



DUAL 3” SIDE EXIT EXHAUST SYSTEM

(2020-2023+ GLADIATOR JT)

INSTALLATION INSTRUCTIONS

CONTENTS

- (1) Front Pipe
- (1) Muffler
- (1) ‘T’ Pipe
- (1) Front Exhaust Pipe
- (1) LH Exhaust Tail Pipe
- (1) RH Exhaust Tail Pipe
- (2) Exhaust Tips
- (7) 3” Exhaust Clamps
- (1) Frame Mounted Exhaust Hanger
- (1) Rubber Hanger
- (1) M8 Bolt
- (1) M8 Clip Nut

TOOLS REQUIRED

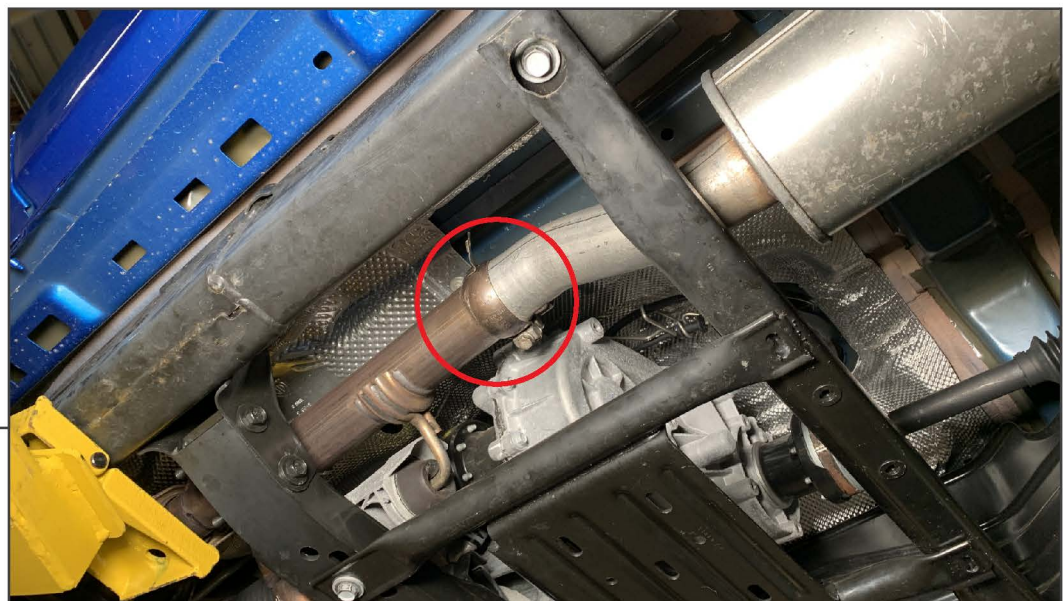
- 12mm, 13mm, 15mm Socket
- Ratchet
- Floor Jack
- Jack Stands

SKU # JG19444 / JG24266
Edited: 08/24/2022



STEP 1

With the vehicle on the ground, lower and remove the vehicle spare tire using the tools included with the vehicle (under the rear seat). This allows for maximum clearance to remove the original exhaust.



