



# OEM STYLE SIDE STEPS

(2020-2023+ GLADIATOR JT)

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## INSTALLATION INSTRUCTIONS

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- (1) LH Side Step
- (1) RH Side Step
- (4) [A] Mounting Brackets
- (4) [B] Mounting Brackets
- (8) M8x1.25 x 25mm Hex Bolts
- (8) M8 Flat Washers
- (32) M6x1.00 x 20mm Combo Hex Bolts
- (16) M6x1.00 Flange Nuts

### TOOLS REQUIRED

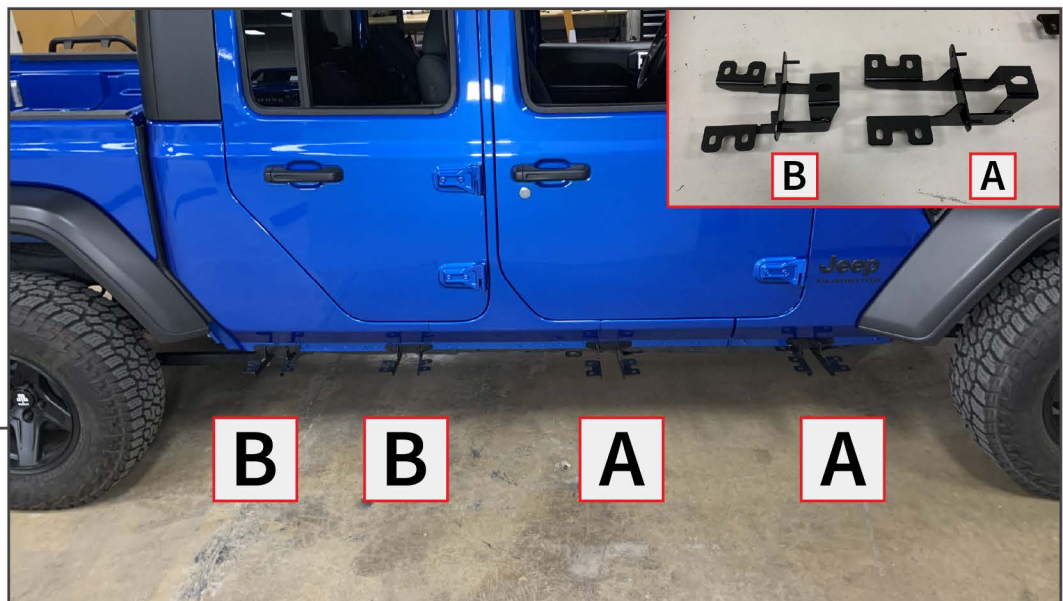
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- 10mm, 13mm Sockets
- Ratchet



## STEP 1

Clean the pinch weld/rocker panel area of the vehicle using exterior detailer and a microfiber cloth. Locate the pre-drilled holes along the pinch weld.



## STEP 2

Fit the appropriate mounting bracket into the vehicle pinch weld holes.



## STEP 3

Loosely secure each mounting bracket to the vehicle using body using (1) M8 x 20mm bolt and (1) M8 flat washer. Loosely secure each mounting bracket to the vehicle pinch weld using (2) M6 flange nuts.



## STEP 4

Fit the appropriate side step to the mounting brackets. From under the side step, loosely secure the side step into place using (16) M6 x 20mm combo bolts.





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## STEP 5

Once all hardware is started, begin evenly tightening all mounting bracket and side step hardware. Tighten all hardware until secure.

Repeat steps 1-5 for the opposite side of the vehicle. Installation is now complete.