCTIONS

CONTENTS

(2) HD Rocker Steps (L&R)
(12) Brackets
(6) Nut Plates
(6) M8x1.25 Assembled Bolt (w/ washers)
(6) M10x1.50 30mm Bolts
(12) M10 Flat Washers
(6) M10 Lock Nuts
(6) M8x1.25 35mm Bolts
(6) M8 Lock Washers
(12) M8 Flat Washers
(6) M8 Lock Nuts
(12) M6x1.00 25mm Bolts
(24) M6 Washers
(12) M6 Lock Nuts

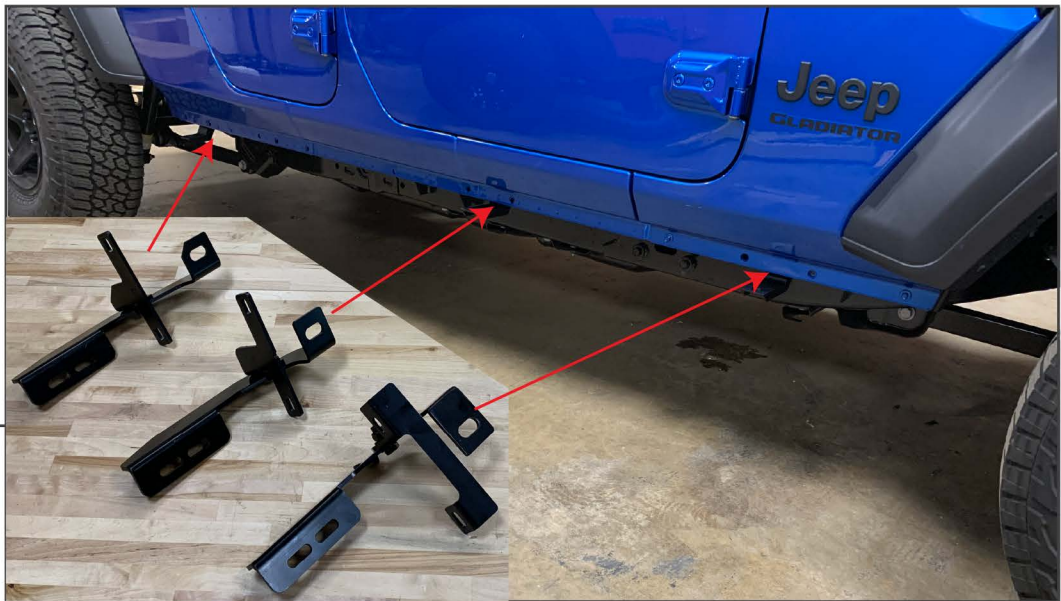
TOOLS REQUIRED

10, 13, 15, 16mm Socket
Socket Wrench
10, 17mm Wrench

SKU # JG2562

**STEP 1**

Identify the mounting location of the Rocker Steps on the vehicle. They mount to the pinch welds in (3) locations.

**STEP 2**

Identify the brackets for each location on the vehicle, each bracket will only install one way. These brackets are stamped as follows:

D: Driver**P: Passenger****F: Front****C: Center****R: Rear**

DF: Driver Front

PF: Passenger Front

DC: Driver Center

PC: Passenger Center

DR: Driver Rear

PR: Passenger Rear

STEP 3

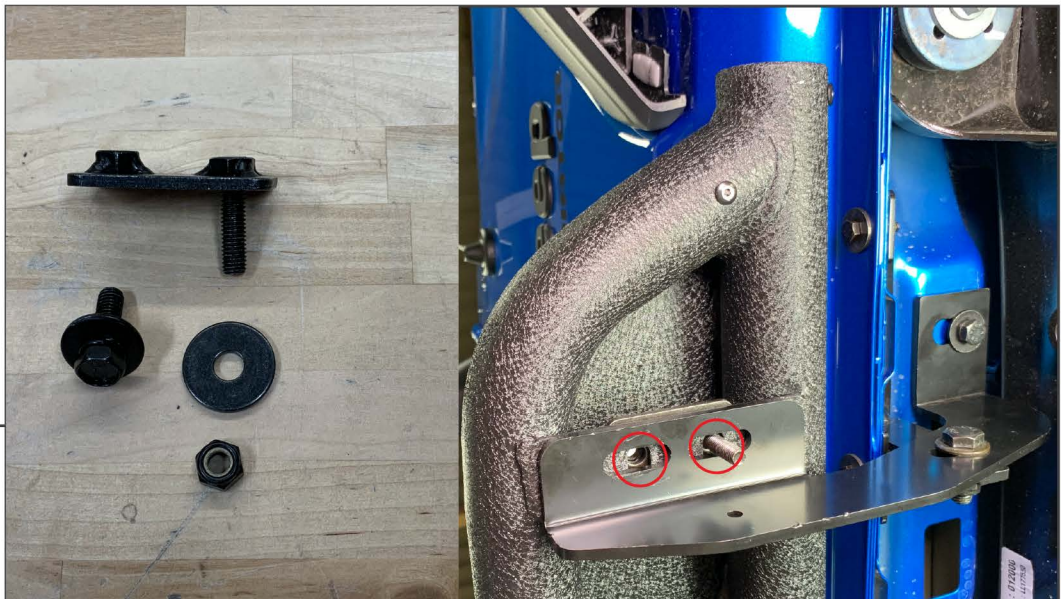
Begin at the passenger front (PF) mounting location. Loosely assemble the brackets as shown. (2) M6x1.00 25mm bolts, (4) M6 washers, (2) M6 lock nuts will secure the pinch weld bracket to the vehicle. (1) M10x1.50 30mm bolt, (2) M10 washers, (1) M10 lock nut will secure the pinch weld bracket to the rocker step bracket. (1) M8x1.25 35mm bolt, (1) lock washer, (1) flat washer will secure the rocker step bracket to the vehicle.

STEP 4

Next, the passenger center (PC) mounting location. Loosely assemble the brackets as shown. (2) (2) M6x1.00 25mm bolts, (4) M6 washers, (2) M6 lock nuts will secure the pinch weld bracket to the vehicle. (1) M10x1.50 30mm bolt, (2) M10 washers, (1) M10 lock nut will secure the pinch weld bracket to the rocker step bracket. (1) M8x1.25 35mm bolt, (1) lock washer, (1) flat washer will secure the rocker step bracket to the vehicle.

STEP 5

Then, at the passenger rear (PR) mounting location. Loosely assemble the brackets as shown. (2) M6x1.00 25mm bolts, (4) M6 washers, (2) M6 lock nuts will secure the pinch weld bracket to the vehicle. (1)M10x1.50 30mm bolt, (2) M10 washers, (1) M10 lock nut will secure the pinch weld bracket to the rocker step bracket. (1) M8x1.25 35mm bolt, (1) lock washer, (1) flat washer will secure the rocker step bracket to the vehicle.

STEP 6

Place the rocker step on top of the mounting bracket and align the holes. Insert the nut plate through the step onto the rocker step bracket. Loosely install the (1) assembled bolt (w/ washers) (1) M8 flat washer, (1) M8 lock nut.



STEP 7

Repeat the process on the other side. Once all the hardware is loosely installed. Hold the step in position and tighten all hardware. Installation is now complete.