BARRICADE

TUBULAR DROP STEPS

(2020-2023+ GLADIATOR JT)

INSTALLATION INSTRUCTIONS

CONTENTS

(1) LH Side Step
(1) RH Side Step
(3) LH Step Brackets [DF,DC,DR]
(3) LH Reinforcement Brackets [DF,CF,DR]
(3) RH Step Brackets [PF,PC,PR]
(3) RH Reinforcement Brackets [PF,PC,PR]
(6) M10 x 1.50 x 30mm Hex Bolts
(12) M10 Flat Washers
(6) M10 Lock Nuts
(12) M8 x 1.25 x 25mm Combo Bolts
(6) M8 x 1.25 x 35mm Hex Bolts
(6) M8 Lock Washers
(6) M8 Flat Washers
(12) M6 x 1.00 x 25mm Hex Bolts
(24) M6 Flat Washers
(12) M6 Lock Nuts

TOOLS REQUIRED

10mm,13mm,16mm,17mm
Sockets/Wrenches
Ratchet

STEP 1

| PASSENGER STEP BRACKETS | DRIVER STEP BRACKETS | PASSENGER REINFORCEMENT BRACKETS | DRIVER REINFORCEMENT BRACKETS |

Identify each mounting bracket using the engraved location identifier.

DF: Driver Front   PF: Passenger Front
DC: Driver Center   PC: Passenger Center
DR: Drier Rear   PR: Passenger Rear

STEP 2

PASSENGER SIDE STEP

DRIVER SIDE STEP

Identify each side step by the curved portion of the step.

STEP 3

Loosely fit the (1) step bracket to the vehicle threaded body hole using (1) M8x35mm bolt, (1) M8 lock washer, and (1) M8 flat washer. Do not fully tighten to allow for later adjustments. Repeat this step for all step brackets.
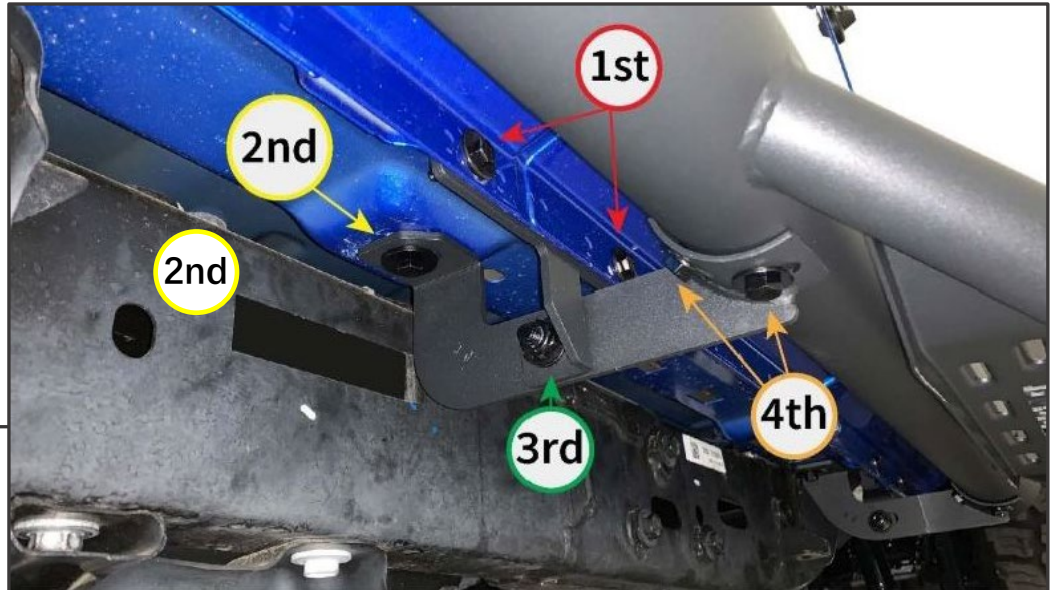

STEP 4

Loosely fit the reinforcement bracket to the inside of the vehicle pinch weld using (2) M6x25mm bolts, (4) M6 flat washers, and (2) M6 lock nuts. Do not fully tighten to allow for later adjustments.

Loosely connect the (1) step bracket to the (1) reinforcement bracket using (1) M10×30mm bolt, (2) M10 flat washers, and (1) M10 lock nut.

Repeat this step for all step brackets.

STEP 5

With all brackets loosely mounted to the vehicle, fit the side step onto the brackets, and loosely secure into place using (6) M8 x 25mm combo bolts.

Tighten the mounting brackets to the vehicle (M6 first, then M8). Tighten the M10 bolt joining the brackets together. Adjust the side step to the desired angle, and tighten the M8 bolts to secure the step into place. See photo for tightening order visual.

STEP 6

Repeat steps 1-5 for the remaining side step.

Installation is now complete.