STEP 2

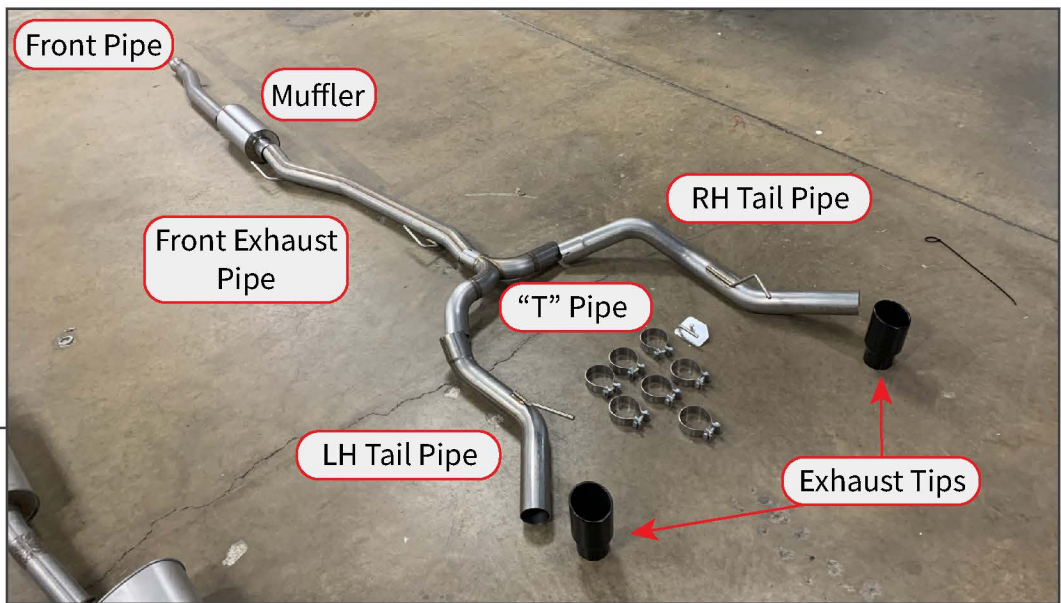
Safely lift the vehicle off the ground using a floor jack and jack stands. Locate the ball flange clamp towards the front of the vehicle. Loosen the clamp using a 13mm socket.



STEP 3

Locate the (3) exhaust hangers along the exhaust system. Remove the (2) 13mm bolts from each hanger to disconnect the exhaust system from the vehicle.

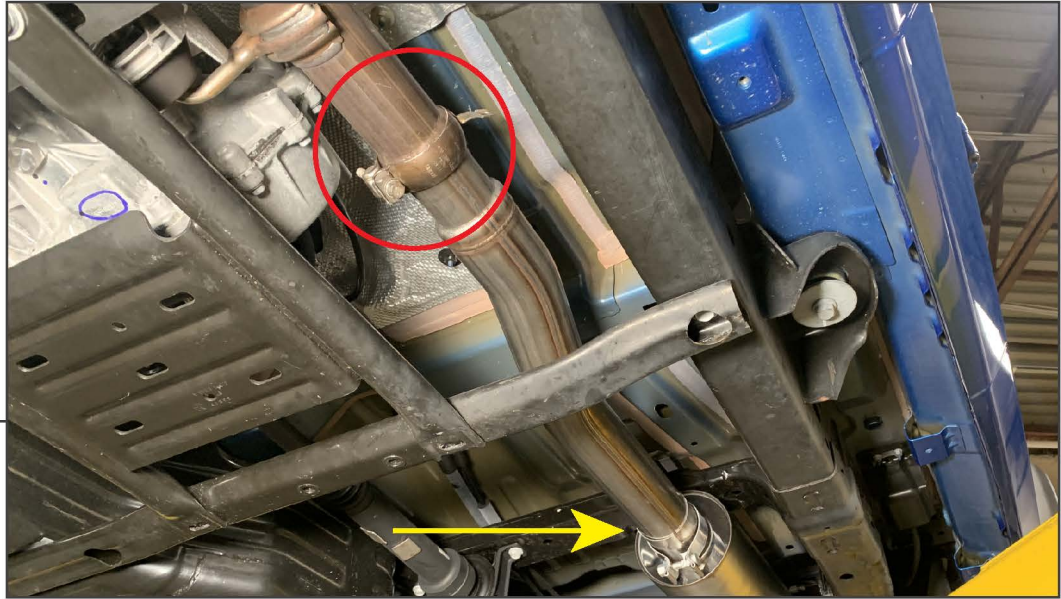
Remove the exhaust system from the vehicle. Remove the hangers from the exhaust system to use during installation.



STEP 4

Lay the new exhaust components and identify each component.

Transfer the exhaust hangers from the original exhaust system to the corresponding exhaust pipe in the original orientation.



STEP 5

Align the (1) front pipe to the vehicle, and loosely secure using the original ball flange clamp.

Place (1) 3" exhaust clamp at the rear portion of the pipe in preparation for the muffler.



STEP 6

Place the muffler onto the front pipe, loosely secure using (1) 3" exhaust clamp. Place (1) 3" exhaust clamp onto the rear end of the muffler.

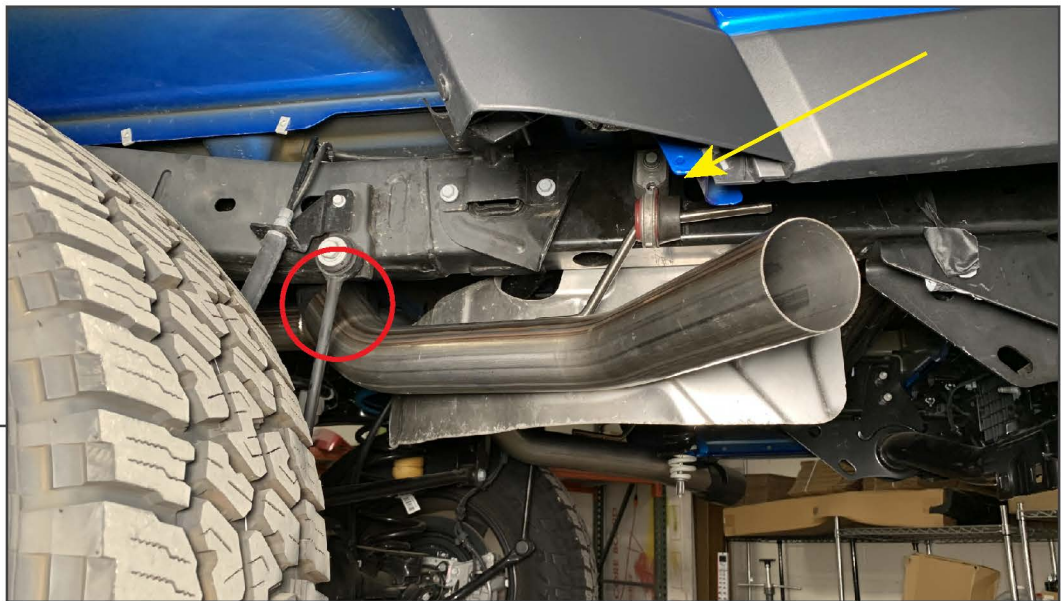
Install the front exhaust pipe to the muffler, loosely secure with the previously placed 3" exhaust clamp. Secure the front hanger to the vehicle frame by bolting the hanger to the vehicle using the (2) original 13mm bolts. Place (1) 3" exhaust clamp at the rear of the exhaust pipe in preparation "T" pipe.



STEP 7

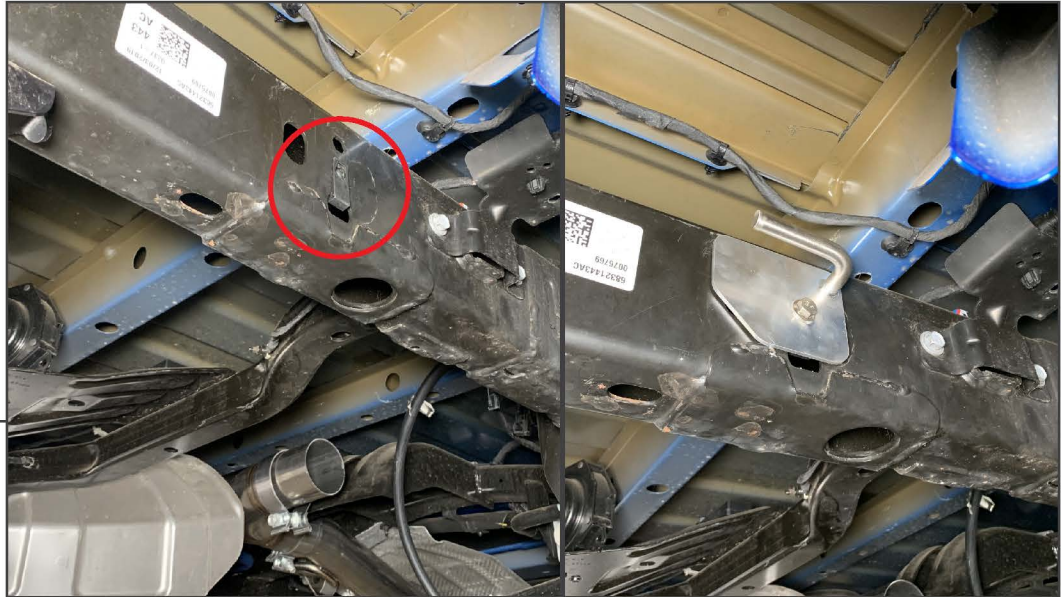
Install the (1) "T" pipe to the previously installed front exhaust pipe, loosely secure with the previously placed (1) 3" exhaust clamp. With the "T" pipe in place, secure the rear exhaust hanger to the vehicle frame.

Place (1) 3" exhaust clamp onto each side of the "T" pipe in preparation for the tail pipes.



STEP 8

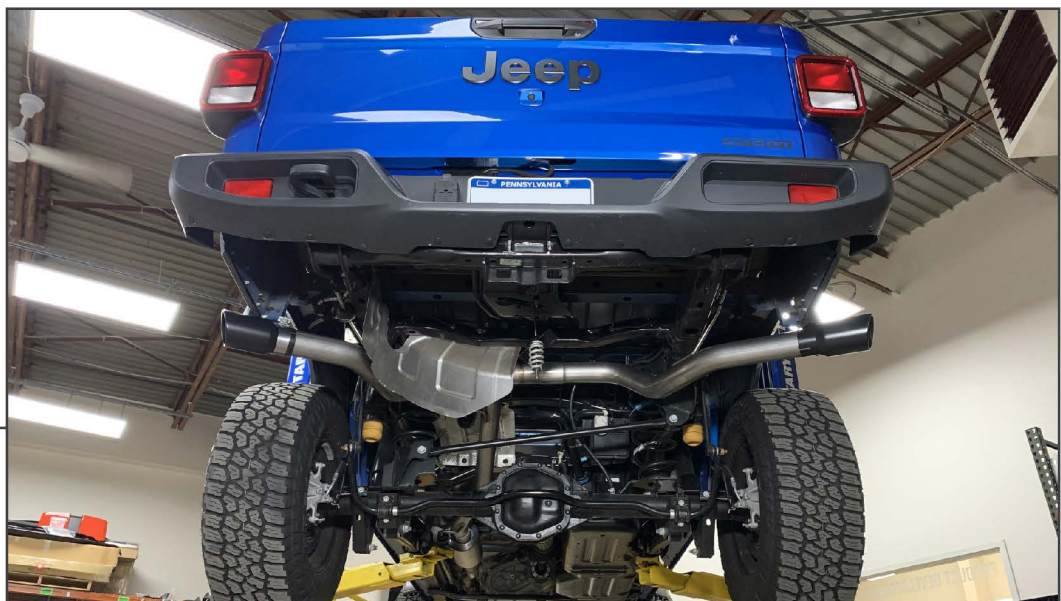
Install the LH tail pipe to the "T" pipe, and loosely secure using the previously placed (1) 3" exhaust clamp. Secure the pipe to the vehicle frame by bolting the hanger to the vehicle frame using the original (2) 13mm bolts.



STEP 9

Install (1) M8 clip nut into the RH side vehicle frame. Mount the hanger bracket to the frame using (1) M8 bolt. Ensure the hanger is pointing towards the rear of the vehicle, and tighten the bolt to secure into place.

Install the RH tail pipe to the “T” pipe, and loosely secure using (1) 3” exhaust clamp. Join the pipe to the previously mounted hanger mount using (1) rubber hanger.



STEP 10

Install (1) exhaust tip to each tail pipe, and secure using (1) 3” exhaust clamp per tip.

Adjust the exhaust as necessary, and tighten all exhaust clamps to 45 ft. lbs. Re-install the vehicle spare tire.

Installation is now complete.